

CESSNA *PILOTS* ASSOCIATION

600 17th St, Ste 2800S
Denver, CO 80202

www.cessna.org

Cessna 182S 182T, T182T Skylane Systems & Procedures Course

08-08-2022

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Cessna 182S, 182T, T182T Systems & Procedures Course

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CESSNA *PILOTS* ASSOCIATION

Restart 182 Model History

The Cessna Pilots Association

600 17th St, Ste 2800S
Denver, CO 80202-5428
303-260-6479

www.cessna.org



Cessna Restart 182 Model History

1997 - 182S

Serial Numbers 18280004 thru 18280089

Base Price \$200,700

Gross weight 3110 lbs. ramp/ 3100 lbs. Takeoff

Total Built - 85

Production resumes with the 182S. Serial numbers are no longer published by Cessna. Serial Numbers reported are Date of Manufacture of calendar year, not by model year.

1. Textron Lycoming fuel injected engine IO-540-AB1A5, 230 HP.
2. New seat and restraint system.
3. Corrosion proofing.
4. Dual vacuum system.
5. Annunciator panel.
6. Revised electrical system.
7. New cabin lighting.
8. New multi-level ventilation system.
9. Acoustic soundproofing.
10. Stainless steel control cables.
11. Additional fuel drainage points added.
12. Optional equipment wheel fairings, IFR GPS, two-axis autopilot



1998 - 182S

Serial Numbers 18280090 thru 18280453

Base Price \$227,900

Gross weight 3110 lbs. ramp/ 3100 lbs. Takeoff

Total Built - 363



1999 - 182S

Serial Numbers 18280454 thru 18280660

Base Price \$233,900

Gross weight 3110 lbs. ramp/ 3100 lbs. Takeoff

Total Built - 206



2000 - 182S

Serial Numbers 18280661 thru 18280944

Base Price \$240,300

Gross weight 3110 lbs. ramp/ 3100 lbs. Takeoff

Total Built - 283

1. Millennium edition with special exterior and interior appointments

2001 - 182T & T182T

Serial Numbers 18280945 thru 18281079; T1828001 thru T1828113

Base Price Non-turbo \$264,500; Turbo \$304,100

Gross weight 3110 lbs. ramp non-Turbo; 3112 lbs. Turbo/ 3100 lbs.

Takeoff

Total Built - 182T - 134; T182T - 112

1. Turbocharged version produced using Textron Lycoming TIO-540-AK1A 235 HP.
2. Redesigned wheel fairing.
3. Redesigned cowl to reduce engine cooling drag.
4. Smaller gear strut step.
5. Turbo version has standard 4 place oxygen system.
6. Turbo version gets unique serial numbers starting with "T".
7. Turbo version has hot prop standard.
8. Redesigned sidewall and cushioned armrest
9. New overhead panels allow access without removing headliner
10. Floor mounted chart/cup holder console
11. Rosen visors standard
12. 12V power port for auxiliary equipment
13. Stainless steel cowl fasteners
14. External Power cover hinged



2002 - 182T & T182T

Serial Numbers 18281080 thru 18281182; T1828114 thru T1828185

Base Price Non-turbo \$271,000; Turbo \$312,200

Gross weight 3110 lbs. ramp non-Turbo; 3112 lbs. Turbo/ 3100 lbs. Takeoff

Total Built - 182T - 102; T182T - 71

2003 - 182T & T182T

Serial Numbers 18281183 thru 18281297; T1828186 thru T1828224

Base Price Non-turbo \$297,500; Turbo \$336,500

Gross weight 3110 lbs. ramp non-Turbo; 3112 lbs. Turbo/ 3100 lbs.

Takeoff

Total Built - 182T - 114; T182T - 38



2004 - 182T & T182T

Serial Numbers 18281298 thru 18281503; T1828225 thru T1828357

Base Price Non-turbo \$297,500; Turbo \$322,500

Gross weight 3110 lbs. ramp non-Turbo; 3112 lbs. Turbo/ 3100 lbs.

Takeoff

Total Built - 182T - 205; T182T - 132

1. Nav III package introduces the Garmin G1000.
2. Leather interior available at no additional charge.



2005 - 182T & T182T

Serial Numbers 18281504 thru 18281741; T1828358 thru T1828480

Base Price Non-turbo \$287,300; Turbo \$315,300

Gross weight 3110 lbs. ramp non-Turbo; 3112 lbs. Turbo/ 3100 lbs. Takeoff

Total Built - 182T - 237; T182T - 122

1. Optional AMSAFE aviation Inflatable Restraints
2. Wingtip design change
3. HID Landing lights
4. Garmin G1000 EFIS system standard

2006 - 182T & T182T

Serial Numbers 18281742 thru 18281875; T1828481 thru T1828668

Base Price Non-turbo \$326,150; Turbo \$355,050

Gross weight 3110 lbs. ramp non-Turbo; 3112 lbs. Turbo/ 3100 lbs. Takeoff

Total Built - 182T - 133; T182T - 187



2007 - 182T & T182T

Serial Numbers 18281876 to 18282145; T1828669 to T18208908

Base Price Non-turbo \$349,500; Turbo \$379,500

Gross weight 3110 lbs. ramp non-Turbo; 3112 lbs. Turbo/ 3100 lbs. Takeoff

Total Built - 182T - 269; T182T - 239

1. G1000 Standard Equipment
2. Options include: TAWS-B Terrain (Garmin), TAS Traffic (Bendix King KTA 870), ADF KR87 (Int'l only), DME KN63 (Int'l only), Artex C406-N 3 Frequency ELT (exchange int'l only), Air conditioning (Keith / 12,000 btuh / Engine Driven).



2008 - 182T & T182T

Serial Numbers 18282046 to 18282145; T18208807 to T18208908

Base Price Non-turbo \$367,000; Turbo \$379,500

Gross weight 3110 lbs. ramp non-Turbo; 3112 lbs. Turbo/ 3100 lbs. Takeoff

Total Built: 182T - 99; T182T - 101

1. G1000 Standard Equipment
2. Options remain the same.
3. 3 color options for paint schemes.



2009 - 182T & T182T

Serial Numbers 18282146 to 18282204; T18208909 to T18208993

Base Price Non-turbo \$384,500; Turbo \$418,000

Gross weight 3110 lbs. ramp non-Turbo; 3112 lbs. Turbo/ 3100 lbs. Takeoff

Total Built: 182T - 58; T182T - 84

1. G1000 Standard Equipment
2. Options remain the same.
3. All seats include Amsafe inflatable restraints



2010 - 182T & T182T

Serial Numbers 18282205 to 18282276; T1820994 to T18209019

Base Price 182T \$390,300; T182T \$424,300

Gross weight 3110 lbs. ramp non-Turbo; 3112 lbs. Turbo/ 3100 lbs.

Takeoff

Total Built: 182T - 71; T182T - 75

1. G1000 Standard Equipment
2. Options Remain the Same
3. All Seats include Amsafe Restraints



2011 - 182T & T182T

Serial Numbers 18282277 to 18282311; T18209019 to T18209055

Base Price 182T \$398,100; T182T \$432,800

Total Built: 182T - 34; T182T - 36



2012 - 182T & T182T

Serial Numbers 18282312 to 18282358; T18209056 to T18209068

Base Price 182T \$398,100; T182T 443,500

Total Built: 182T - 46; T182T - 12



2013 182T & T182T

Serial Numbers 18282359 to 18282368; T18209069 to T18209100

Cessna no longer offered the T182T after 2013. It was dropped in favor of the “soon to come” diesel J182T. As of August, 2015 it appears that Cessna has dropped the J182T project with no planes certified or delivered.



2015 182T

Serial Numbers 18282369 to 18282418

Base Price \$450,000

Total Built: 49

2016 182T

Serial Numbers 18282419 - 18282467

Base Price \$470,000

Total Built: 48

2017 182T

Serial Numbers 18283001 to 18283027

Base Price \$470,000

Total Built: 26



2018 182T

Serial Numbers 18283030 - 18283060

Base Price \$490,000

Total Built: 30

2019 - 182T

Serial Numbers 18283062 through 18283092

Base Price \$515,000

Gross weight 3100 lbs

Total built - 30

2020- 182T

Serial Numbers 18283094 - 18283120

Gross weight 3100 lbs

Total Built - 26

2021 - 182T

Serial numbers 18283121 - 18283153

Gross weight 3100 lbs

Total Built - 32

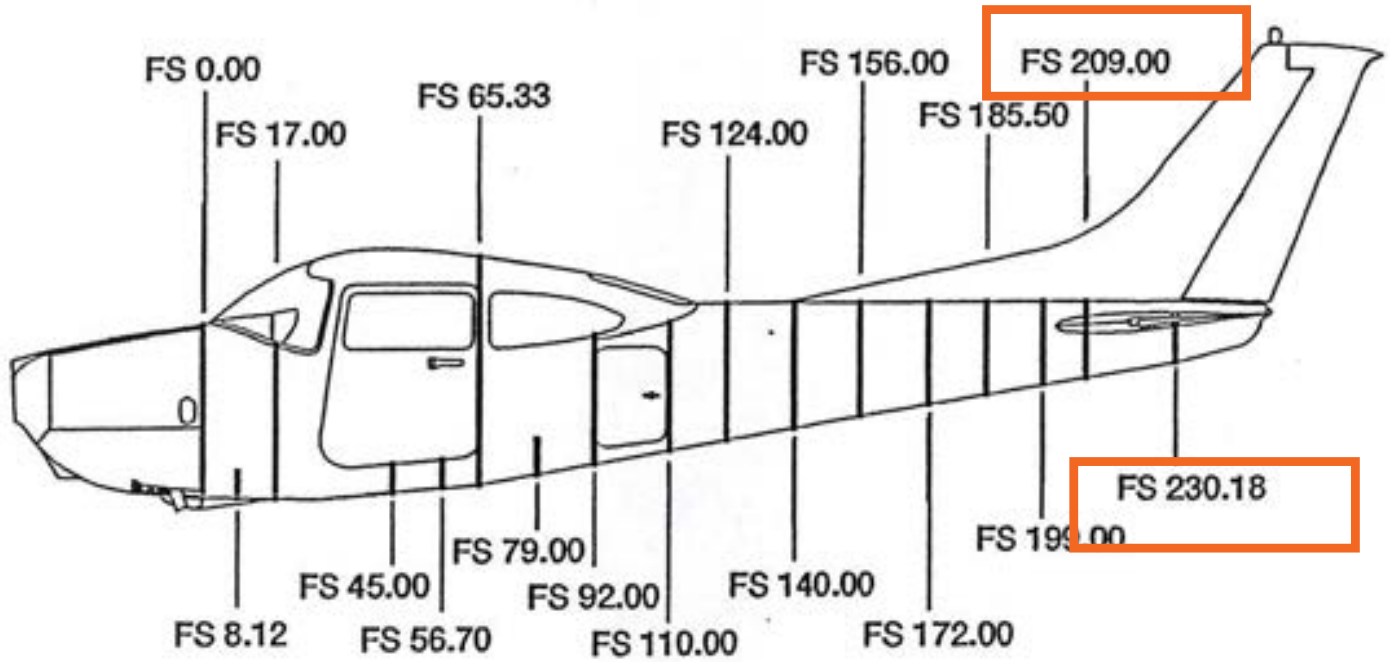




182S, 182T, T182T Skylane
Airframe, Wings & Empennage

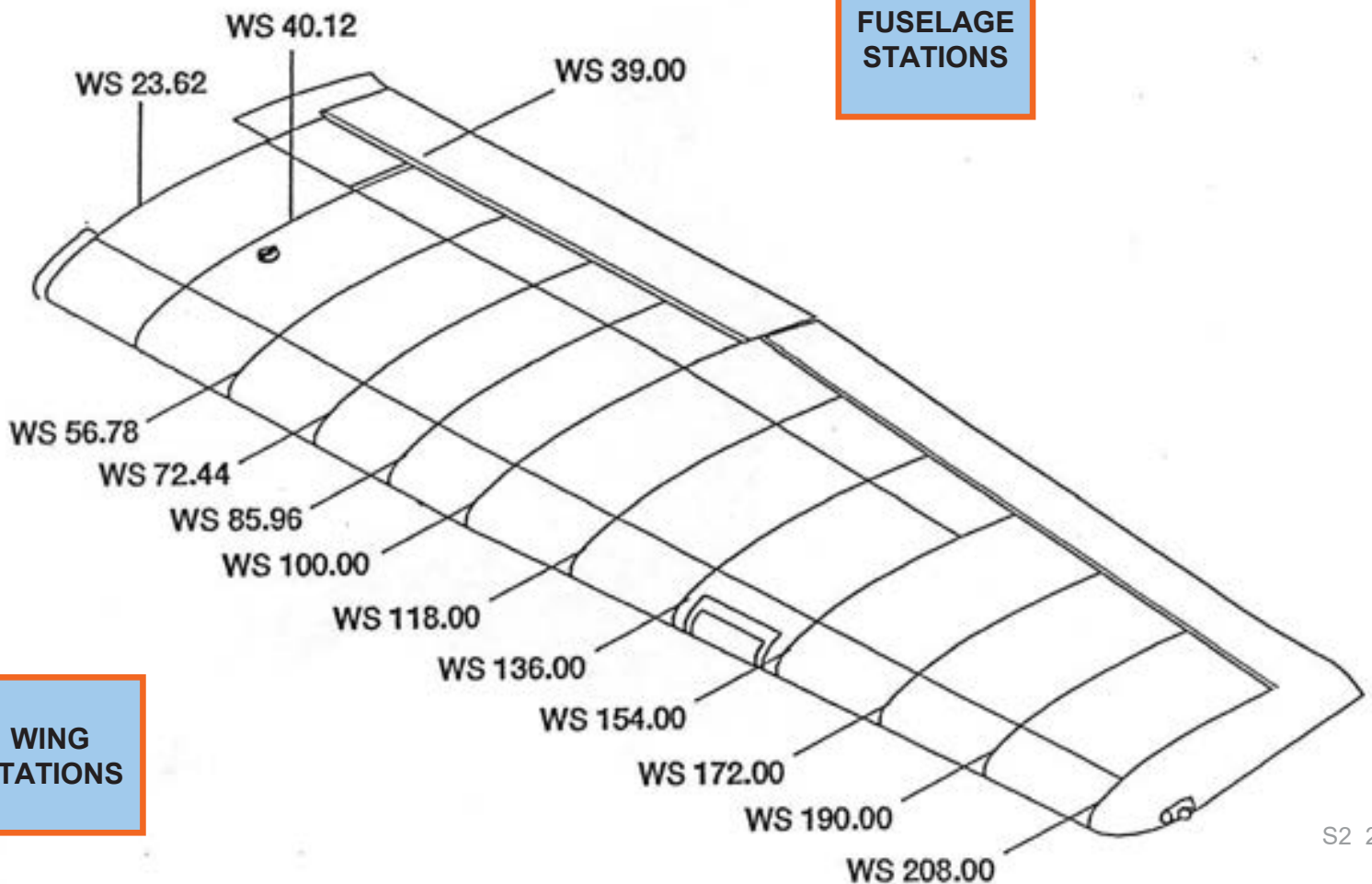
Section Two

Wing Reference Stations



209 & 230
BULKHEAD
S

FUSELAGE
STATIONS



WING
STATIONS

1. General

- A. Normal jacking procedures involve lifting one main wheel at a time. This procedure is best accomplished using a floor jack in conjunction with the built-in jack pad (located directly below the step on each strut).

CAUTION: JACKING BOTH WHEELS SIMULTANEOUSLY AT BUILT-IN JACK PADS IS NOT RECOMMENDED. WHEN USING BUILT-IN JACK PAD, FLEXIBILITY OF THE MAIN GEAR STRUT WILL CAUSE THE MAIN WHEEL TO SLIDE INBOARD AS THE WHEEL IS RAISED, TILTING THE JACK. IF THIS OCCURS, THE JACK MUST BE LOWERED FOR A SECOND OPERATION.

- B. When the airplane needs to be raised off the ground at all points, the following procedure should be used.

2. Tools, Equipment and Materials

- A. For a list of required tools, equipment and materials, refer to Lifting and Shoring - General.

3. Jacking Procedure

- A. Raise Airplane (Refer to Figure 201).

- (1) Place wing jacks and padded blocks under front spar, just outboard of wing strut. Ensure that padded block (1 inch X 4 inch X 4 inch with 0.25 inch rubber pad) is resting securely between spar and jack.
- (2) Raise wing jacks evenly until desired height is reached.

CAUTION: WHEN PLACED ON JACKS CENTERED UNDER THE WING FRONT SPAR, THE AIRPLANE IS SLIGHTLY TAIL HEAVY. TAIL STANDS MUST BE USED AND WEIGH ENOUGH TO KEEP THE TAIL DOWN UNDER ALL CONDITIONS. ADDITIONALLY, THE TAIL STAND MUST BE STRONG ENOUGH TO SUPPORT ANY WEIGHT WHICH MIGHT BE TRANSFERRED TO THE TAILCONE AREA DURING MAINTENANCE, CREATING A GREATER TAIL HEAVY CONDITION.

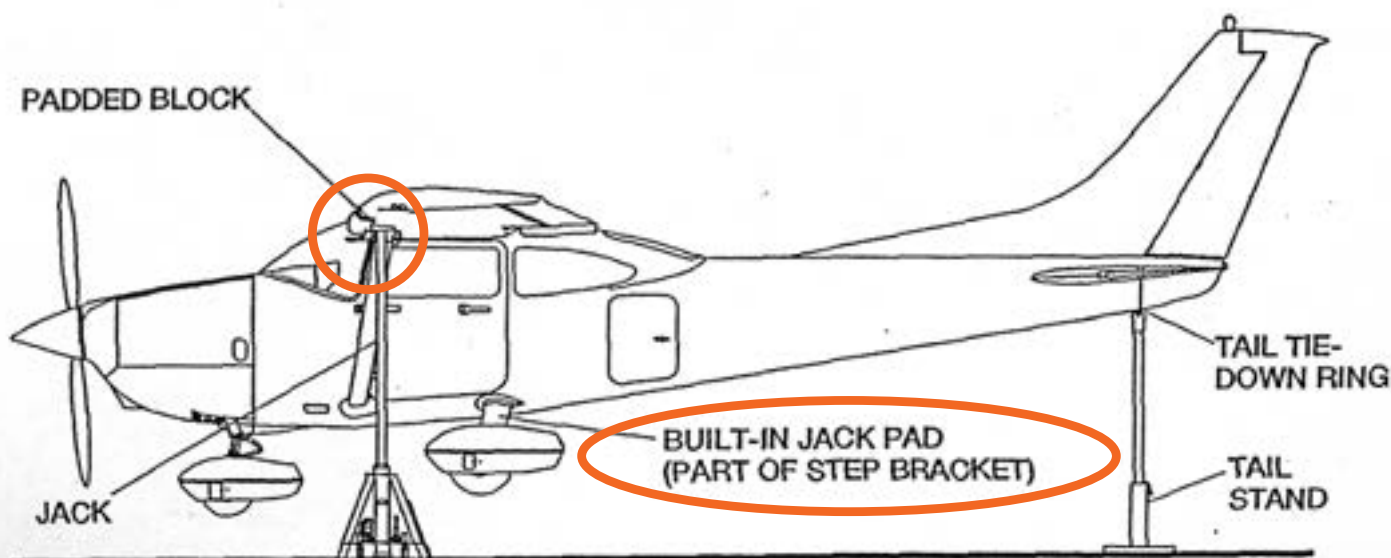
**SNL05-1
WING JACK
PAD
INSTALL**

- (3) Carefully attach tail stand to tail tiedown ring.

- B. Lower Airplane (Refer to Figure 201).

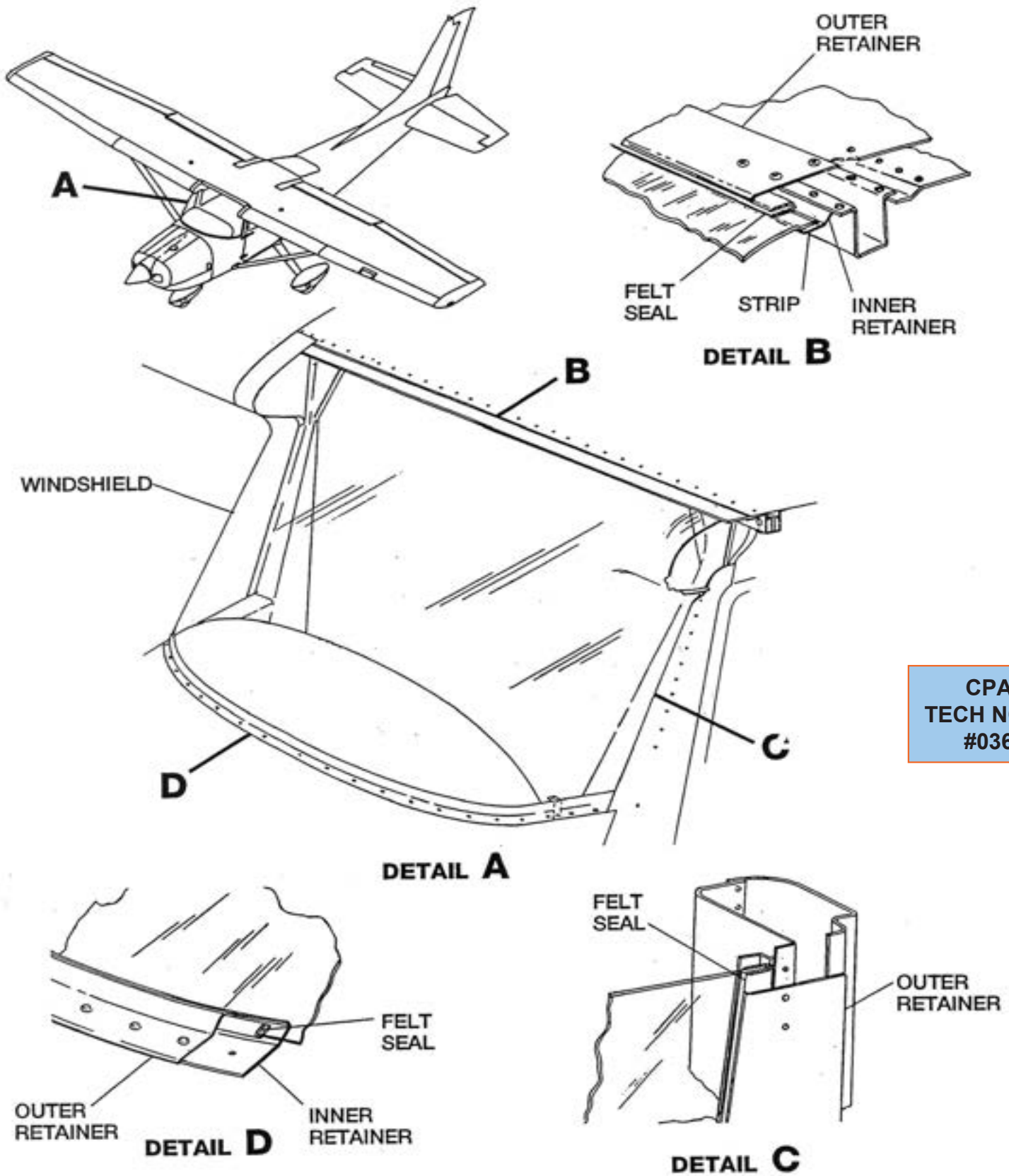
- (1) Detach tail stand from tail tiedown ring.
- (2) Slowly lower wing jacks simultaneously until main tires are resting on ground.
- (3) Remove wing jacks and pads from wing area.

**CPA
TECH NOTE
#024**



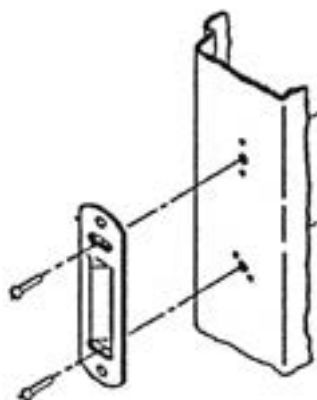
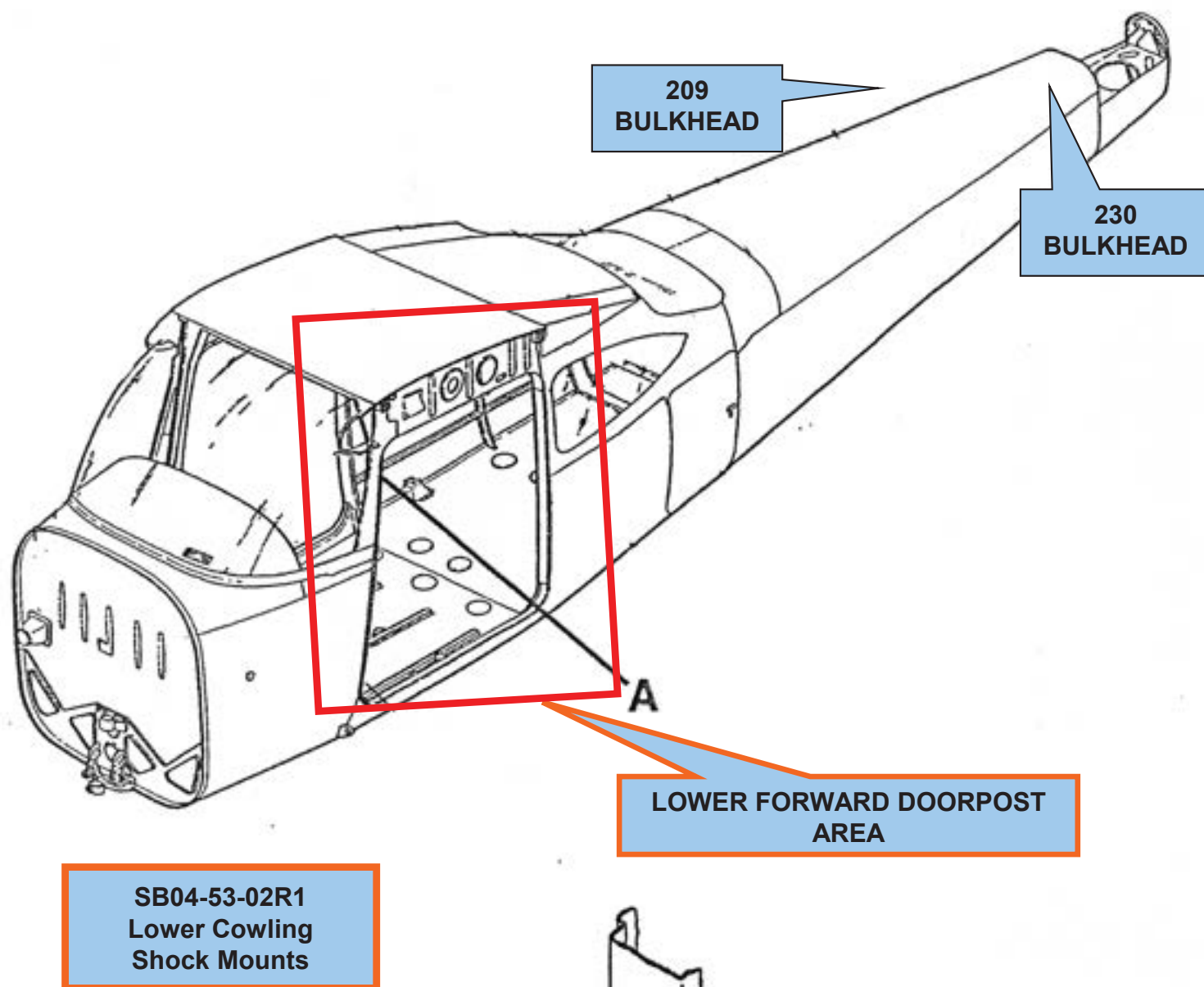
Windshield Installation

SNL 85-3R2
WINDSHIELD
MAINTENANCE

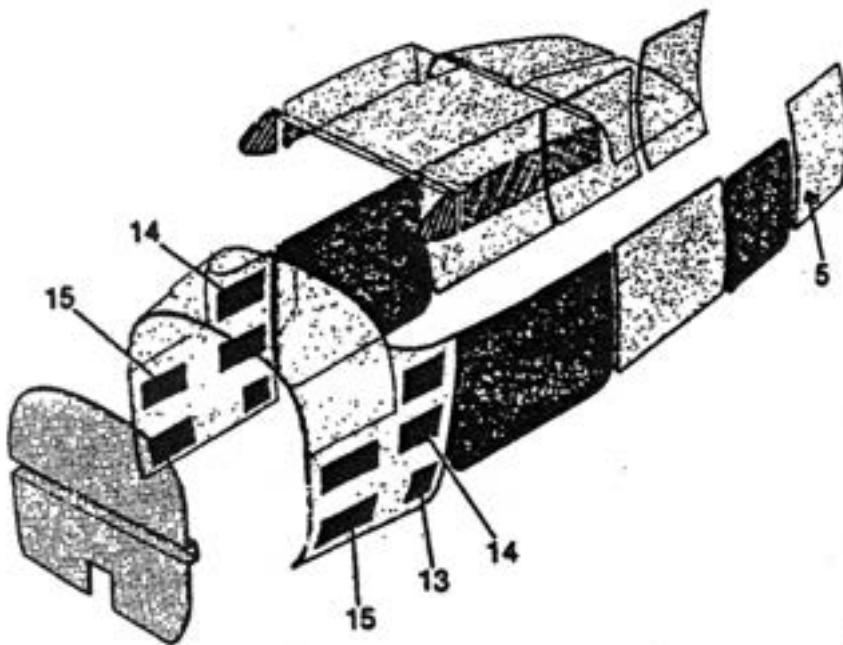


CPA
TECH NOTE
#036

Fuselage Assembly



Legacy 182 Cabin Soundproofing

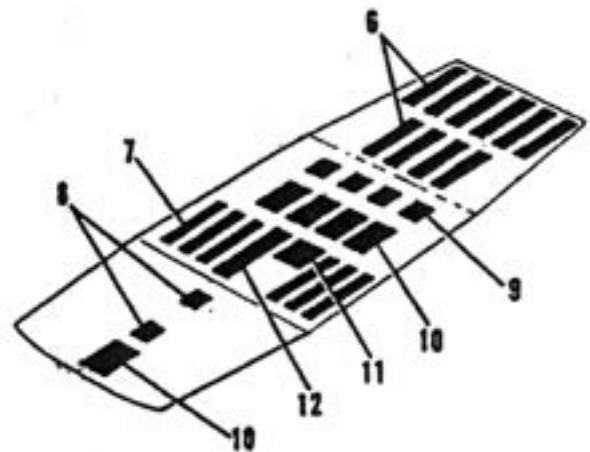


SE73-38

CORROSION
PREVENTION

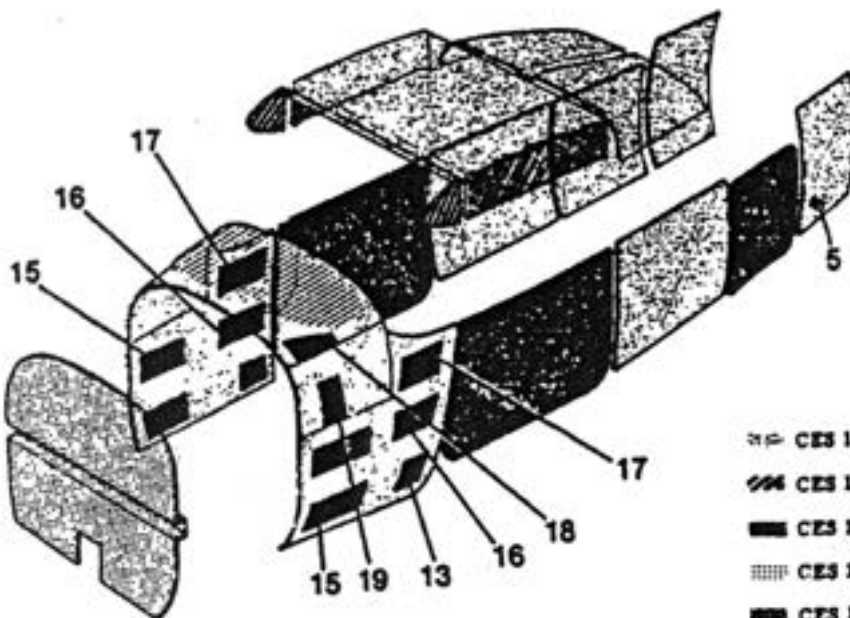
SNL93-3
CABIN
CORROSION

CORROSION
UNDER SOUND
DEADENING
PANELS

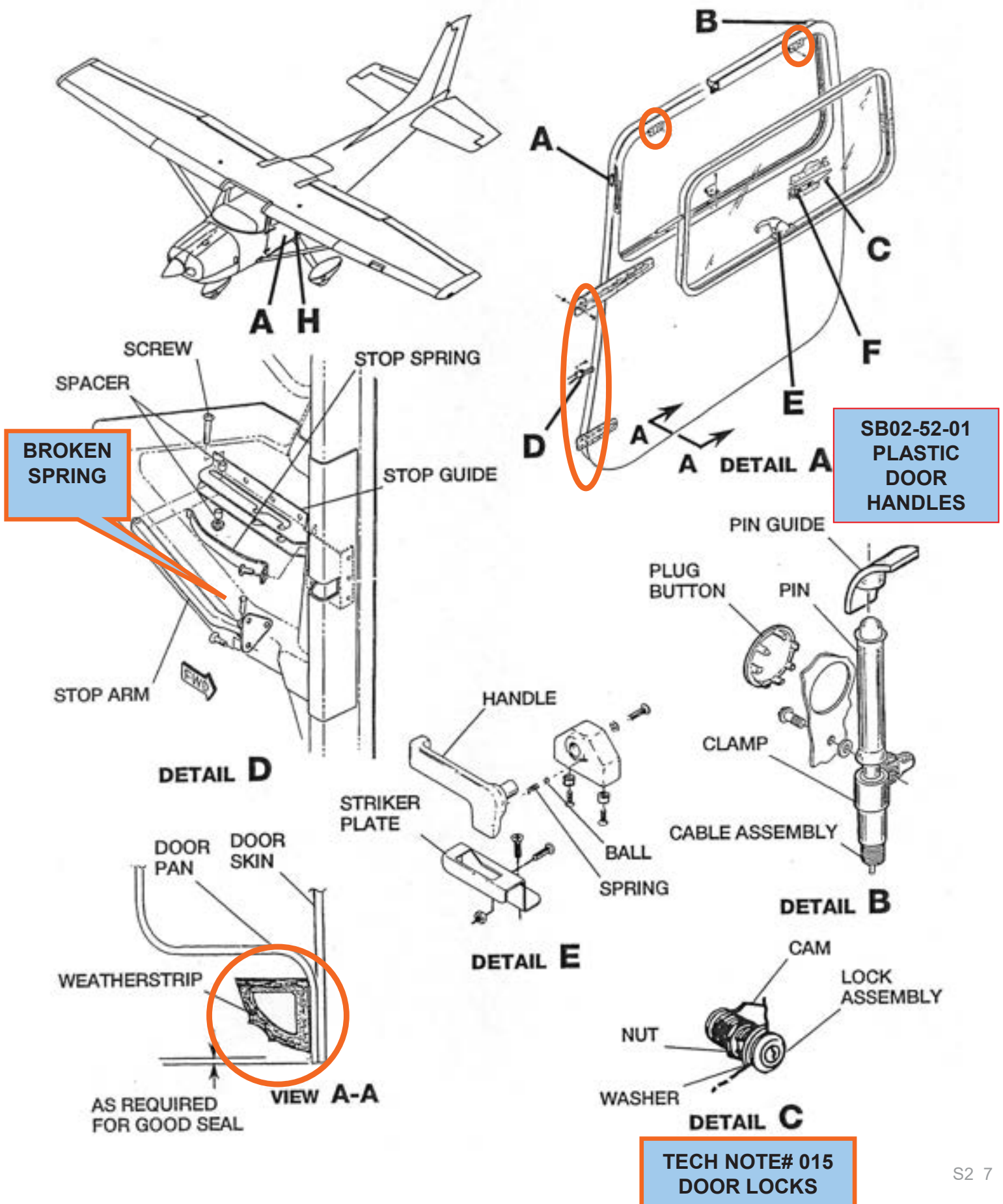


SEL-51-01

Use Of
Corrosion
Inhibiting
Compounds

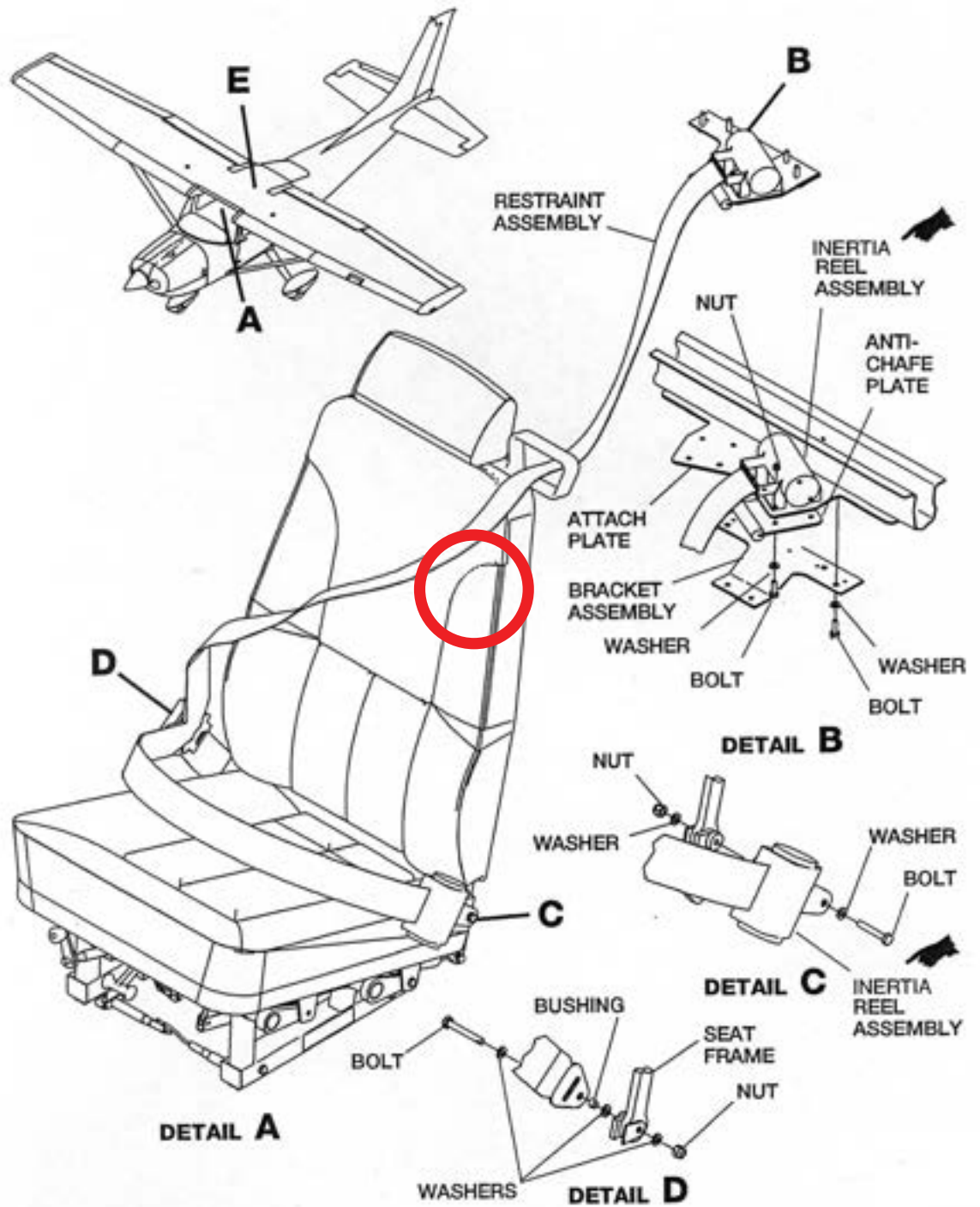


- CES 1109 CLASS 1A Soundproofing - Fiberglass (See Parts Listings)
- ▨ CES 1109 CLASS 1B Soundproofing - Fiberglass (See Parts Listings)
- ▩ CES 1109 CLASS 1C Soundproofing - Fiberglass (See Parts Listings)
- ▧ CES 1109 CLASS 1G Soundproofing - Fiberglass (See Parts Listings)
- ▦ CES 1109 CLASS 1H Soundproofing - Fiberglass (See Parts Listings)
- CES 1109 CLASS IV Dampening Compound (See Parts Listings)
- ▧ Soundproofing - Embossed Soundfoam (See Parts Listings)



182S Seat Belt/Shoulder Harness Installation

SB02-25-01
Shoulder Harness
Guide Removal



Seat Installation

AD2007-05-10

SB04-25-01R2

SB04-25-02

SB04-25-04

SB07-25-01

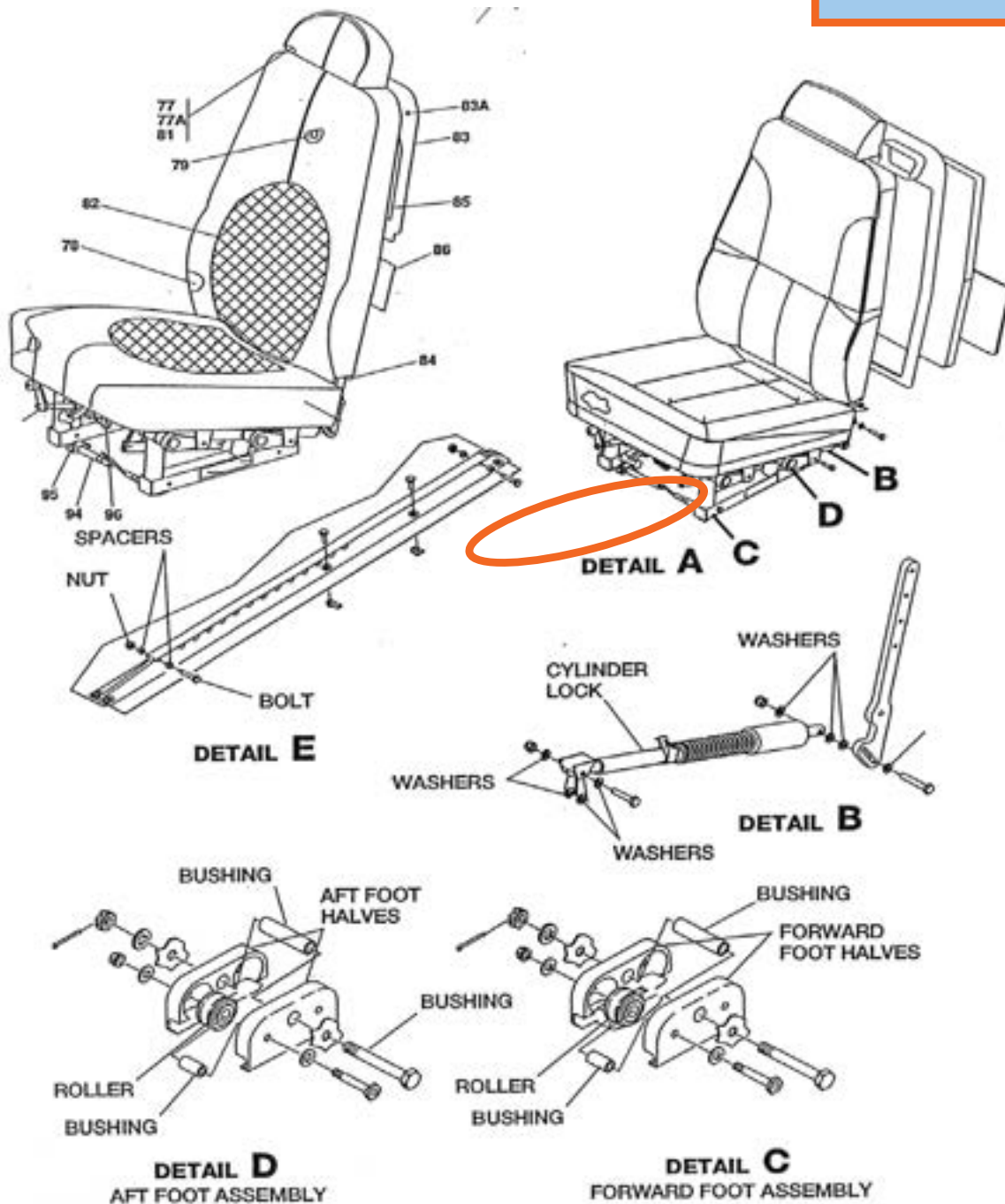
SB07-25-02

AD2008-05-09

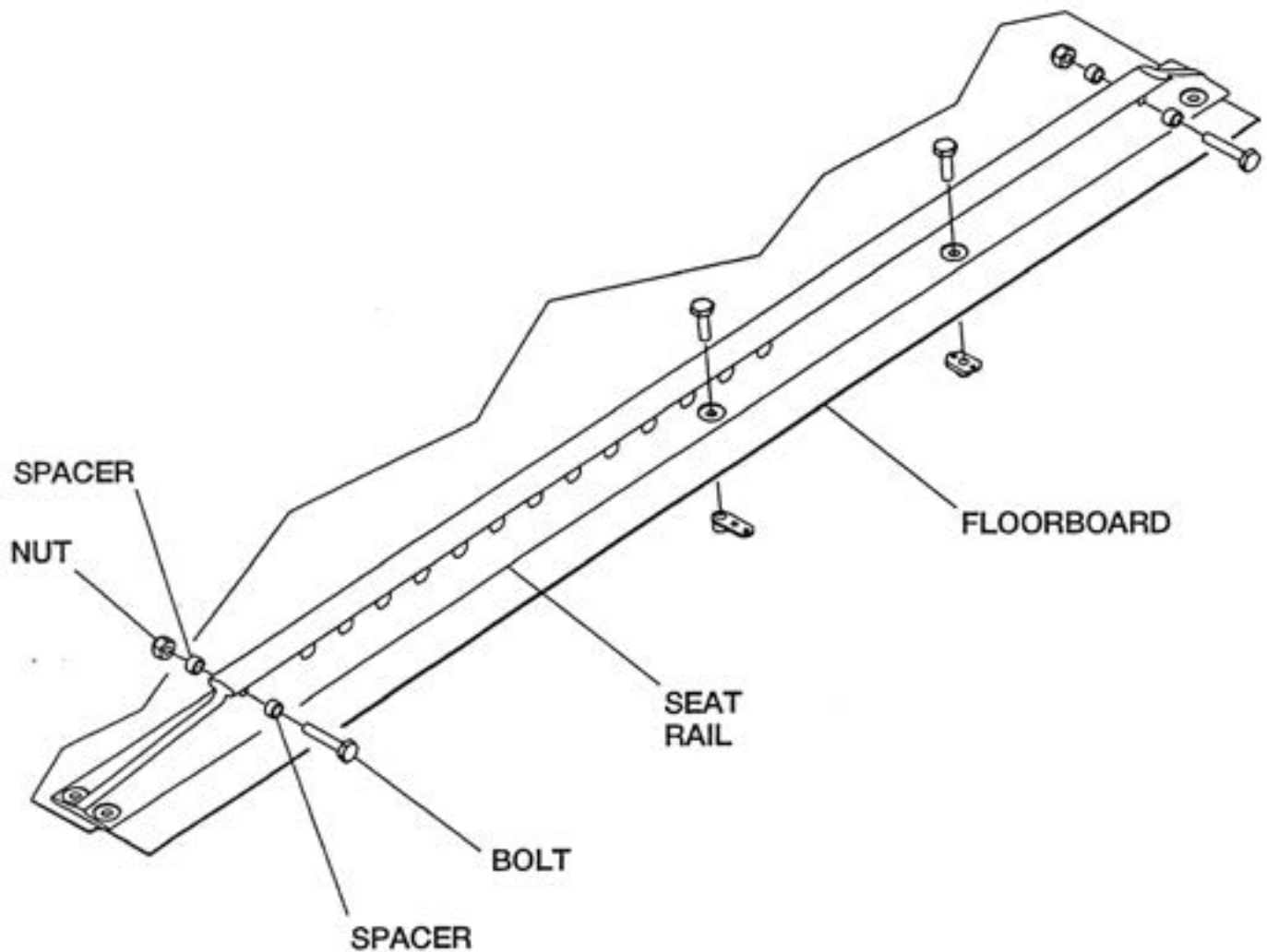
SB07-25-11

SB09-25-R01

Crew Seat Cylinder and Base
Insp



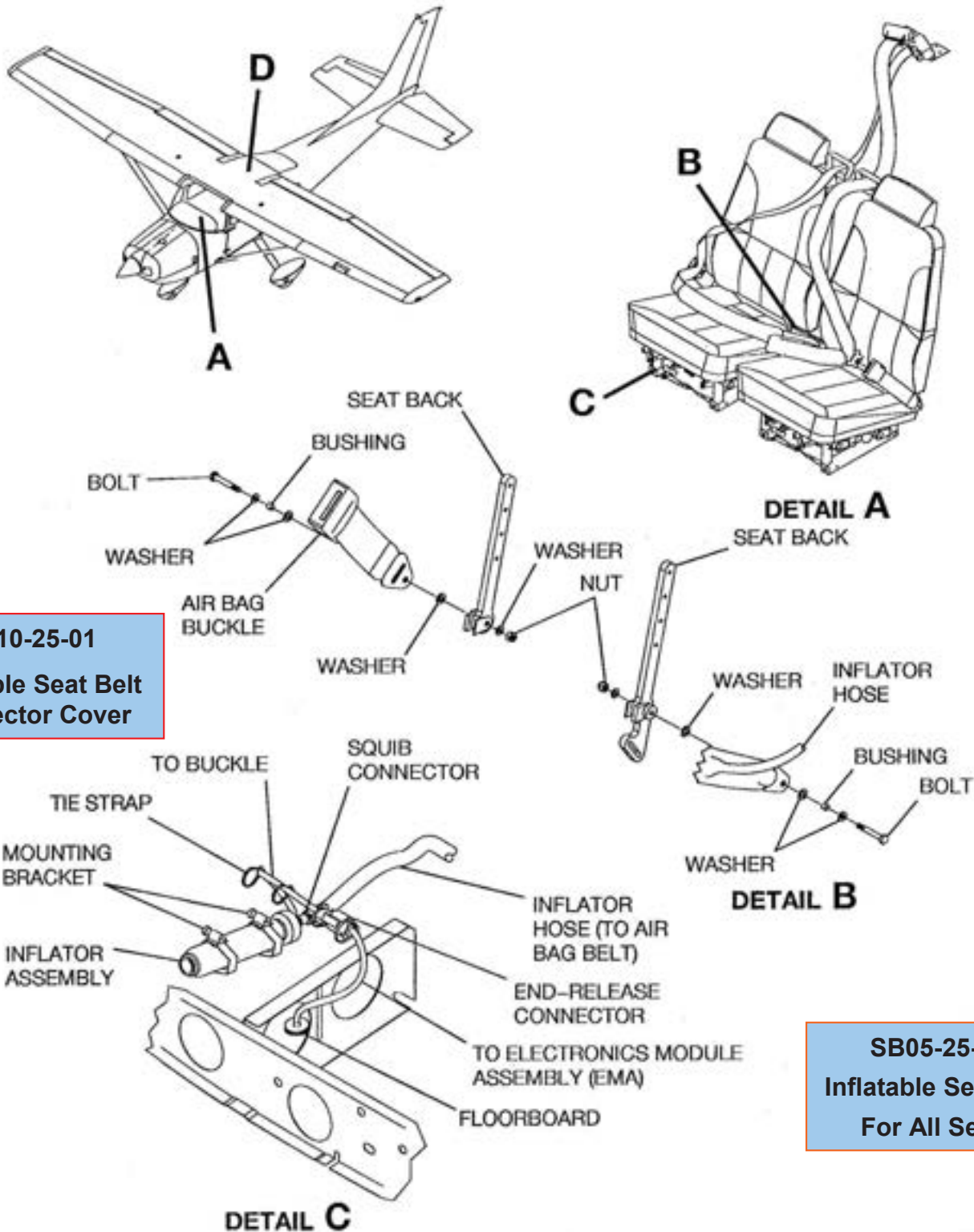
Seat Rail



WARNING: IT IS EXTREMELY IMPORTANT THAT PILOT'S SEAT STOPS ARE INSTALLED, SINCE ACCELERATION AND DECELERATION COULD POSSIBLY PERMIT SEAT TO BECOME DISENGAGED FROM SEAT RAILS AND CREATE A HAZARDOUS SITUATION, ESPECIALLY DURING TAKEOFF AND LANDING.

AMSAFE Inflatable Restraint System

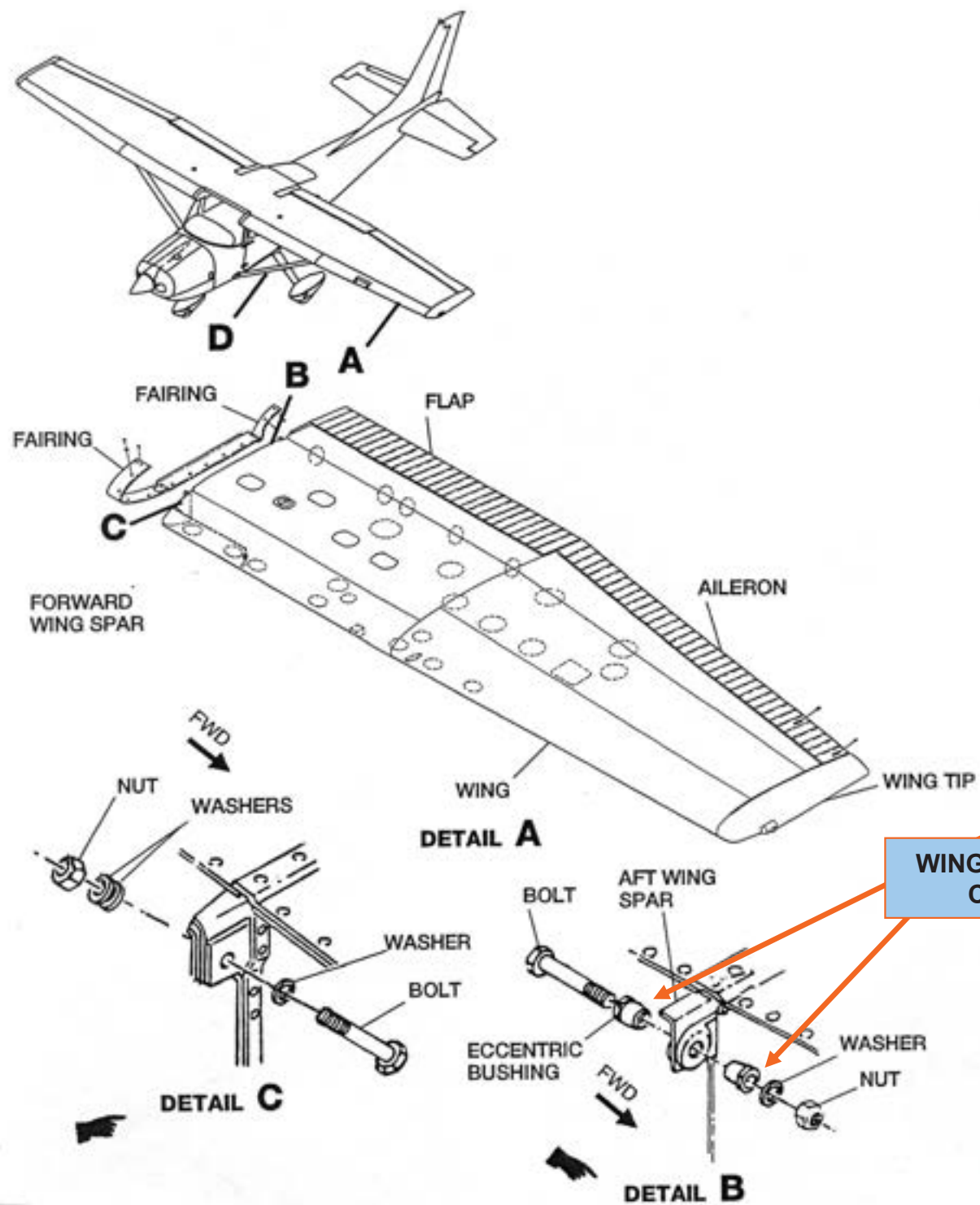
SB05-25-01
Inflatable Seat Belt
Check Installation



SB10-25-01
Inflatable Seat Belt
Connector Cover

SB05-25-02
Inflatable Seat Belt
For All Seats

Wing Installation



Wing Strut Installation

WEAR LIMITS ON STRUT
CALLED OUT IN OCT 2006
CPA MAG ARTICLE

BROKEN DOOR
STOP ALLOWS
DOOR TO
WEAR
INTO STRUT

DETAIL D

CRITICAL INSPECTION AREA
LOOK FOR CRACKS FOLLOWING
THE CONTOUR OF THE WING
STRUT SUPPORT FITTING.

WING STRUT
SUPPORT FITTING
(REFERENCE)

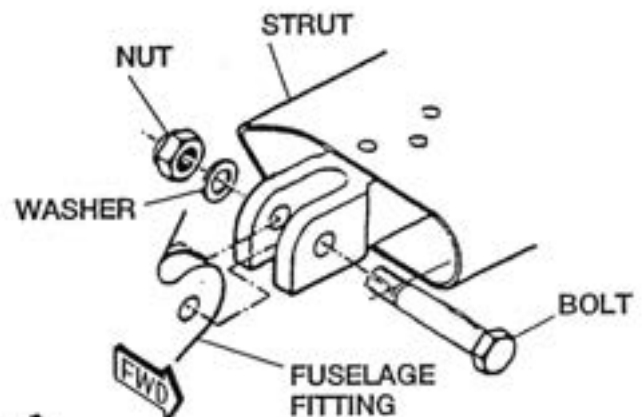
ALT TAPE PART
NUMBER
3M PROTECTIVE
TAPE 8672

FAIRING

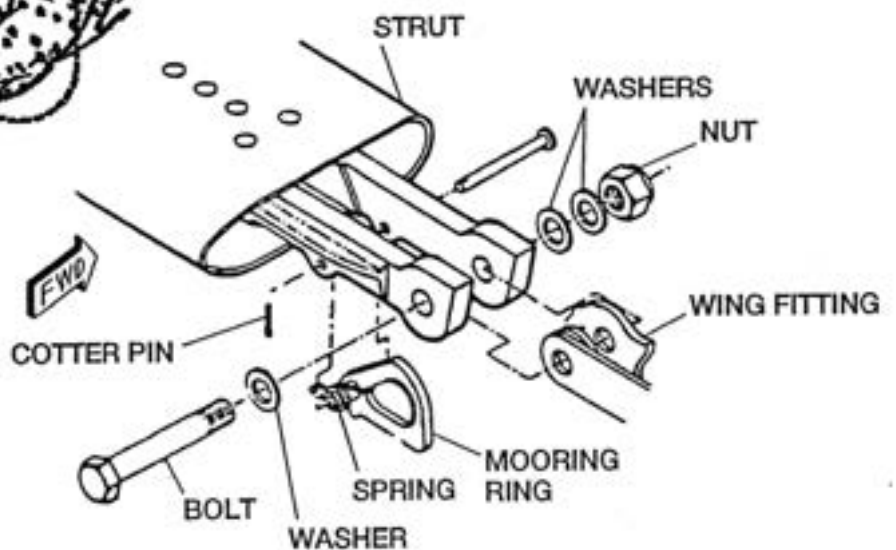
STRUT

F

E



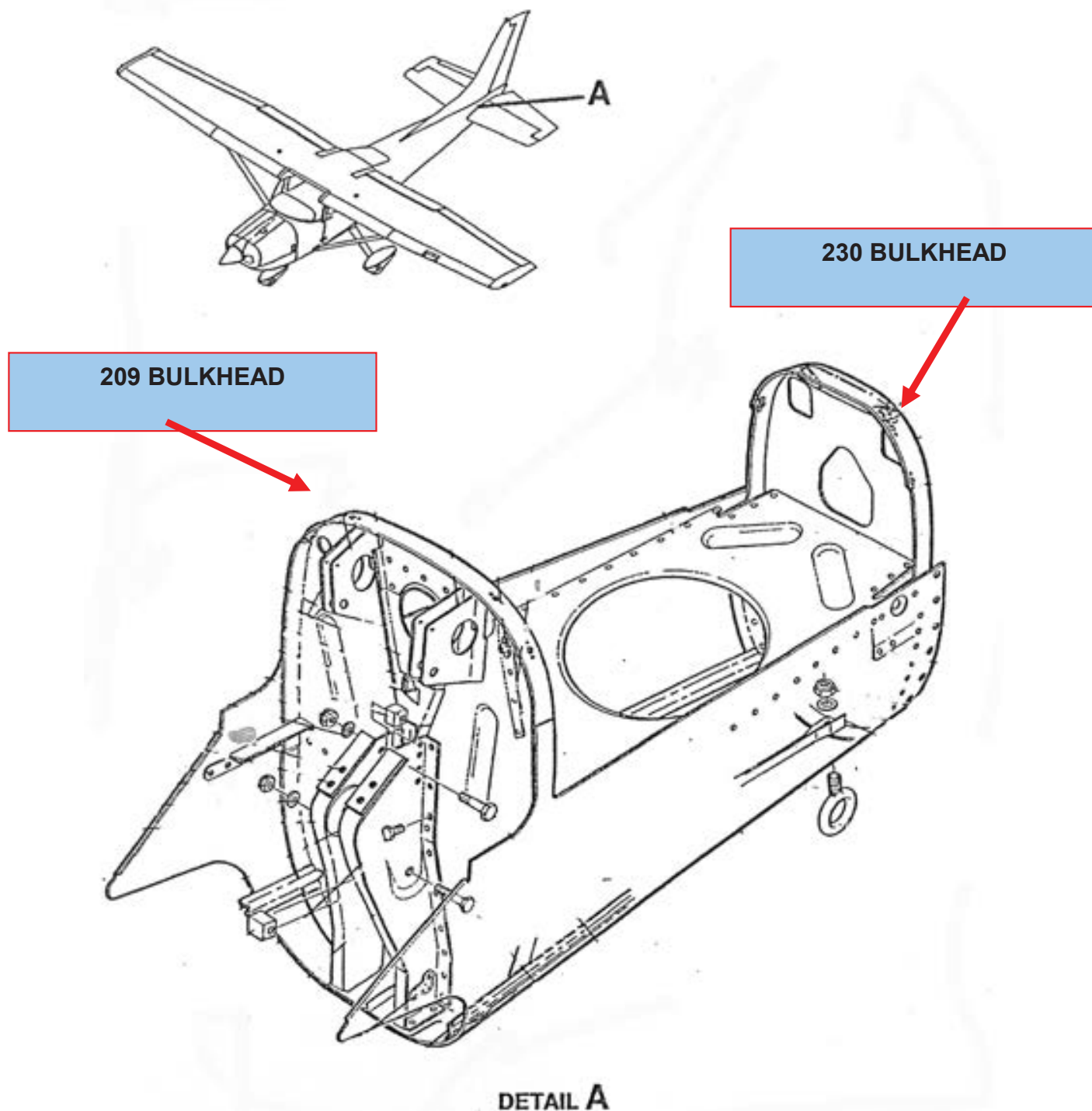
DETAIL E



DETAIL F

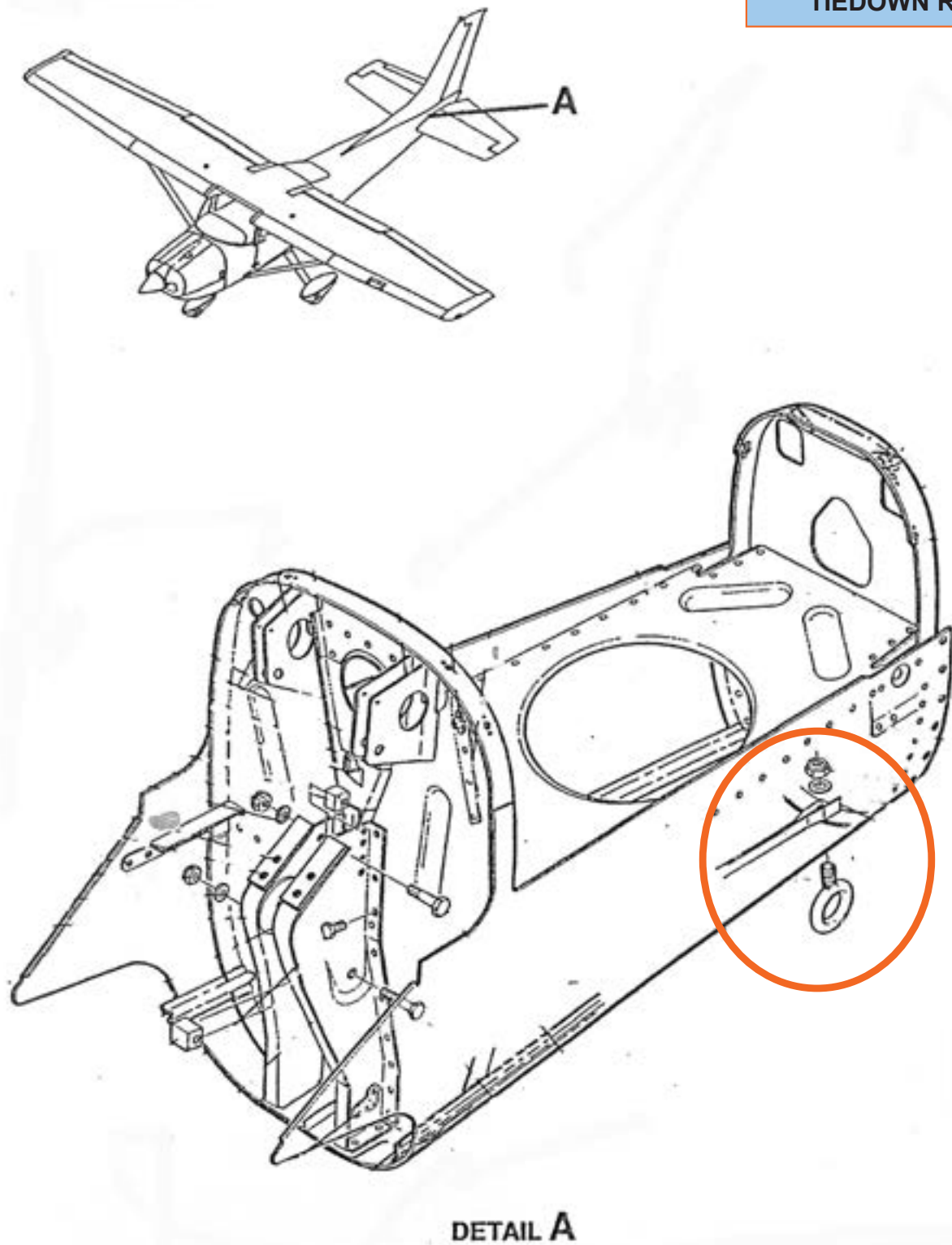
Tail Cone Structure

SB02-53-01 ADDS
BALLAST WEIGHT TO
230 BULKHEAD 1-5
POUNDS CAN BE
ADDED

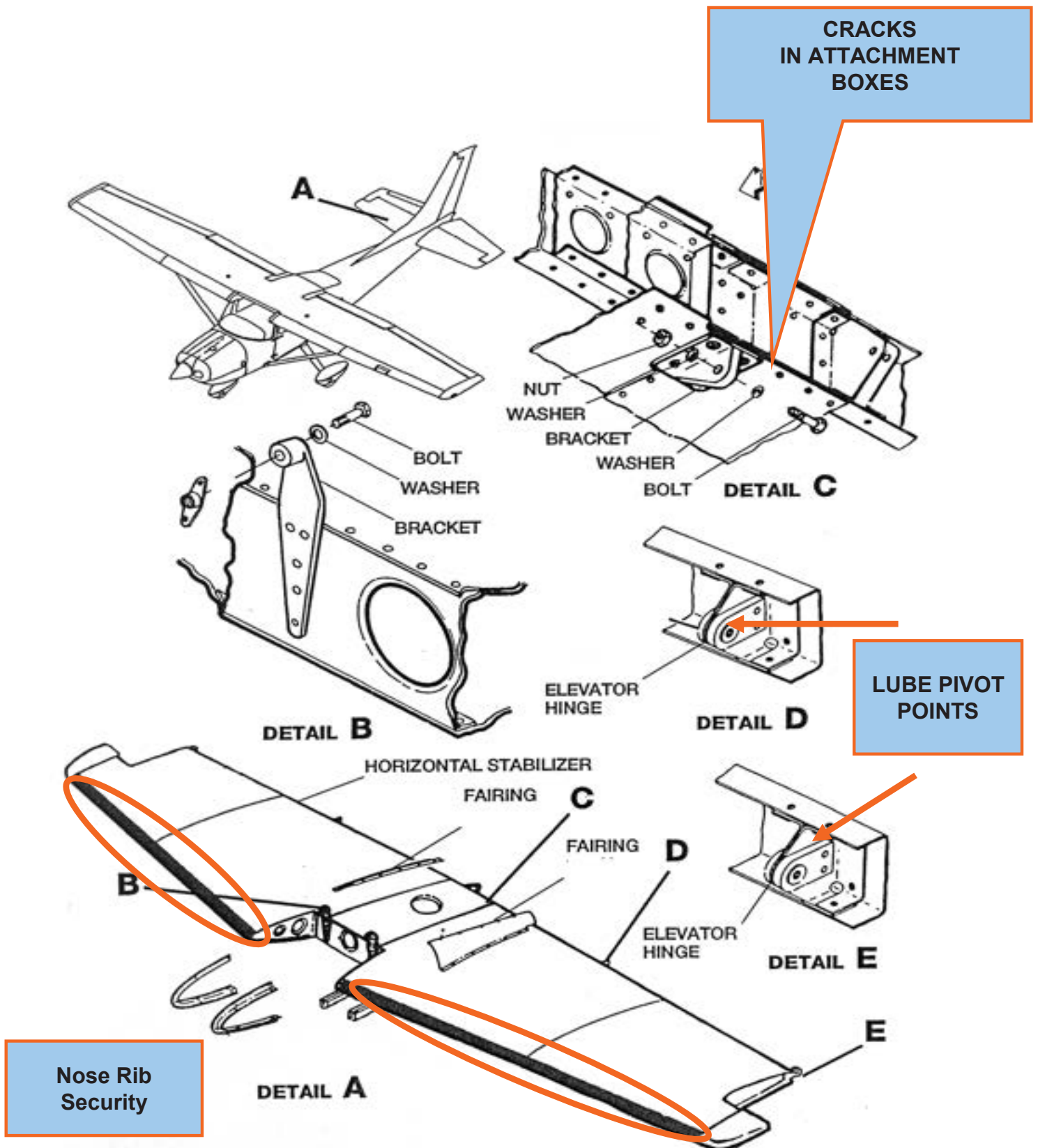


Tail Cone Structure

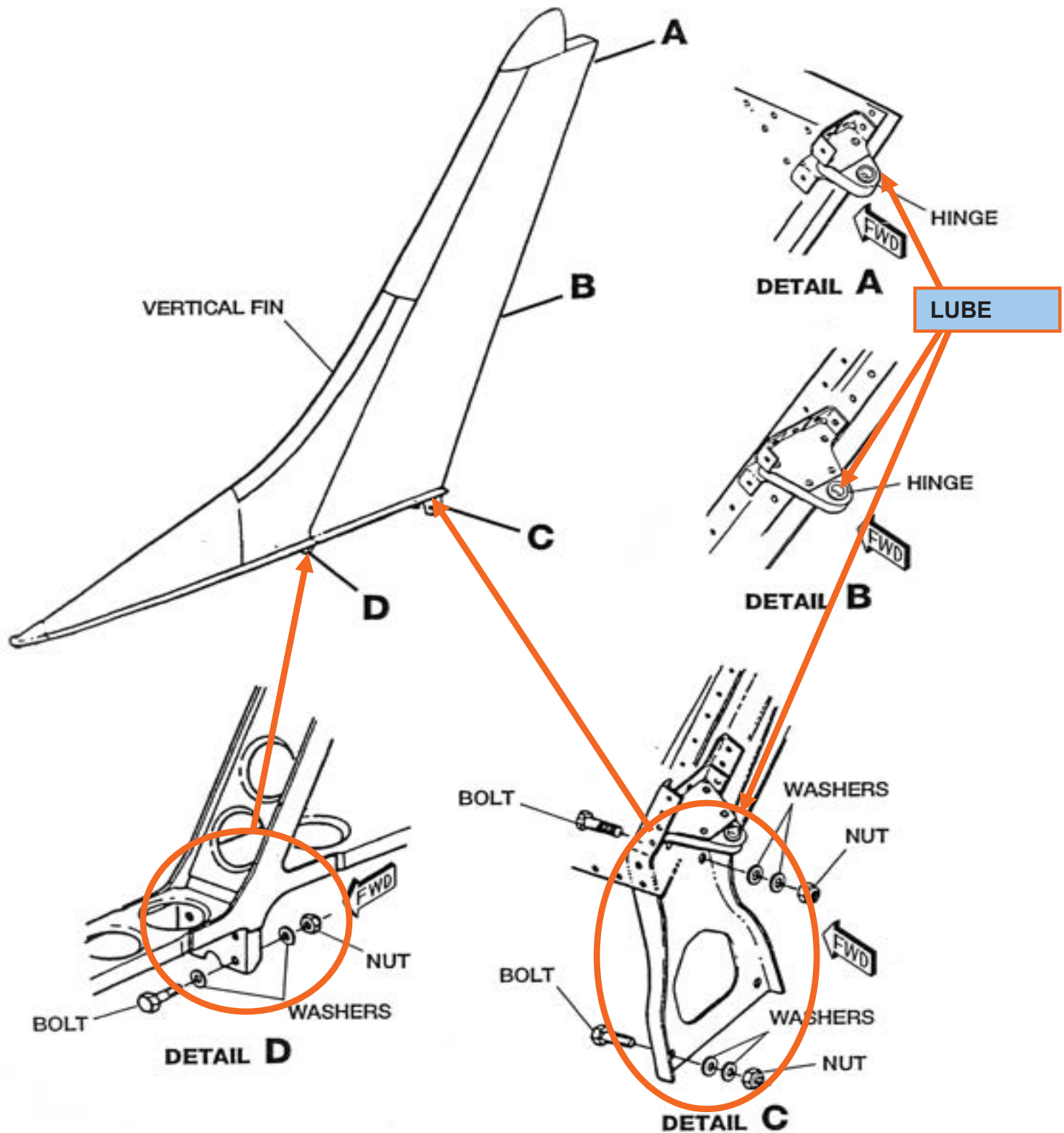
GLIDER TOW HOOK
ATTACHES HERE
NO PROBLEM
WINCHING OFF THE
TIEDOWN RING



Horizontal Stabilizer Installation



Vertical Stabilizer Installation





QUESTIONS?

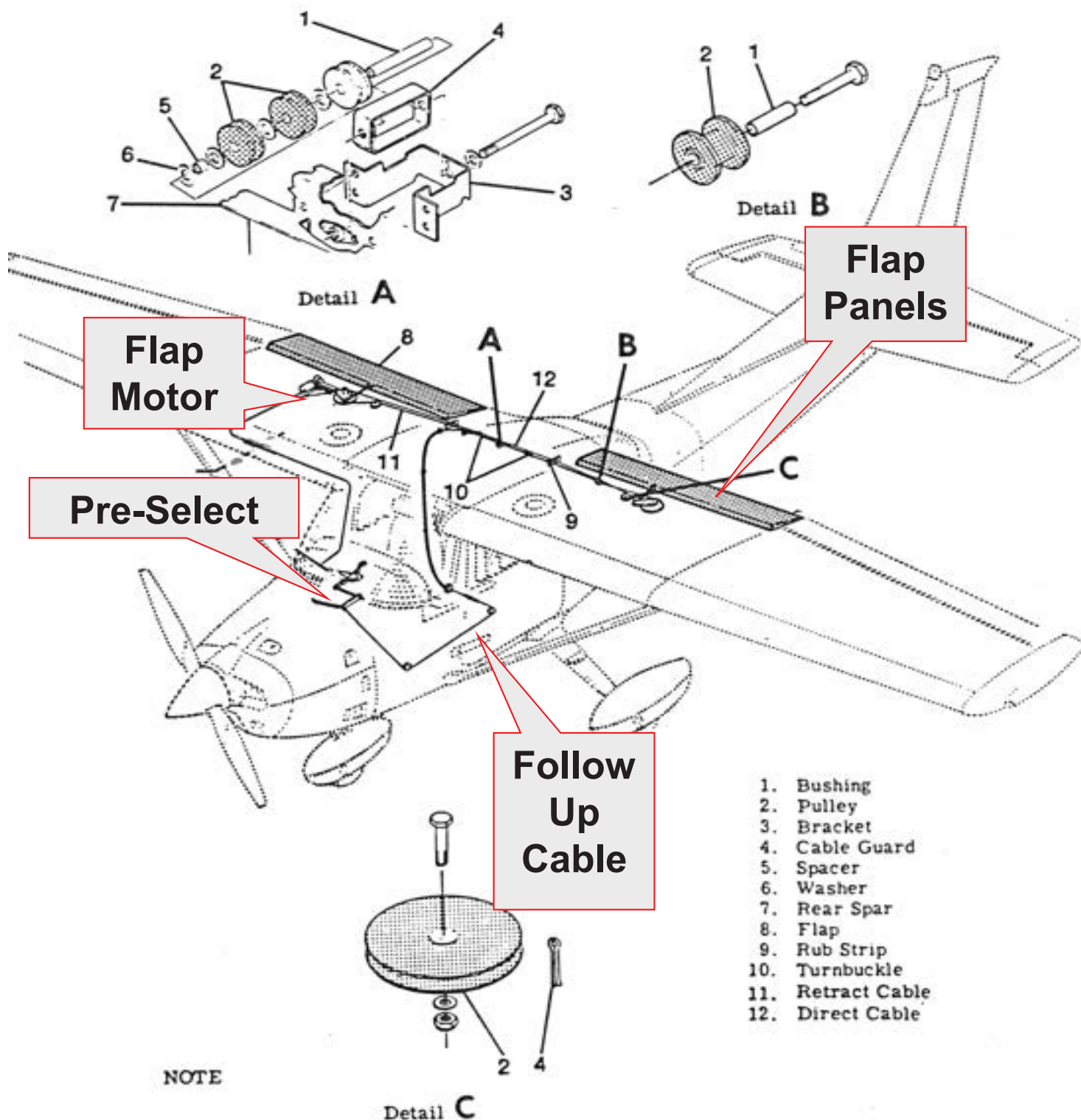


182S, 182T, T182T Skylane

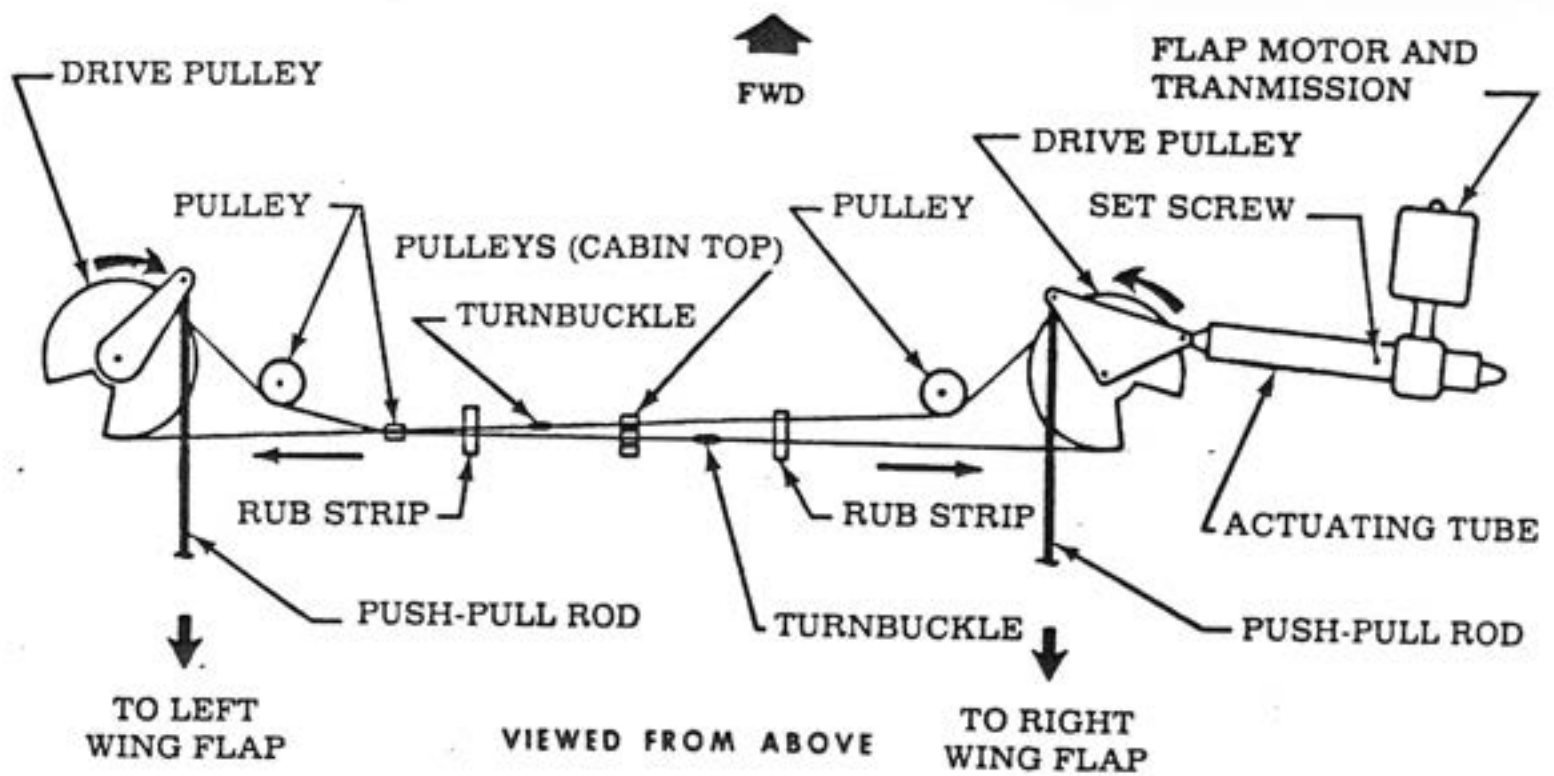
Flight Controls

Section Three

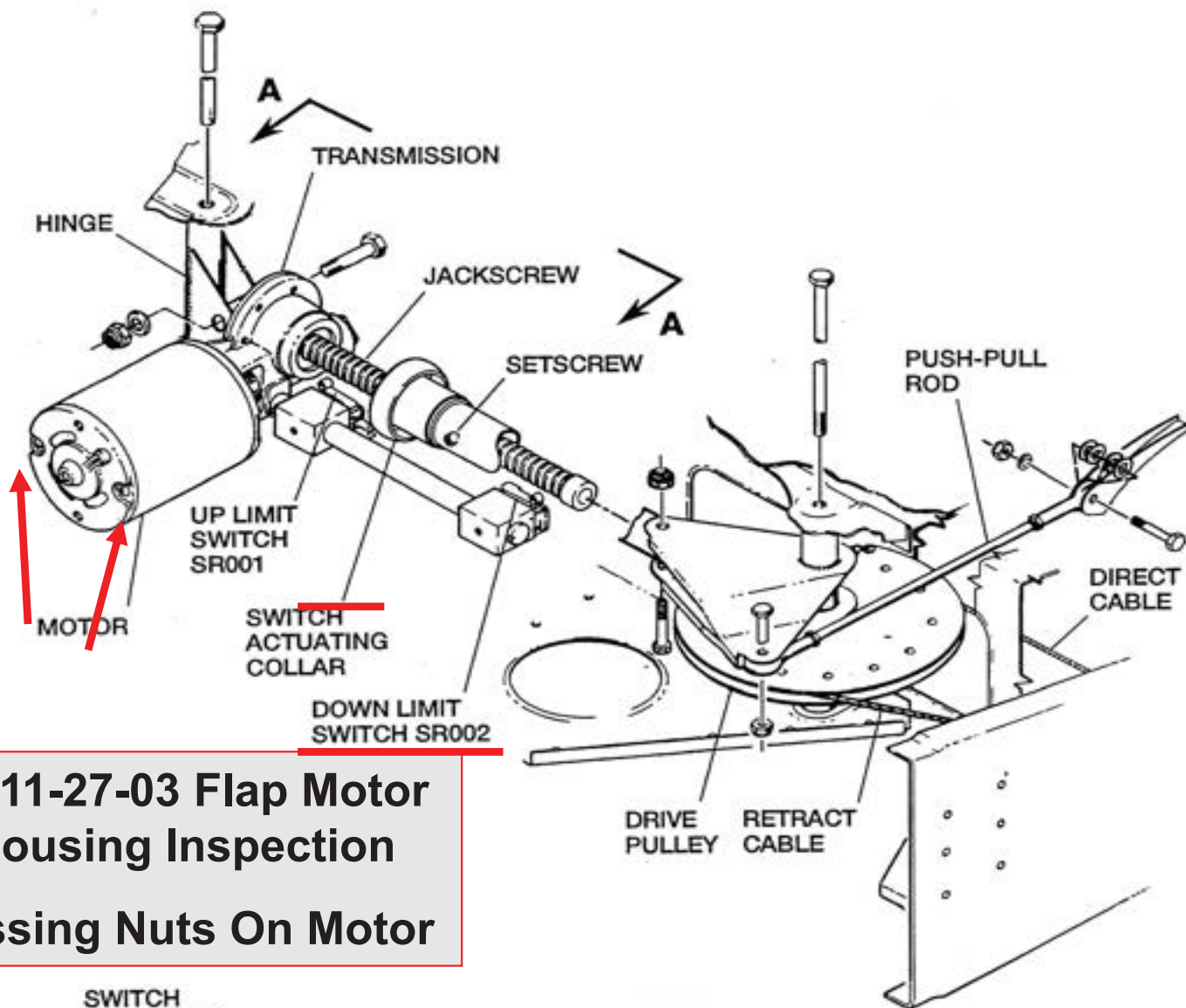
Wing Flap Control System



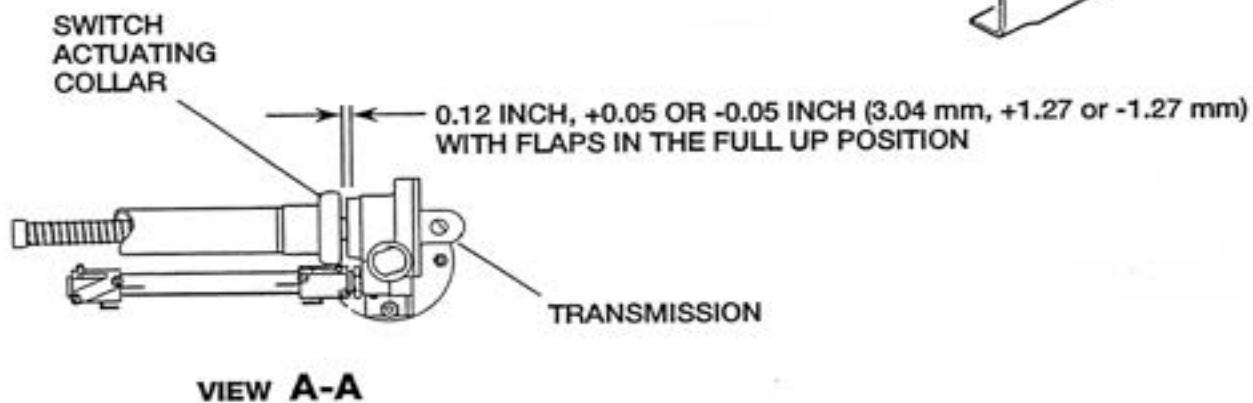
Flap System Schematic



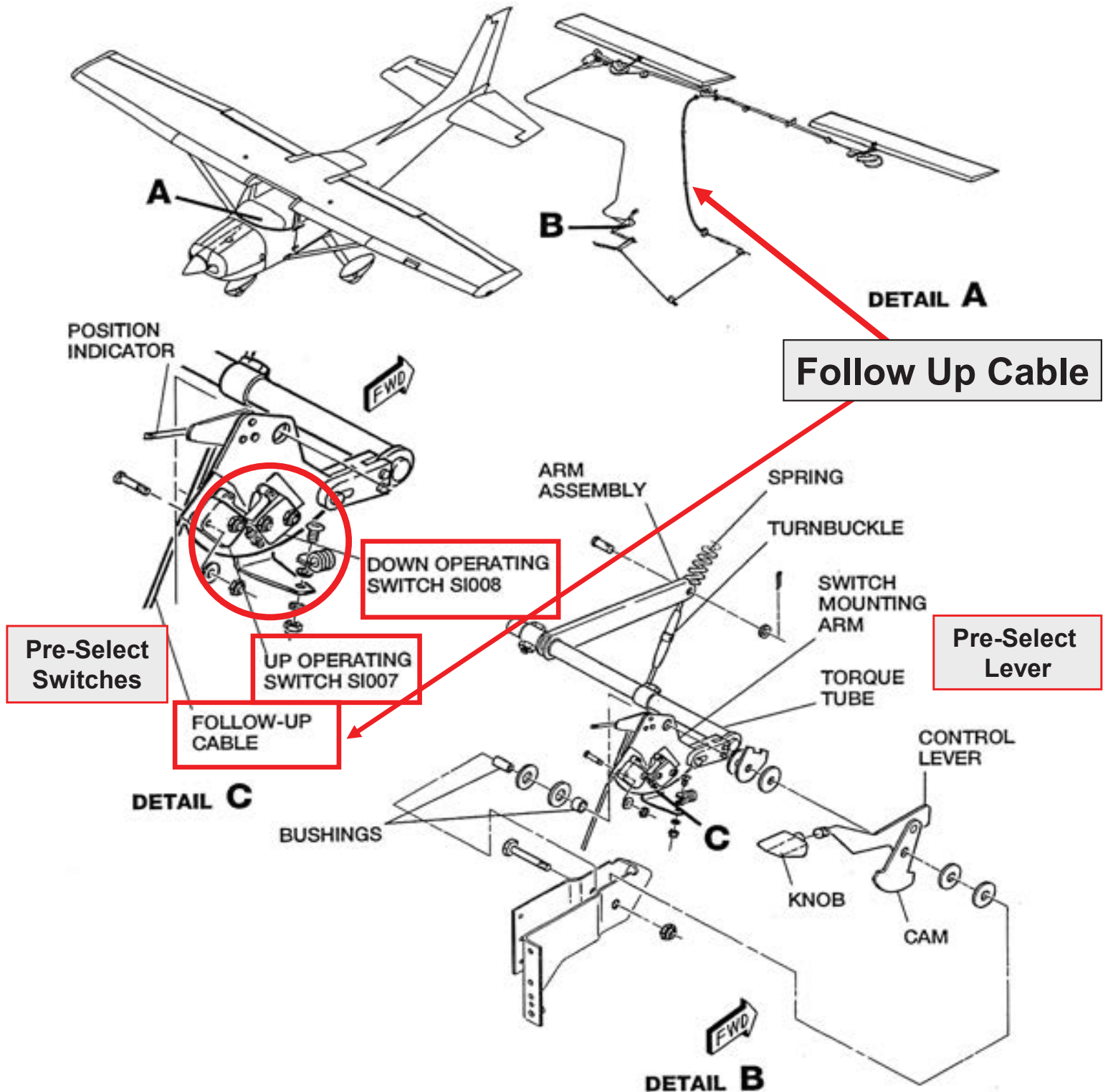
Wing Flap Control System Installation

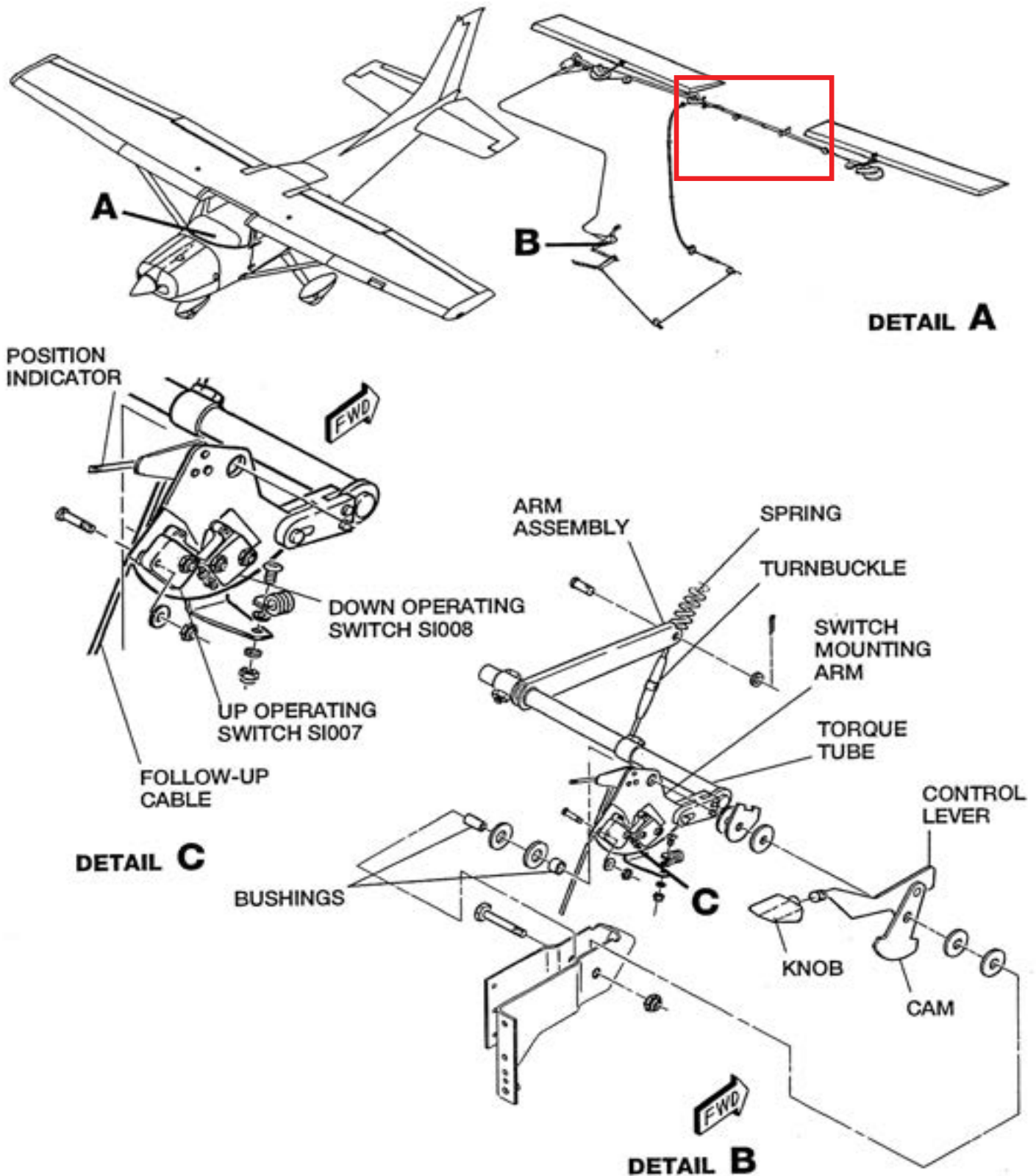


**SB11-27-03 Flap Motor
Housing Inspection
Missing Nuts On Motor**



Flap Lever & Follow-up System



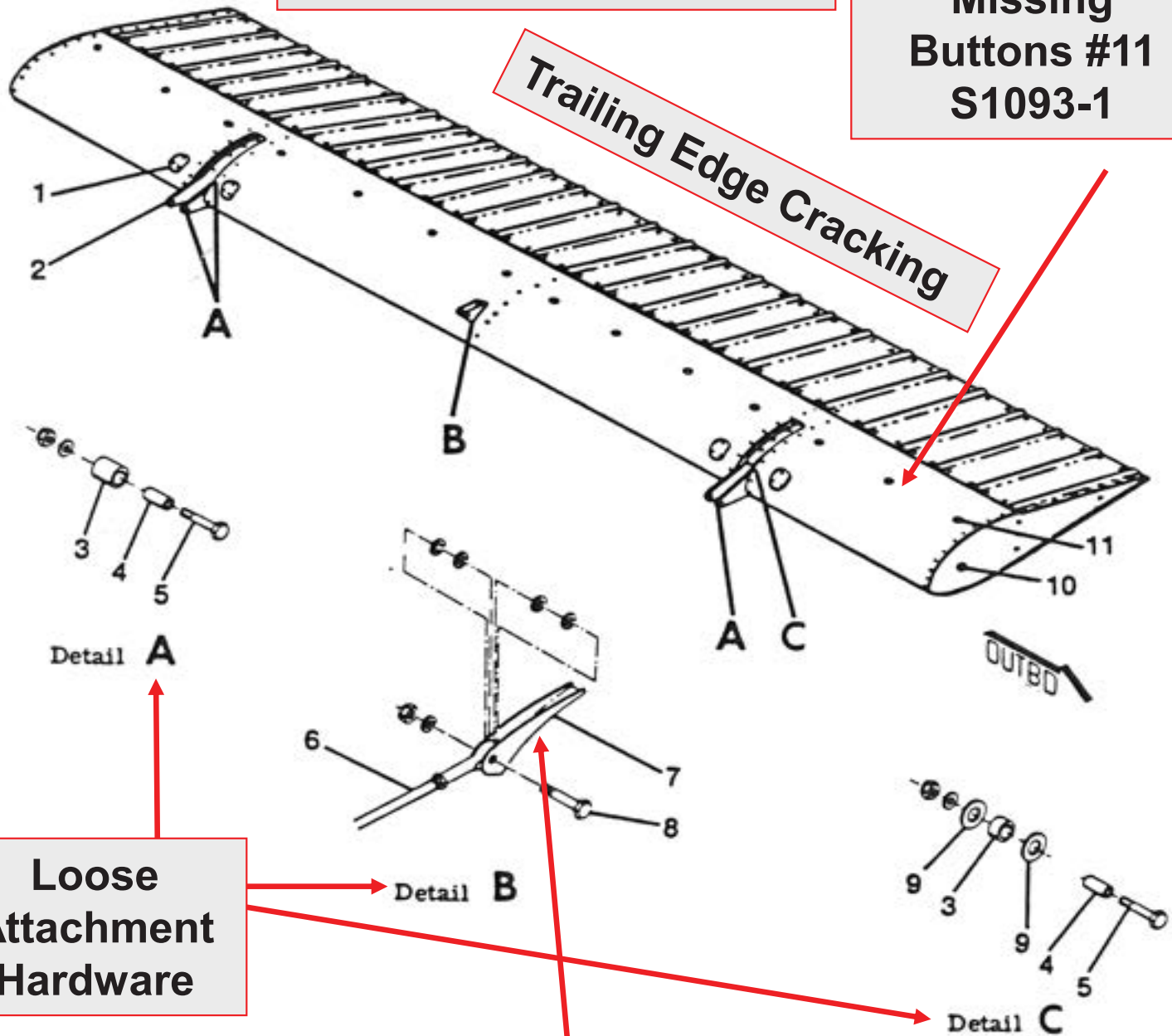


Flap Installation

Pre-Flight Inspection Items

Missing
Buttons #11
S1093-1

Trailing Edge Cracking

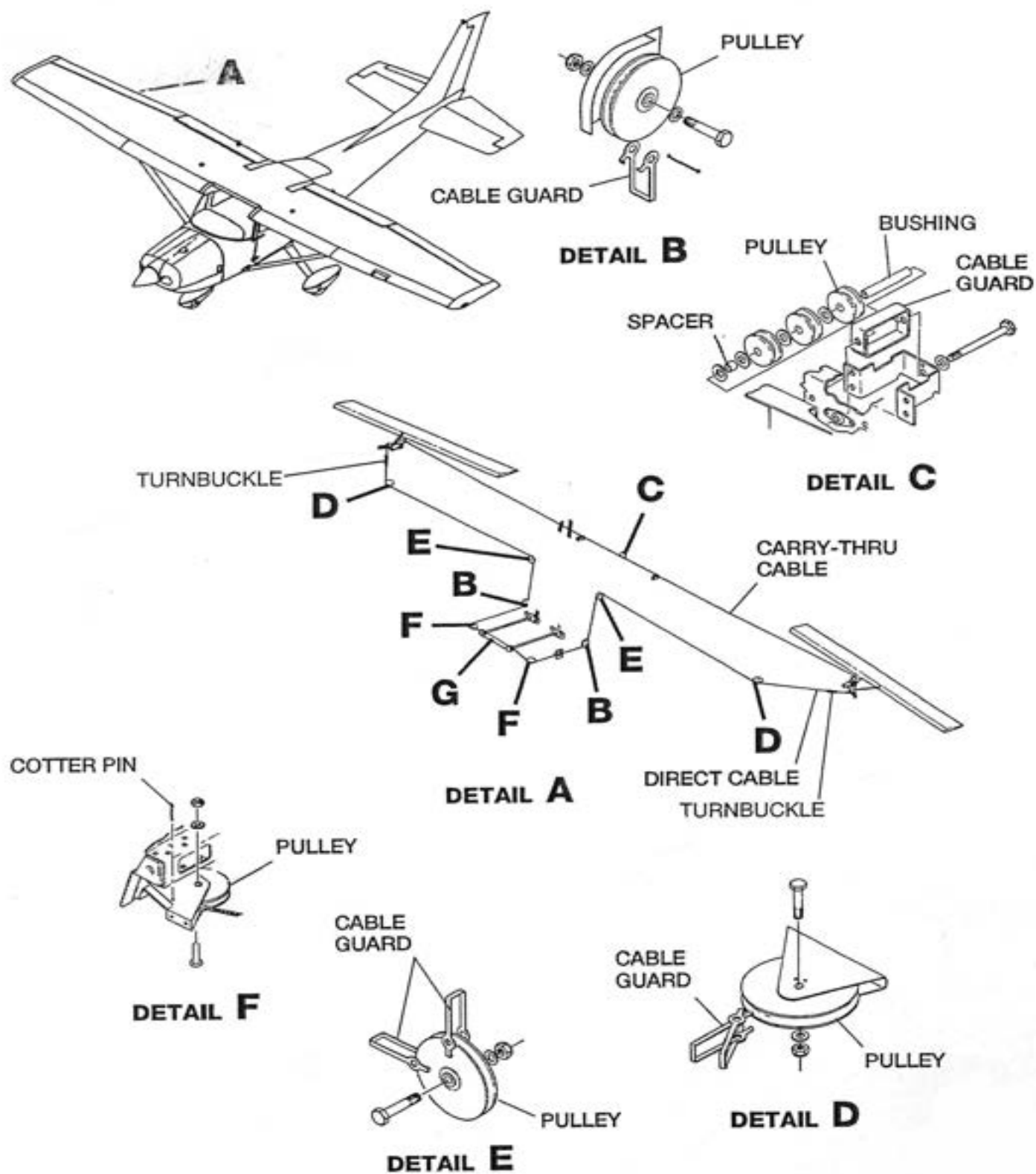


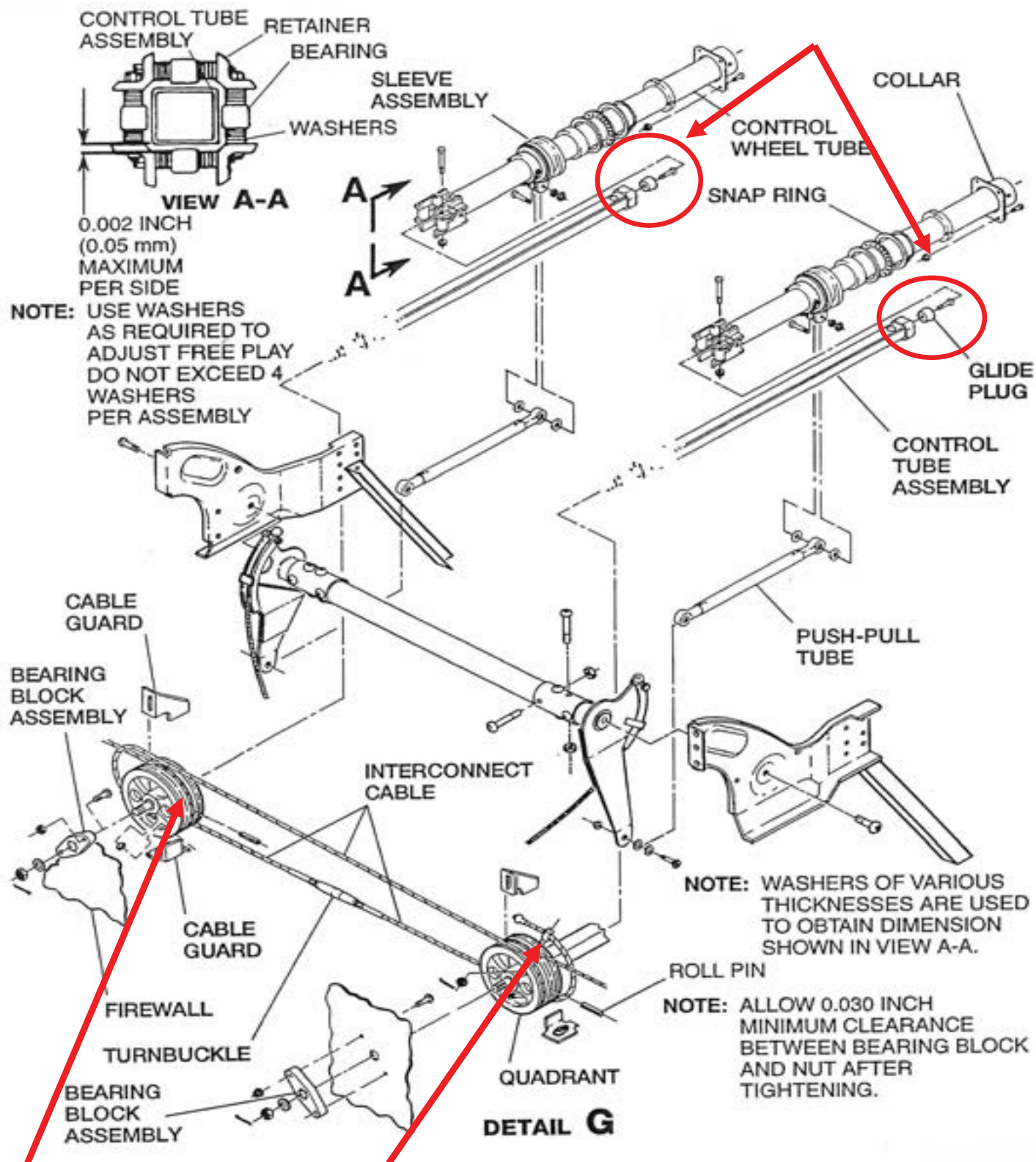
Loose
Attachment
Hardware

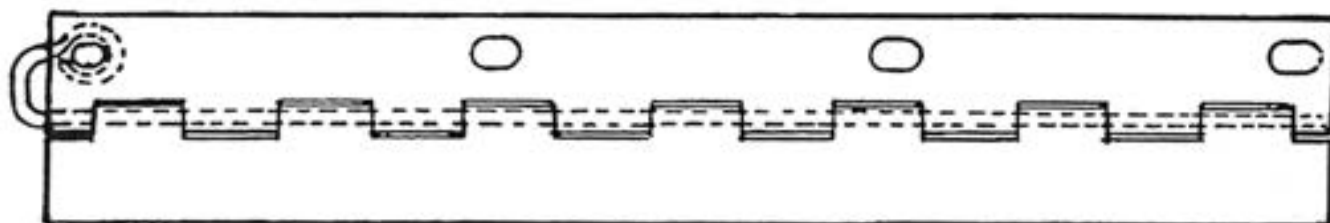
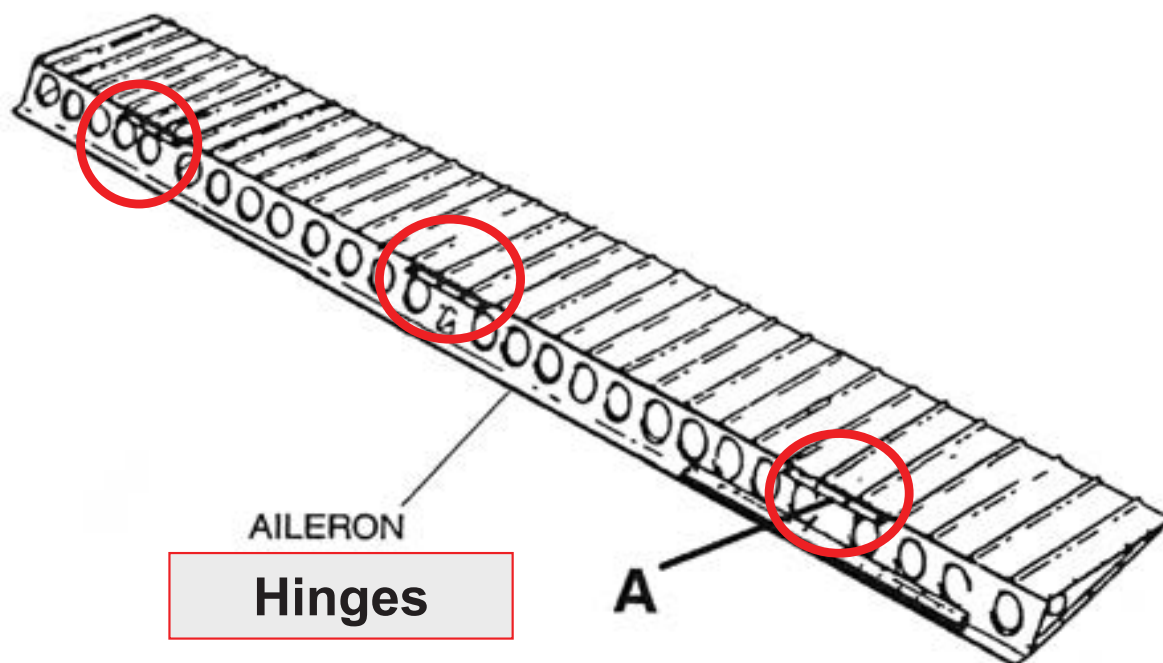
SB03-27-02 Bracket
Attachment Screws

1. Cover Plate
2. Flap Support
3. Roller Assembly
4. Bushing
5. Bolt
6. Push-Pull Rod
7. Flap Bracket
8. Bolt
9. Spacer
10. Plug Button
11. Nylon Plug Button

Aileron Control System

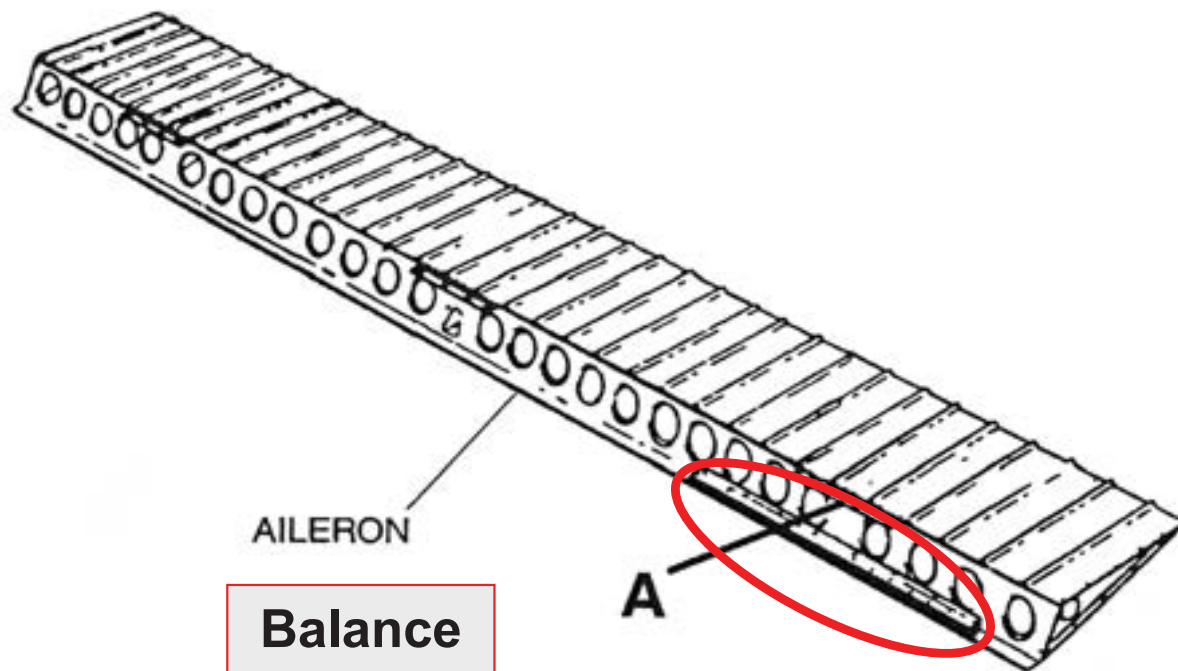




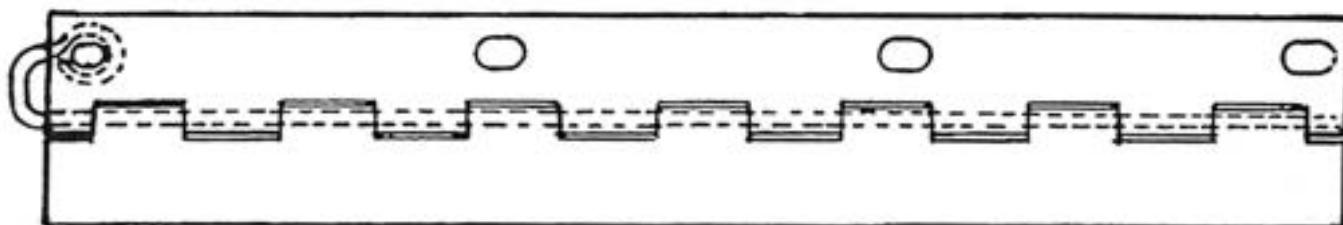


DETAIL A
AILERON HINGE

**Pre-Flight
Inspection Items**



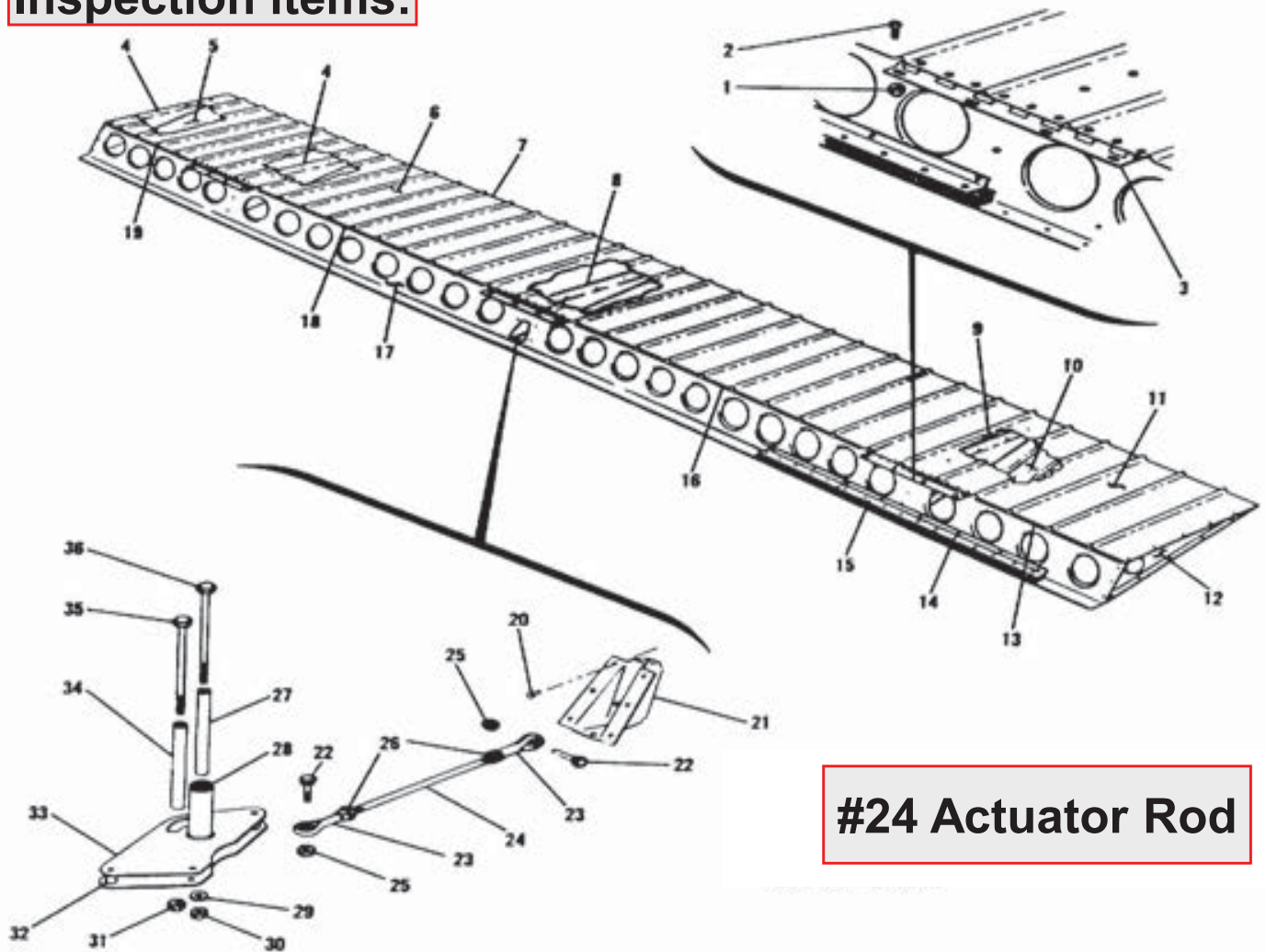
**Balance
Weight
Rivets**



DETAIL A
AILERON HINGE

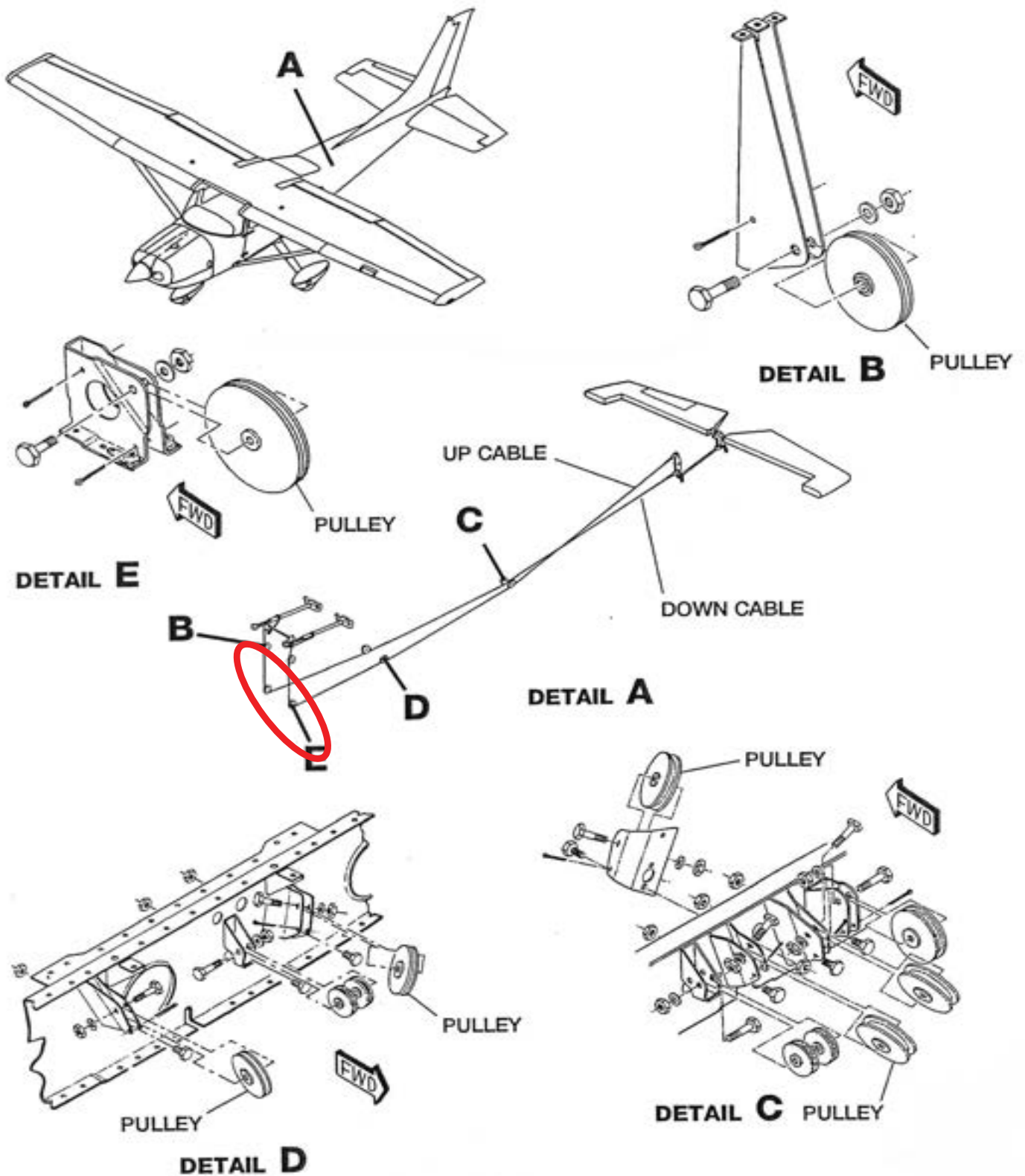
Aileron bellcrank

Pre-Flight Inspection items:



#24 Actuator Rod

Elevator Control System

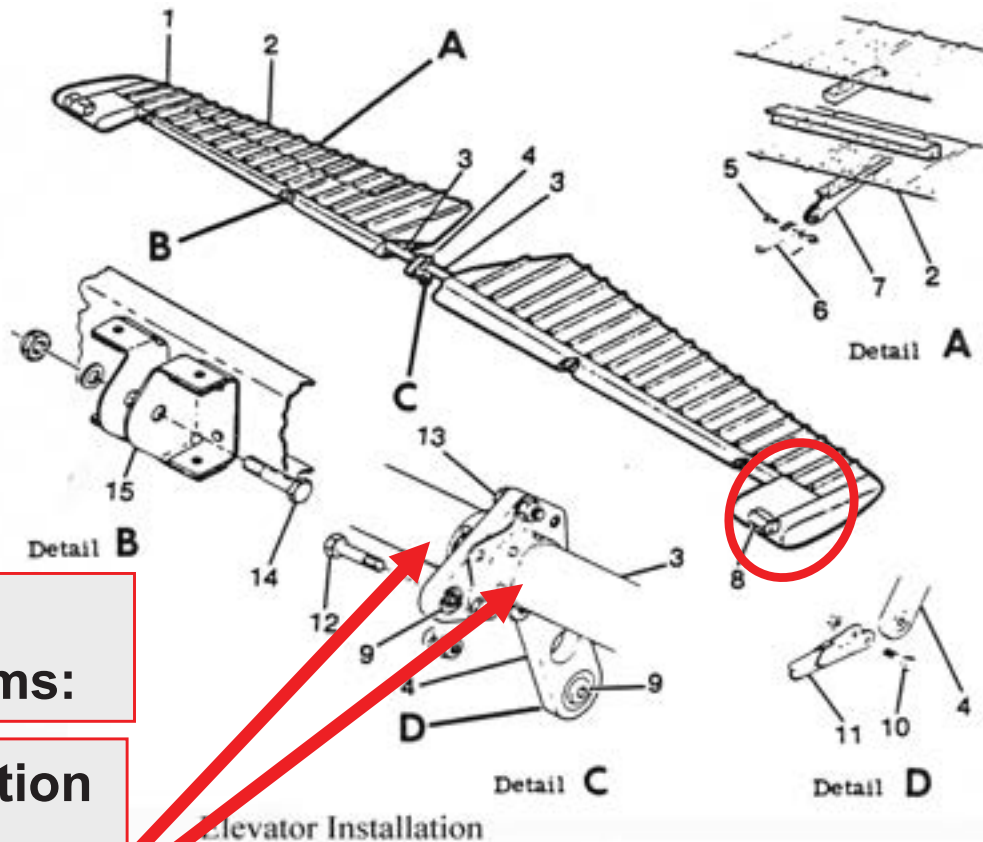


SB00-27-01R1
Pulley Bracket Alignment Insp

Elevator Bellcrank Installation

Elevator Trim Tab

1. Elevator
2. Trim Tab
3. Torque Tube
4. Arm Assembly
5. Bolt
6. Push-Pull Tube
7. Horn Assembly
8. Balance Weight
9. Bearing
10. Bolt
11. Push-Pull Tube
12. Bolt
13. Bolt
14. Bolt
15. Hinge Bracket



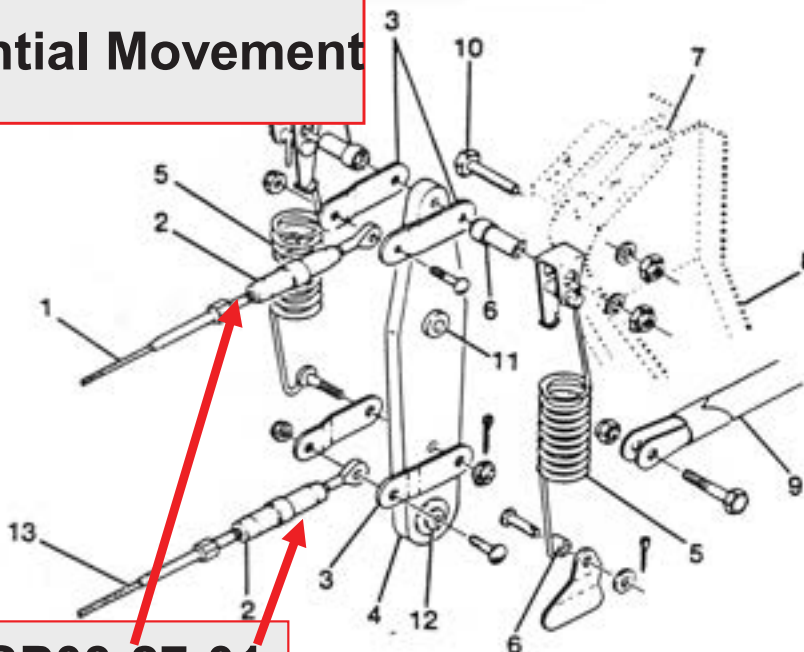
**Pre-Flight
Inspection Items:**

**Security, Condition
& Operation**

Differential Movement

**SB00-55-01 Elevator
Rivet Inspection**

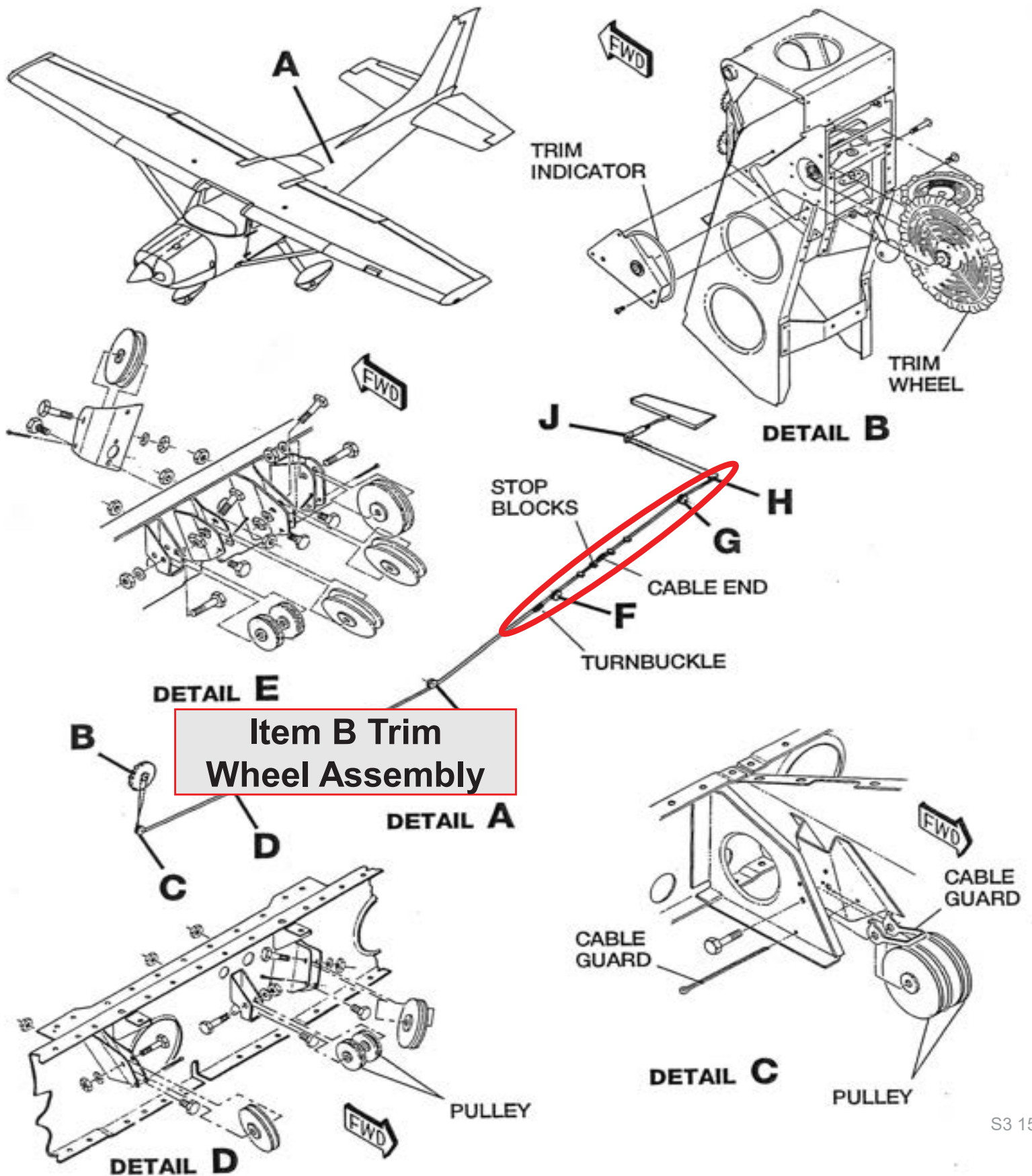
**SB04-27-01R1
Wrong Rivets
Inside Elevator**

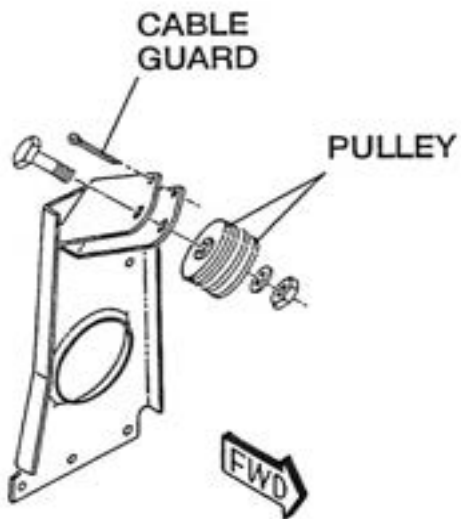


**SSP03-27-01
Safety Wire
Turnbuckles**

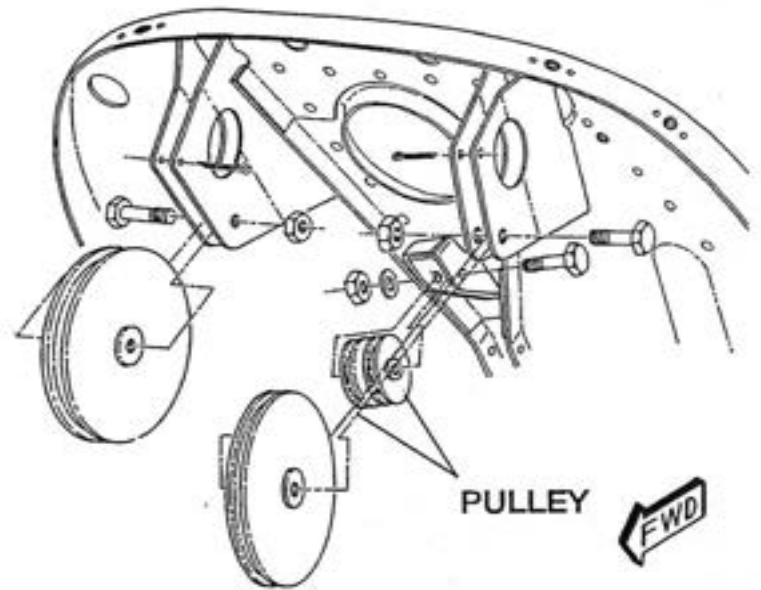
1. UP Elevator Cable
2. Turnbuckle
3. Link
4. Bellcrank
5. Spring
6. Spacer
7. Stop Block
8. Bracket
9. Push-Pull Tube
10. Pivot Bolt
11. Bushing
12. Bearing
13. DOWN Elevator Cable

Elevator Trim Tab Control System



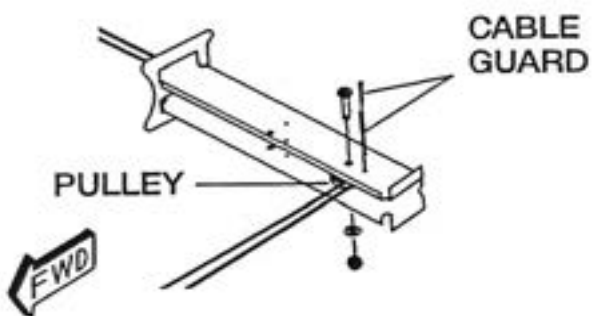


DETAIL F

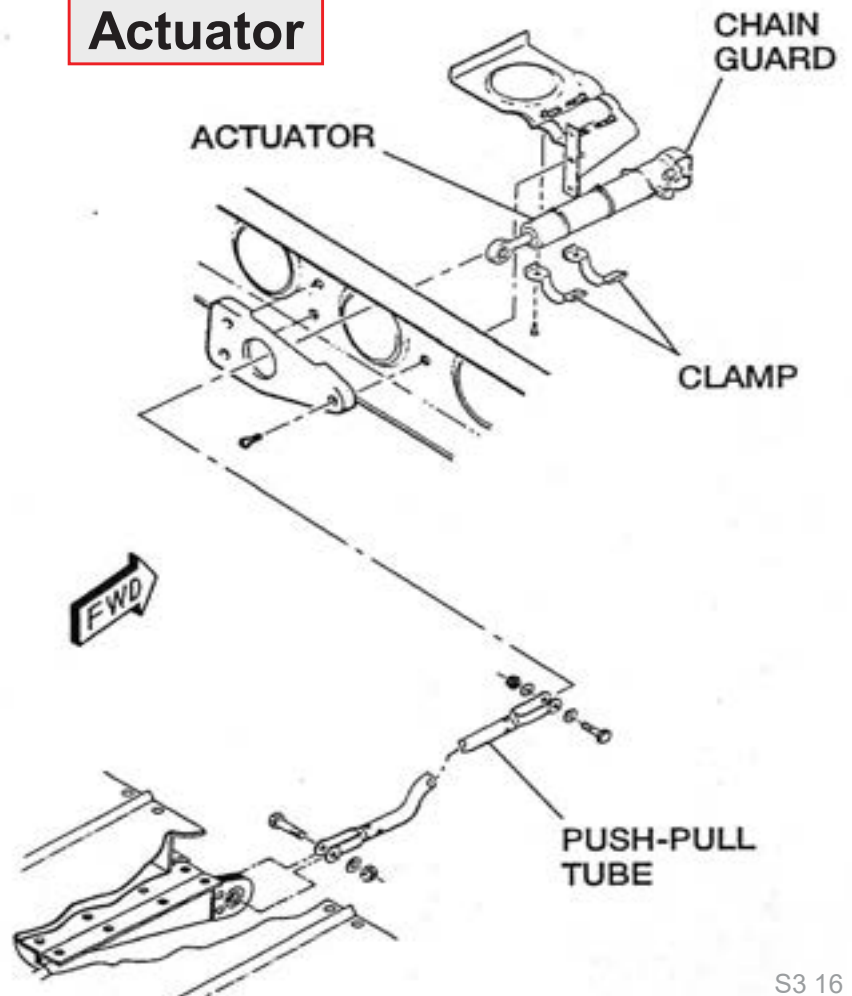


DETAIL G

Actuator

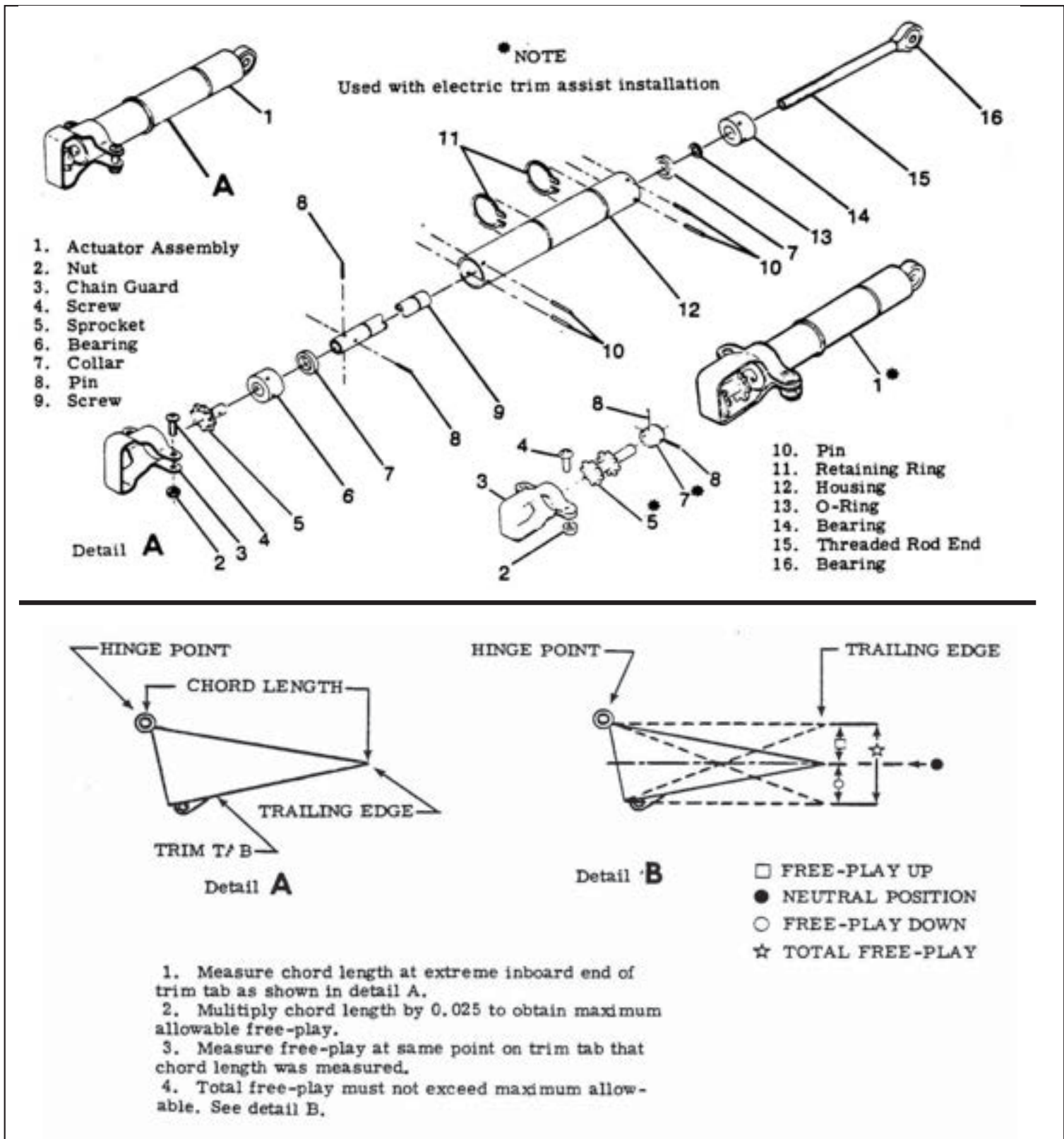


DETAIL H

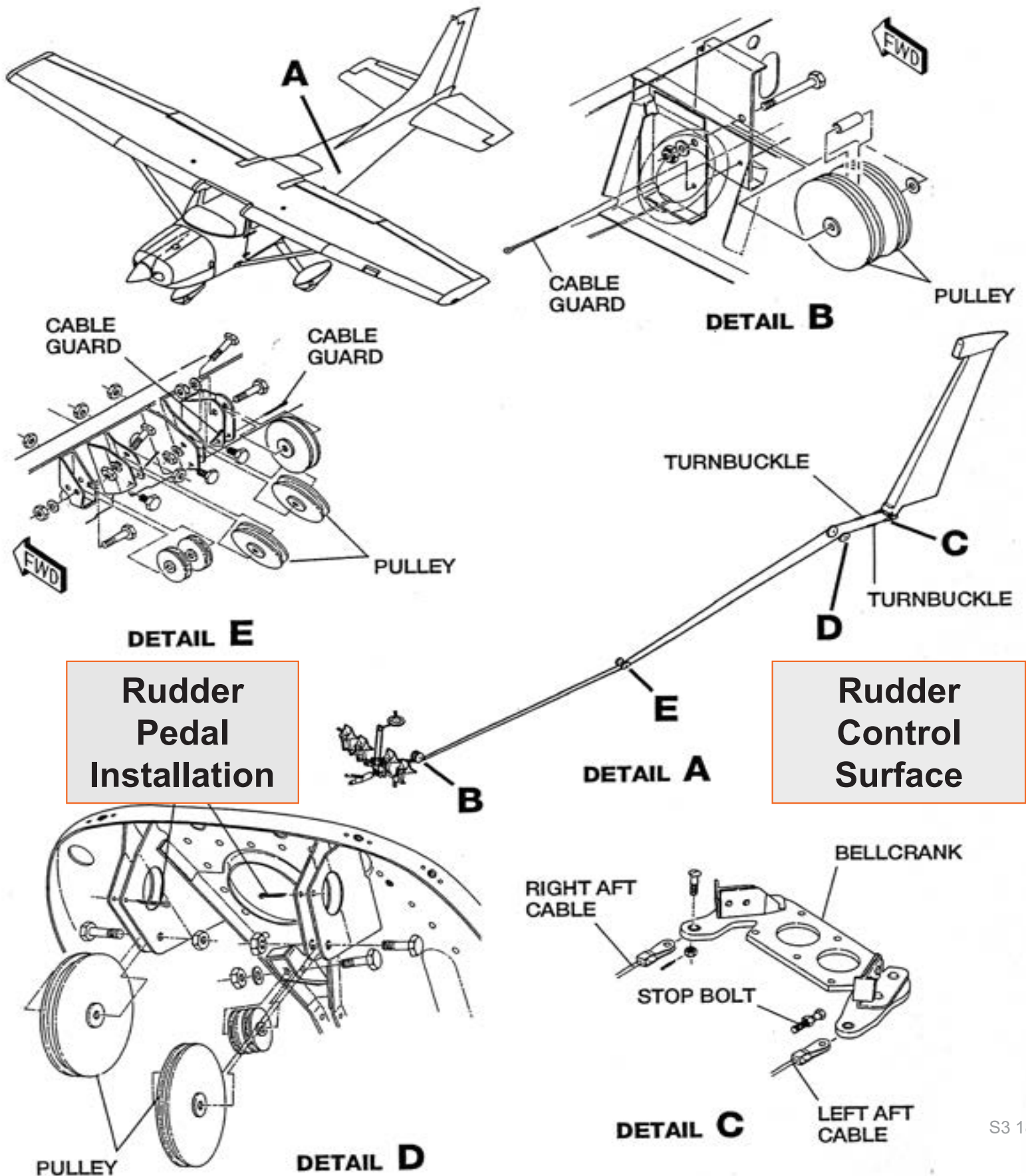


DETAIL J

Trim Tab Free Play Inspection



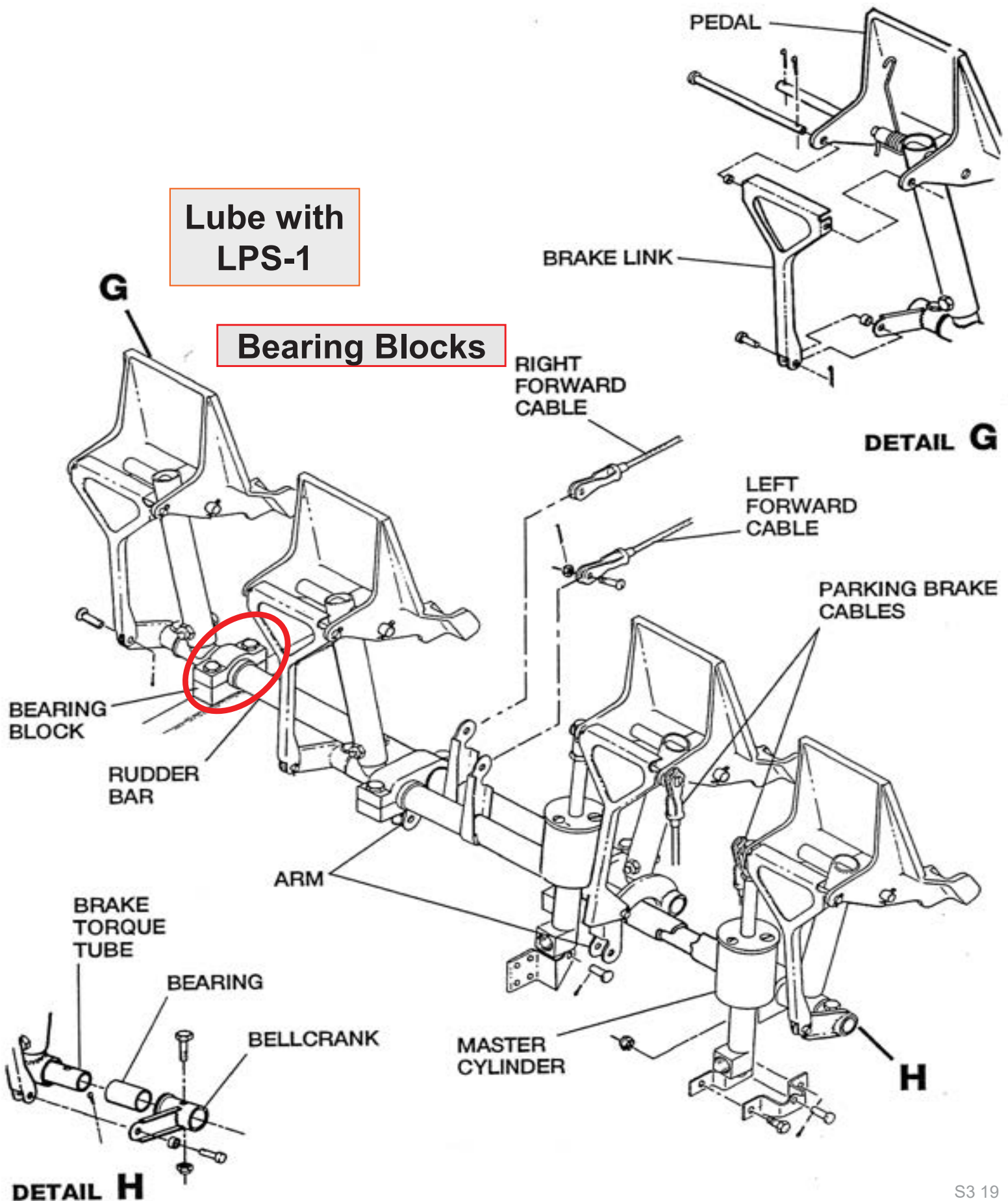
Rudder Control System



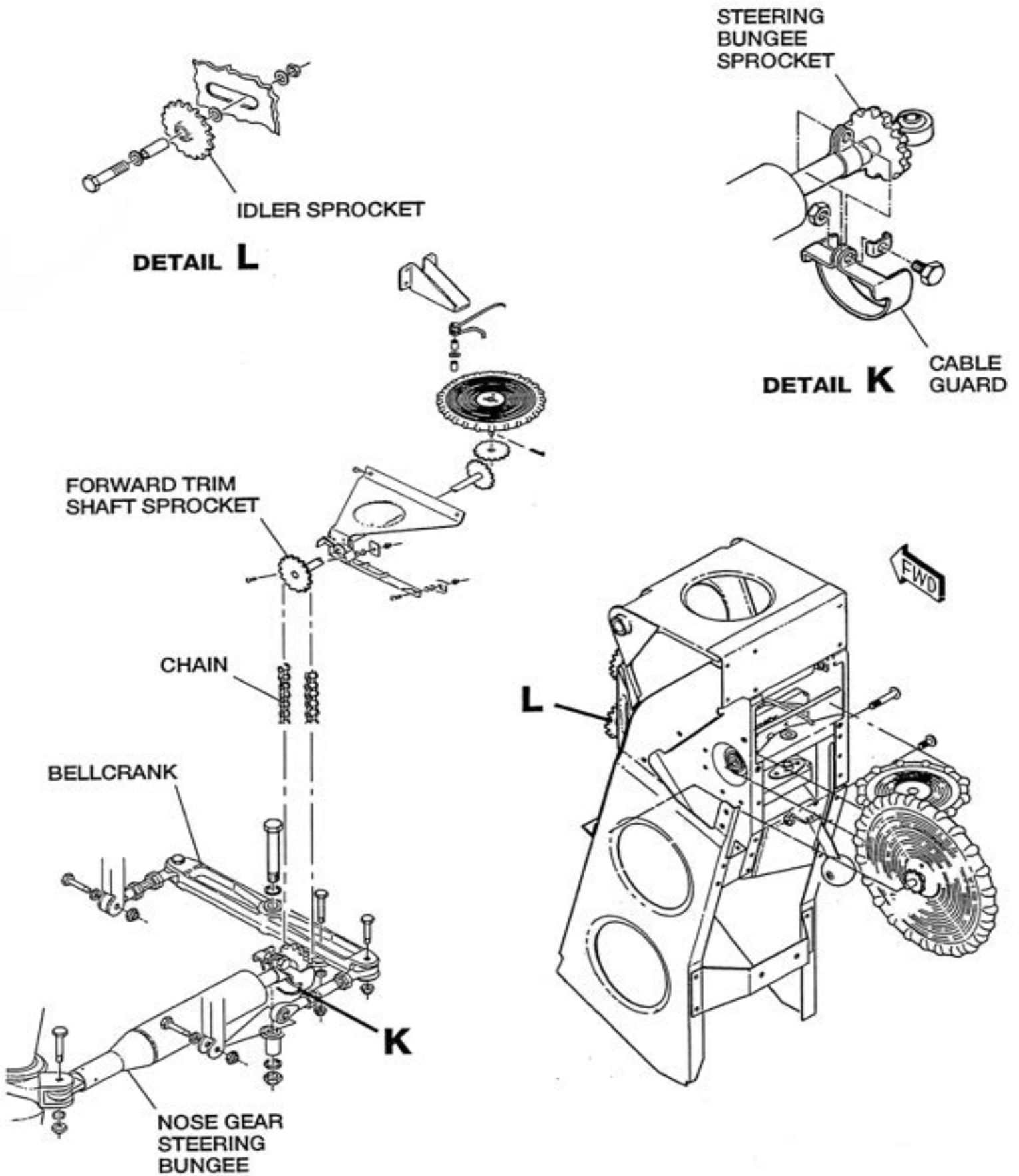
Rudder Pedal Installation

Lube with
LPS-1

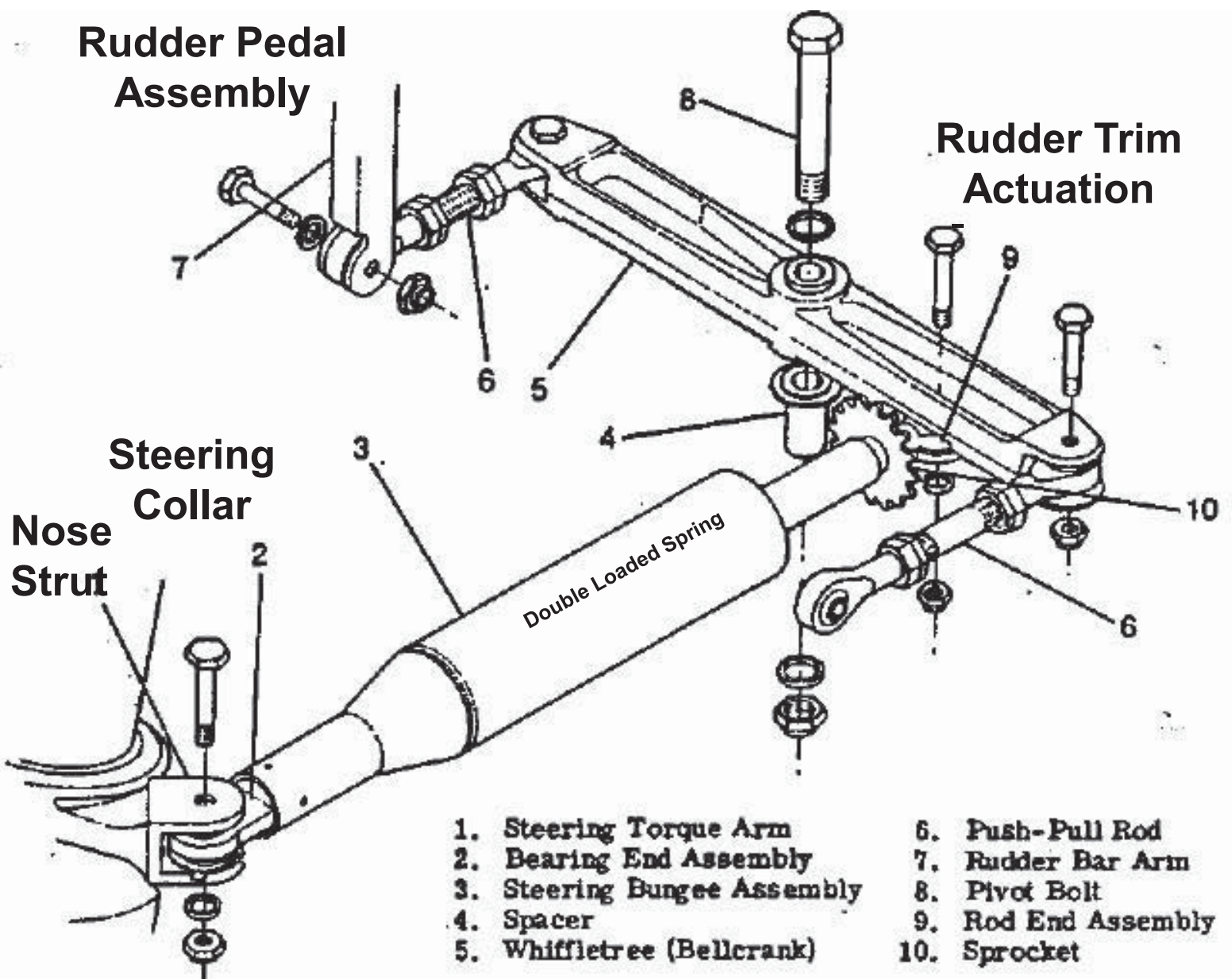
Bearing Blocks



Rudder Trim Control Installation

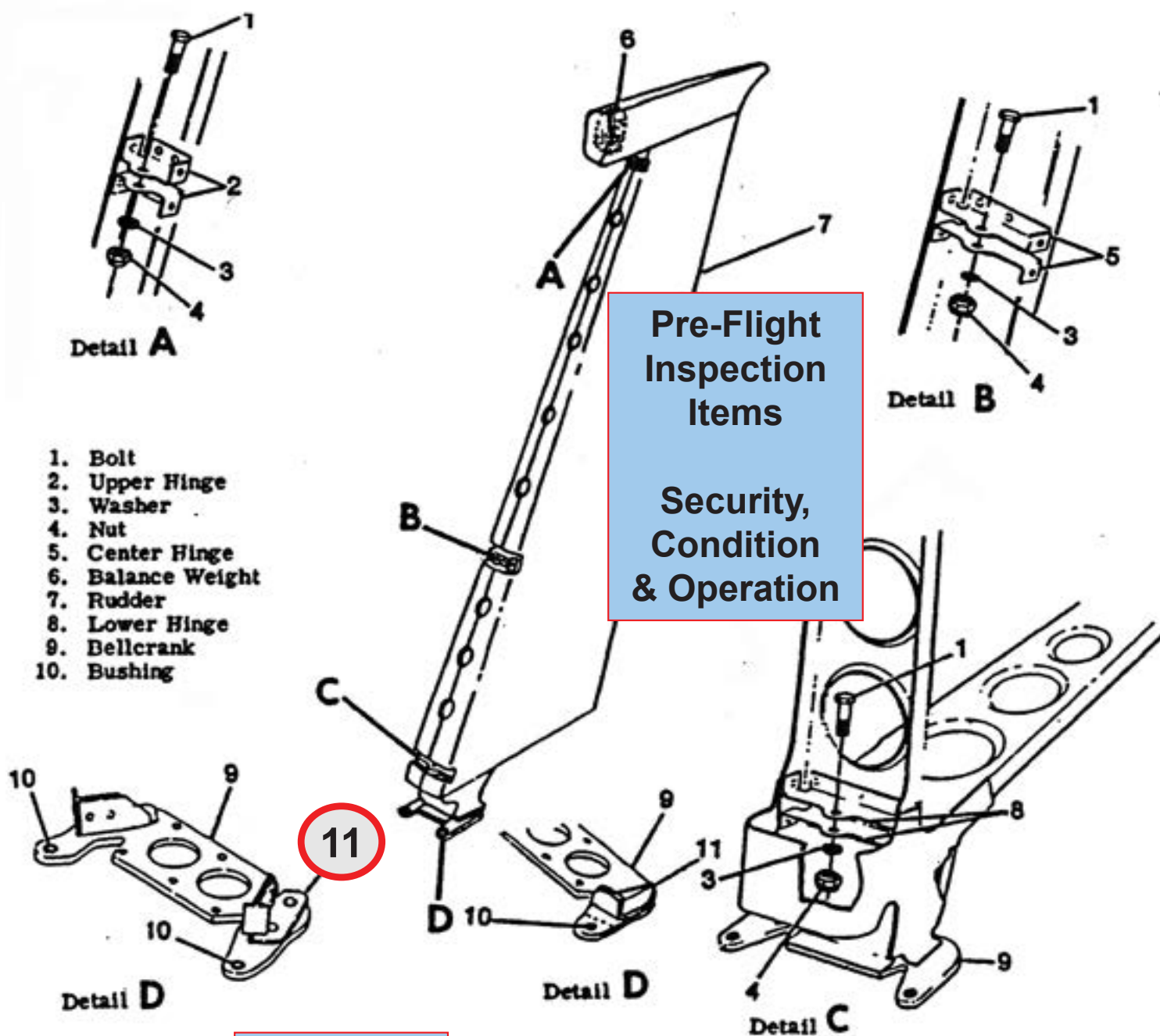


Bungee Installation



Rudder Installation

Lube A, B & C with LPS-1



Pre-Flight
Inspection
Items

Security,
Condition
& Operation

11

#11
Rudder
Stop



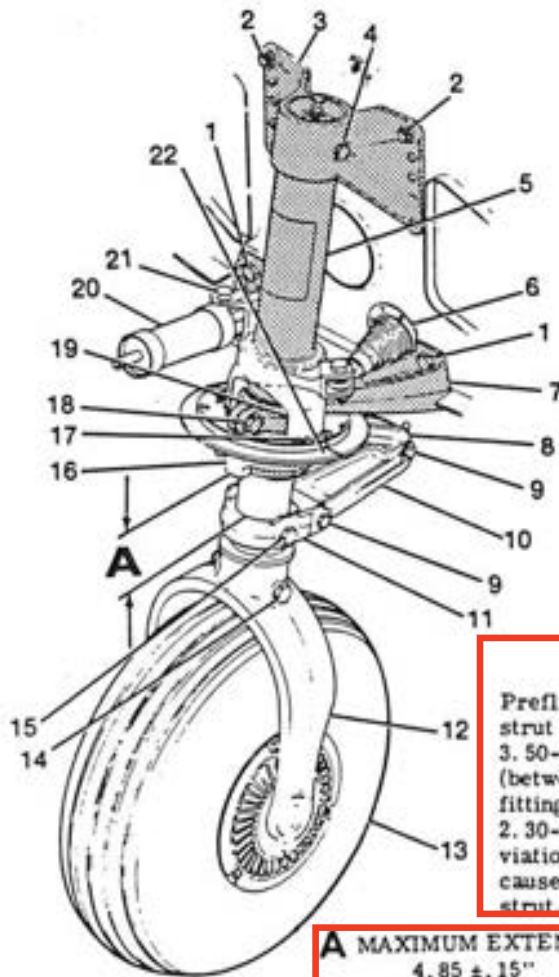
182S, 182T, T182T Skylane

Landing Gear

Section Four

Nose Gear Installation

Strut Extension



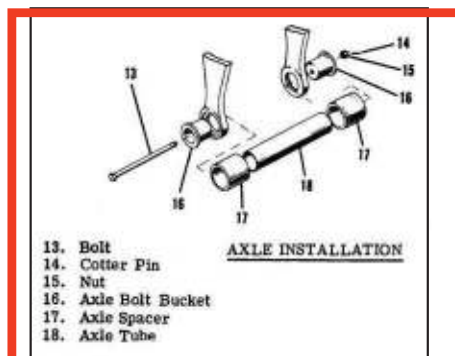
NOTE

Unshaded parts of the nose gear turn as the nose gear steering system is operated on the ground, but do not turn while airborne. As the lower strut extends, a centering block on the upper torque link contacts a flat spot on the bottom end of the upper strut, thus keeping the lower strut and wheel from turning.

NOTE

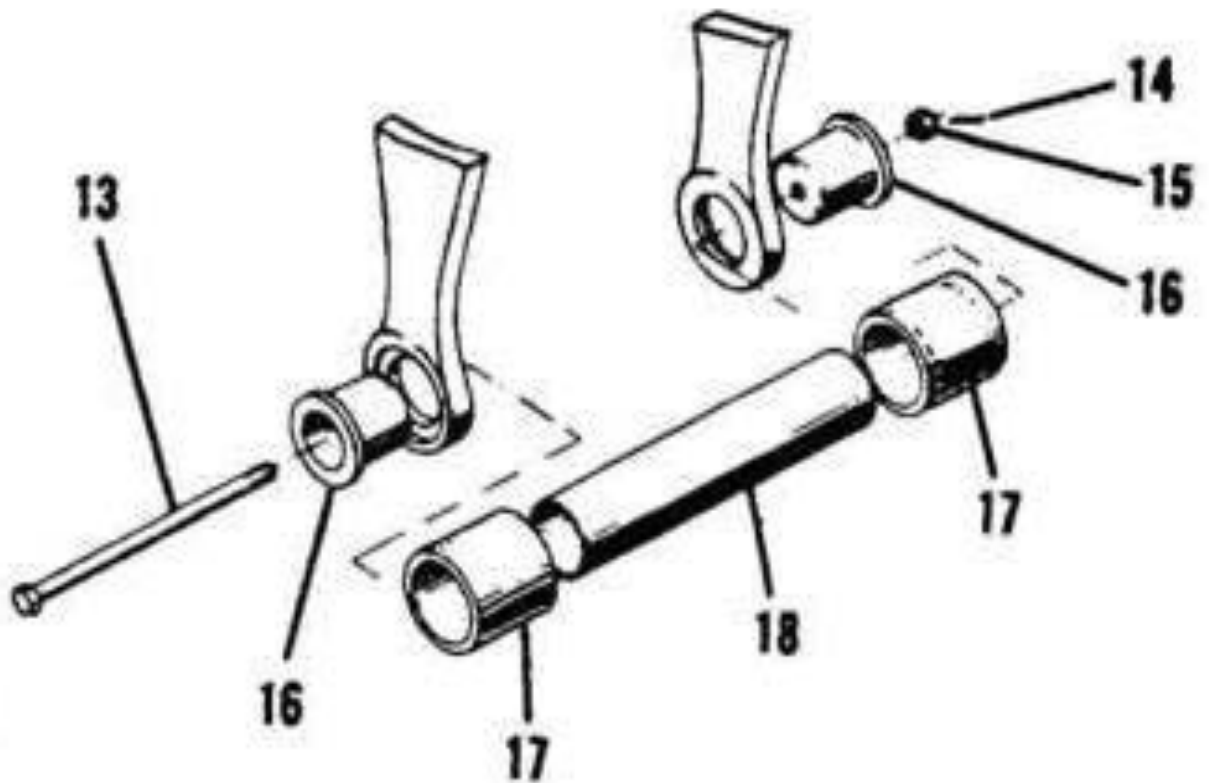
Preflight inspection of nose gear strut should reveal 1.75-inch to 3.50-inch of nose strut barrel (between torque link attachment fittings) showing (or approximately 2.30-inch after bouncing). Deviation from these dimensions are cause to check and service the strut.

A MAXIMUM EXTENSION
4.85 ± .15"



1. Bolt
2. Bolt
3. Upper Forging
4. Bolt
5. Upper Strut
6. Steering Bungee
7. Lower Forging
8. Upper Torque Link
9. Bolt
10. Lower Torque Link
11. Torque Link Fitting
12. Nose Gear Fork
13. Wheel and Tire
14. Bolt
15. Bolt
16. Steering Collar
17. Screw
18. Bolt
19. Steering Torque Arm
20. Shimmy Dampener
21. Bolt
22. Closure Assembly

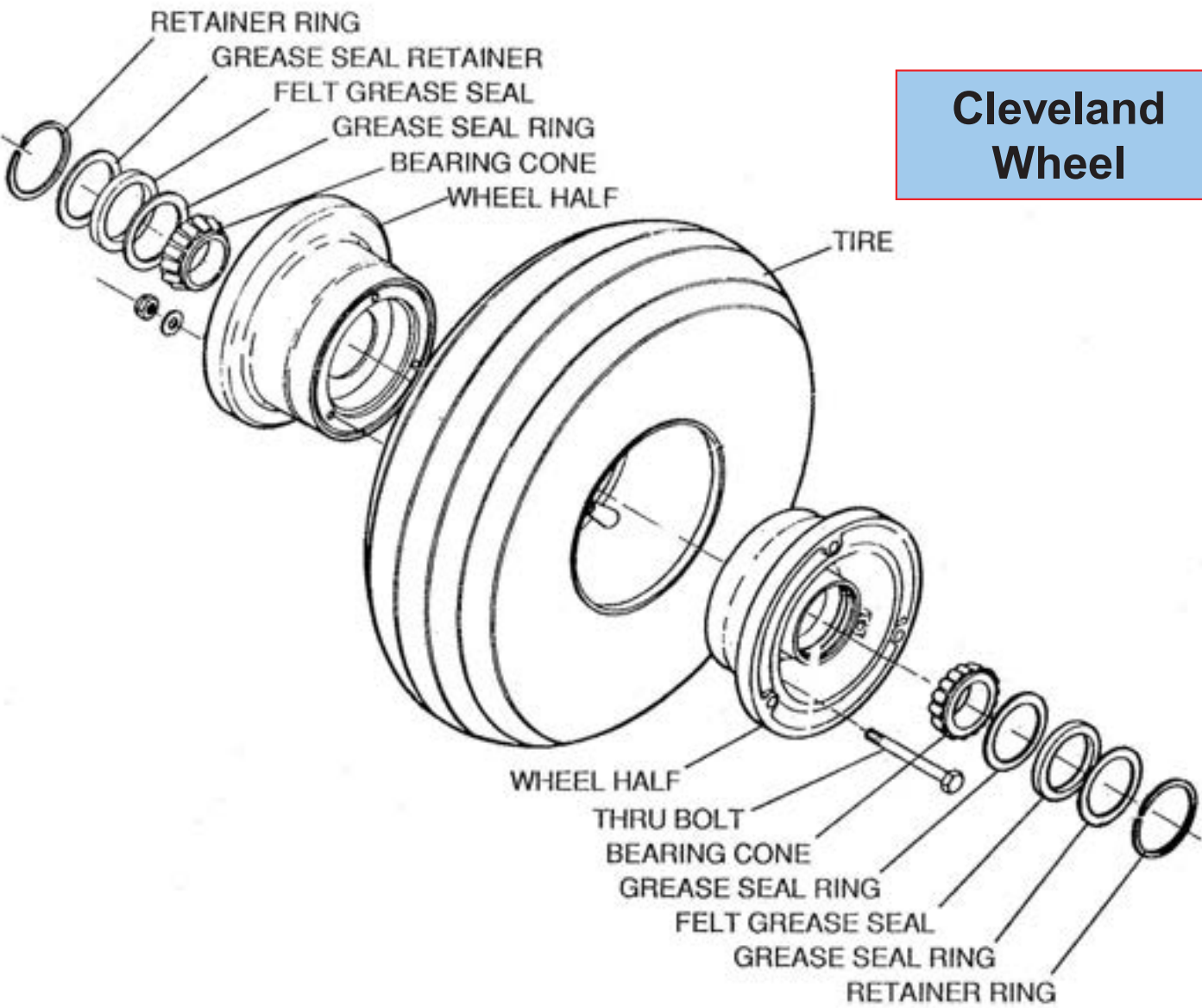
Axle Installation



- 13. Bolt
- 14. Cotter Pin
- 15. Nut
- 16. Axle Bolt Bucket
- 17. Axle Spacer
- 18. Axle Tube

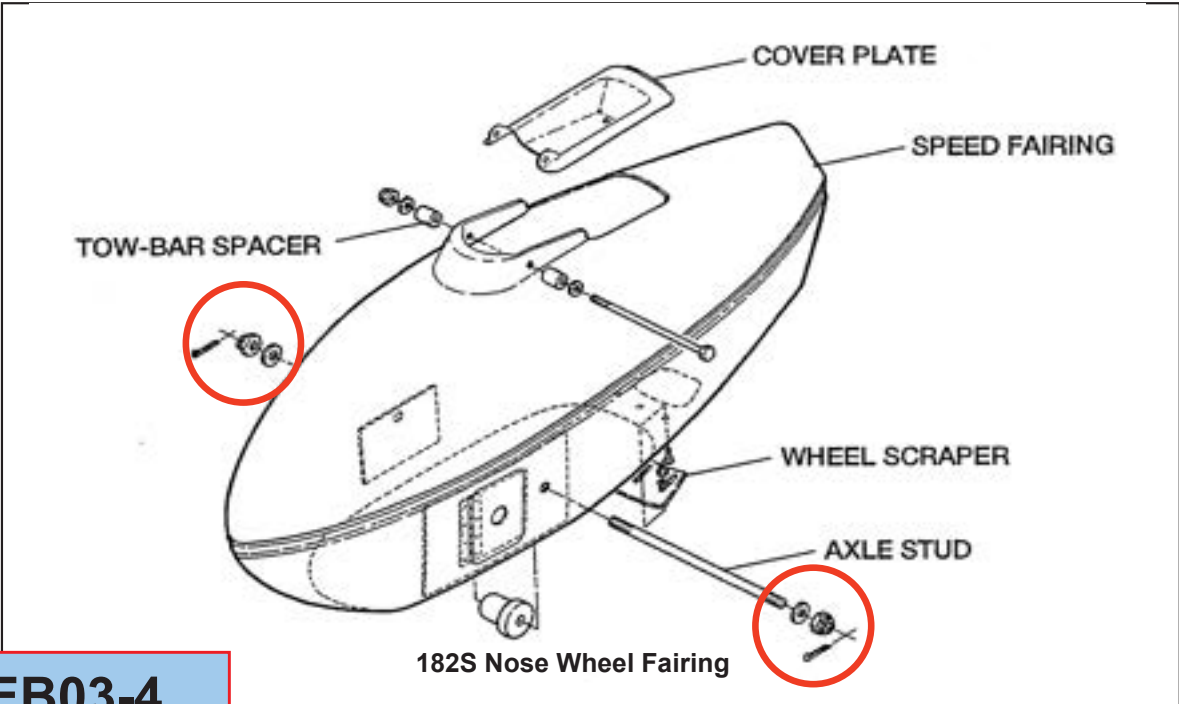
AXLE INSTALLATION

Nose Gear Wheel and
Tire Assembly



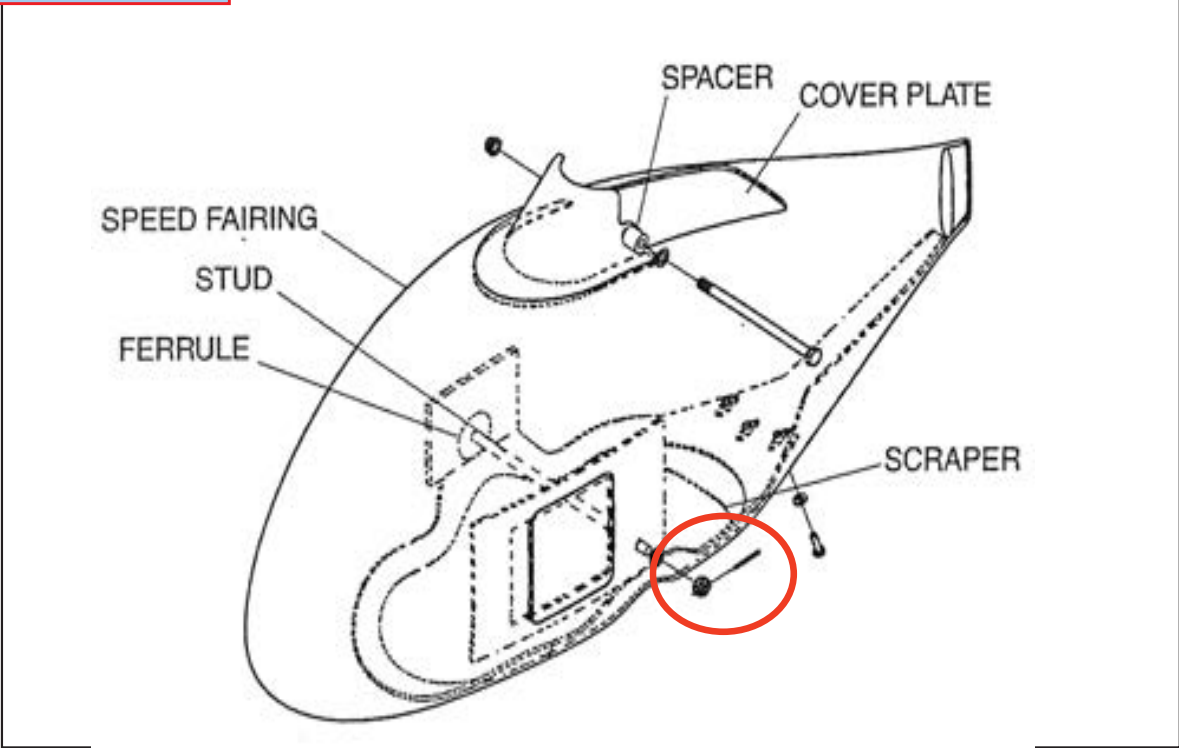
Cleveland
Wheel

182T Nose Wheel
Fairing



**SEB03-4
FAIRING
REPAIR KIT**

**Castle Nut &
Cotter Pin**



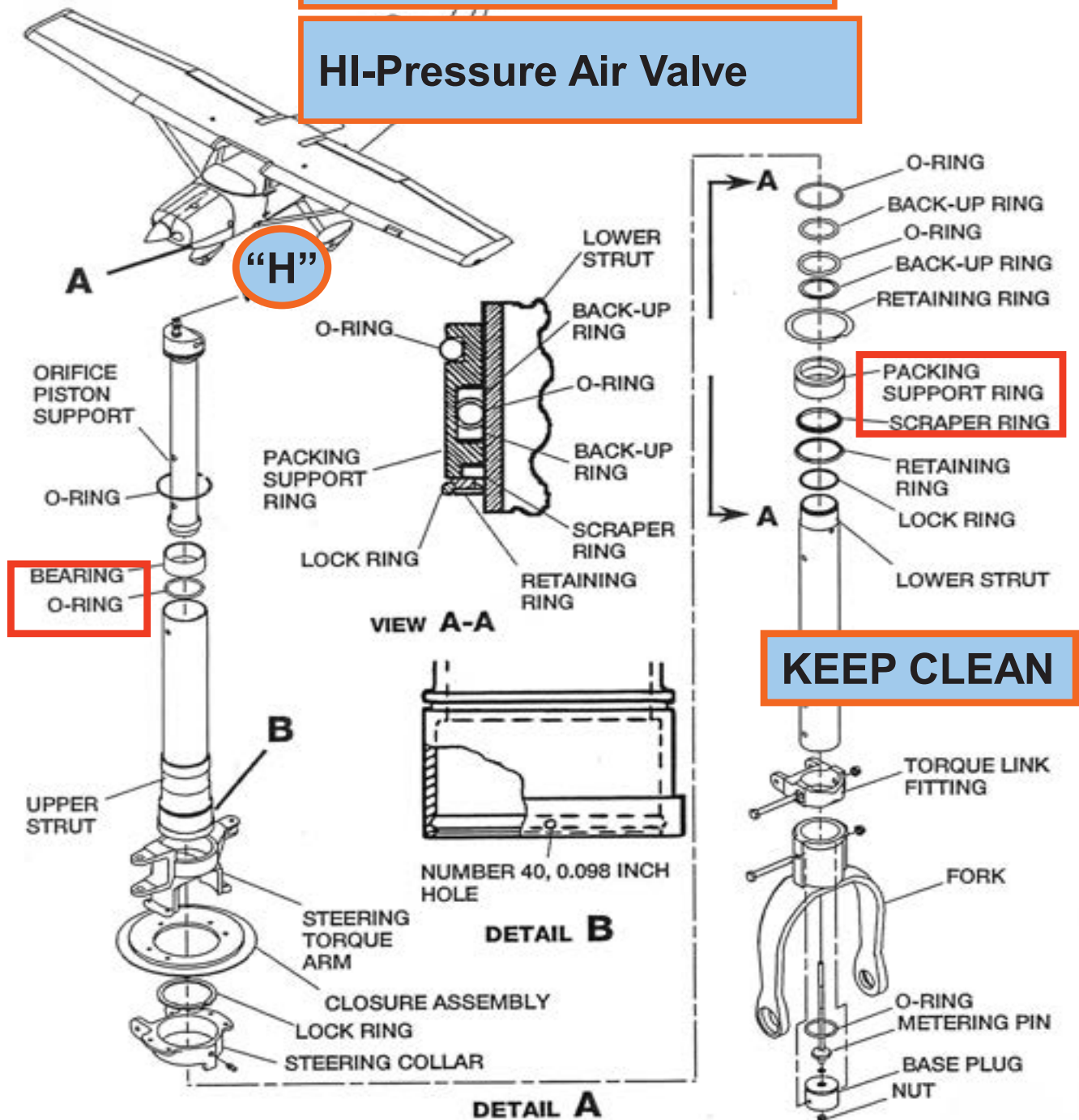
Nose Gear Shock Strut Assembly

Servicing the Nose Strut:

SK172-1F Seal Kit

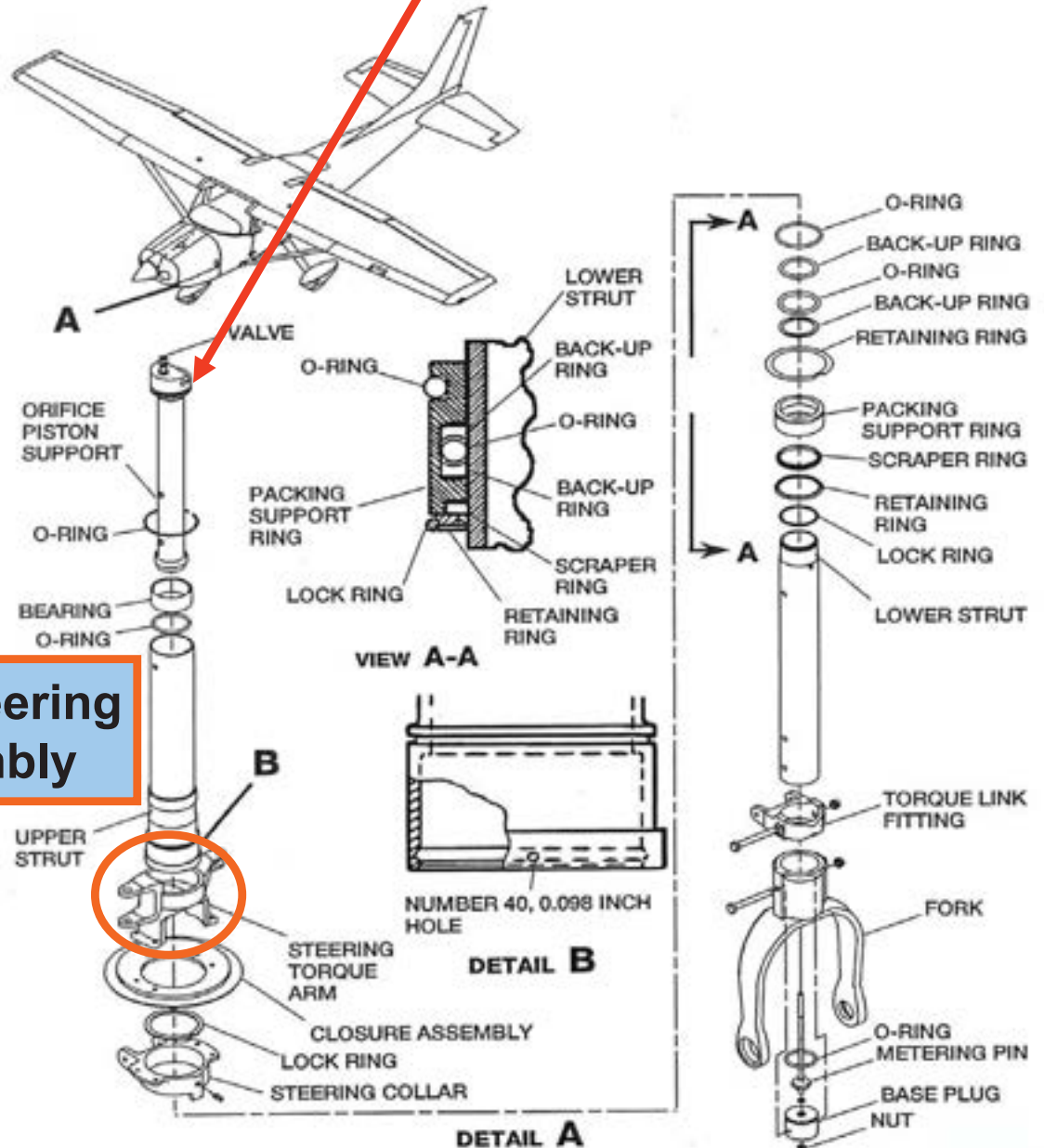
MIL-H-5606 & Nitrogen

HI-Pressure Air Valve



**Evidence of External
Hydraulic Fluid**

SEB-32-02 Strut Tube Replacement Aluminum back to Steel-Orifice Piston Support



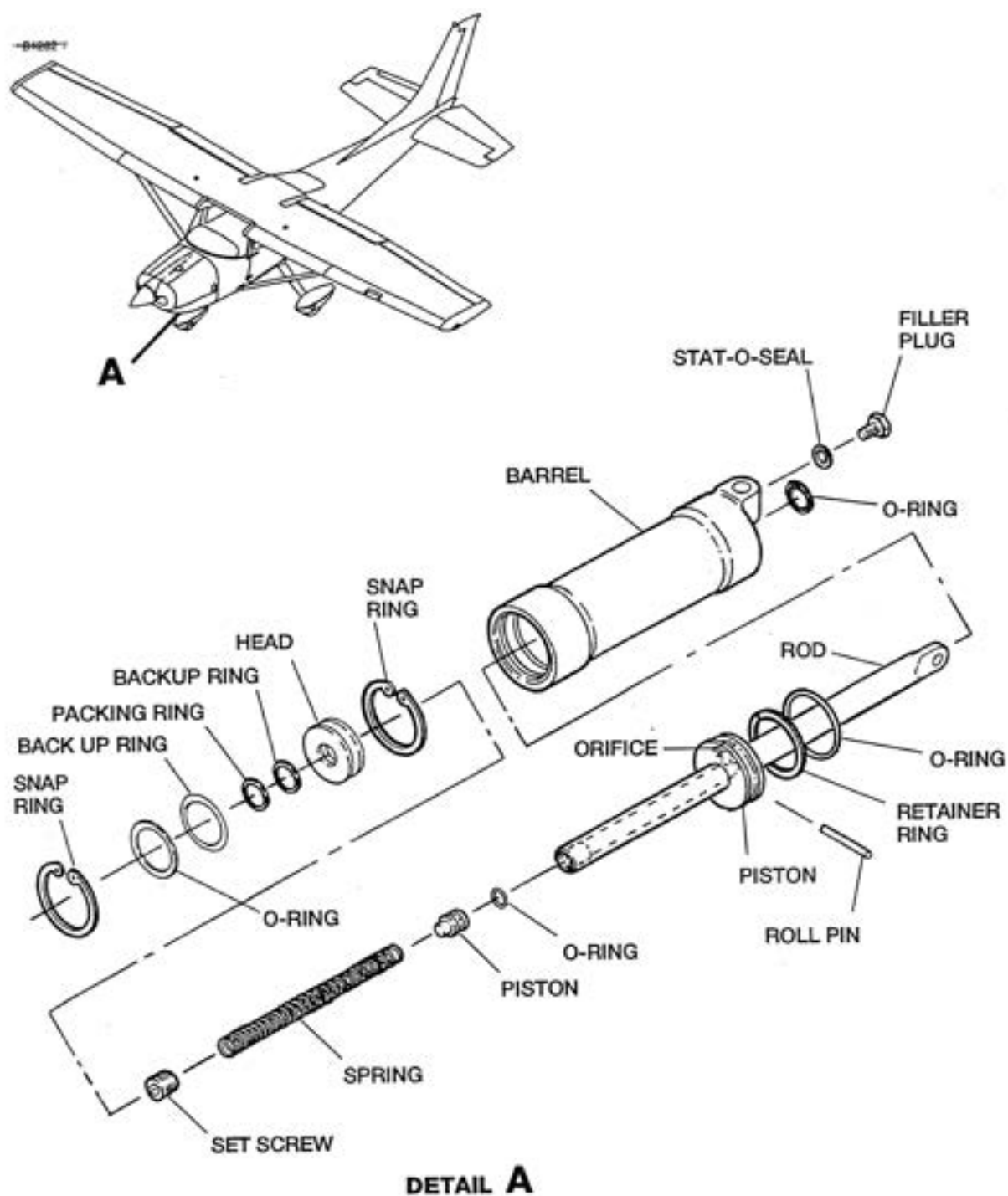
Cracks in Steering
Arm Assembly

Shimmy Dampener

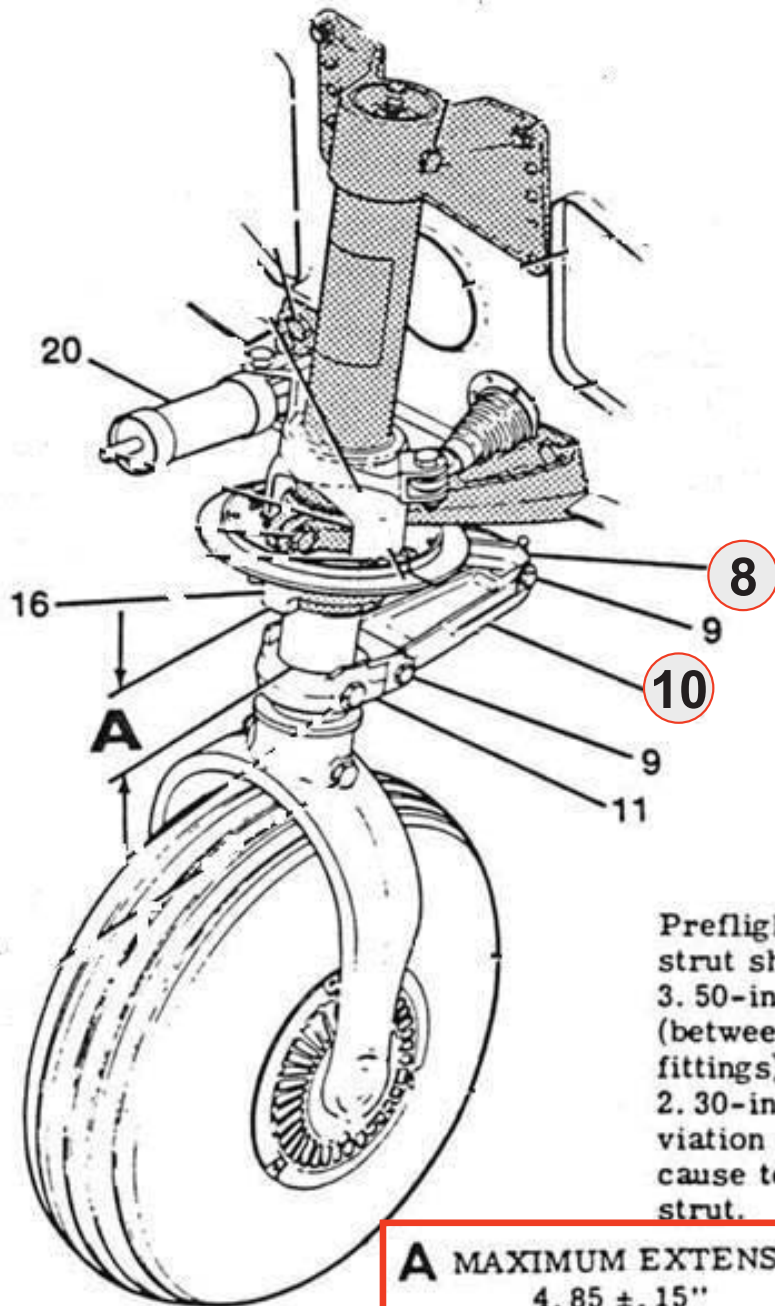
182S thru 182811997

182T thru T18208185

Use This Dampener As Original Equipment



Torque Links



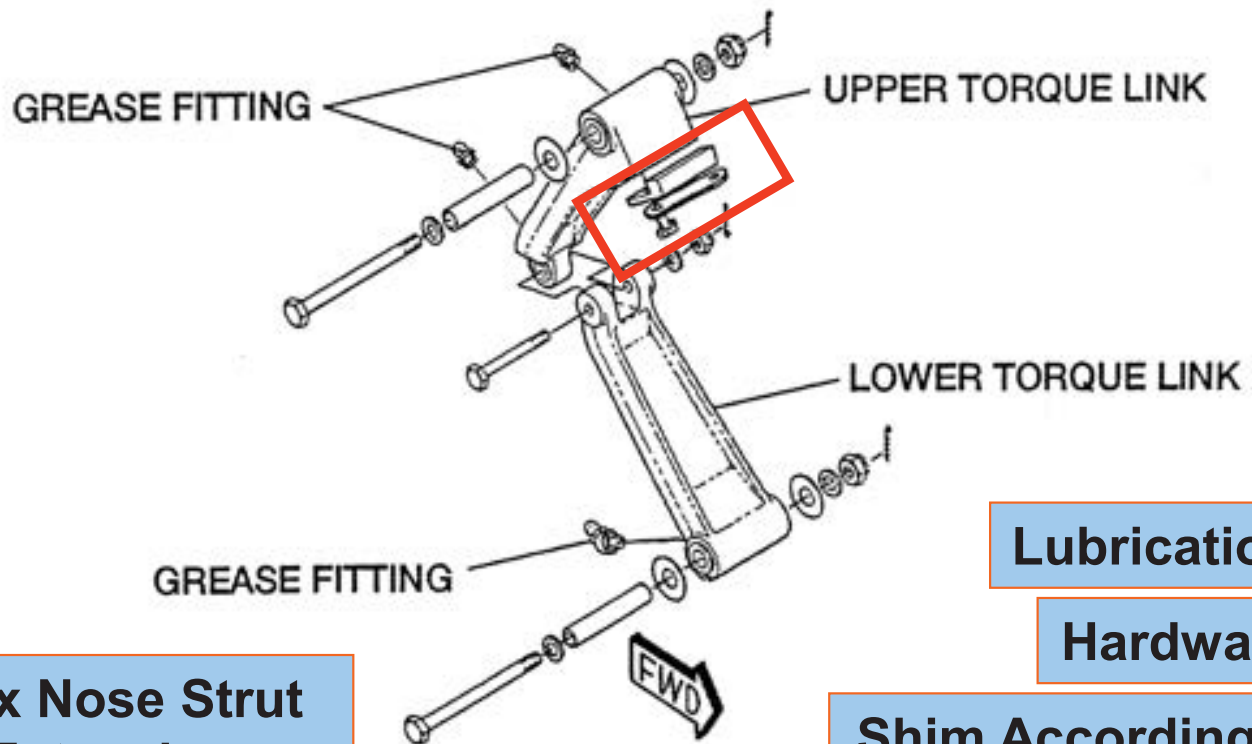
- 8. Upper Torque Link
- 9. Bolt
- 10. Lower Torque Link
- 11. Torque Link Fitting
- 16. Steering Collar
- 20. Shimmy Dampener

NOTE

Preflight inspection of nose gear strut should reveal 1.75-inch to 3.50-inch of nose strut barrel (between torque link attachment fittings) showing (or approximately 2.30-inch after bouncing). Deviation from these dimensions are cause to check and service the strut.

A MAXIMUM EXTENSION
4.85 ± .15"

Torque Links



**Max Nose Strut
Extension
5 Inches
Shims Added**

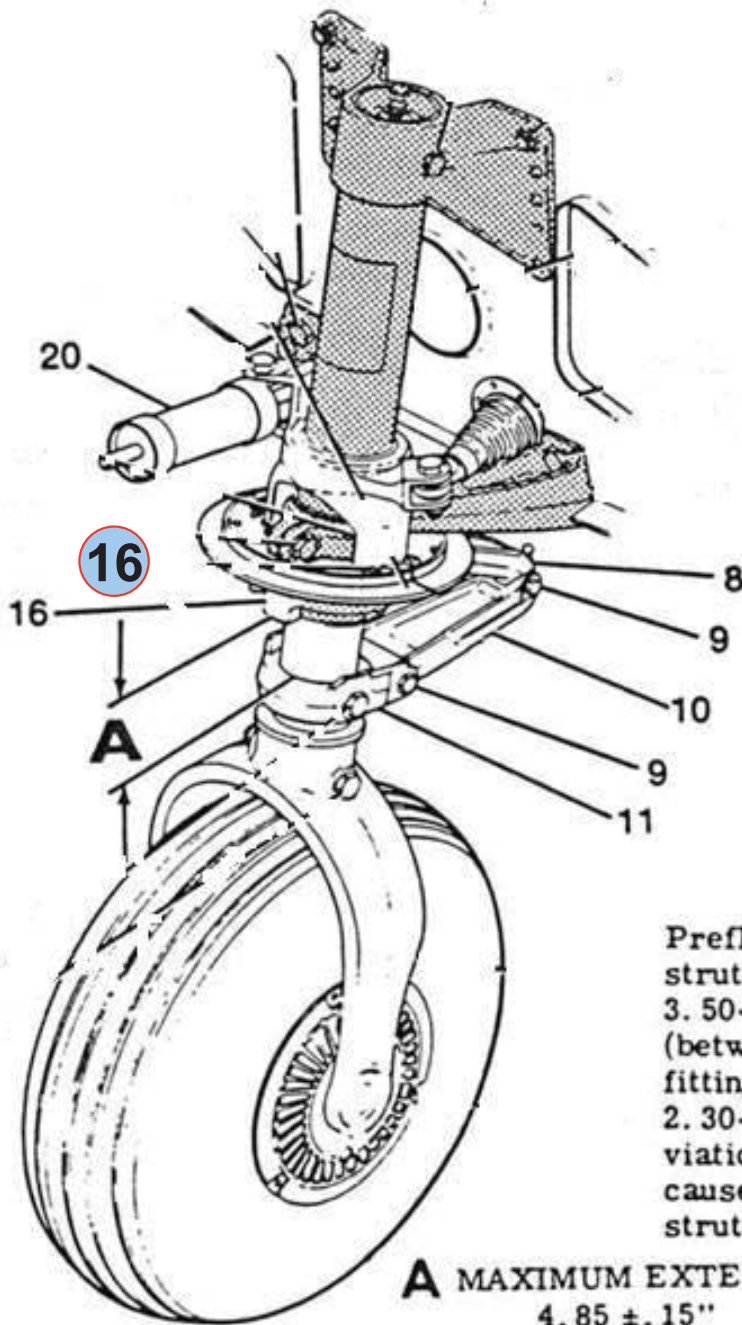
Lubrication

Hardware

Shim Accordingly

Spacers & Bushings

Cracks in Steering Arm Assembly



- 8. Upper Torque Link
- 9. Bolt
- 10. Lower Torque Link
- 11. Torque Link Fitting

16. Steering Collar

20. Shimmy Dampener

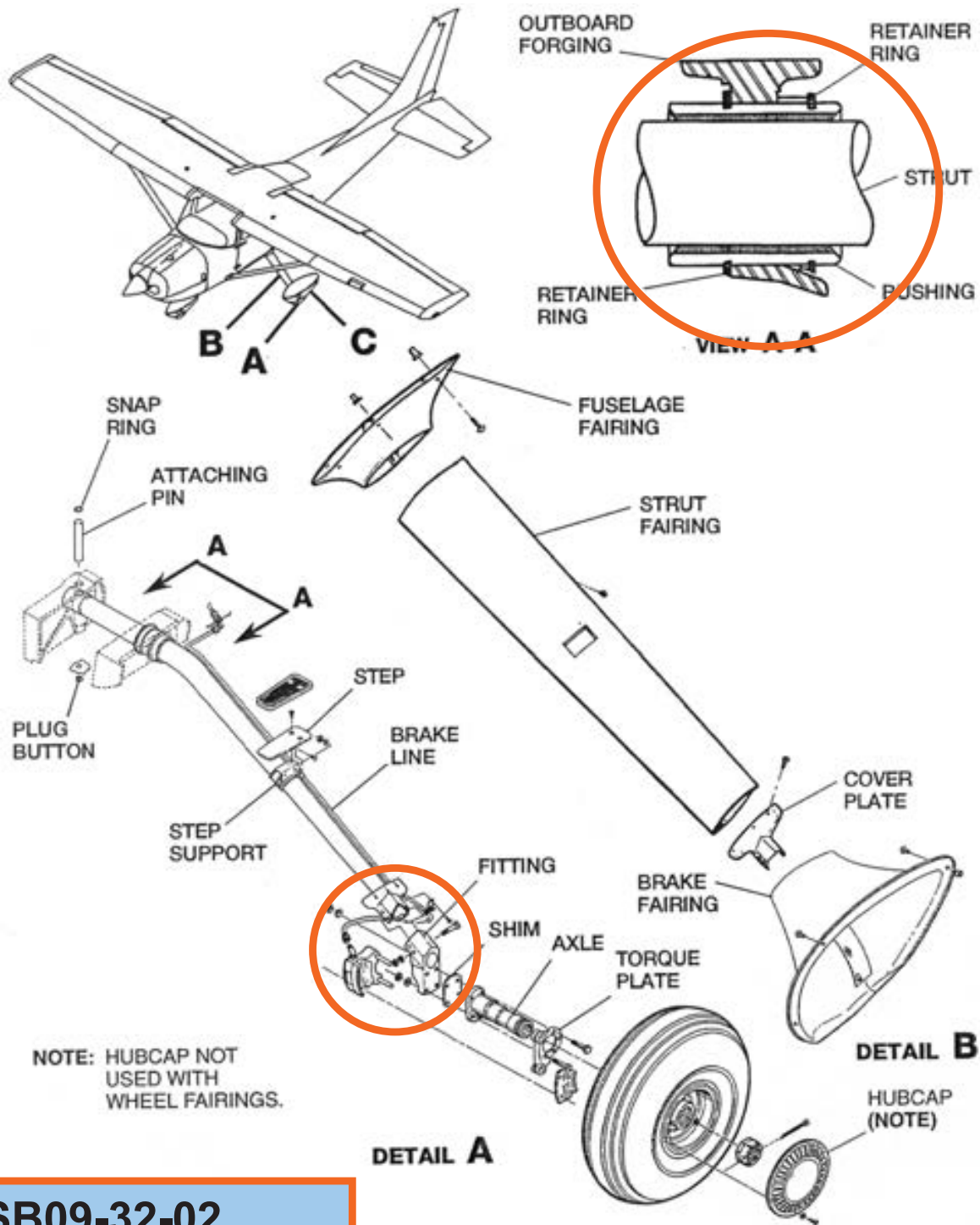
NOTE

Preflight inspection of nose gear strut should reveal 1.75-inch to 3.50-inch of nose strut barrel (between torque link attachment fittings) showing (or approximately 2.30-inch after bouncing). Deviation from these dimensions are cause to check and service the strut.

A MAXIMUM EXTENSION
4.85 ± .15"

Main Landing Gear Installation

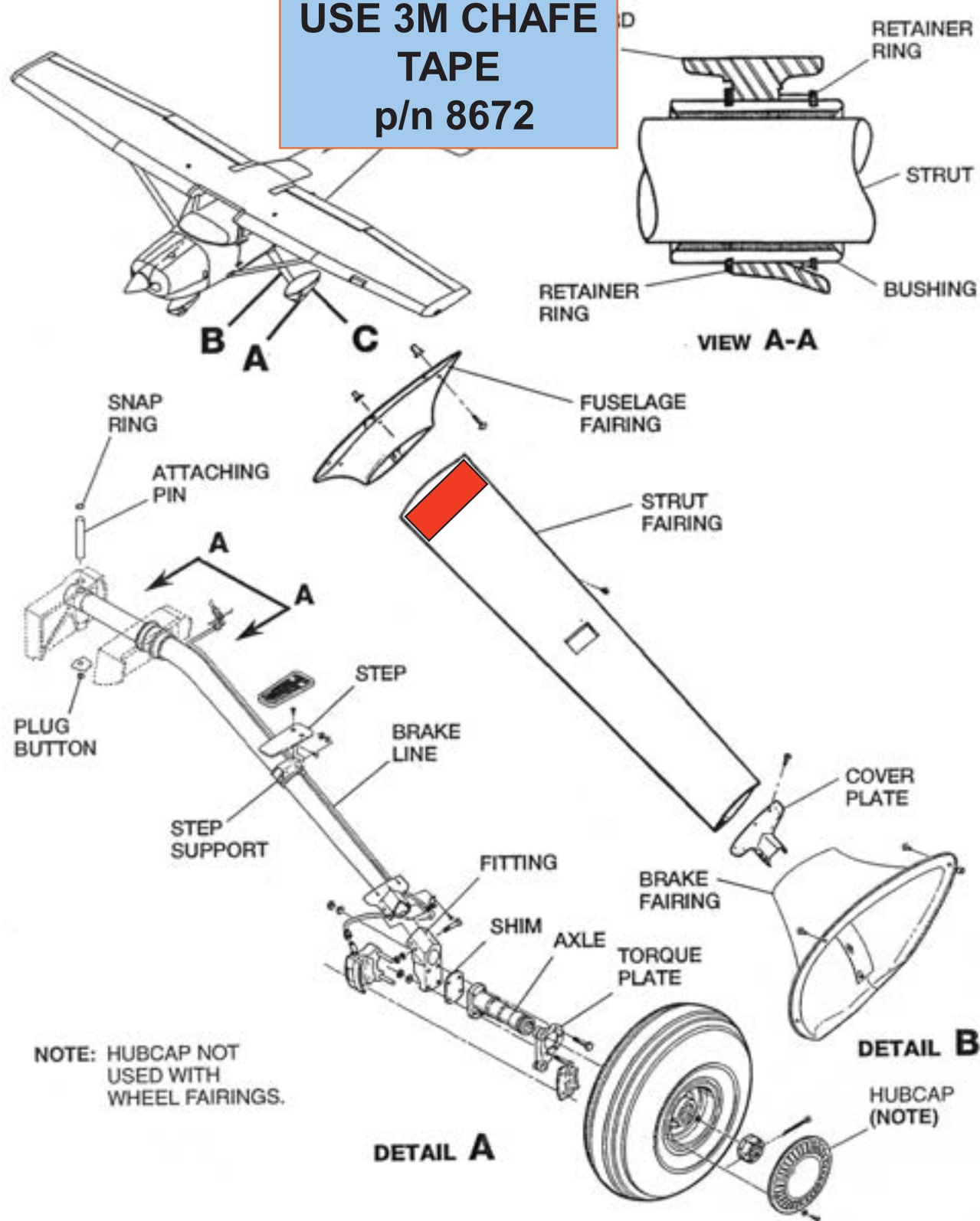
During Annual Insp: Attachment into Fuselage



SB09-32-02
SEB-32-01
Brake line for Chafing

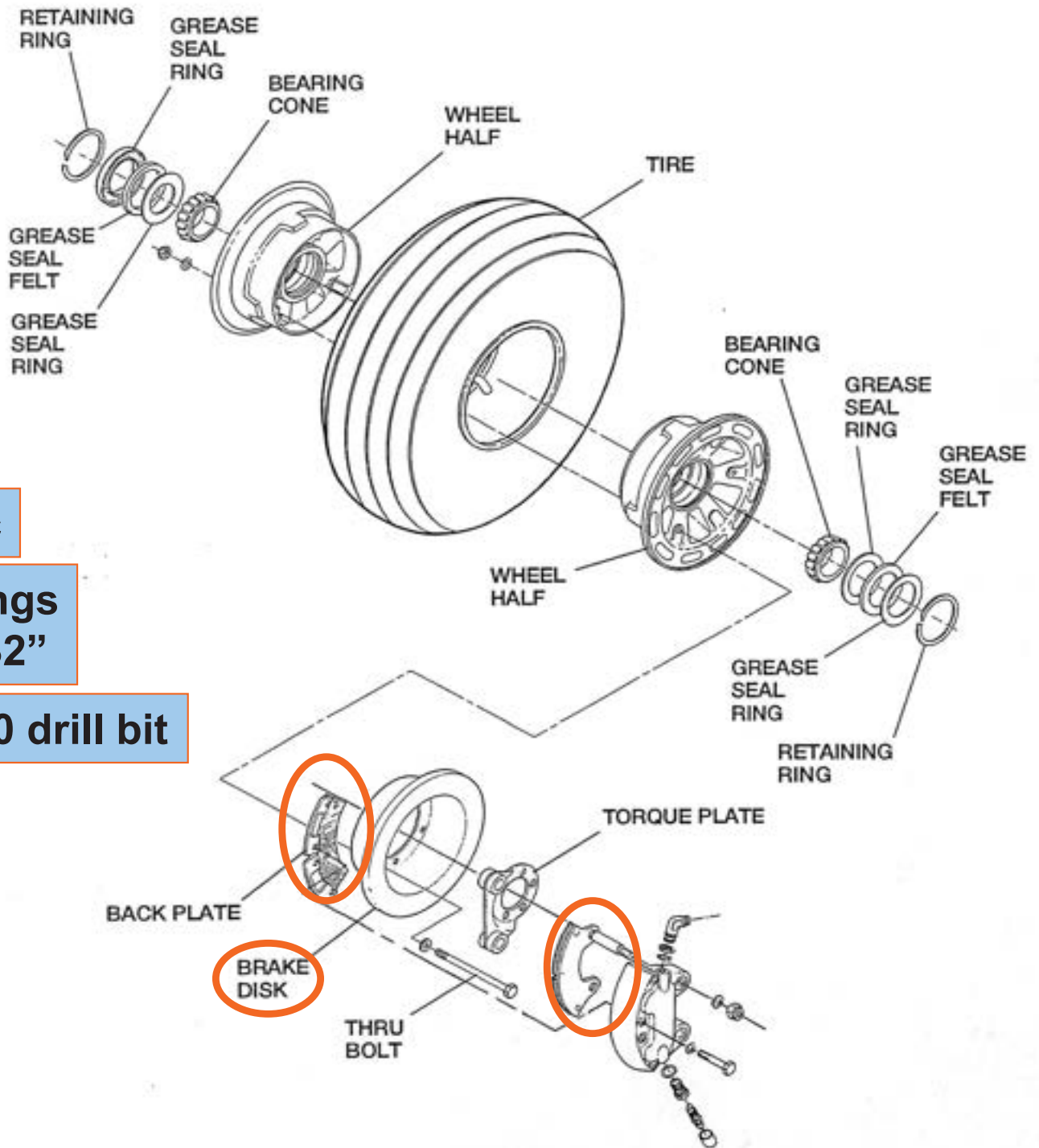
Main Landing Gear
Installation

Strut Fairing
USE 3M CHAFE
TAPE
p/n 8672



Main Wheel Assembly

McCauley Wheel Shown 182T Use Cleveland Wheels

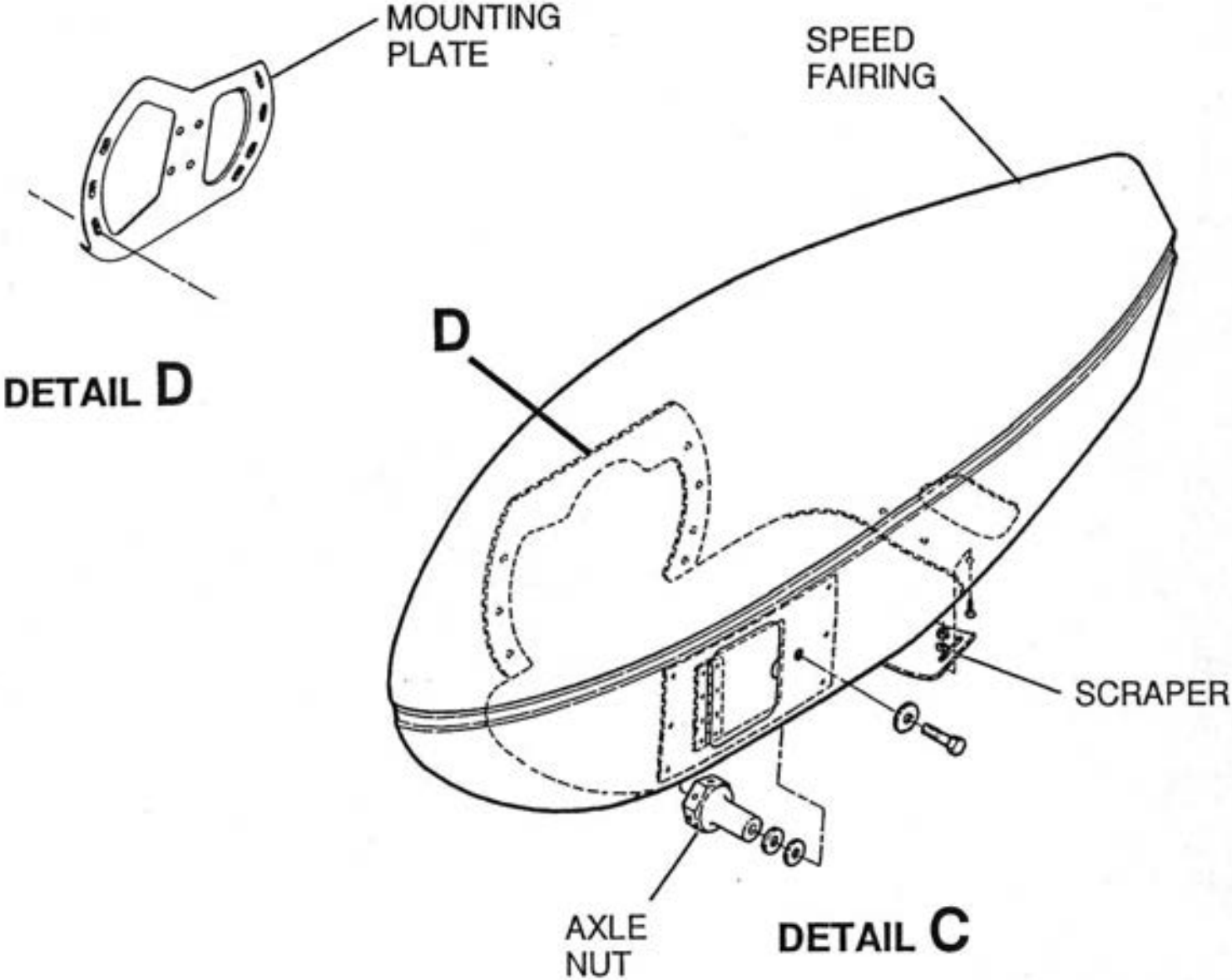


Disc

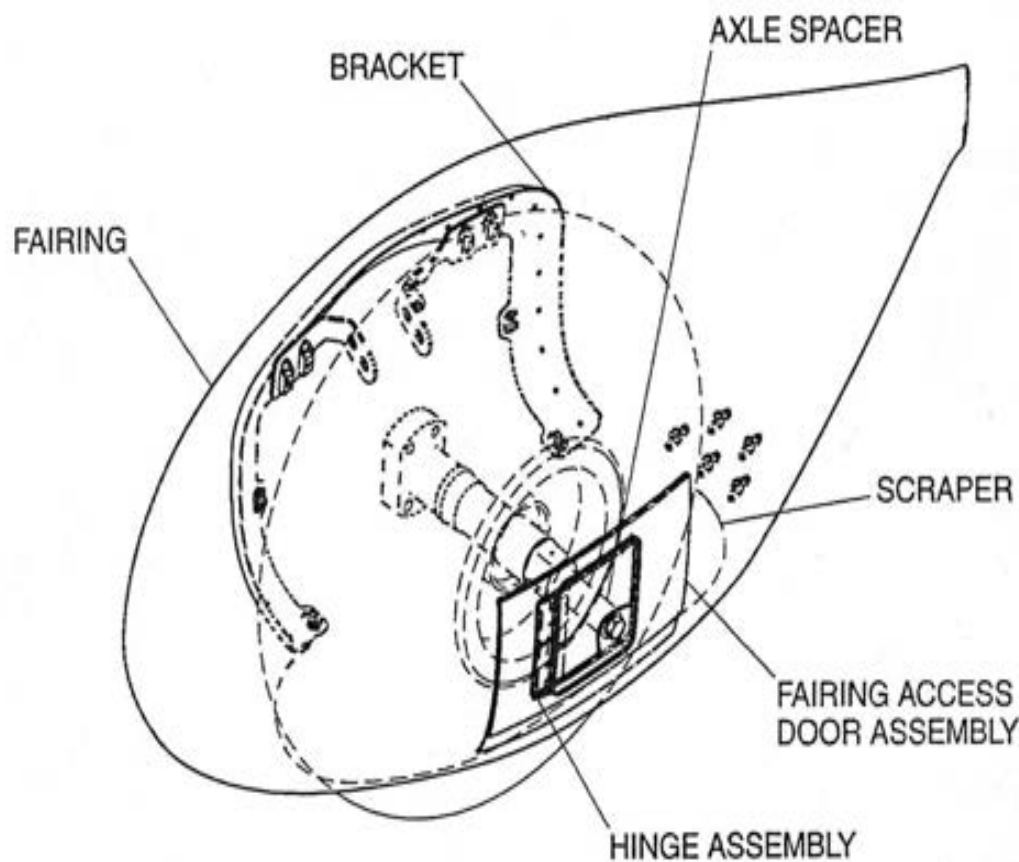
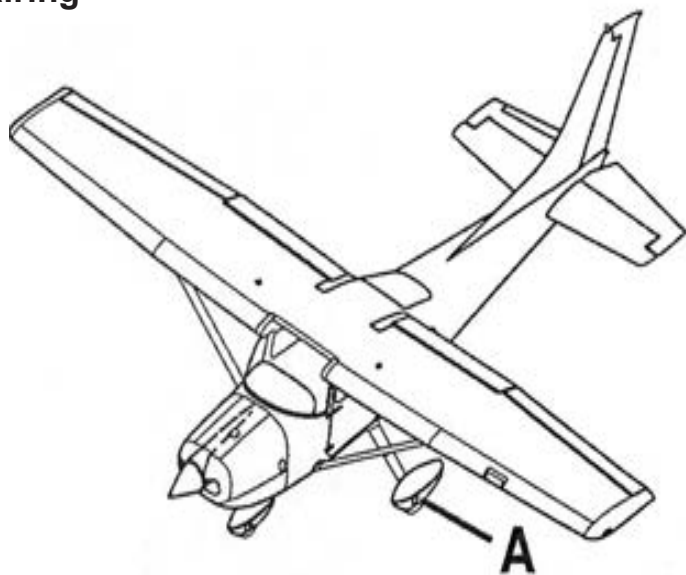
Linings
> 3/32"

= #40 drill bit

182S Main Landing Gear Fairing



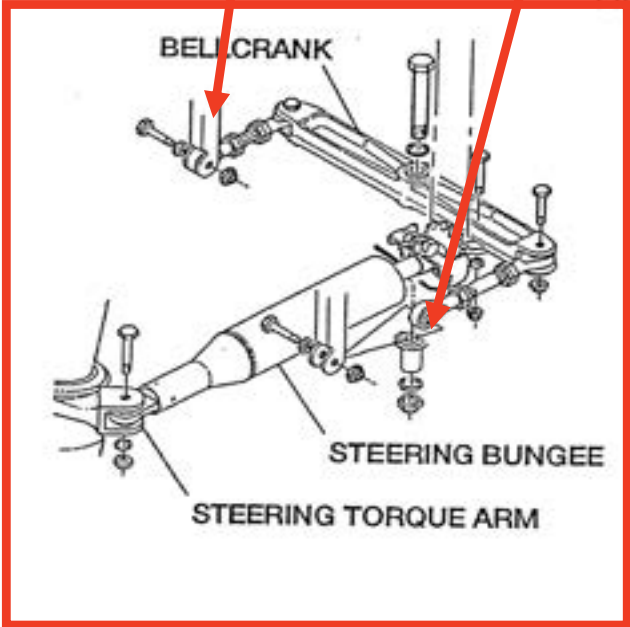
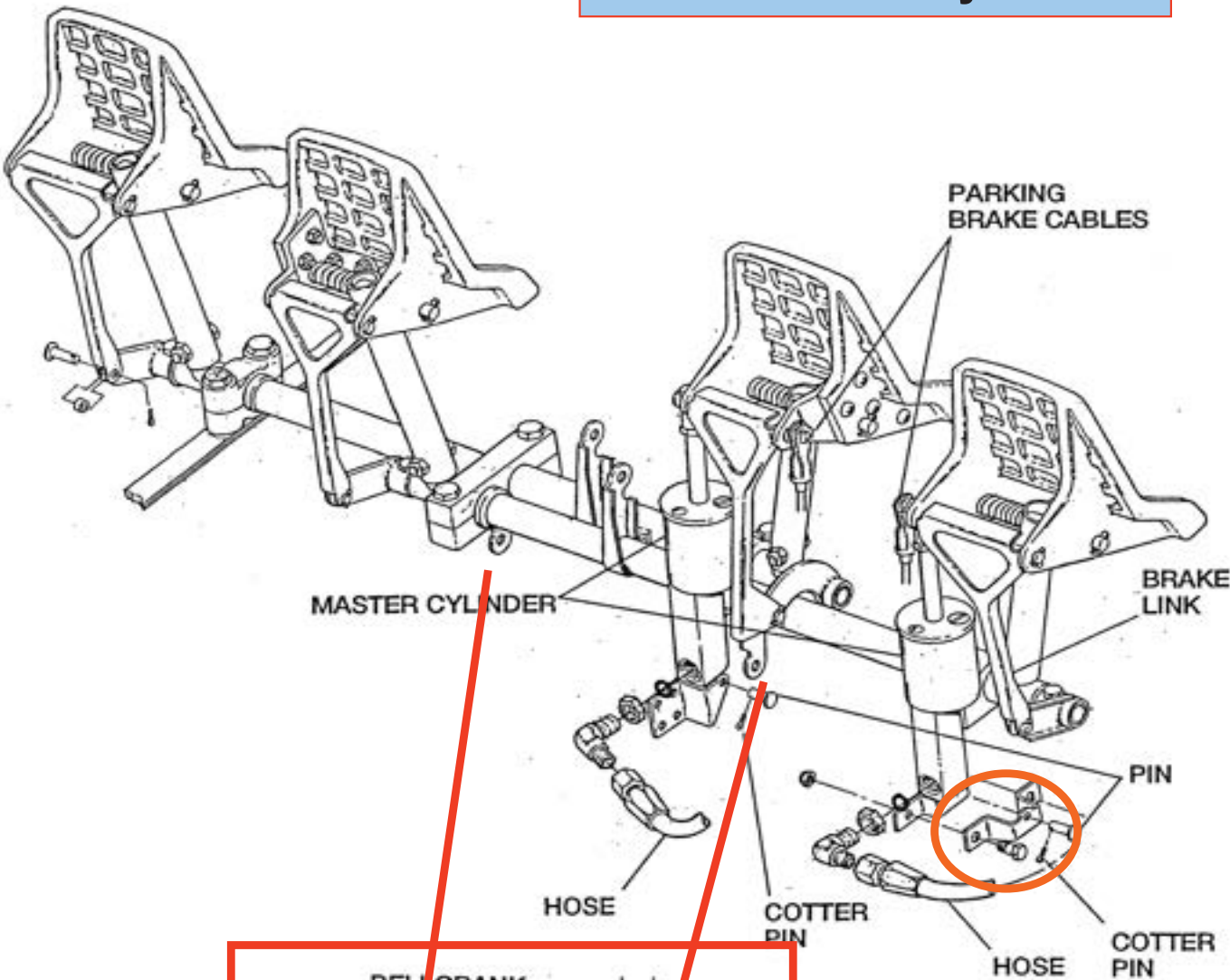
182T Main Landing Gear Fairing



DETAIL A

Nose Wheel Steering
Brake Master Cylinder
Installation

Brake Master Cylinders



Left
Bracket
Bending
and
Cracking

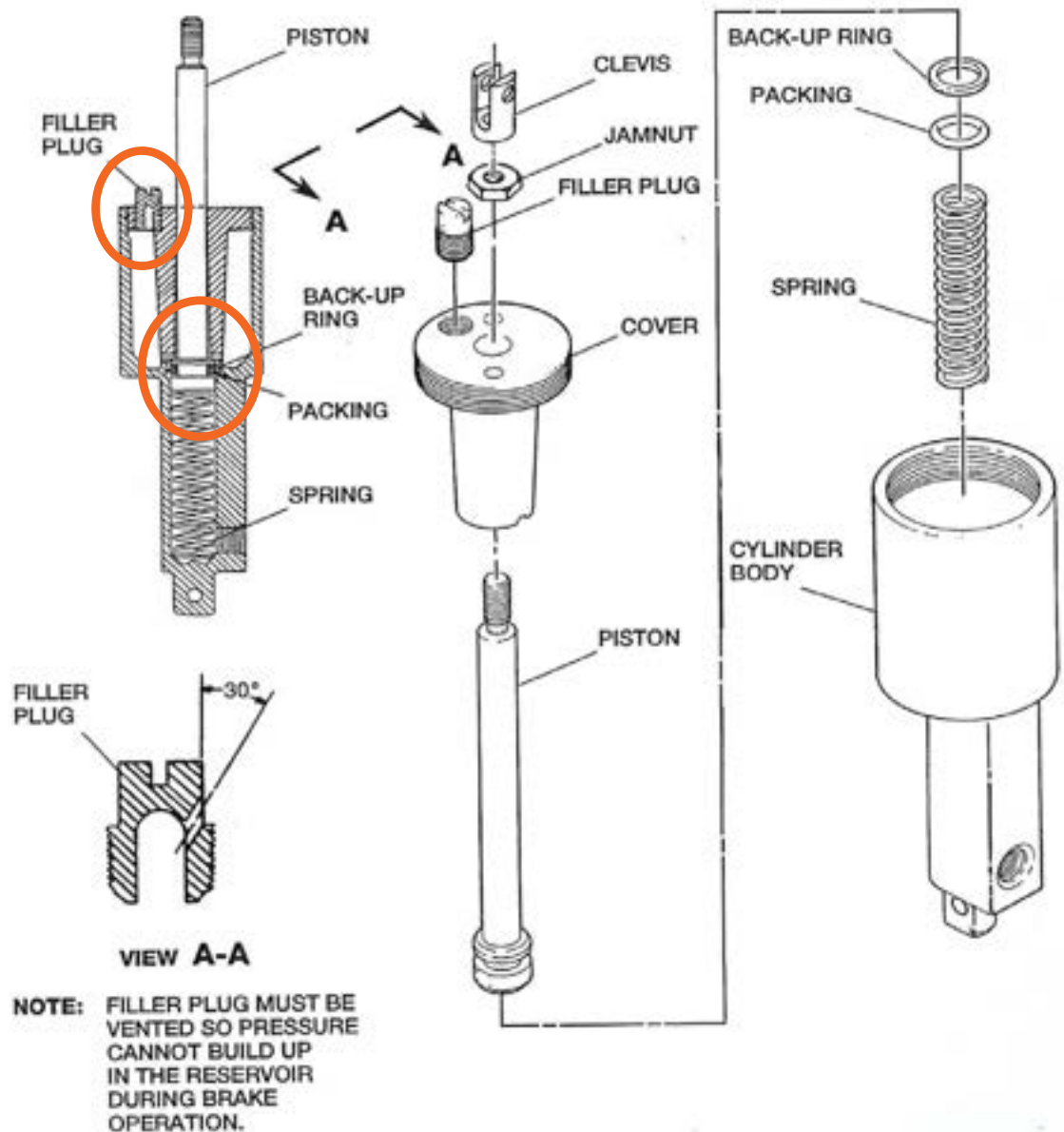
Brake Master Cylinder Assembly

Servicing the Brake Reservoir:

Vent Plug

Mil-Spec 5606

? Intermittent Braking?

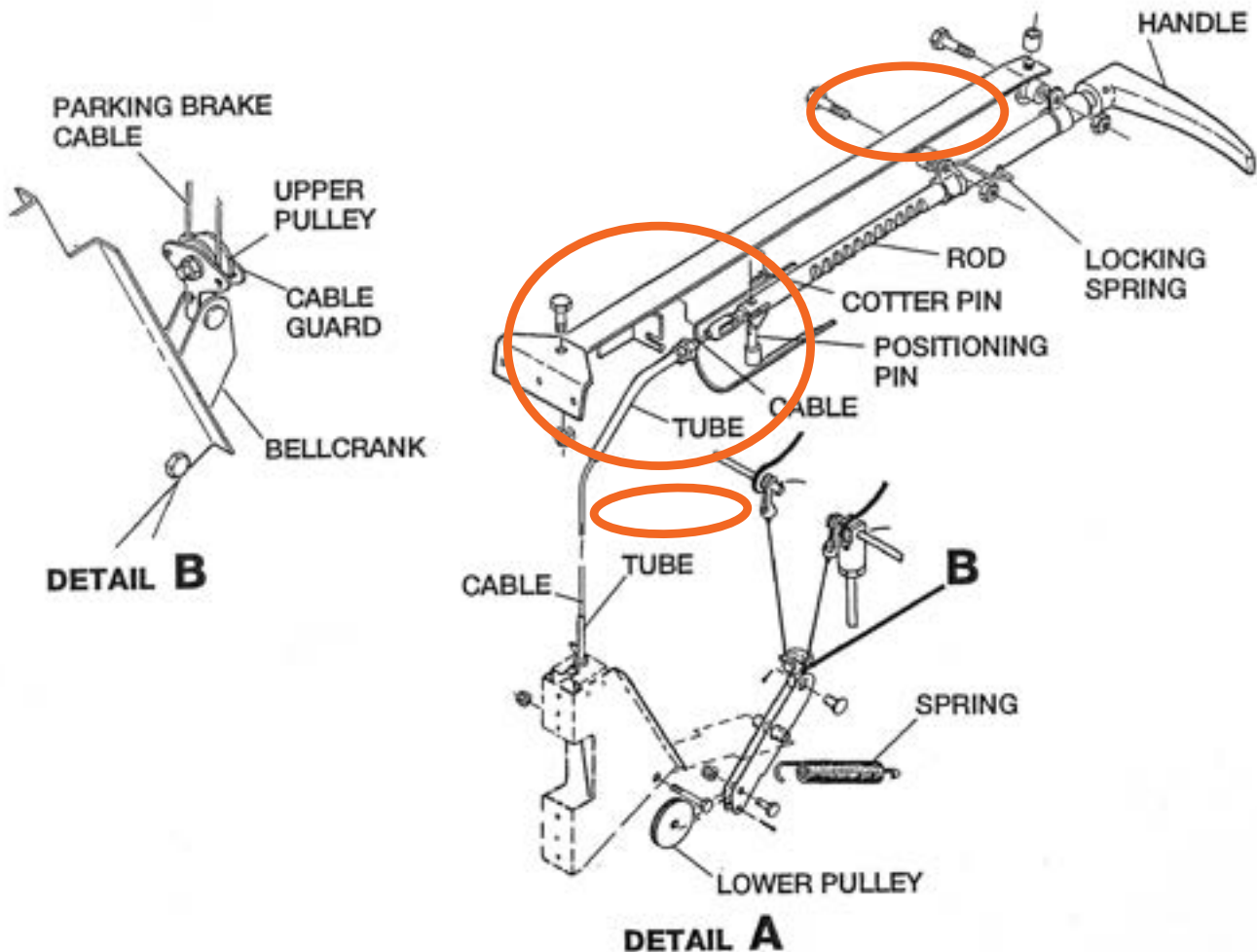
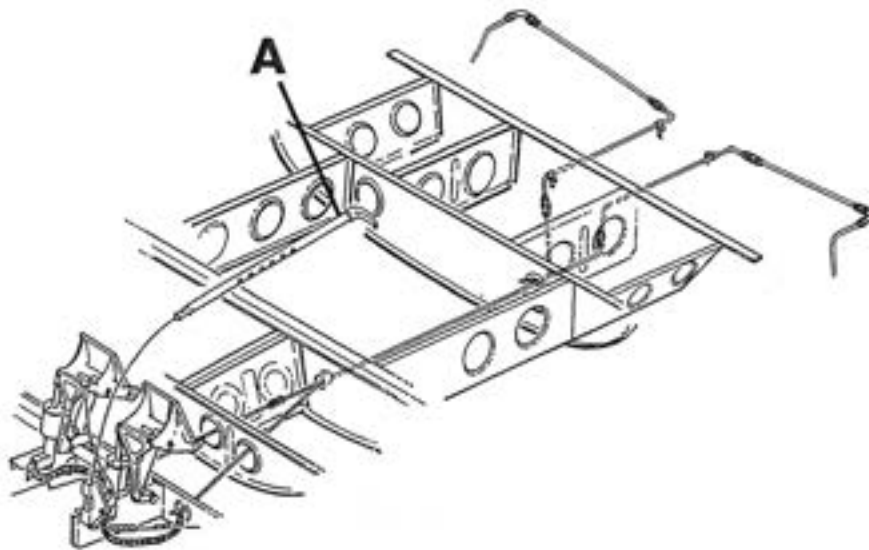


Cracks at Notches In Rod

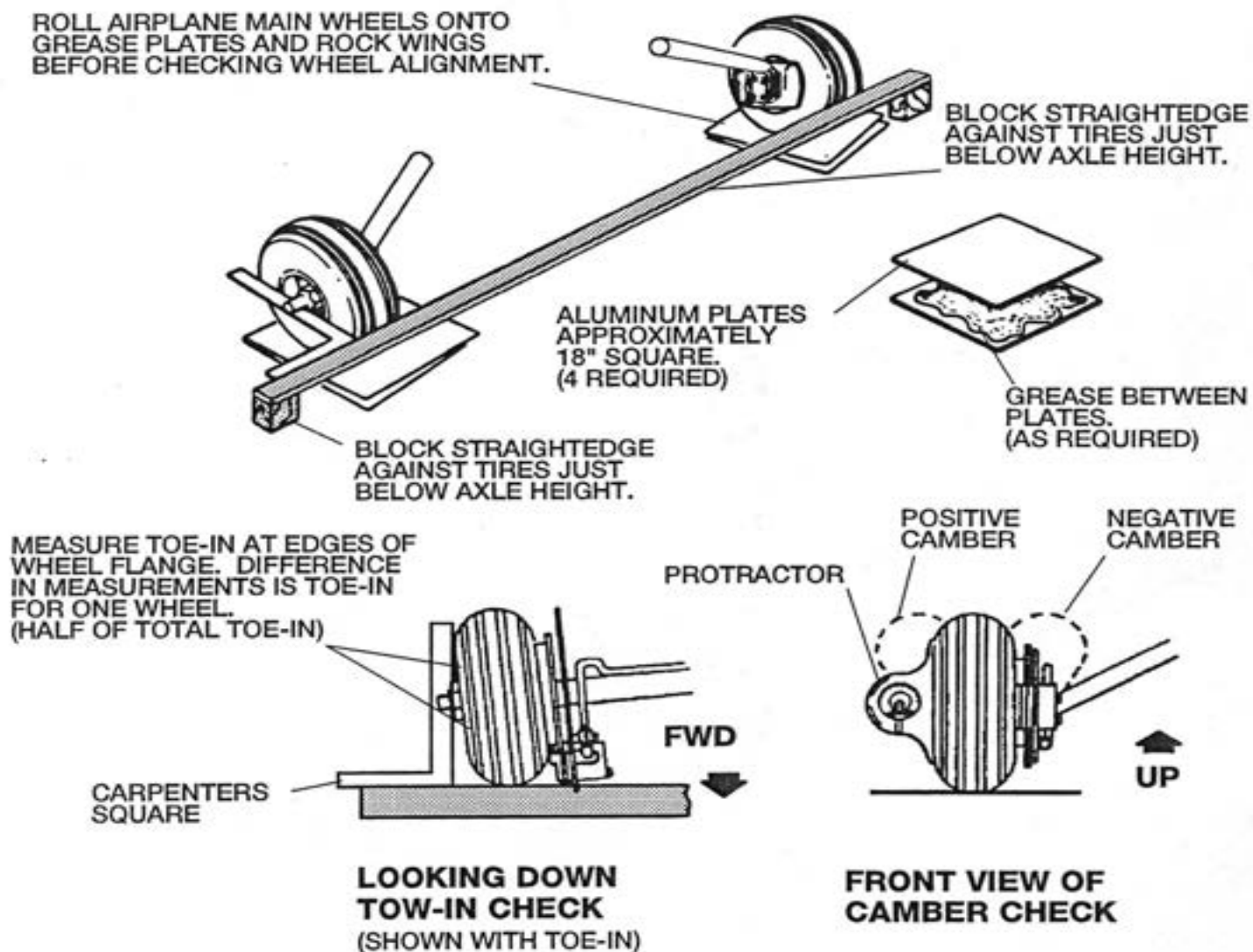
Lock Spring

1/16" Cables

Return Spring
Operation



Main Wheel Alignment Check





182S, 182T, T182T Skylane

Fuel Systems

Section Five

Cessna Service information

SSP08-28-01 Fuel Level Sensor Inspection dated 09/01/2008

Applies to 182T and T182T specific serial numbers but also has some nice to know information on the system.

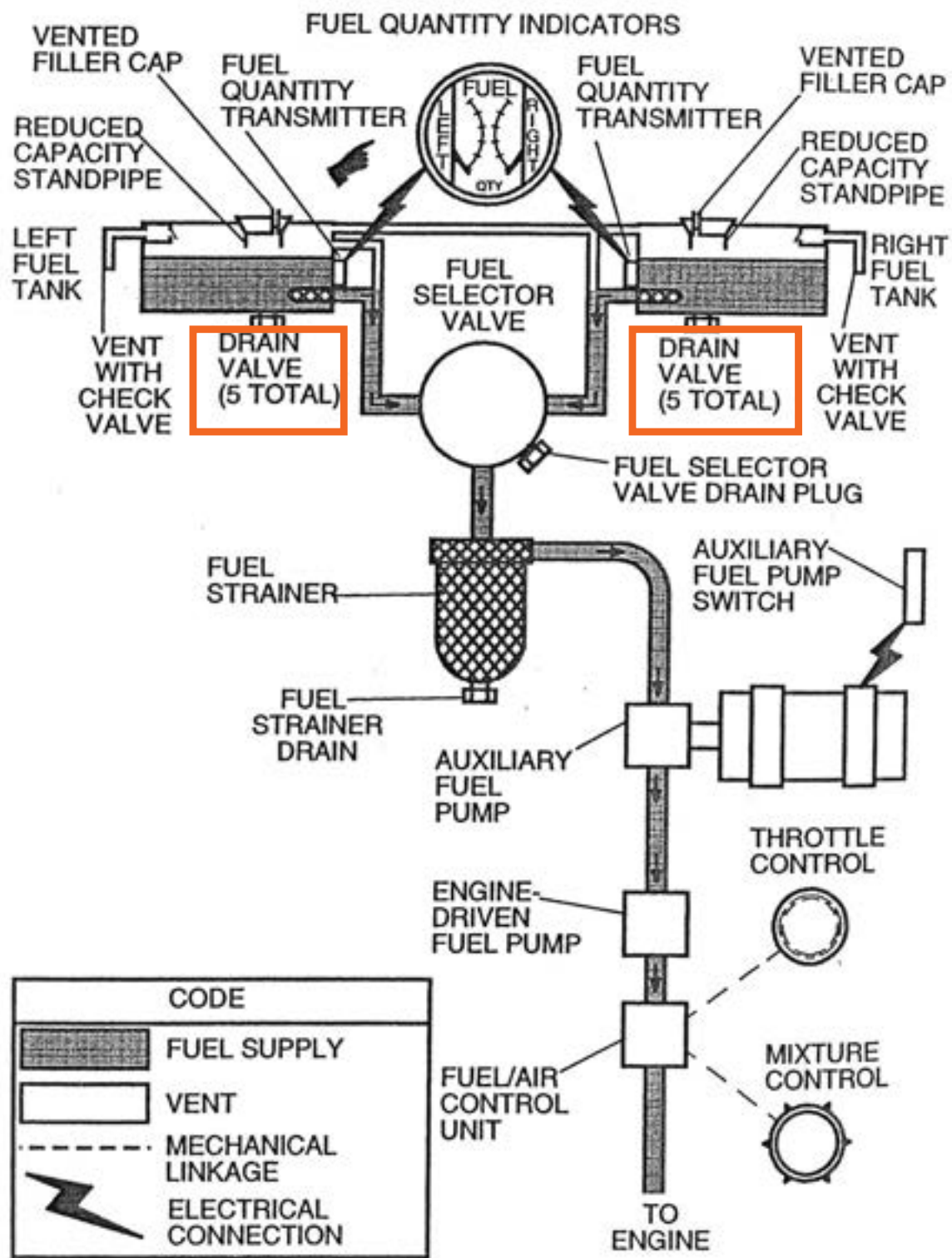
ICA-172-28-00001A dated 01/30/2009

Single Engine Restart Fuel Quantity Indication System ICA Supplement Revision

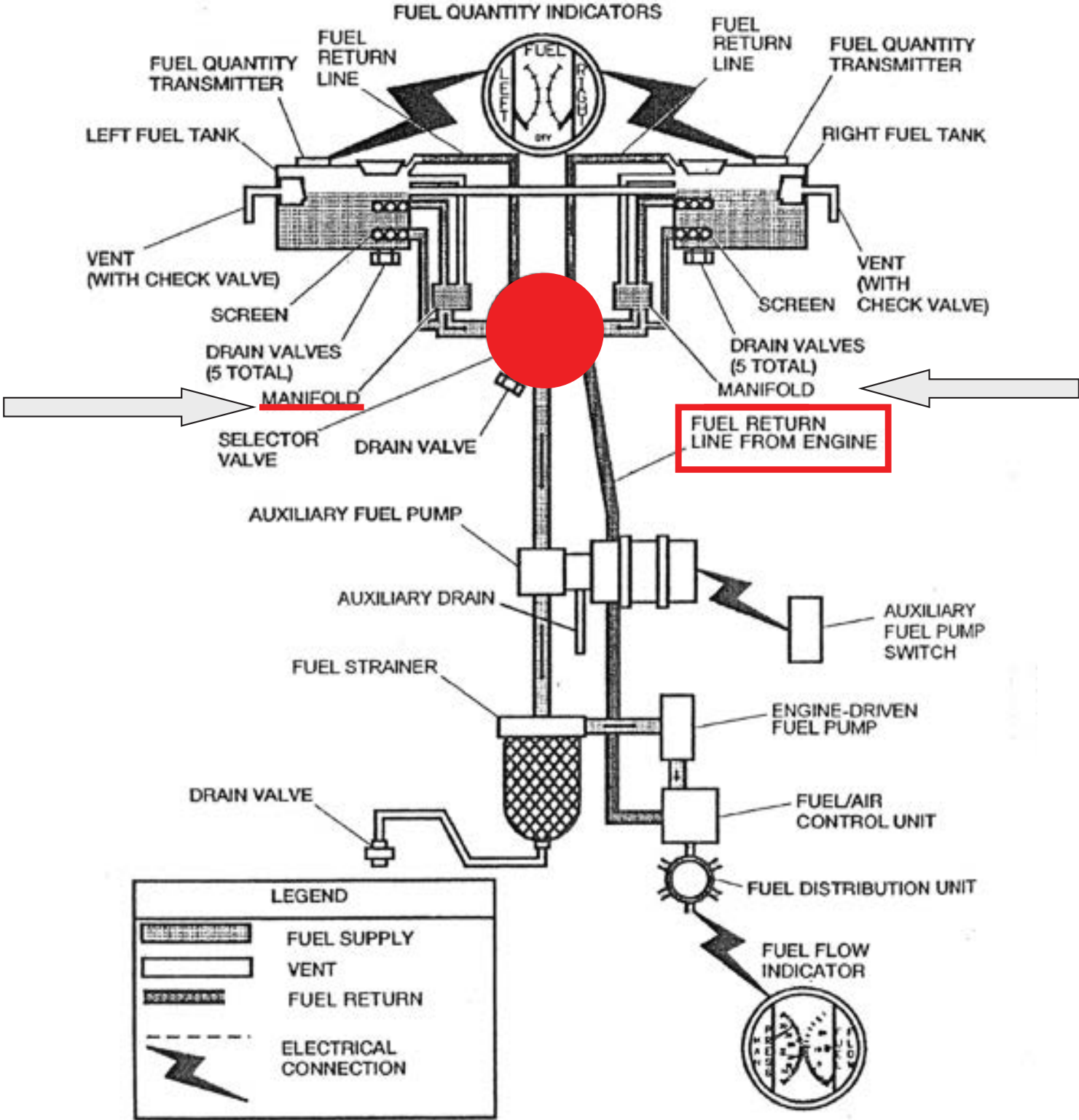
This ICA contains a lot of nice to know information and details testing of the varies systems used on the new production models

This service information is available from Cessna at their www.cessna/support.com web site. Article in the January 2012 CPA magazine details that web site.

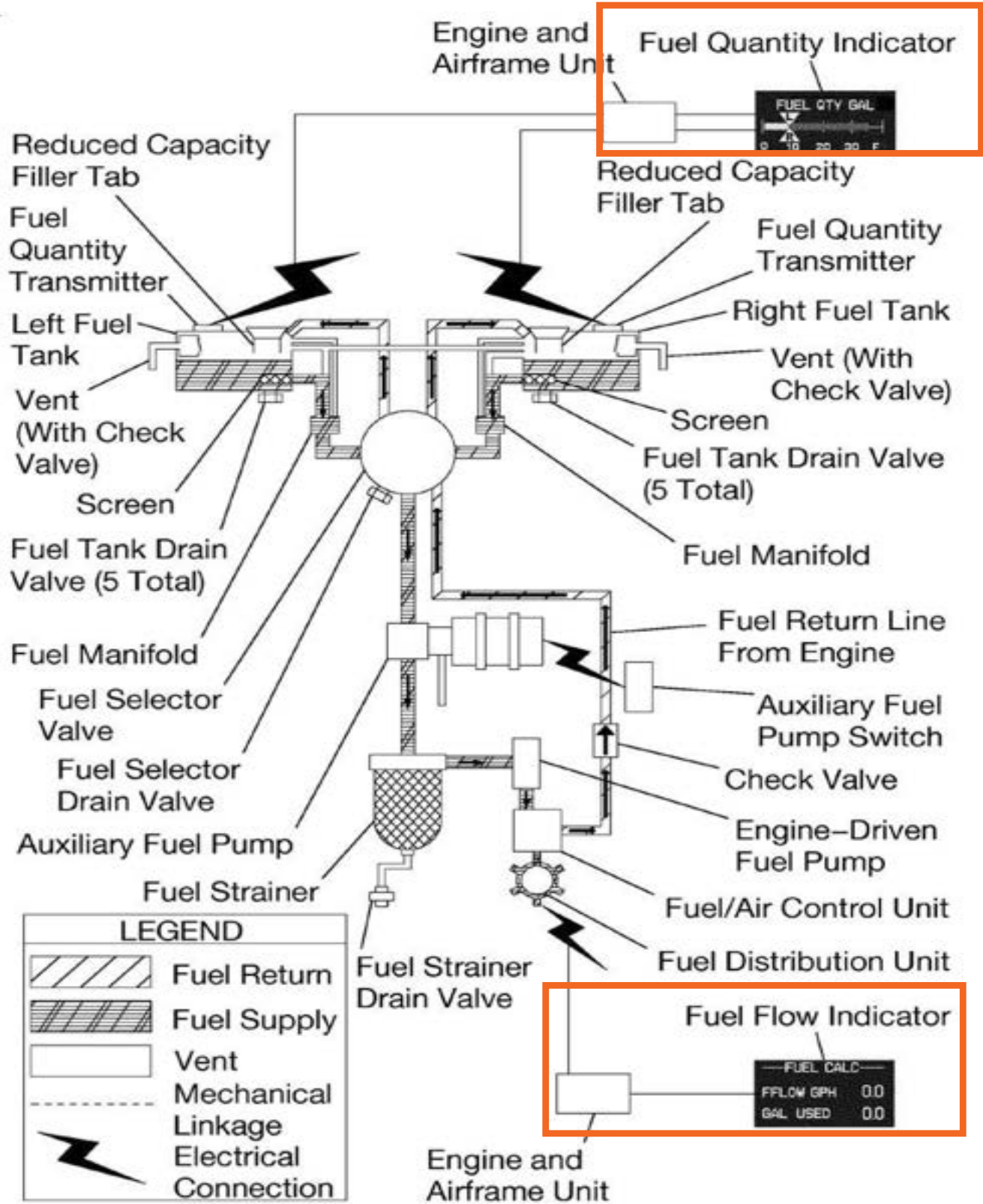
182S Fuel System



182T & T182T Fuel System



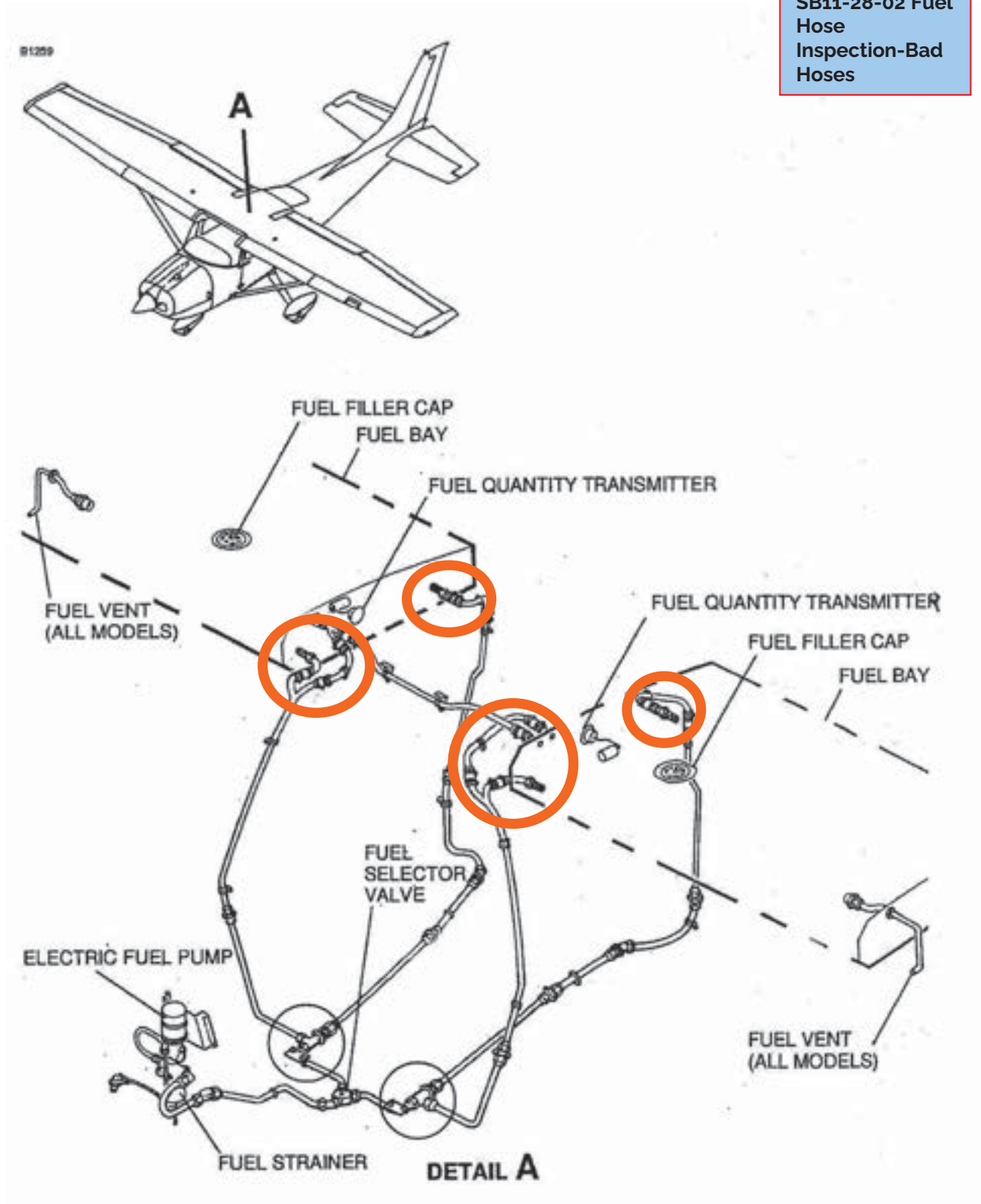
182T, T182T G1000
Fuel System



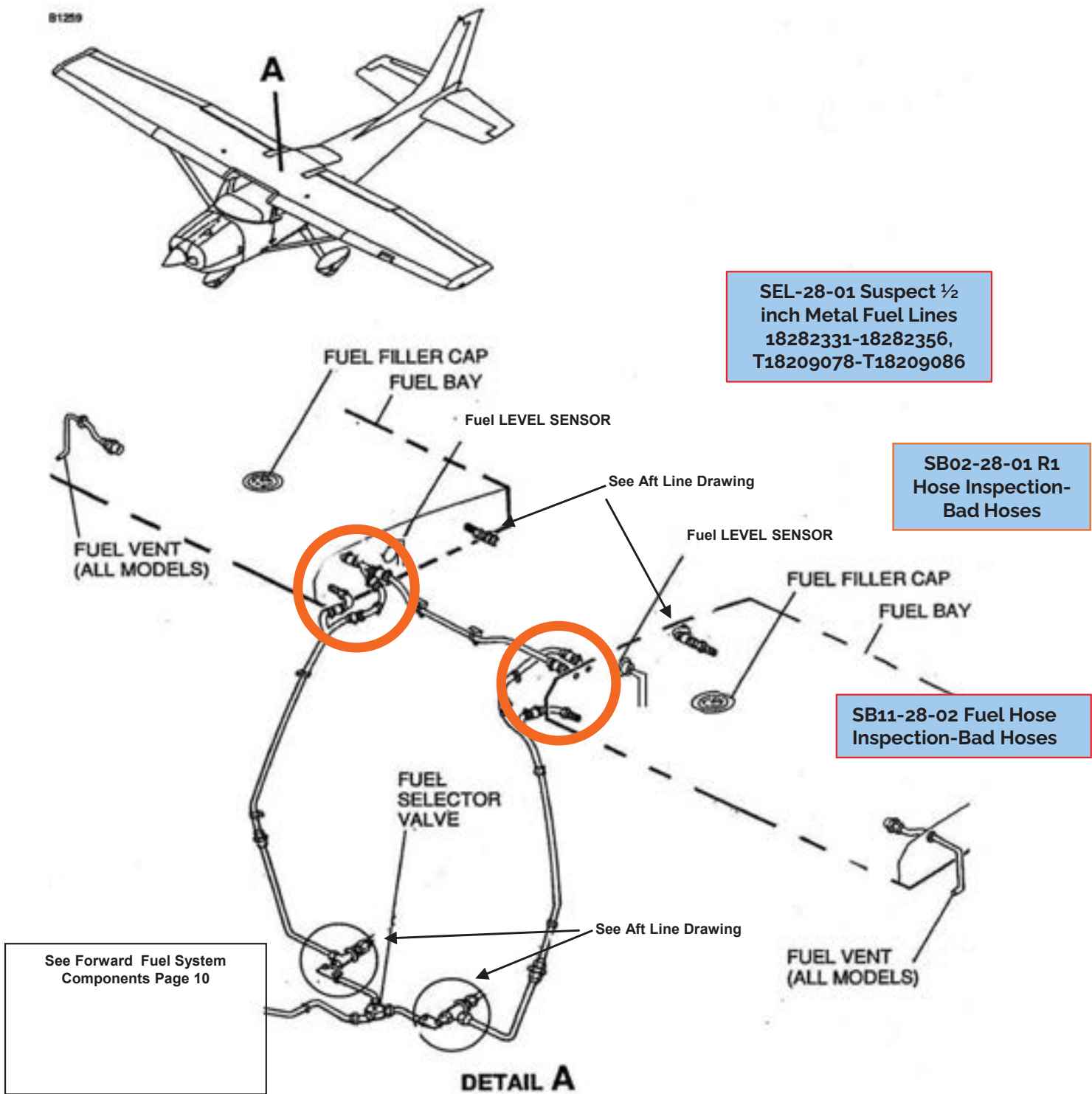
182S Fuel System
Installation

SB02-28-01 R1
Hose Inspection-
Bad Hoses

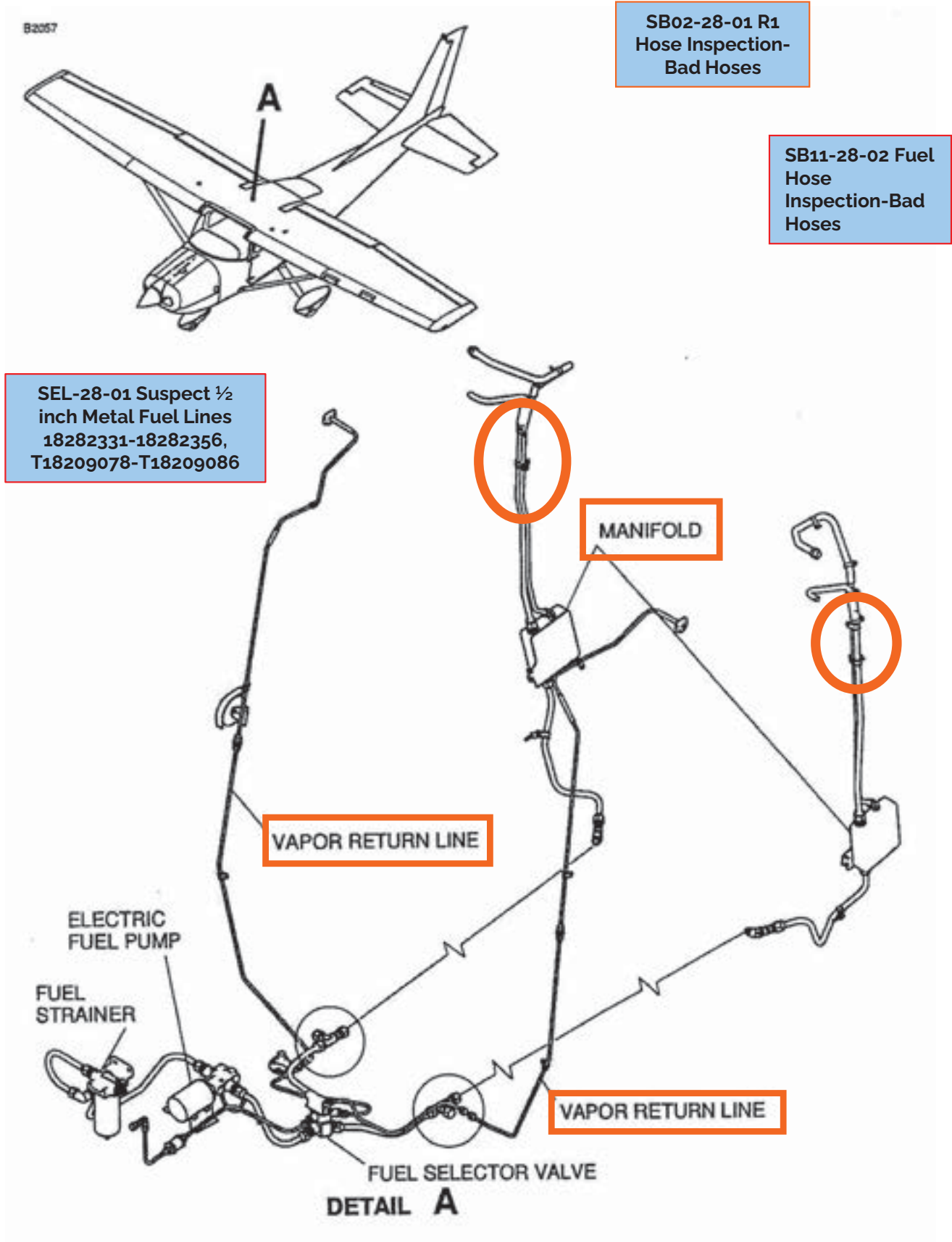
SB11-28-02 Fuel
Hose
Inspection-Bad
Hoses



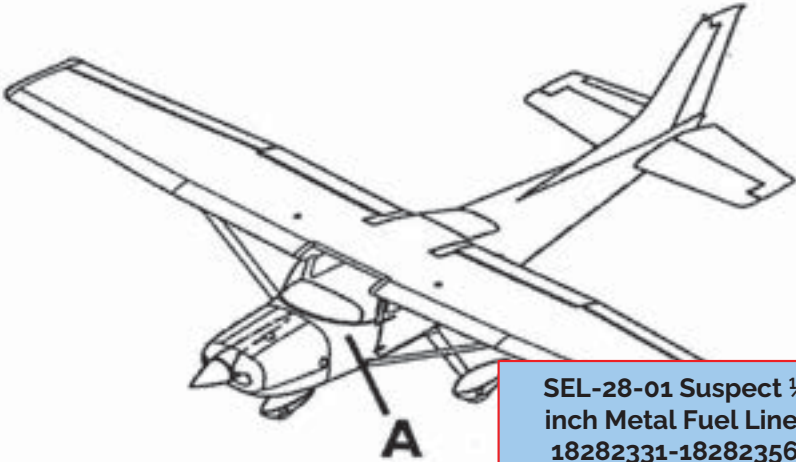
182T&T182T Forward
Fuel Line Installation



182T & T182T Aft Fuel
line Installation

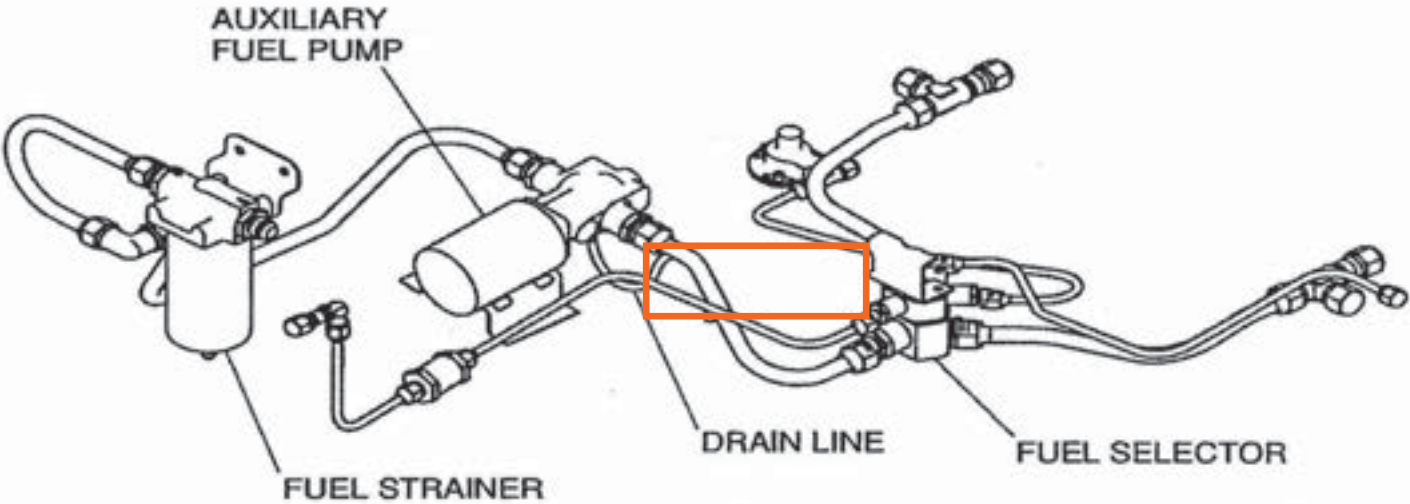


182T, T182T Forward Fuel
System Components



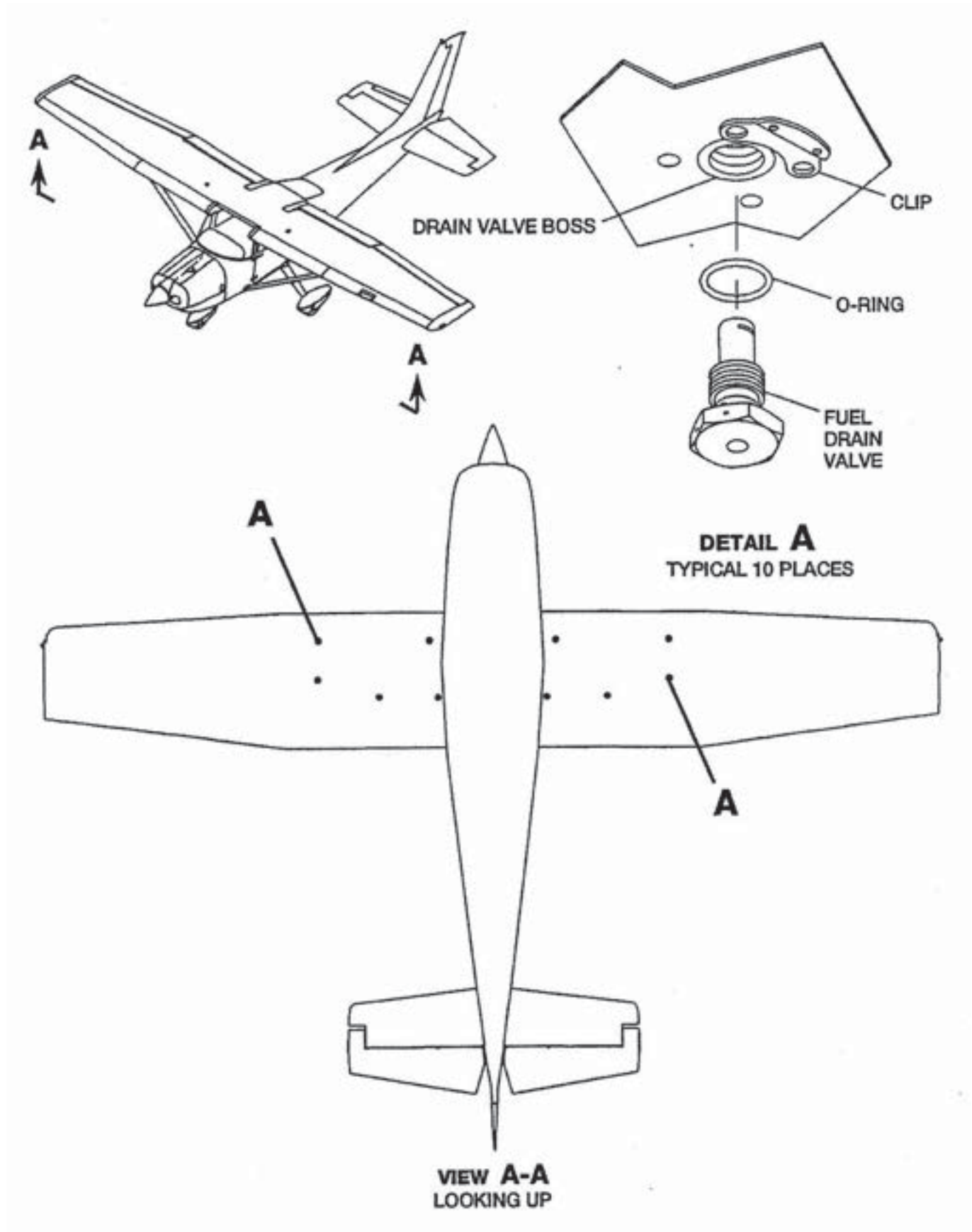
SEL-28-01 Suspect ½
inch Metal Fuel Lines
18282331-18282356,
T18209078-T18209086

SEL-28-02 Belly Drain
Fitting Inspection
18282350-18282360,
T18209069-T18209086

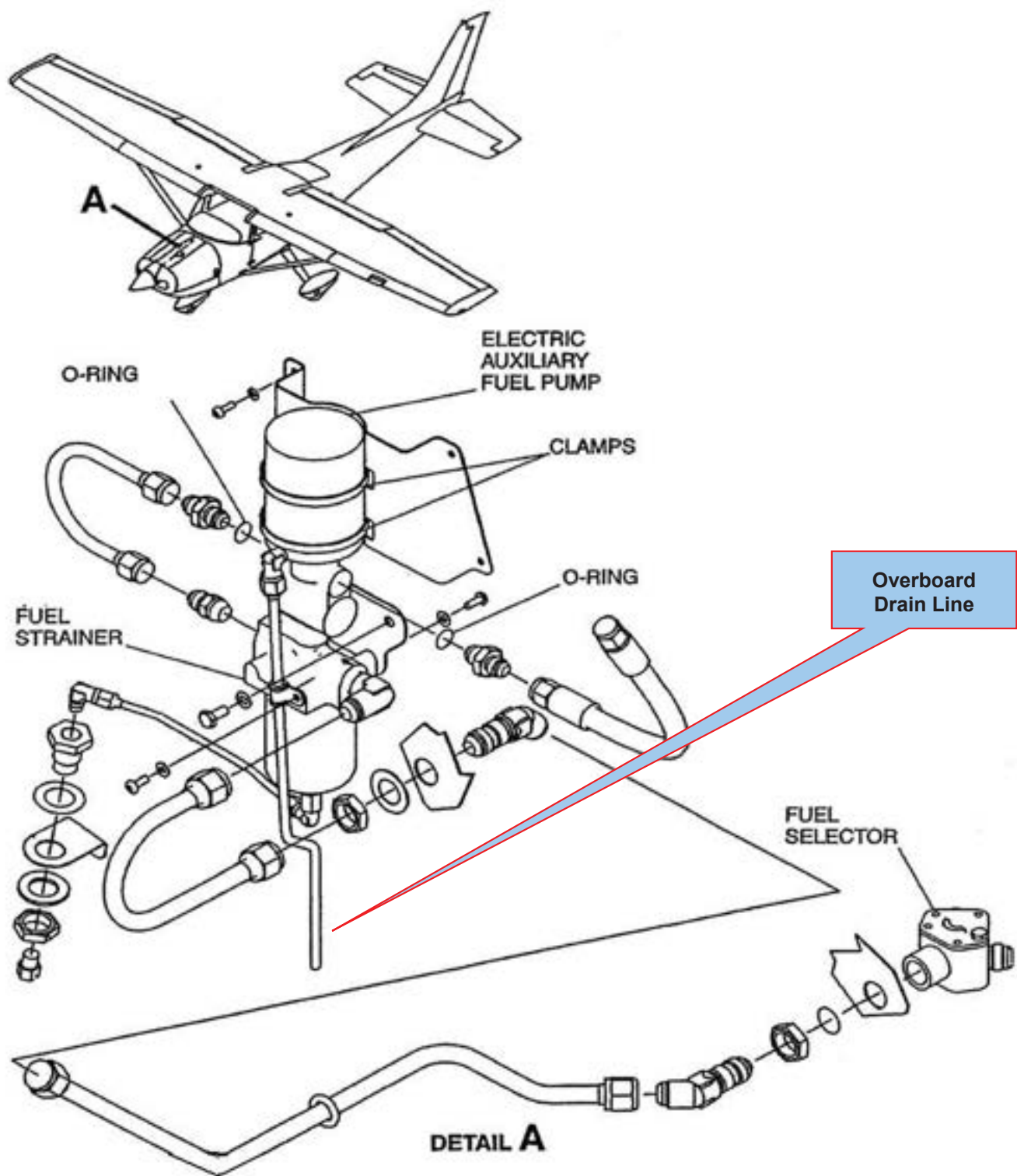


DETAIL A

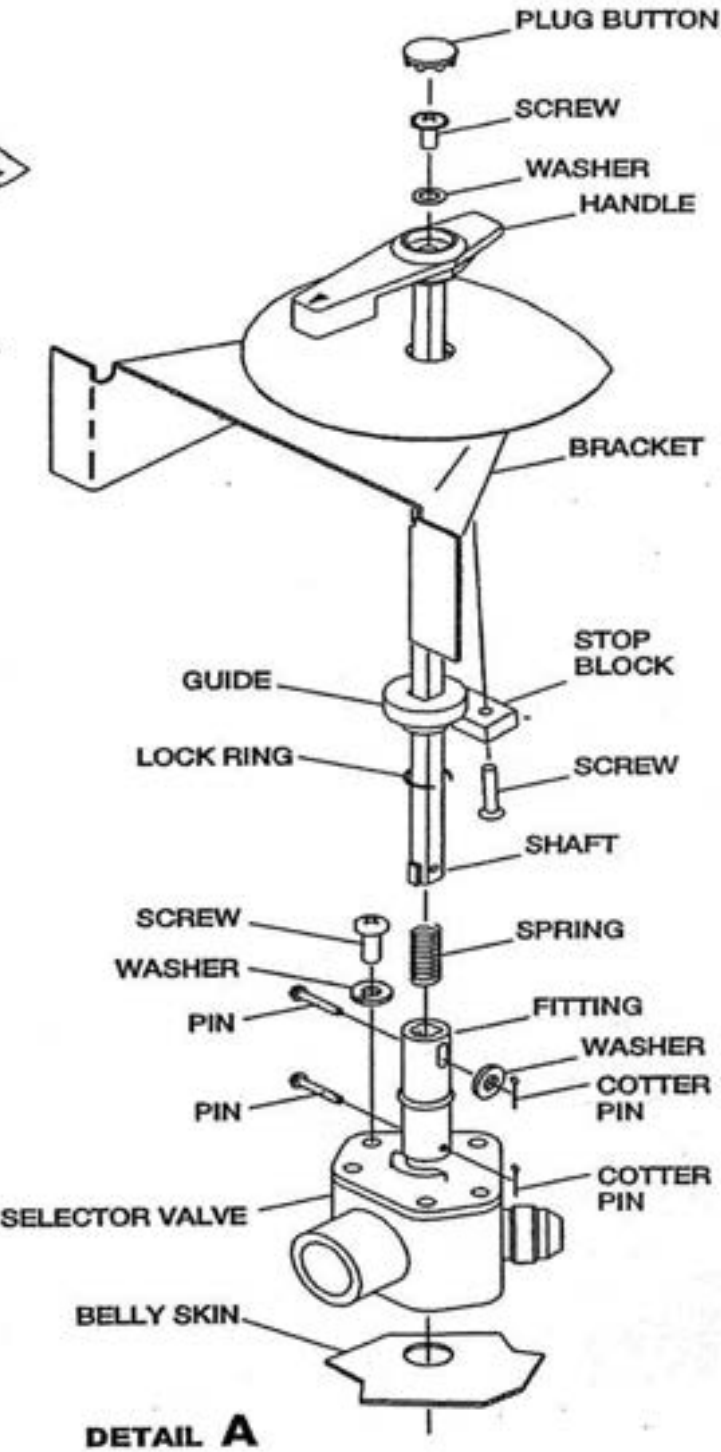
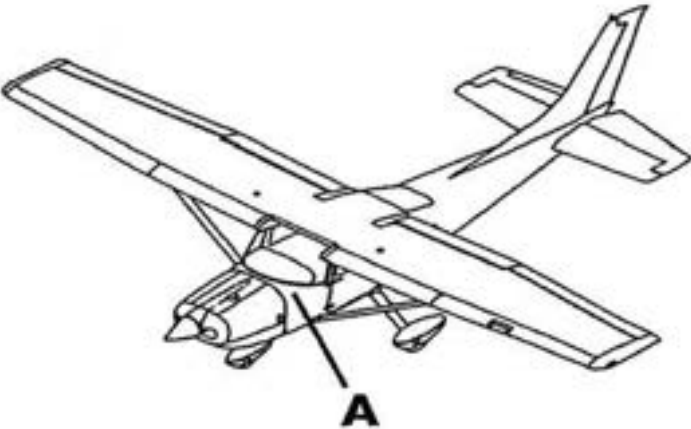
182S, 182T & T182T Fuel
Drain Valve Installation



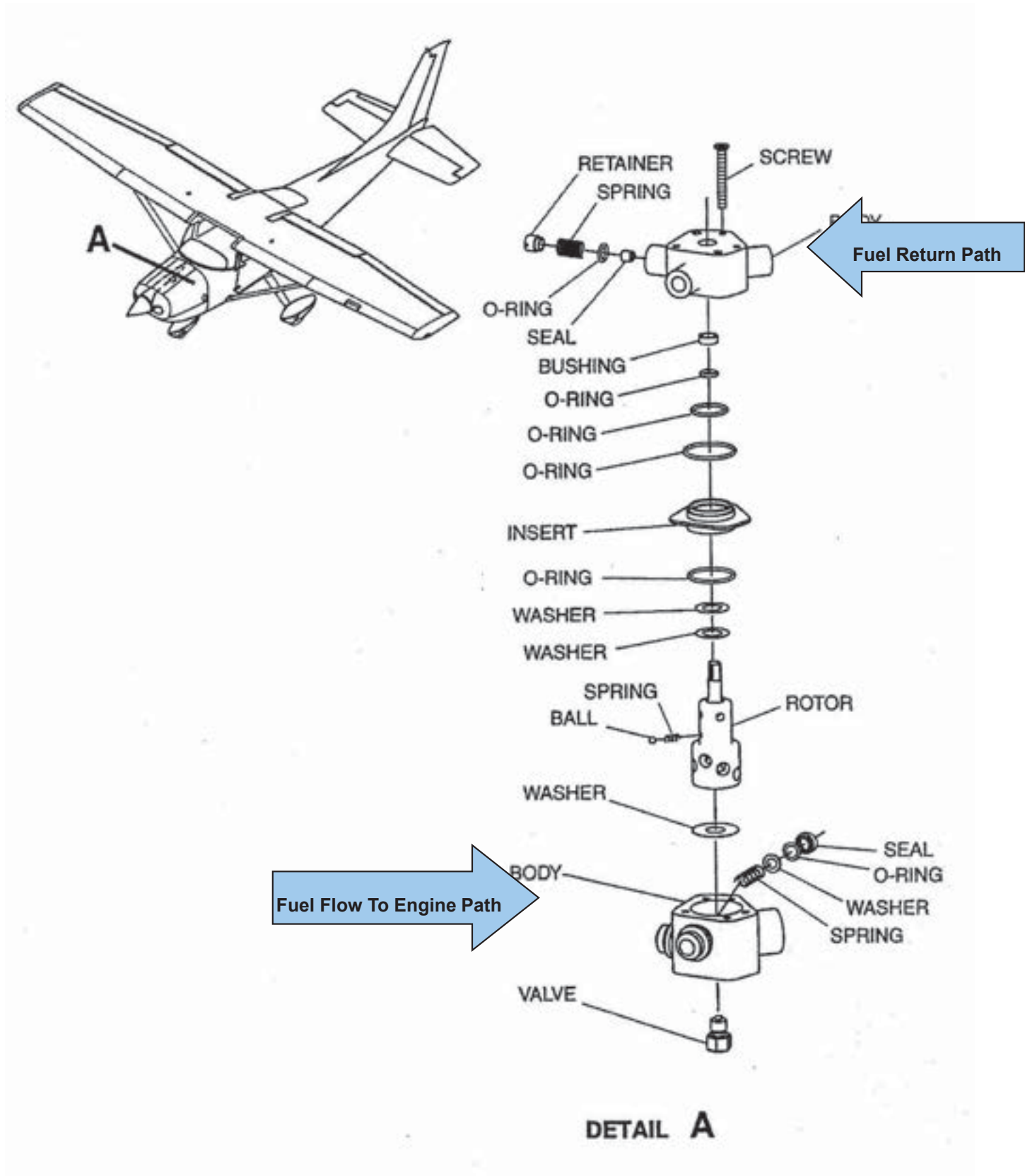
182S Electric Auxiliary
Fuel Pump



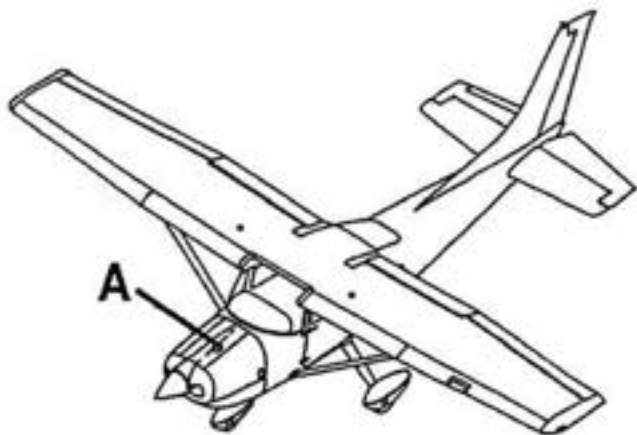
182S Fuel Selector
Valve Installation



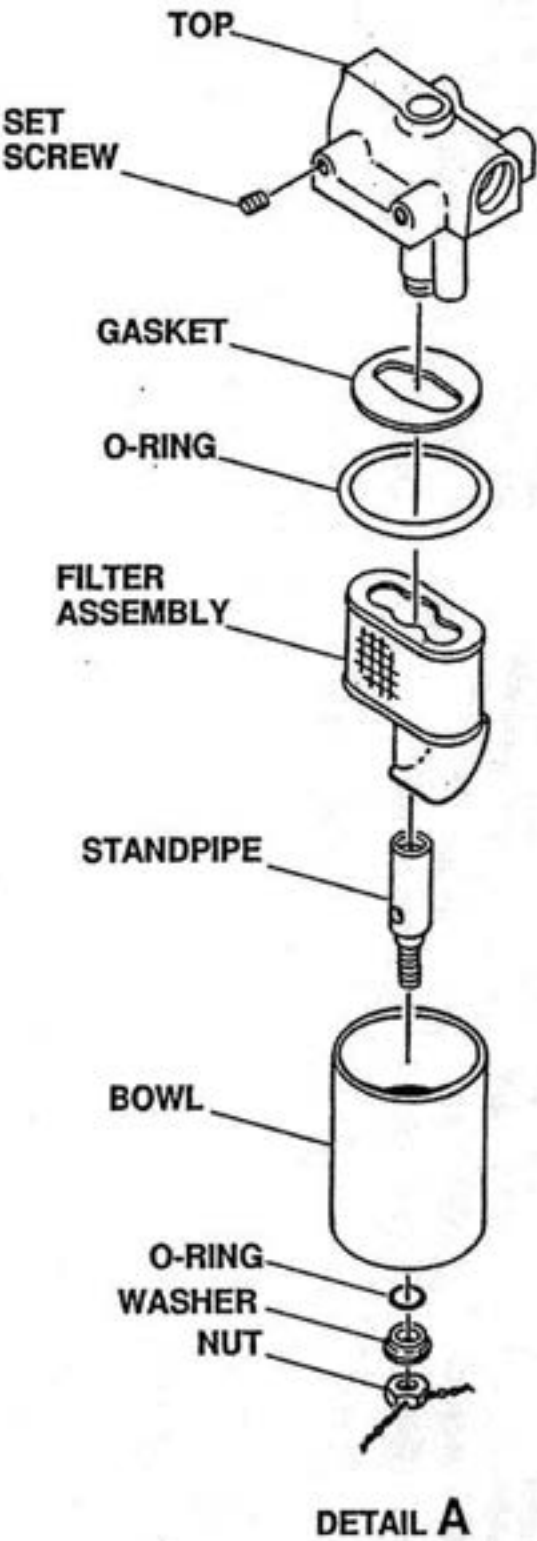
182T & T182T Fuel
Selector Valve
Installation



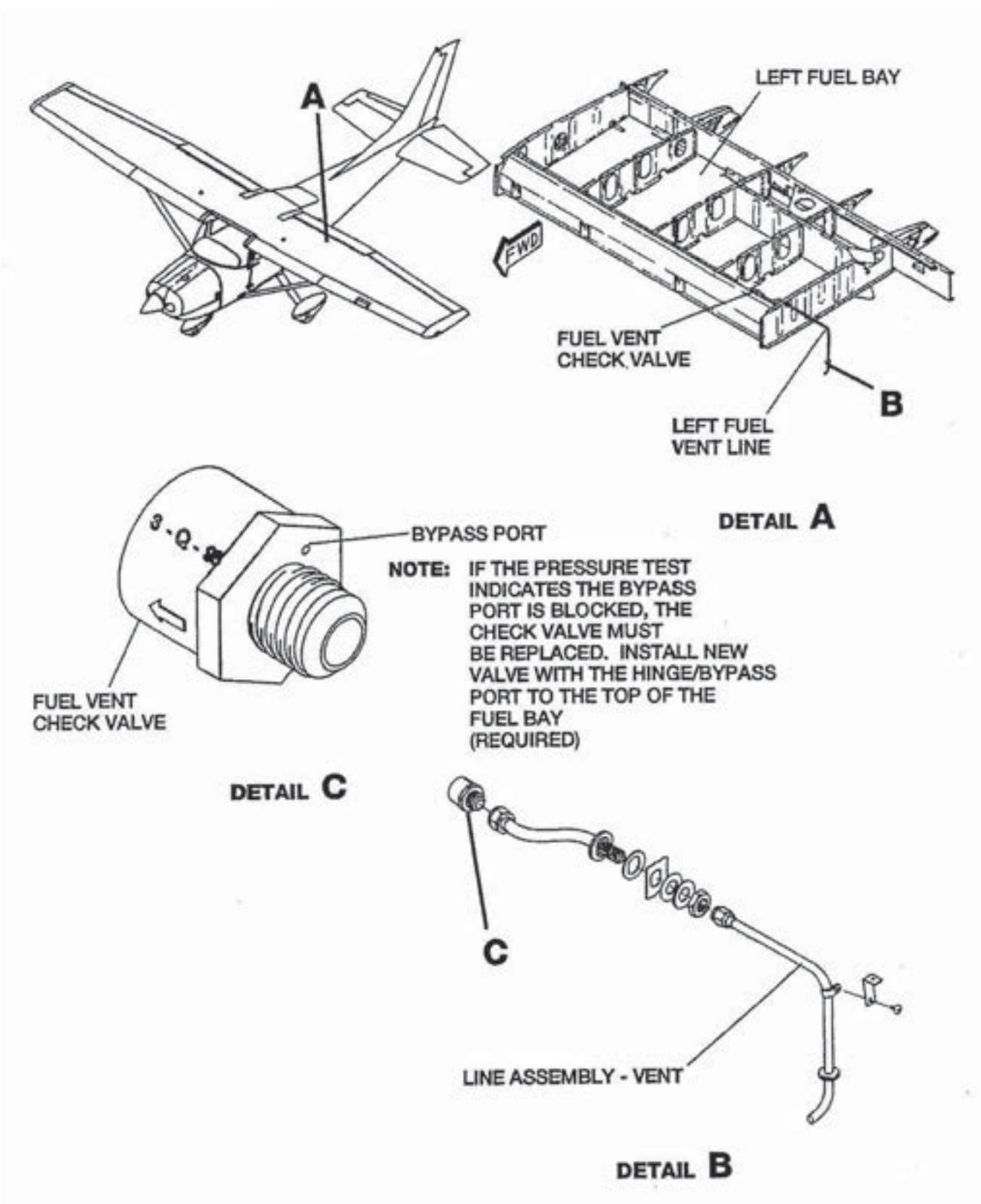
Fuel Strainer Assembly



INSPECT EVERY 100 HOUR/
ANNUAL INSPECTION



Wing Fuel Tank Vent
Check Valve

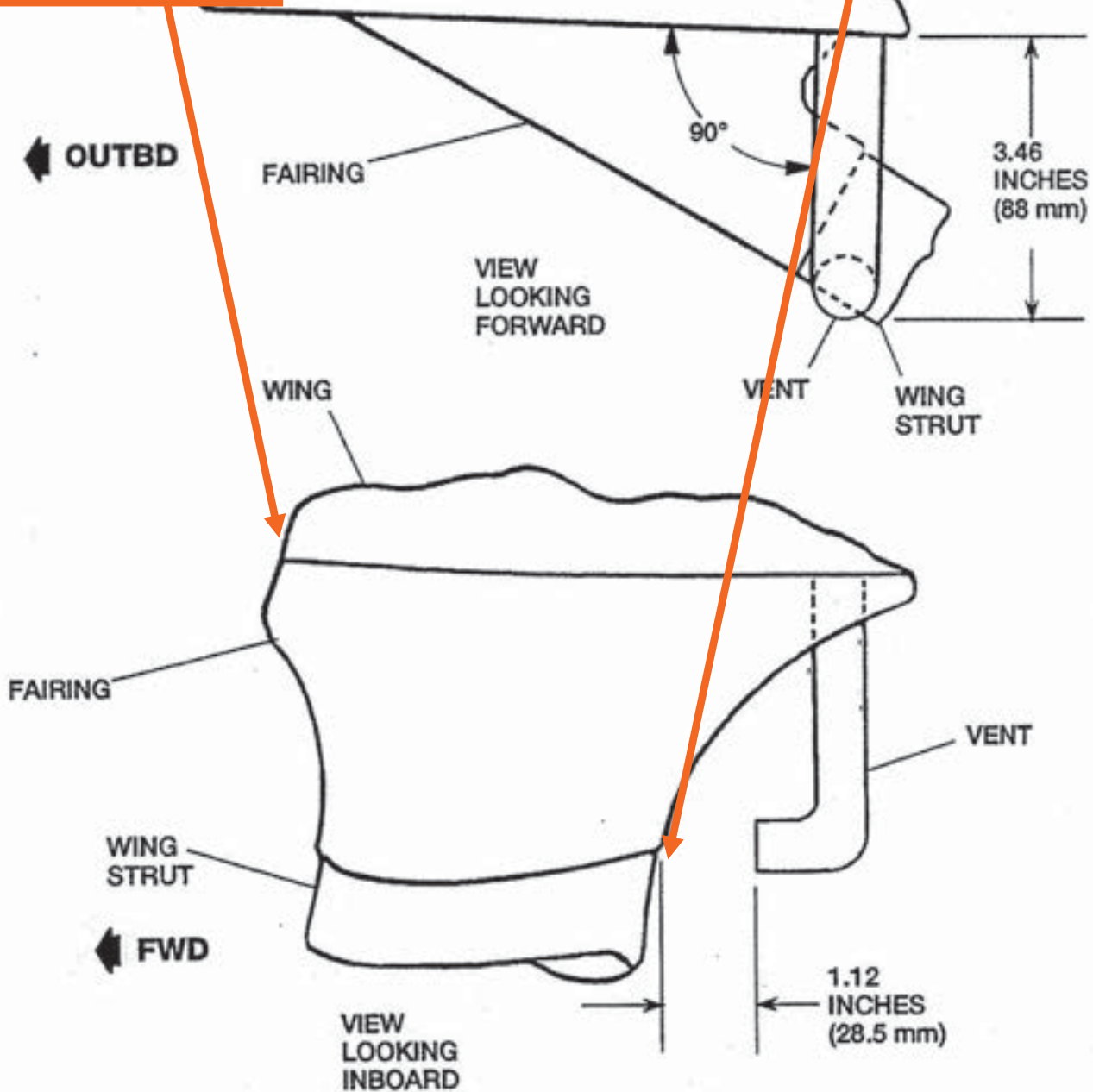


Fuel Vent Location

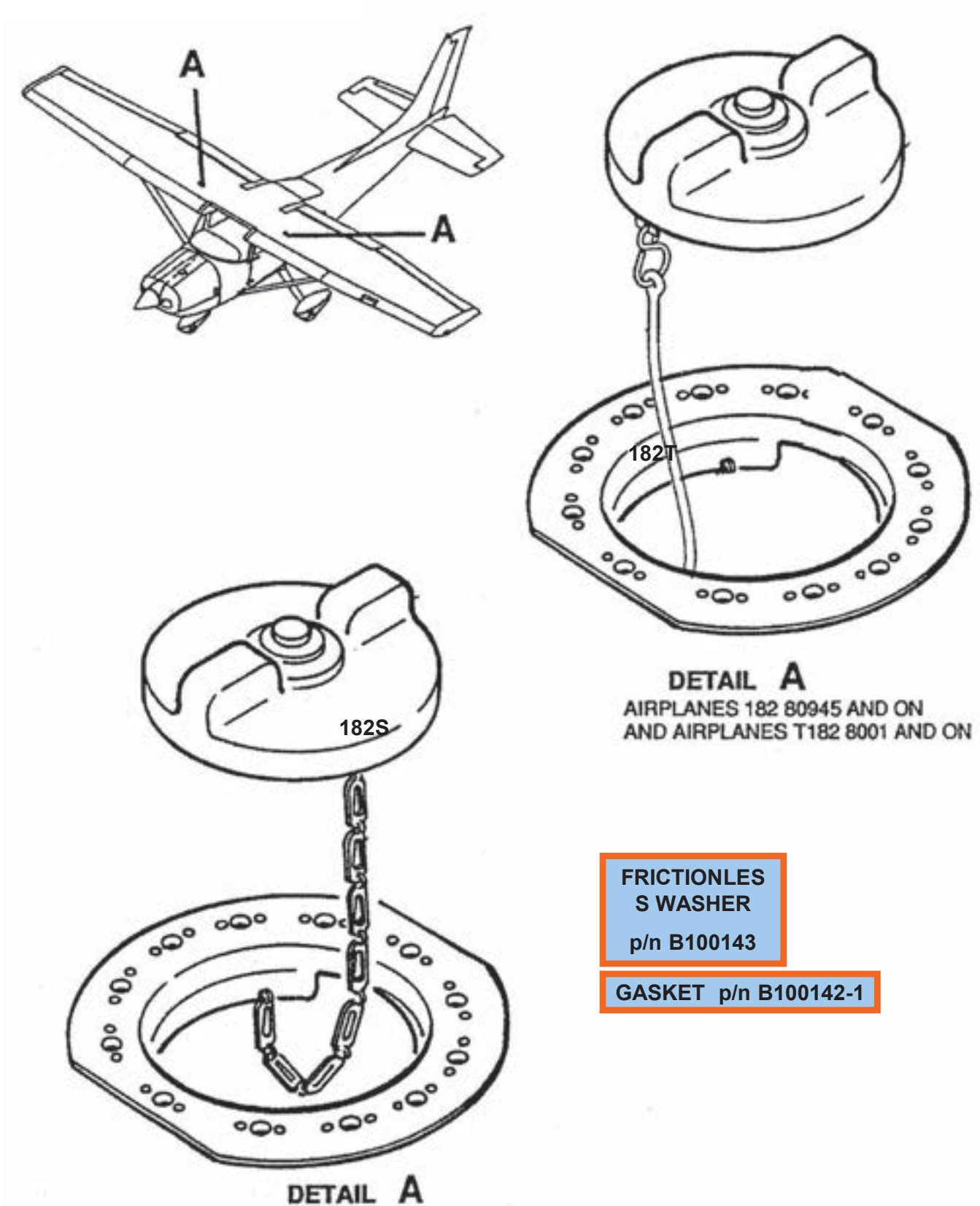
Tech Note #003 Uneven Fuel Feed

AIR ENTERS FAIRING
AT GAP AT LOWER
WING SKIN

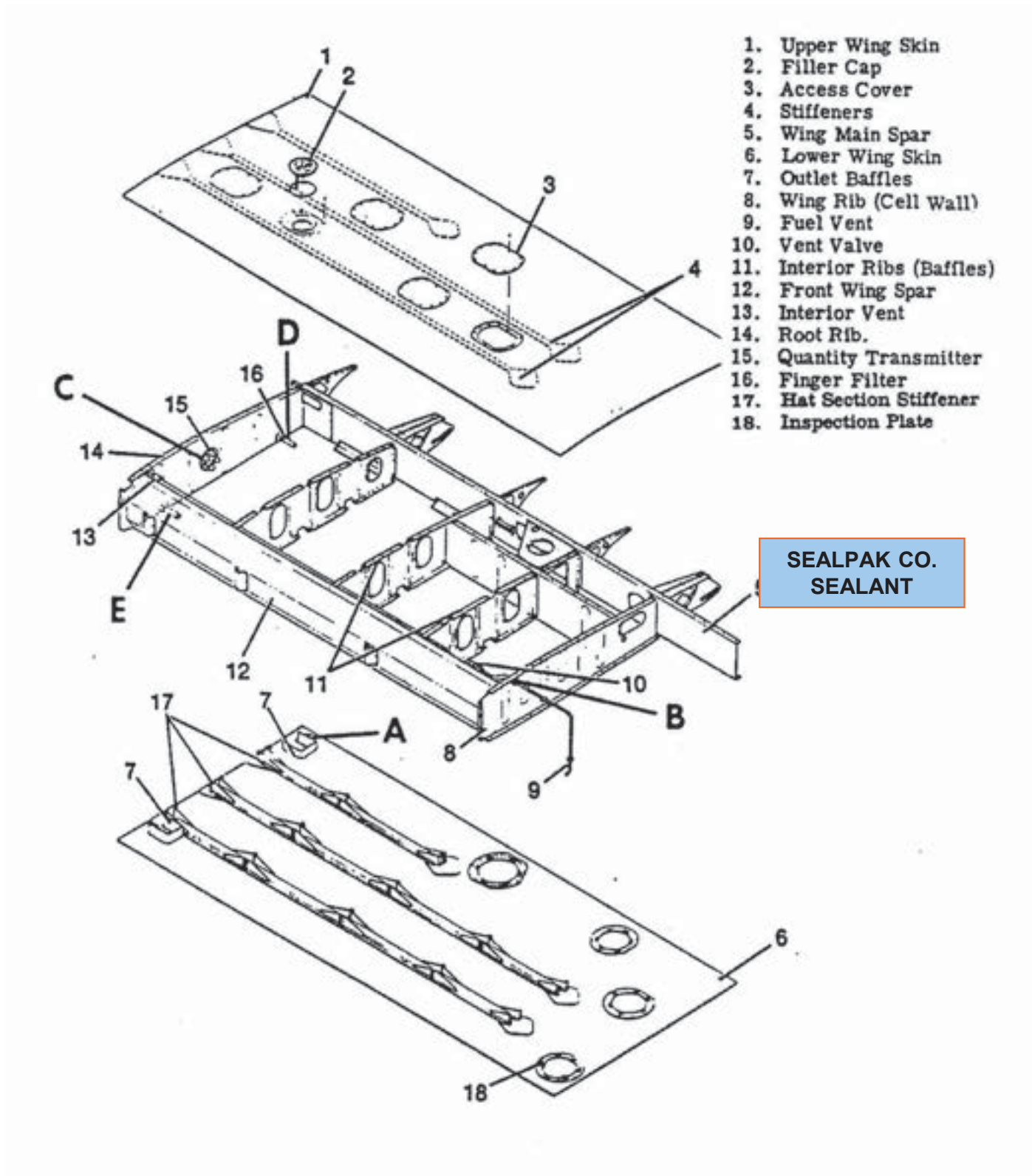
AIR EXITS HERE AND
GENERATES VORTEX
JUST FORWARD OF
VENT TUBE



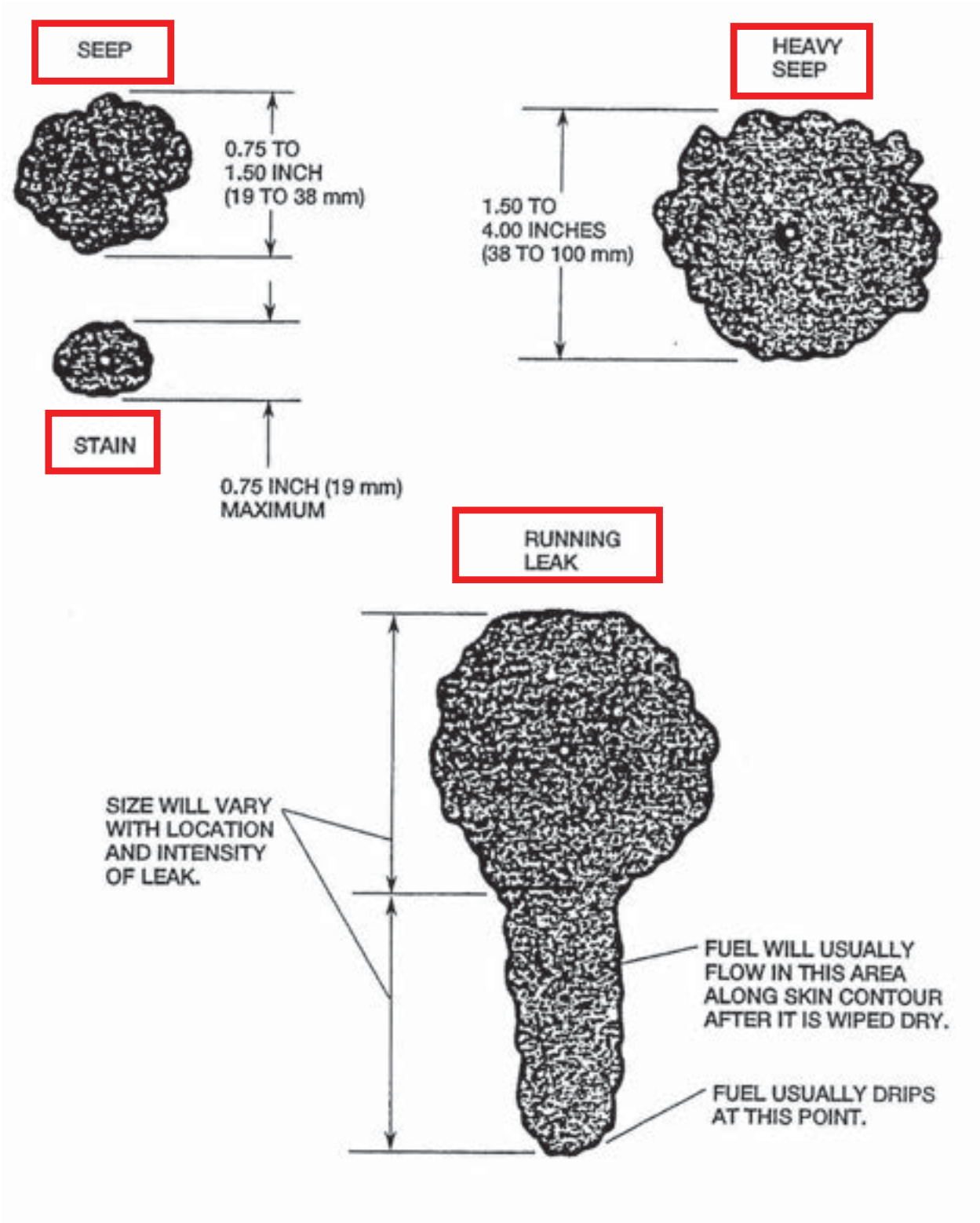
182S & 182T Fuel Filler Cap



Integral Fuel Bay Components



Classification of Fuel Leaks



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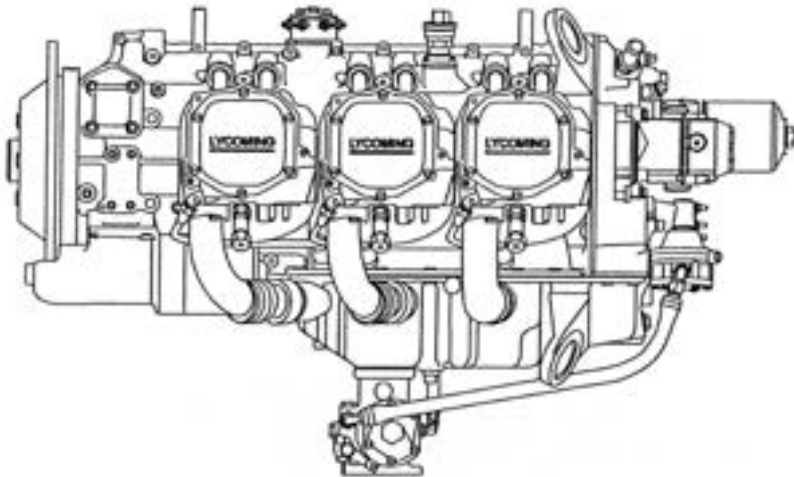


182S, 182T, T182T Skylane

Powerplant

Section Six

Lycoming IO-540 used
in 182S and 182T



ENGINE - DESCRIPTION

Description and Operation

- A. Textron Lycoming's IO-540 AB1A5 and TIO-540-AK1A are direct drive, six cylinder, fuel injected, horizontally opposed, air cooled engines. The cylinders, numbered from front to rear, are staggered to permit a separate throw on the crankshaft for each connecting rod. The right front cylinder is number 1 and the other cylinders on the right side of the engine are identified by odd numbers 3 and 5. The left front cylinder is number 2 and the other cylinders on the left side are identified as 4 and 6.
- B. For a technical description of the engine, refer to Table 1.
- C. For information beyond the scope of this chapter, refer to applicable engine manuals listed in Introduction - List of Manufacturers Technical Publications.

Table 1. IO-540-AB1A5 Technical Description

Rated Horsepower at 2400 RPM	230
Number of Cylinders	6 Horizontally Opposed
Displacement	541.5 Cubic Inches (8.875 l)
Bore	5.125
Stroke	4.375
Compression Ratio	8.5:1
Firing Order	1-4-5-2-3-6
Magnetos:	
Right Magneto	Slick Model No. 6351 (fires at 23° BTDC)
Left Magneto	Slick Model No. 6351 (fires at 23° BTDC)
Spark Plugs	18MM
Torque:	420 inch-pounds
Valve Rocker Clearance (hydraulic tappets collapsed)	0.028 to 0.030 inch
Fuel Injector	RSA-5AD1
Tachometer	Mechanical Drive
Oil Capacity	9.0 Quarts (8.52 l)
Oil Pressure	
Minimum Idling	20 PSI
Normal	50 to 90 PSI
Maximum	115 PSI
Oil Temperature	
Normal	100 to 245°F (38 to 118°C)
Maximum	245°F (118°C)
Dry Weight - with accessories	382 Lbs

Lycoming TIO-540
used in T182T

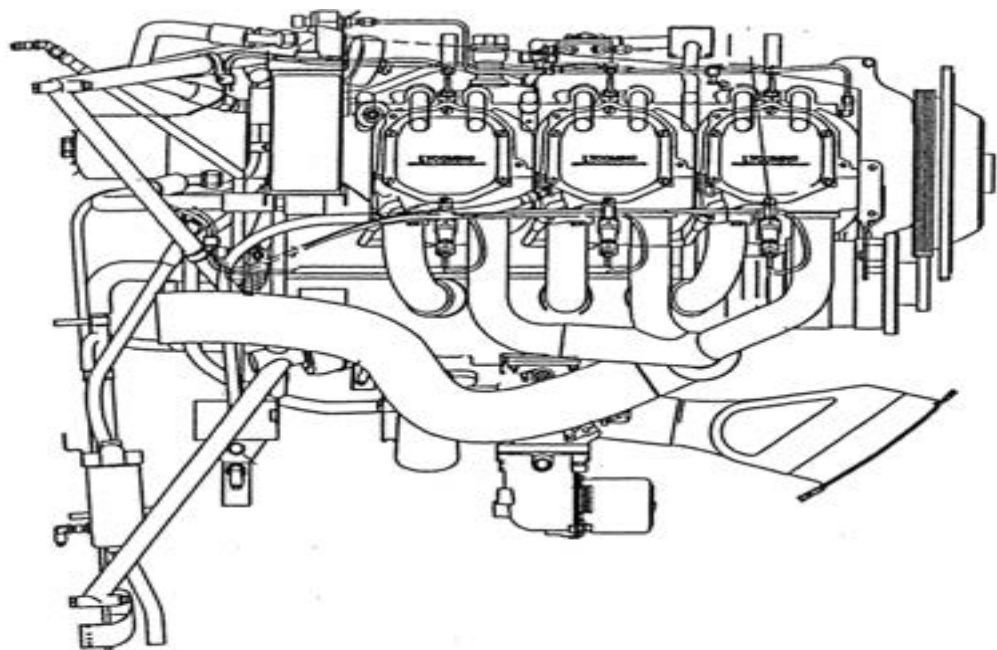


Table 2. TIO-540-AK1A Technical Description

Rated Horsepower at 2400 RPM	235
Number of Cylinders	6 Horizontally Opposed
Displacement	541.5 Cubic Inches (8.875 l)
Bore	5.125
Stroke	4.375
Compression Ratio	8.0:1
Firing Order	1-4-5-2-3-6
Magnetos:	
Right Magneto	Slick Model No. 6361 (fires at 20° BTDC)
Left Magneto	Slick Model No. 6361 (fires at 20° BTDC)
Spark Plugs	18MM
Torque:	420 Inch-pounds
Valve Rocker Clearance (hydraulic tappets collapsed)	0.028 to 0.080 inch
Fuel Injector	RSA-5AD1
Tachometer	Mechanical Drive
Oil Capacity	9.0 Quarts (8.52 l)
Oil Pressure	
Minimum Idling	20 PSI
Normal	50 to 90 PSI
Maximum	115 PSI
Oil Temperature	
Normal	100 to 245°F (38 to 118°C)
Maximum	245°F (118°C)
Dry Weight - with accessories	472 Lbs

**BREAKDOWN OF ENGINE MODEL
NUMBERS**

IO-540 AB1A5
TIO-540 AK1A

T- TURBOCHARGED

I- FUEL INJECTED

O – OPPOSED ENGINE NOT A RADIAL ENGINE

540- CUBIC INCHES DISPLACEMENT

X-POWER SECTION AND RATING

X- NOSE SECTION

X-ACCESSORY SECTION

X- COUNTERWEIGHT APPLICATION

LYCOMING

652 Oliver Street
Williamsport, PA. 17701 U.S.A.

Telephone +1 (800) 258-3279 U.S. and Canada (Toll Free)

Telephone +1 (570) 323-6181 (Direct)

Facsimile +1 (570) 327-7101

www.lycoming.com

SERVICE INSTRUCTION

DATE:

February 24, 2014

Service Instruction No. 1009AW
(Supersedes Service Instruction No. 1009AV)
Engineering Aspects are
FAA Approved

SUBJECT:

Recommended Time Between Overhaul Periods

MODELS AFFECTED:

All Lycoming Piston Aircraft Engines

NOTE

Incomplete review of all the information in this document can cause errors. Read the entire Service Instruction to make sure you have a complete understanding of the requirements.

This Service Instruction identifies the established Time Between Overhaul (TBO) for Lycoming piston aircraft engines that have genuine Lycoming parts only. The TBOs, herein, do not apply to Lycoming engine models that contain parts other than those supplied by Lycoming Engines.

The information in this revision of Service Instruction 1009 is approved as an Alternative Means of Compliance (AMOC) for compliance with AD-2012-19-01, paragraphs (f)(1)(i) and (f)(2)(i).

The TBOs take into account service experience, variations in operating conditions, and frequency of operation. However, because of variations in the manner in which engines are operated and maintained, Lycoming Engines cannot give assurance that any individual operator will achieve the TBOs identified herein.

Continuous service assumes that the aircraft will not be out of service for more than 30 consecutive days. If the aircraft is to be out of service for more than 30 consecutive days, refer to the latest revision of Service Letter L180.

Engine deterioration in the form of corrosion (rust) and the drying out and hardening of composition materials such as gaskets, seals, flexible hoses and fuel pump diaphragms can occur if an engine is out of service for an extended period of time. Due to the loss of a protective oil film after an extended period of inactivity, abnormal wear on soft metal bearing surfaces can occur during engine start. Therefore, all engines that do not accumulate the hourly period of TBO specified in this publication are recommended to be overhauled in the twelfth year.

Table 1 identifies the TBOs for Lycoming engine models used in fixed wing aircraft. Table 2 contains the TBOs for Lycoming engine models used on rotary wing aircraft.



General Aviation
Manufacturers Association

ISSUED			REVISED			PAGE NO.	REVISION
MO	DAY	YEAR	MO	DAY	YEAR	1 of 7	AW
05	27	60	02	24	14		

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SERVICE INSTRUCTION

DATE: February 26, 2016

Service Instruction No. 1009AY
(Supersedes Service Instruction No. 1009AW)

Engineering Aspects are
FAA Approved

SUBJECT: Required Time Between Overhaul (TBO) Schedule

MODELS AFFECTED: Lycoming engines that meet defined criteria herein

REASON FOR REVISION: Row for O-540-F1B5 (Robinson Helicopter only) in Table 2, revised to Note 11; Note 11 updated; TBO prerequisites

NOTICE: Incomplete review of all the information in this document can cause errors. Read the entire Service Instruction to make sure you have a complete understanding of the requirements.

This Service Instruction identifies the required Time Between Overhaul (TBO) for certified Lycoming engine models maintained and compliant with all applicable Lycoming Service Bulletins and FAA Airworthiness Directives.

The TBOs stated in this Service Instruction do not apply to engines that:

- Do not conform to the original engine model type certificate configuration.
- Have been assembled, repaired or overhauled with FAA-PMA parts, where the FAA-PMA parts have not been approved for use by Lycoming. Consult the applicable FAA-PMA instructions and FAA Airworthiness Directives for the FAA-PMA components.
- Have been maintained or overhauled using methods other than Lycoming approved procedures.

The information in this revision of Service Instruction No. SI-1009 is approved by the FAA as an Alternative Method of Compliance (AMOC) for compliance with AD-2012-19-01, paragraphs (f)(1)(i) and (f)(2)(i).

The TBOs take into account service experience, variations in operating conditions, and frequency of operation. **However, because of variations in the manner in which engines are operated and maintained, Lycoming Engines cannot give assurance that any individual operator will achieve the TBOs identified herein.**

Continuous service assumes that the aircraft will not be out of service for more than 30 consecutive days. If the aircraft is to be out of service for more than 30 consecutive days, refer to the latest revision of Service Letter L180.



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Manufacturers Association

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Engine deterioration in the form of corrosion (rust) and the drying out and hardening of composition materials such as gaskets, seals, flexible hoses and fuel pump diaphragms can occur if an engine is out of service for an extended period of time. Due to the loss of a protective oil film after an extended period of inactivity, abnormal wear on soft metal bearing surfaces can occur during engine start. Therefore, all engines that do not accumulate the hourly period of TBO specified in this publication are recommended to be overhauled in the twelfth year.

Table 1 identifies the TBOs for Lycoming engine models used in fixed wing aircraft. Table 2 contains the TBOs for Lycoming engine models used on rotary wing aircraft.

NOTICE: The recommended TBOs identified in Tables 1 and 2 do not apply to engines used for crop dusting or other aircraft used for chemical application. The TBO for engines in these applications is a maximum of 1500 hours, or at recommended TBO, whichever is lower.

Engine accessories and propellers could require overhaul prior to engine overhaul. Complete the overhaul of these components in accordance with the accessory manufacturer's recommendation.

Reliability and average service life cannot be predicted when an engine has undergone any modification not approved by Lycoming Engines. The TBOs shown in Tables 1 and 2 are recommendations for engines as manufactured, without considering any modifications that could alter the life of the engine. Refer to notes shown after Tables 1 and 2 and identified by number in Tables 1 and 2 for additional specific details.

**Table 1
Fixed Wing Aircraft
Recommended Time Between Overhaul Periods**

Engine Models	See Note	Hours
O-235 Series (except -F, -G, -J)	12	2400
O-235-F, -G, -J	13	2000
O-290-D	-----	2000
O-290-D2	-----	1500
O-320 Series (except O-320-H)	1,10,11	2000
O-320-H	11	2000
IO-320-A, -E	1,10,11	2000
IO-320-B, -D, -F	4,6,10,11	2000
IO-320-C	2,4,10,11	1800
AIO-320 (160 HP)	6	1600
AEIO-320 Series	6	1600
O-340 Series	1	2000
O-360 Series (except O-360-E, -J2A)	1,4,10,11	2000
O-360-E	4,11	2000
IO-360-L2A	11	2000
IO-360-A, -C, -D, -J (200 HP)	4,5,6,10,11	2000
IO-360-B, -E, -F, -M (180 HP)	1,4,10,11	2000
TO-360-C, -F; TIO-360-C	3,11	1800
TO-360-E (180 HP)	3,4,11	1800
AIO-360 (200 HP)	6	1400

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NOTES
#2, #10,
#11

Table 1 (Cont.)
Fixed Wing Aircraft

Recommended Time Between Overhaul Periods

Engine Models	See Note	Hours
TIO-360-A Series	3,11	1200
AEIO-360 Series (180 HP)	6	1600
AEIO-360 Series (200 HP)	6	1400
IO-390-A	11	2000
AEIO-390-A	6	1400
O-435; GO-435	-----	1200
GO, GSO-480; IGSO-480	1	1400
O-540-A, -B, -E4A5	1,10	2000
O-540-E4B5, -E4C5	1,11	2000
O-540-G, -H, -J	10,11	2000
O-540-L3C5D	2,11	2000
IO-540-A, -B (290 HP)	1,10,11	1400
IO-540-AG1A5	-----	1800
IO-540-C	1,10, 11	2000
IO-540-D	1,10	2000
IO-540-E, -G, -P	1,10,11	1600
IO-540-S, -AA	2,10	1800
IO-540-J, -R	2,10	1800
IO-540-J4A5	10	2000
IO-540-AB1A5, -AC1A5, -AF1A5	11	2000
IO-540-K, -L, -M, -N, -T, -V, -W	10,11	2000
AEIO-540 Series	6	1400
IGO & IGSO-540 Series	-----	1200
TIO-540-V, -W, -AE	3,4,11	2000
TIO-540-C, -AA, -AB, -AF, -AG, -AH, -AJ, -AK	3,4,7,11	2000
TIO-540-A, -F, -J, -N, -R, -S, -U	3,4,11,14	1800
TIO-541-A (320 HP)	3	1300
TIO-541-E (380 HP)	3,9	1600
TIGO-541 (425 HP)	3	1200
IO-580-B1A	11	2000
AEIO-580-B1A	6	1400
IO-720 Series	11	1800

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Table 2
Rotary Wing Aircraft
Recommended Time Between Overhaul Periods

Engine Models	See Note	Hours
O-320-A2C, -B2C	11	2000
O-320-B2C (Robinson Helicopter only)	15	2200
HO-360-C1A	11	2000
O-360-C2B, -C2D; HO-360 (except -C1A); HIO-360-B	-----	1500
O-360-J2A	11	2000
O-360-J2A (Robinson Helicopter only)	15	2200
HIO-360-A, -C, -D, -E, -F Series	-----	1500
HIO-360-G1A	11	2000
VO-360-A Series	-----	600
VO-360-B; IVO-360	-----	1000
VO-435-A Series	-----	1200
VO-435-B Series	-----	1200
TVO-435 Series	3	1000
O-540-F1B5	11	2000
O-540-F1B5 (Robinson Helicopter only)	11, 15	2200
IO-540-AE1A5	11	2000
IO-540-AE1A5 (Robinson Helicopter only)	15	2200
VO-540 Series	8	1200
IVO-540 Series	-----	600
TVO, TIVO-540 Series	3, 8	1200

NOTES

1. Only engines built with 1/2 in. (12.7 mm) dia. exhaust valve stems. Engines of this series with 7/16 in. (11.1 mm) dia. exhaust valves must not exceed 1200 hours between overhauls regardless of the type of operation. New and rebuilt engines built with 1/2 in. (12.7 mm) dia. exhaust valve stems are identified, respectively, by serial numbers and date in the latest revision of Service Instruction No. 1136.

2. These engines are designed to incorporate exhaust turbocharging.
3. Turbochargers could require removal, prior to engine overhaul, for carbon removal and repair.
4. Engines with reverse rotation have same overhaul times as corresponding normal rotation engines.
5. 1200 HOURS: Engines that do not have large main bearing dowels must not be operated more than 1200 hours between overhauls.

1400 HOURS: Engines that have large main bearing dowels can be operated to 1400 hours between overhauls. These include engines with serial numbers L-7100-51A and up, and L-101-67A and up; engines which are in compliance with the latest revision of Service Bulletin No. 326; and remanufactured engines shipped after January 26, 1970.

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2000 HOURS: Engines that have large main bearing dowels and redesigned camshafts can be operated to 2000 hours between overhauls. These include engines with serial numbers L-9762-51A and up; IO-360-C1E6 engines with serial numbers L-9723-51A and up; LIO-360-C1E6 engines with serial numbers L-524-67A and up; engines that are in compliance with the latest revision of Service Bulletin No. 326 and Service Instruction No. 1263. Rebuilt engines shipped after October 1, 1972, can be operated to 2000 hours between overhauls except those with serial numbers L-2349-51A and L-7852-51A which do not have the redesigned camshaft and must not exceed 1400 hours of operating time between overhauls.

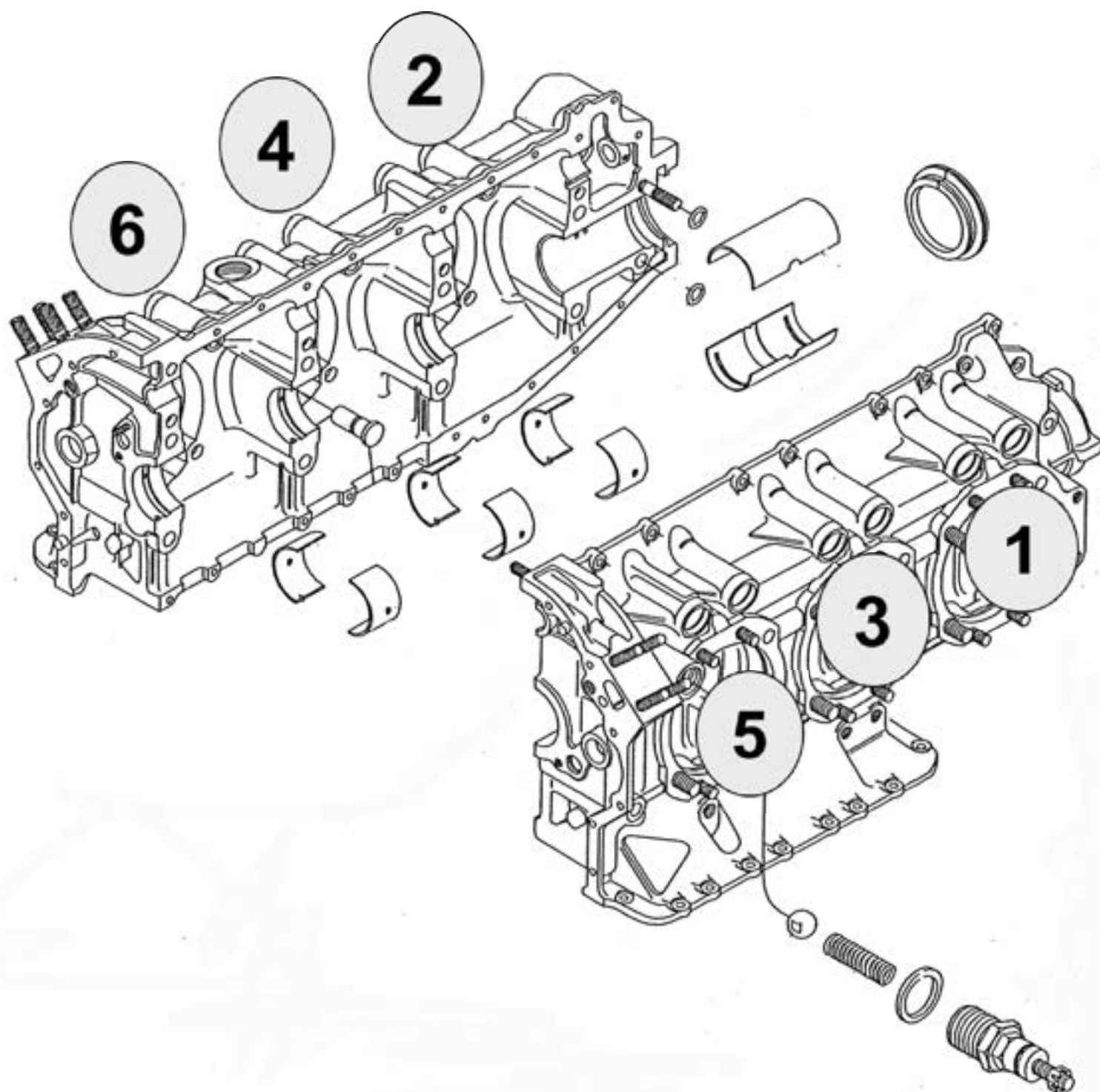
**NOTES
#10, #11**

6. The reliability and service life of engines can be detrimentally affected if they are repeatedly operated at alternating high and low power applications which cause extreme changes in cylinder temperatures. Flight maneuvers which cause engine overspeed also contribute to abnormal wear characteristics that tend to shorten engine life. These factors must be considered to establish TBO of aerobatic engines; therefore it is the responsibility of the operator to determine the percentage of time the engine is used for aerobatics and establish his own TBO. The maximum recommended is the time specified in this instruction.
7. TIO-540-C Series engines with serial numbers L-1754-61 and up, TIO-540-C Series engines that were rebuilt or overhauled at Lycoming Engines, Williamsport, PA after March 1, 1971, and TIO-540-C series engines that have been modified to incorporate large main bearing dowels as described in the latest revision of Service Instruction No. 1225 can be operated to 2000 hours. Engines that do not incorporate this modification must not exceed 1500 hours between overhauls.
8. VO, TVO and TIVO-540 engines built with P/N 77450 connecting rods as described in the latest revision of Service Bulletin No. 371 can be continued in service to 1200 hours. Engines that do not incorporate this new connecting rod are restricted to 1000 hours for VO-540 models and 900 hours for TVO and TIVO-540. See the latest revision of Service Bulletin No. 371 for improved connecting rod assembly.
9. TIO-541-E series engines with serial numbers L-804-59 and up, rebuilt engines shipped after March 1, 1976, and all engines that incorporate the improved crankcases and cylinder assemblies described in the latest revision to Service Bulletin Nos. 334 and 353 can be operated for 1600 hours before overhaul. Engines not in compliance with these requirements are limited to 1200 hours recommended time between overhaul.
10. Some engines in the field have been altered to incorporate an inverted oil system in order to perform aerobatic maneuvers. Whenever this modification is done to an engine, the TBO of the engine must be determined in the same manner listed for AEIO engines of the same model series.
11. If an engine is being used in "frequent" type service and accumulates 40 hours or more per month, and has been so operated consistently since being placed in service, add 200 hours to TBO time. (Engines identified in AD-2012-19-01 are not eligible for this TBO extension.)
12. To qualify for the 2400 hour TBO, high-compression, O-235's must have the increased strength pistons (P/N LW-18729). See the latest revision of Service Letter No. L213.
13. The high-compression O-235-F, -G and -J series do not have the increased-strength pistons (P/N LW-18729); therefore, they do not qualify for the 2400 hour TBO.
14. TIO-540-A series engines with serial numbers L-1880-61 and up, TIO-540-A series engines that were rebuilt or overhauled at Lycoming Engines, Williamsport, PA after March 1, 1971, and TIO-540-A series engines that have been modified to incorporate large main bearing dowels as described in the latest revision of Service Instruction No. 1225 can be operated to 1800 hours. Engines that do not incorporate this modification must not exceed 1500 hours between overhauls.
15. Only engines built to specifications intended for and installed in Robinson Helicopter applications are approved for 2200 hour TBO.

**TBO
EXTENSION**

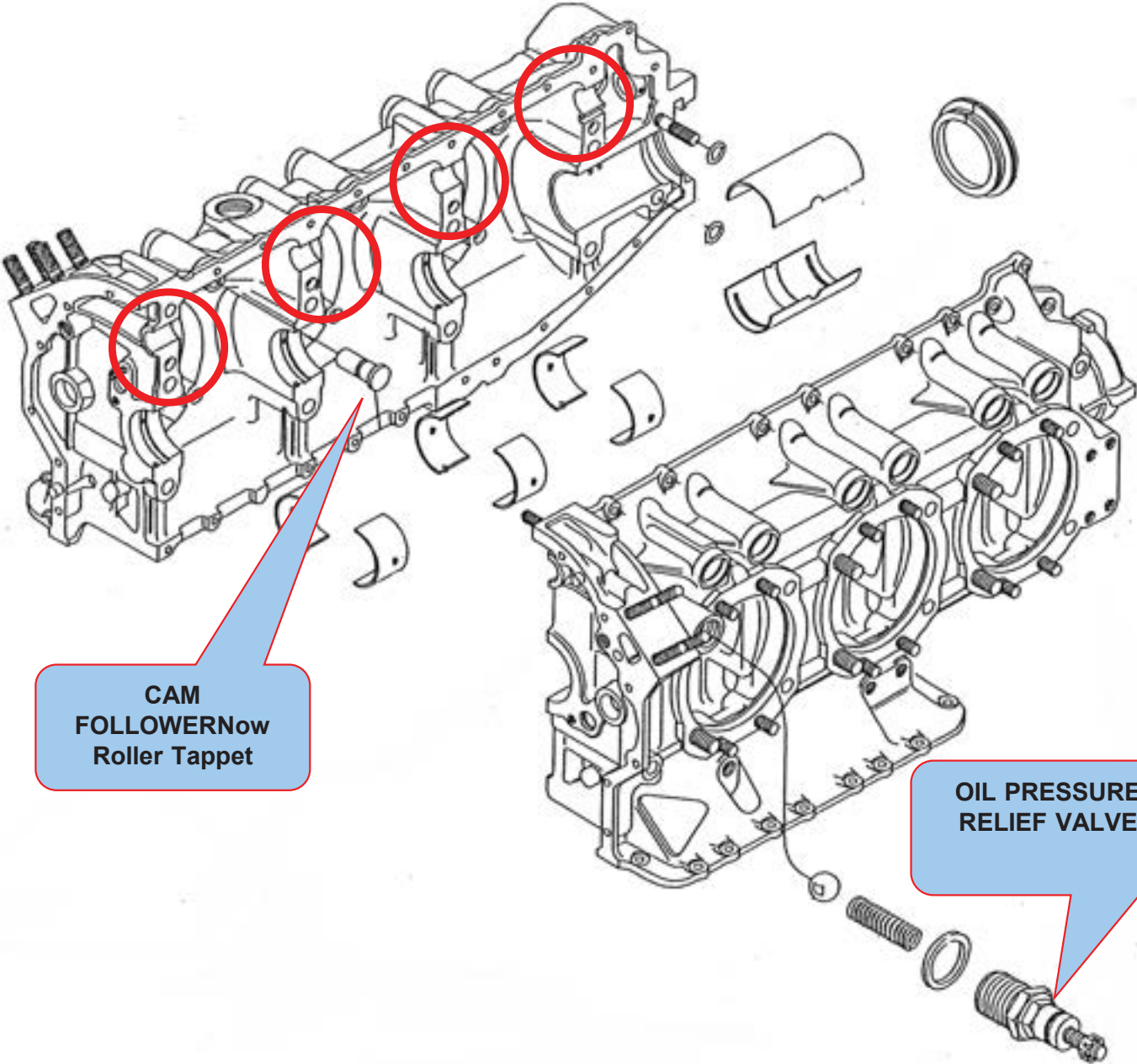
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IO 540 Crankcase Assembly



**IO 540 Crankcase
Assembly**

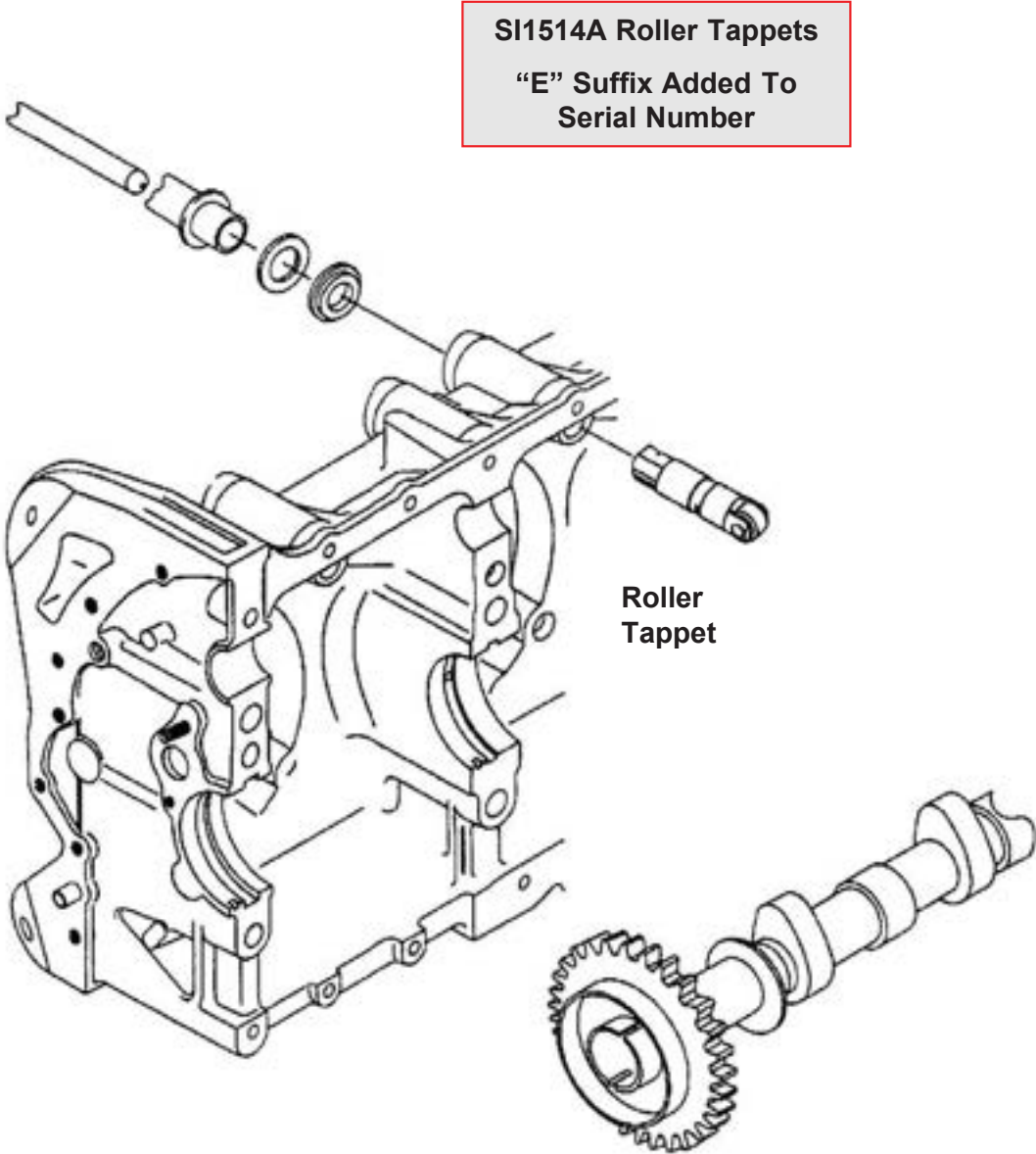
**LYC SB 240 MANDATORY
REPLACEMENT PARTS**



**CAM
FOLLOWER Now
Roller Tappet**

**OIL PRESSURE
RELIEF VALVE**

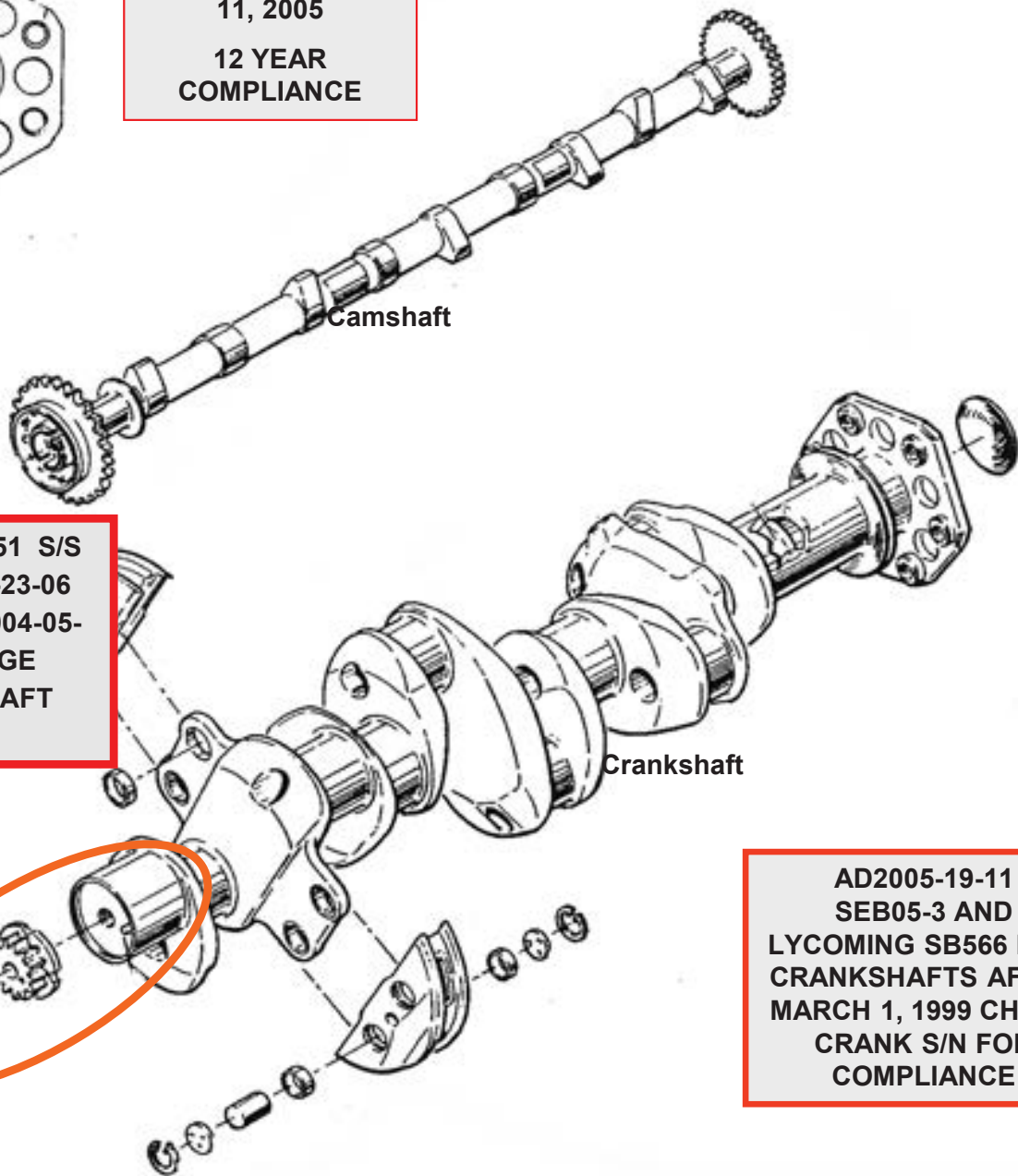
Roller Tappets



Crankshaft & Camshaft

AD2012-19-01 SS
AD2006-20-09
LYC MSB569A
REPLACE
CRANKS MARCH
1,1997 TO JULY
11, 2005

12 YEAR
COMPLIANCE



AD 2002-20-51 S/S
TO AD2002-23-06
S/S TO AD2004-05-
24 CHANGE
CRANKSHAFT
BOLT

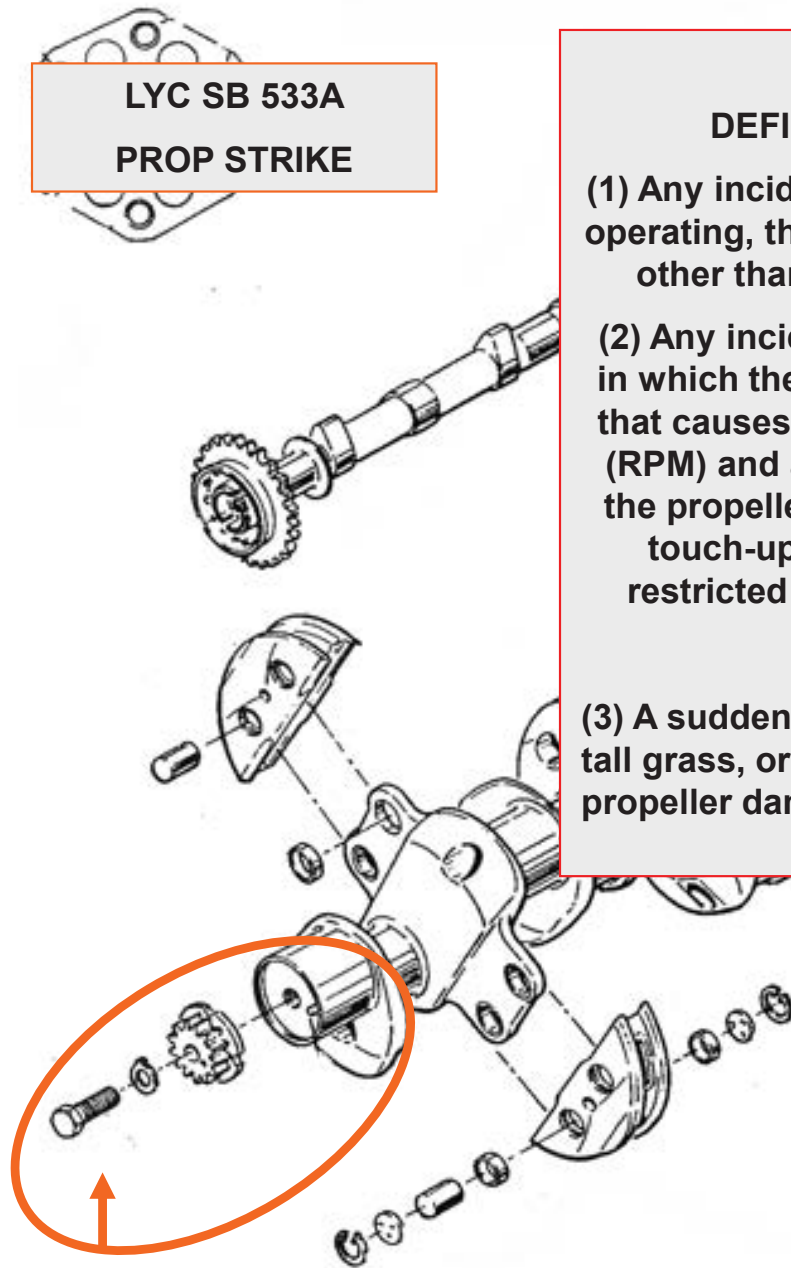
AD2005-19-11
SEB05-3 AND
LYCOMING SB566 NEW
CRANKSHAFTS AFTER
MARCH 1, 1999 CHECK
CRANK S/N FOR
COMPLIANCE

AD2004-10-14 S/S TO 2004-10-14 C1

DEFINITION OF PROP STRIKE

LYC SB 533A

PROP STRIKE

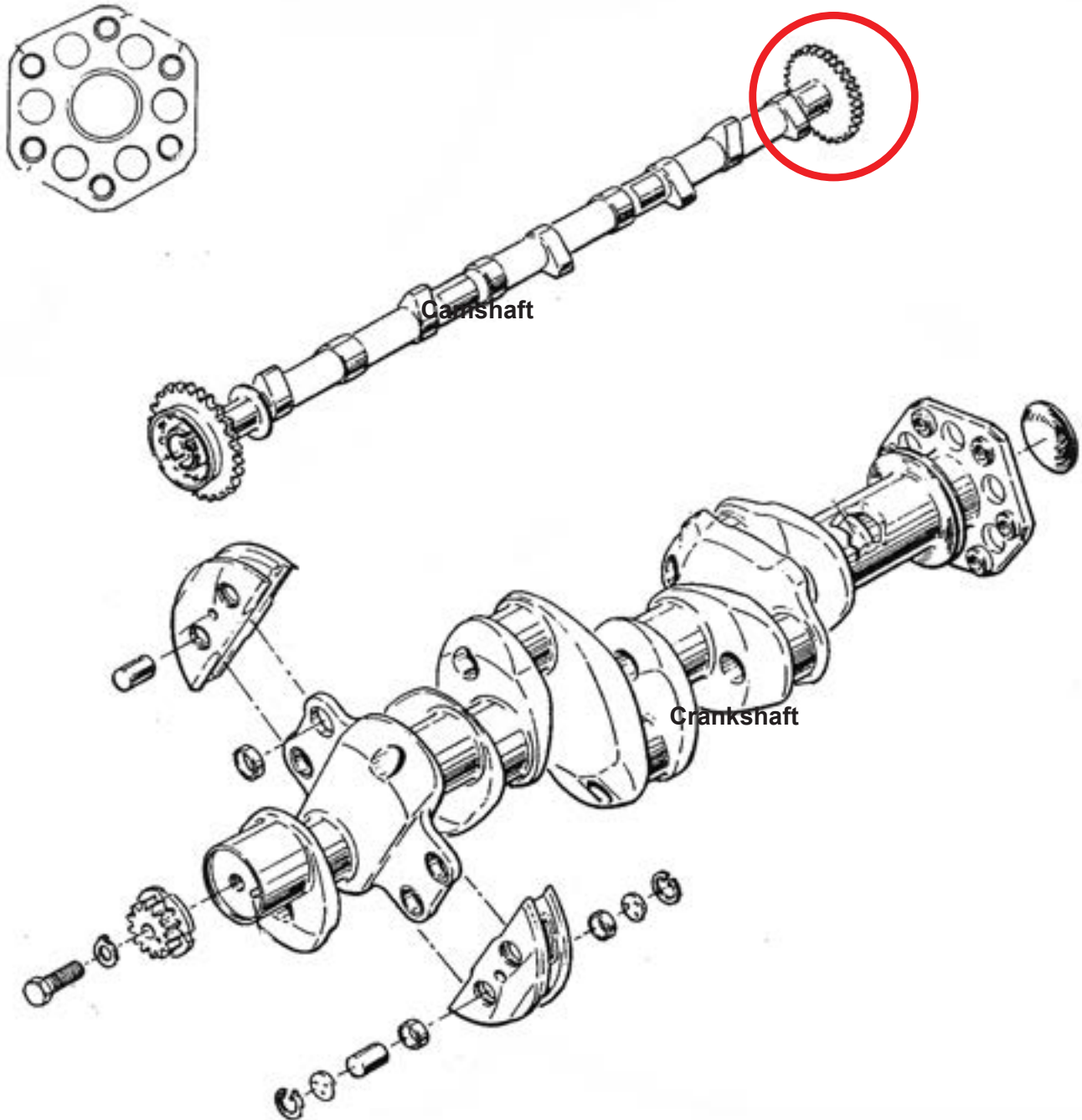


AD2004-10-14

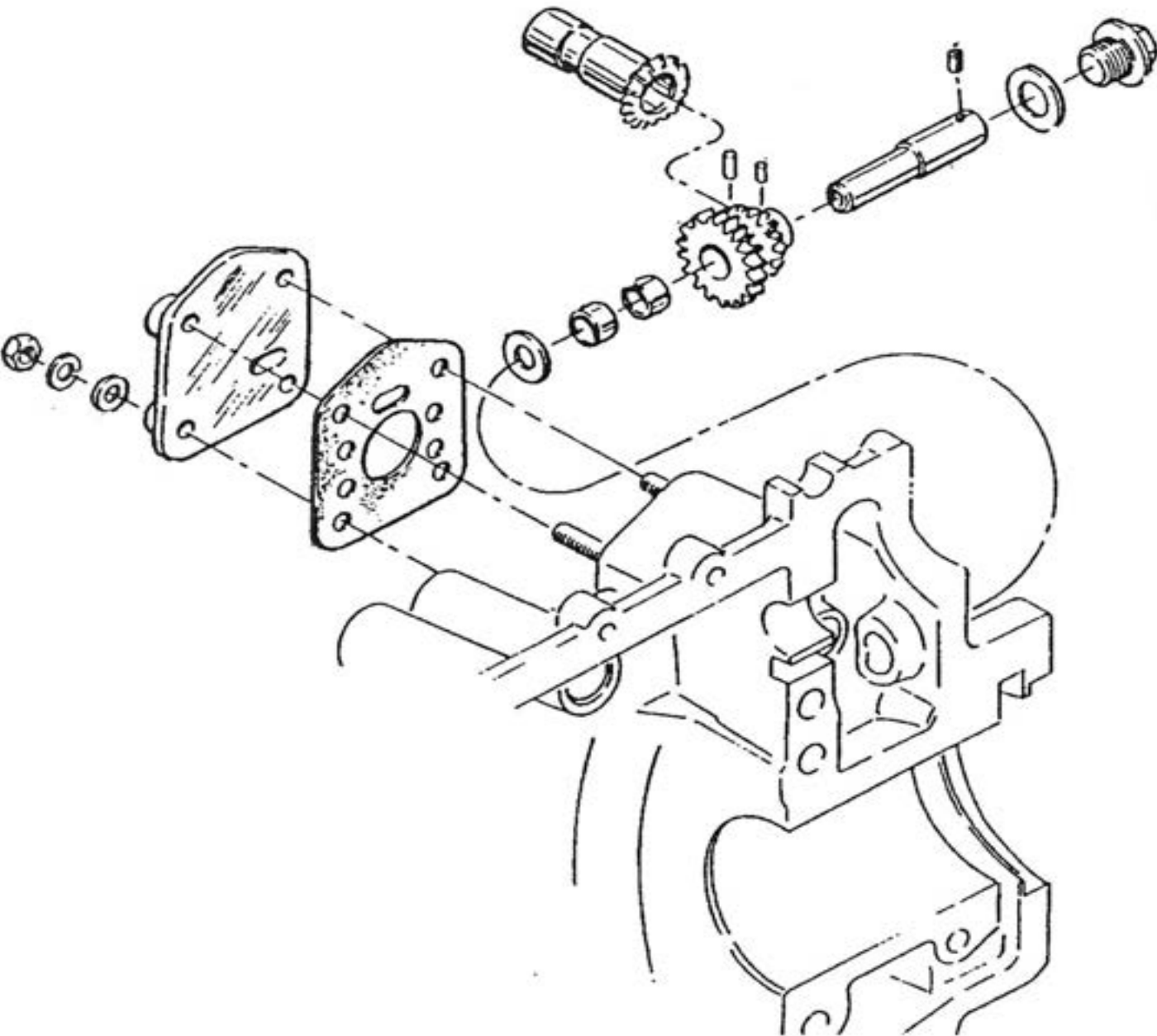
DEFINITION OF PROP STRIKE

- (1) Any incident, whether or not the engine is operating, that requires repair to the propeller other than minor dressing of the blades
- (2) Any incident during the engine operation in which the propeller impacts a solid object that causes a drop in revolutions per minute (RPM) and also requires structural repair of the propeller (incidents requiring only paint touch-up are not included). This is not restricted to propeller strikes against the ground.
- (3) A sudden RPM drop while impacting water, tall grass, or similar yielding medium, where propeller damage is not normally incurred.

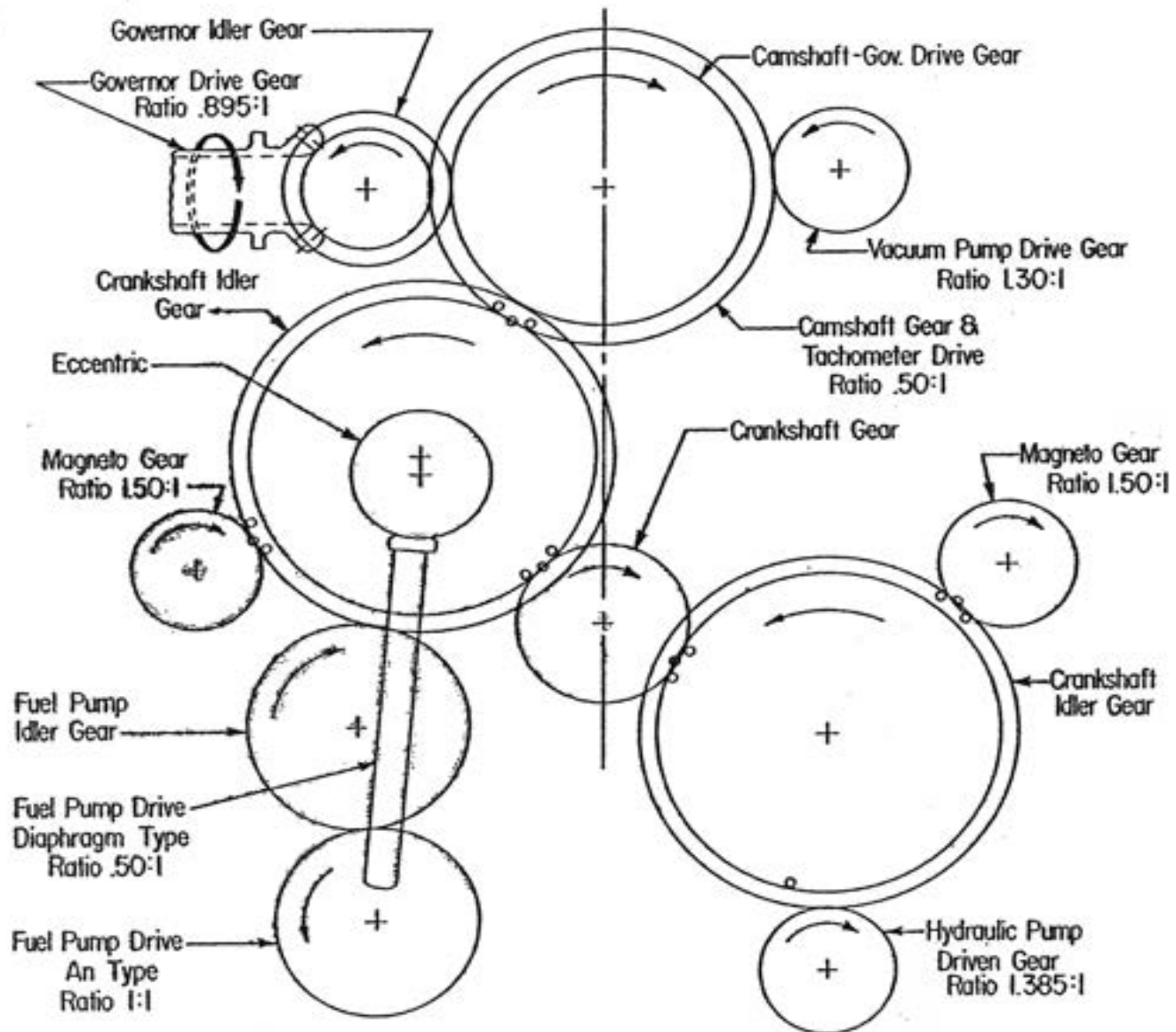
Crankshaft & Camshaft



Prop Governor Drive



182S, 182T, T182T IO-
540 Gear Train
Diagram



Timing marks are shown when
C of No.1 crankpin is at T.C.

[illegible]

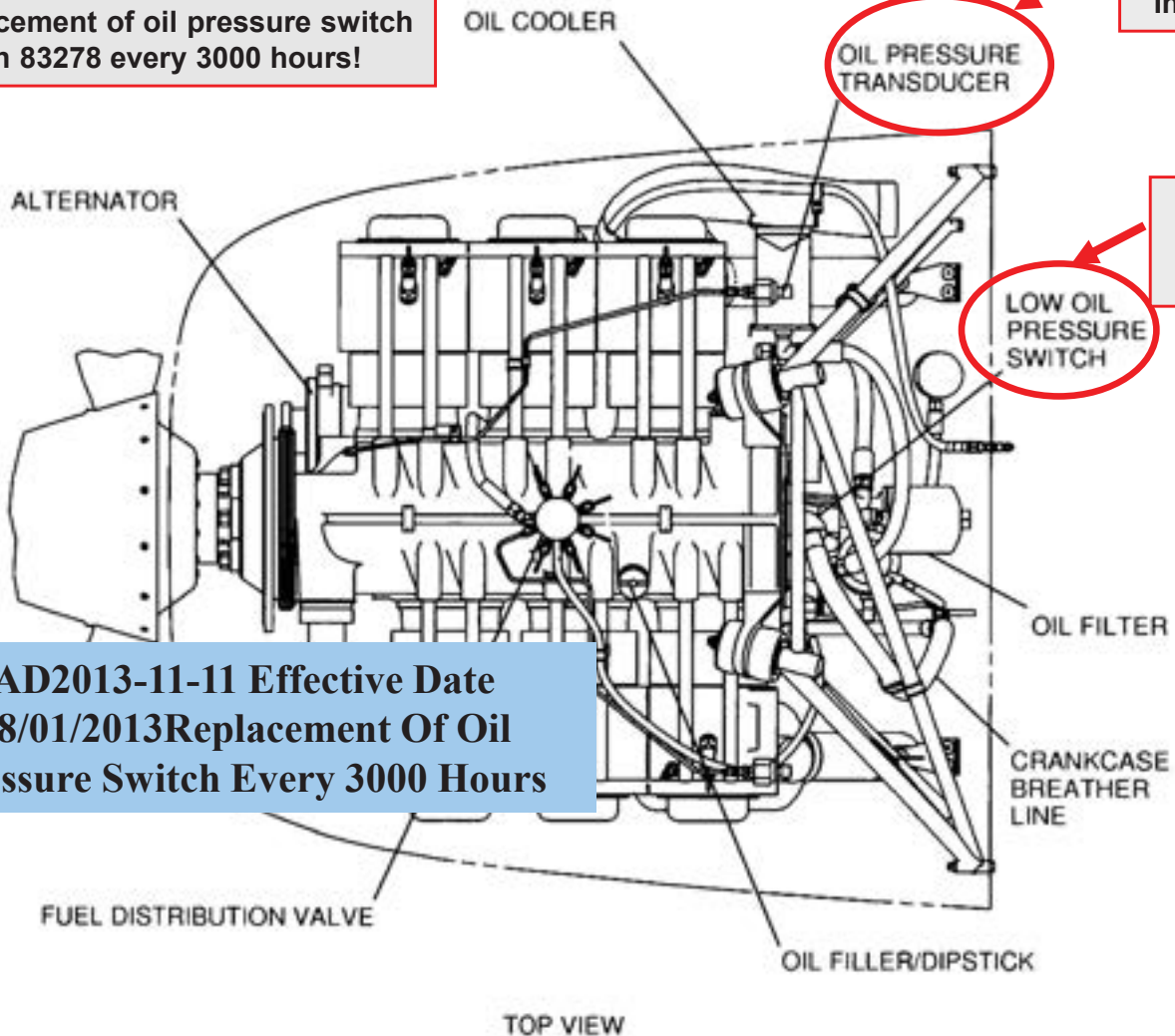
Oil Pressure Switch Replacement

Article In CPA
Magazine Feb
2013

SB07-79-01 issued 1/29/2007
Replacement of oil pressure switch
p/n 83278 every 3000 hours!

Numeric
Gage
Indication

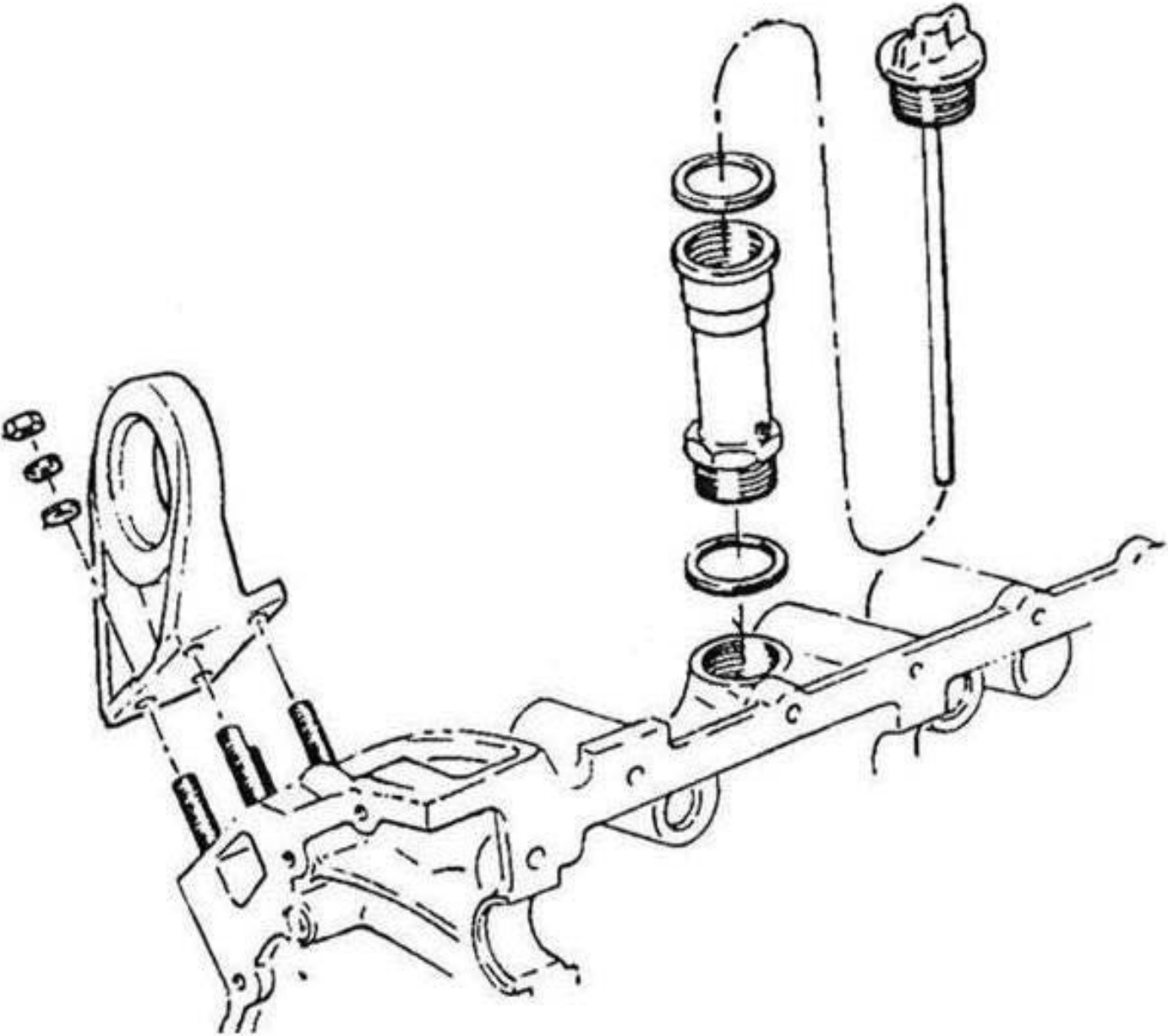
Warning
Light
Indication



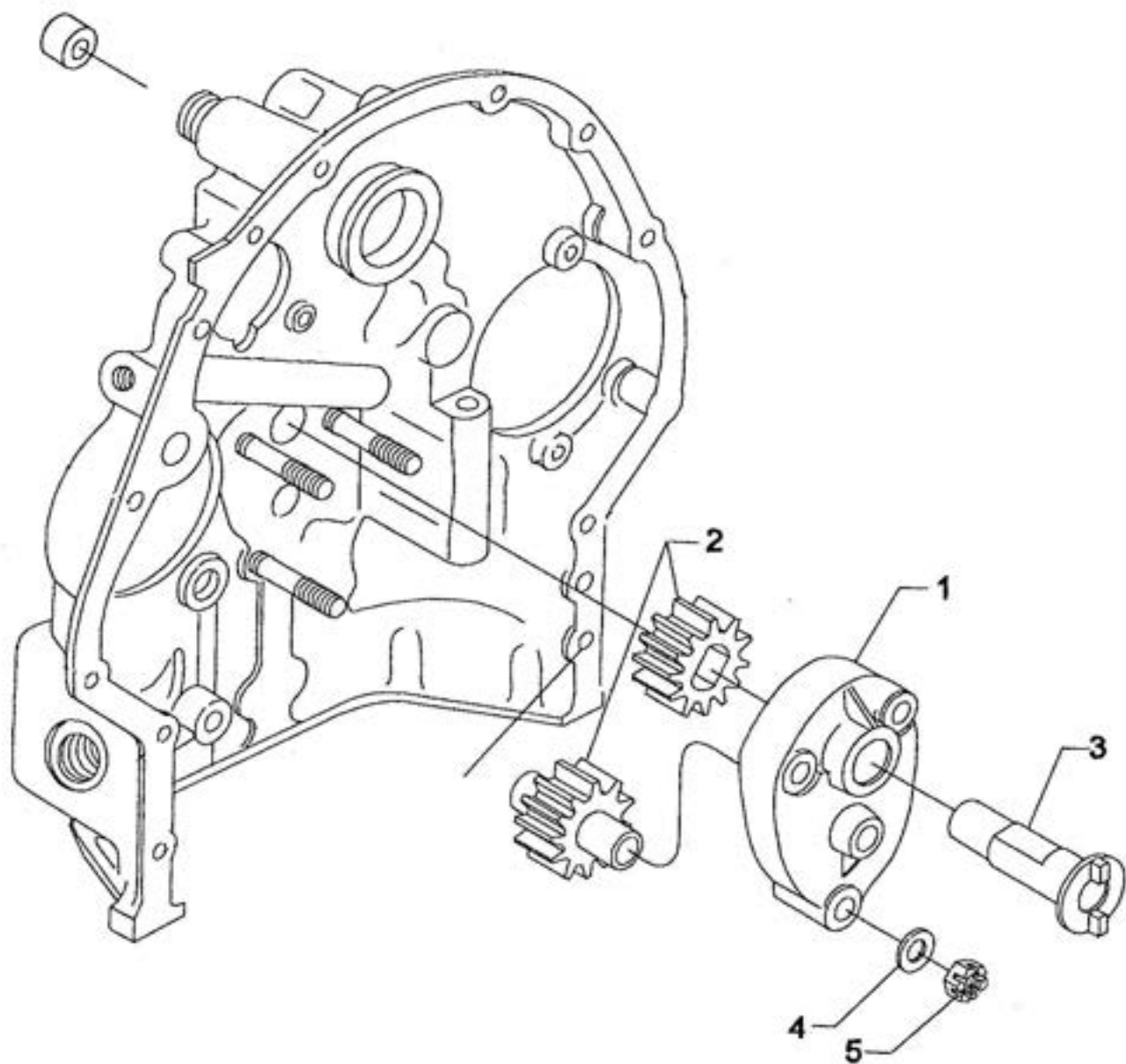
AD2013-11-11 Effective Date
08/01/2013 Replacement Of Oil
Pressure Switch Every 3000 Hours

SEL-05-03 issued 11/28/2012
Airworthiness Limitations added to
Maintenance Manual –Chapter 4

Oil Level Gauge

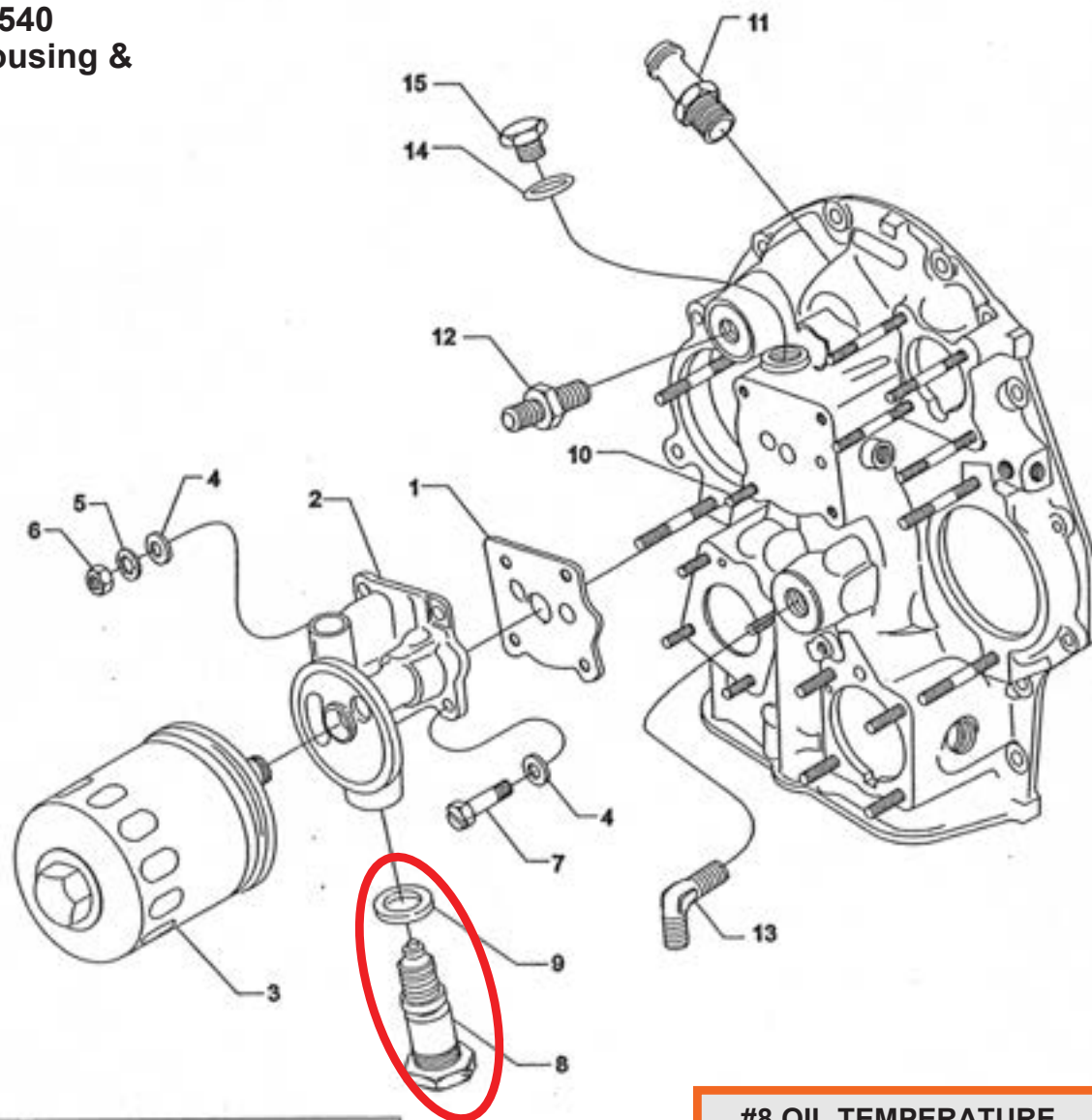


IO-540 Accessory Housing Oil Pump



1	78531	BODY, Oil pump
2	05K19423-S*	OIL PUMP IMPELLER KIT
3	74641	SHAFT, Oil pump drive
4	STD-35	WASHER, 5/16 plain
5	STD-1420	NUT, 5/16-18 slotted

IO-540 & TIO-540 Accessory Housing & Related Parts



1	GASKET, Oil filter adapter
2	OIL FILTER BASE ASSEMBLY
3	OIL FILTER
4	WASHER, 1/4 plain
5	WASHER, 1/4 lock, internal teeth
6	NUT, 1/4-20 plain
7	SCREW, 1/4-20 x 1.00 long, hex. hd.
8	VALVE ASSY., Temp. control oil cooler
9	GASKET, Valve assembly
10	STUD, 1/4-20 x 1-1/4 long
11	FITTING, Breather
12	NIPPLE, -10 to -6 special
13	ELBOW, 45°, 3/8 NPT to 5/8 flared tube
14	GASKET, Annular, 5/8 I.D.
15	PLUG, Oil cooler bypass

**#8 OIL TEMPERATURE
CONTROL VALVE**

TEXTRON Lycoming

Reciprocating Engine Division/
Subsidiary of Textron Inc. 652
Oliver Street Williamsport, PA
17701 U.S.A.

**SERVICE
INSTRUCTION**

DATE May 22, 1995 Service Instruction No. 1014M
(Supersedes Service Instruction No. 1014L)
Engineering Aspects are
FAA Approved

SUBJECT: Lubricating Oil Recommendations

MODELS AFFECTED: All Textron Lycoming opposed series aircraft engines.

TIME OF COMPLIANCE: When preservation oil is removed after initial 25 hours, or when
lubricating oil is changed or added.


Textron Lycoming Specification No. 301F approves for use lubricating oils which conform to both MIL-L-6082 or SAEJ1966 straight mineral type and MIL-L-22851 or SAEJ1899 ashless dispersant type lubricants for aircraft engines. Any brand name lubricating oil in accordance with these specifications is acceptable for use; proof of such conformity is the responsibility of the lubricating oil manufacturer.

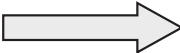
PART I - LUBRICATING OIL RECOMMENDATIONS

Average Ambient Air Temperature (NOTE A)	MIL-L-6082 or SAEJ1966 Spec. Mineral Grades (NOTE B)	MIL-L-22851 or SAEJ1899 Spec. Ashless Dispersant Grades (NOTE C)
All Temperature		SAE15W50 or SAE20W50
Above 80°F.	SAE60	SAE60
Above 60°F.	SAE50	SAE40 or SAE50
30°F. to 90°F.	SAE40	SAE40
0°F. to 70°F.	SAE30	SAE30, SAE40 or SAE20W40
0°F. to 90°F.	SAE20W50	SAE20W50 or SAE15W50
Below 10°F.	SAE20	SAE30 or SAE20W30

A. AVERAGE TEMPERATURES - The ambient ground air temperatures listed in the chart are meant only as a guide. Actually a great deal of personal judgement must be used when selecting the seasonal grade of oil to put into the engines. For example, if an aircraft is to be flown into an area which is much warmer or colder, only personal judgement on the part of the operator can determine what grade oil to use. When oil inlet temperatures approach the maximum allowable during operation, it is a good indication that a higher viscosity oil should be considered.

Service Instruction No. 1014M

 B. MINERAL GRADES - Included in this classification are aviation-grade, mineral lubricating oils. The SAE straight mineral grades, 20,30,40,50 and 60, shown in the chart, are the equivalent to Commercial Grades 55,65,80,100 and 120, and to Military Grades 1040,1065,1080,1100 and 1120 respectively. This classification also includes a multiviscosity 20W50 oil.

 C. ASHLESS DISPERSANT GRADES - This classification contains additives, one of which has a viscosity stabilizing effect, which removes the tendency of the oil to thin out at high oil temperatures and thicken at low oil temperatures. The additives in these oils extend operating temperature range, improve cold engine starting and lubrication of the engine during the critical warm-up period, thus permitting flight through wider ranges of climatic changes without the necessity of changing oil. The ashless dispersant grades are recommended for aircraft engines subjected to wide variations of ambient temperature particularly the turbocharged series engines which requires oil to activate the various turbo controllers. The SAE Grades 30,40,50 and 60 shown on the chart are equivalent to grades of 65, 80,100 and 120 respectively. It must not be presumed however, that these oils will alleviate all of the problems encountered in extremely cold environments (below +10°F.). At these temperatures preheating of the engine and oil supply tank will be required regardless of the type of oil used.

PART II - OIL RECOMMENDATIONS FOR ENGINE OPERATION AND BREAK-IN

 A. All turbocharged engines must be broken-in and operated with ashless dispersant oil only.

B. O-320-H; O/LO-360-E series engines may be operated using either straight mineral oil or ashless oil. However, if the engine is delivered with ashless dispersant oil, it must remain on ashless dispersant oil. The Textron Lycoming oil additive P/N LW-16702 must be added to the O-320-H and O/LO-360-E engines at airframe installation, and every 50 hours thereafter or at every oil change. This lubrication recommendation supersedes the lubrication recommendations in Service Instruction No. 1392.

NOTE

If it is determined that a FAA approved lubricating oil being used contains, in the proper amount, an oil additive equivalent to LW-16702, the provisions of this Service Instruction are met.

C. In all IGSO-480 and IGSO-540 series engines equipped with Simmonds fuel injection systems, it is allowable to use SAE50 or SAE60 grade lubricant providing the engine oil pressure does not exceed the limits set forth in the Operator's Manual.

D. All other engines must be operated on mineral oil during the first 50 hours of operation, or until oil consumption has stabilized. LW-16702 additive may be used. If an ashless dispersant oil is used in a new engine, or a newly overhauled engine, high oil consumption might possibly be experienced. The additives in some of these ashless dispersant oils may retard the break-in of the piston rings and cylinder walls. This condition can be avoided by the use of mineral oil until normal oil consumption is obtained, then change to the ashless dispersant oil. Mineral oil must also be used following the replacement of one or more cylinders or until the oil consumption has stabilized.

CAUTION

AIRCRAFT MANUFACTURERS MAY ADD APPROVED PRESERVATIVE LUBRICATING OIL TO PROTECT NEW ENGINES FROM RUST AND CORROSION AT THE TIME THE AIRCRAFT LEAVES THE FACTORY. THIS PRESERVATIVE OIL MUST BE REMOVED AT END OF THE FIRST 25 HOURS OF OPERATION. WHEN ADDING OIL DURING THE PERIOD PRESERVATIVE OIL IS IN THE ENGINE, USE ONLY AVIATION GRADE STRAIGHT MINERAL OIL OR ASHLESS DISPERSANT OIL, AS REQUIRED, OF THE VISCOSITY DESIRED.

PART III - RECOMMENDATIONS FOR CHANGING OIL

In engines that have been operating on straight mineral oil for several hundred hours, a change to ashless dispersant oil should be made with a degree of caution as the cleaning action of some ashless dispersant oils will tend to loosen sludge deposits and cause plugged oil passages. When an engine has been operating on straight mineral oil, and is known to be in excessively dirty condition, the switch to ashless dispersant oil should be deferred until after the engine is overhauled.

When changing from straight mineral oil to ashless dispersant oil, the following precautionary steps should be taken:

1. Do not add ashless dispersant oil to straight mineral oil. Drain the straight mineral oil from the engine and fill with ashless dispersant oil.
2. Do not operate the engine longer than five hours before the first oil change.
3. Check all oil filters and screens for evidence of sludge or plugging. Change oil every ten hours if sludge conditions are evident. Repeat 10 hour checks until clean screen is noted, then change oil at recommended time intervals.

CAUTION

THE TERMS "DETERGENT, ADDITIVE, COMPOUNDED" AND "ASHLESS DISPERSANT" USED HEREIN ARE INTENDED TO REFER TO A CLASS OF AVIATION ENGINE LUBRICATING OILS TO WHICH CERTAIN SUBSTANCES HAVE BEEN ADDED, AT THE REFINERY, TO IMPROVE THEM FOR AIRCRAFT USE. THESE TERMS DO NOT REFER TO SUCH MINERALS COMMONLY KNOWN AS "TOP CYLINDER LUBRICANT", "DOPES", "CARBON REMOVER" WHICH ARE SOMETIMES ADDED TO FUEL OR OIL. THESE PRODUCTS MAY CAUSE DAMAGE TO THE ENGINE (PISTONS, RING STICKING, ETC.) AND THEIR PRESENCE IN AN ENGINE WILL VOID THE OWNER'S WARRANTY. UNDER NO CIRCUMSTANCES SHOULD AUTOMOTIVE OIL BE USED. THE USE OF AUTOMOTIVE LUBRICANTS IN TEXTRON LYCOMING ENGINES IS NOT RECOMMENDED BECAUSE ITS USE COULD CAUSE ENGINE FAILURE.

NOTE: Revision "M" revises Part II, steps A. and B.



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MANDATORY SERVICE BULLETIN

DATE: April 13, 2005 Service Bulletin No. 480E
(Supersedes Service Bulletin No. 480D)




SUBJECT: I. Oil and Filter Change and Screen Cleaning
II. Oil Filter/Screen Content Inspection

MODELS AFFECTED: All Lycoming direct drive and TIGO-541 Piston engines.


TIME OF COMPLIANCE: As required by subject bulletin.

Lycoming recommends the following:


I. Oil and Filter Change and Screen Cleaning.

- 
- A. At 25 hours after the first replacement/screen cleaning – oil change, filter replacement or pressure screen cleaning and oil sump suction screen check for new, remanufactured or newly overhauled engines and for engines with any newly installed cylinders.
 - B. 25-Hour interval – oil change, pressure screen cleaning, and oil sump suction screen check for all engines employing a pressure screen system.
 -  C. 50-Hour interval – oil change and oil filter replacement and suction screen check for all engines using full-flow filtration system (except for engine models TIO-540-AF1A and -AF1B, which require 25 hour interval changes).
 - D. A total of four (4) months maximum between changes for systems listed under "A", "B" and "C".
 -  E. All turbocharged engines must be broken-in and operated with ashless dispersant oil. (Refer to latest revision of Service Instruction No. 1014.)

II. Oil Filter/Screen Content Inspection.

- 
- A. Using the following methods, check for premature or excessive engine component wear, indicated by the presence of metal particles, shavings, or flakes in the oil filter element or screens.

I. Oil Filter.

- 
- a. Using approved method (eg., for full-flow, spin-on filters, use Champion Tool CT-470 or Airwolf Cutter AFC-470), open the filter.
 - b. Check condition of the oil from the filter for signs of metal contamination.
 - c. Remove the paper element from the filter.

d. Carefully unfold the paper element and examine the material trapped in the filter.

2. Pressure Screen.

If engine employs a pressure screen system, check the screen for metal particles.

3. Oil Sump Suction Screen.

After draining oil, remove the suction screen from the oil sump and check for metal particles.

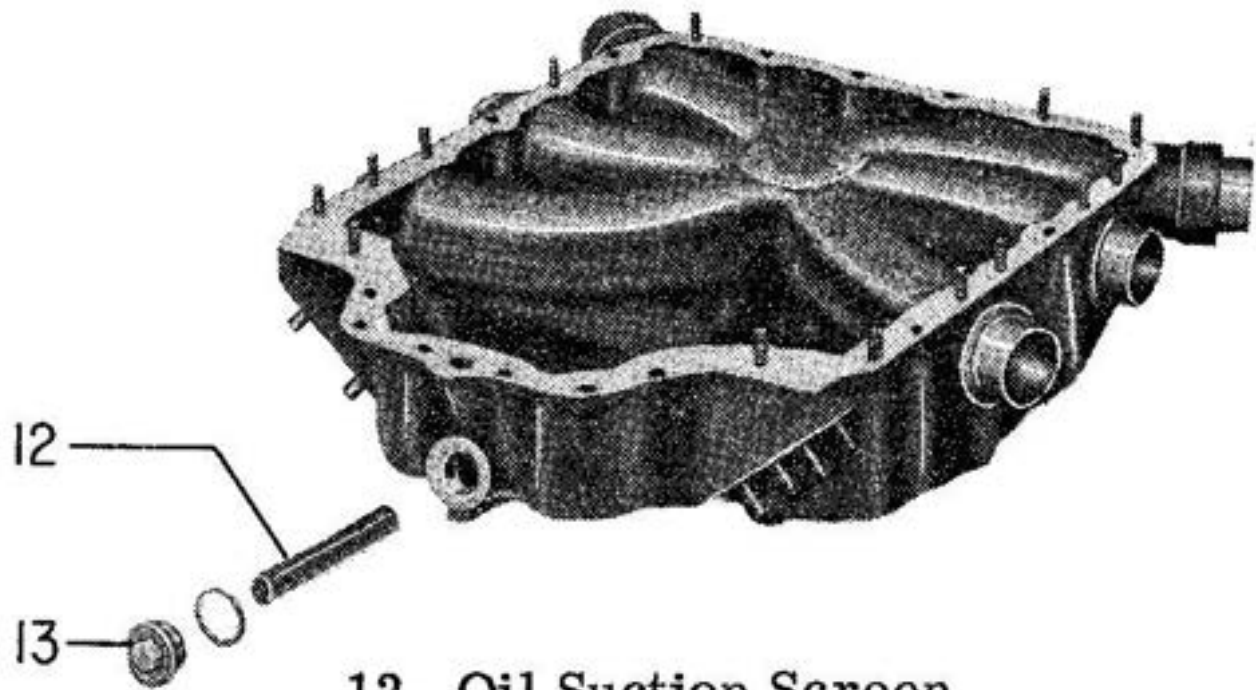
- B. If examination of the used oil filter or pressure screen and the oil sump suction screen indicates abnormal metal content, additional service may be required to determine the source and possible need for corrective maintenance.

NOTE

Lycoming encourages the use of spectrograph oil analysis to monitor engine component wear rates. Refer to the latest revision of Service Letter No. L171.

NOTE: Revision "E" deletes 10 hour requirements.

**Suction screen
location**



- 12. Oil Suction Screen
- 13. Plug 1.00 - 20 x .62

Inter-Cylinder
Baffling

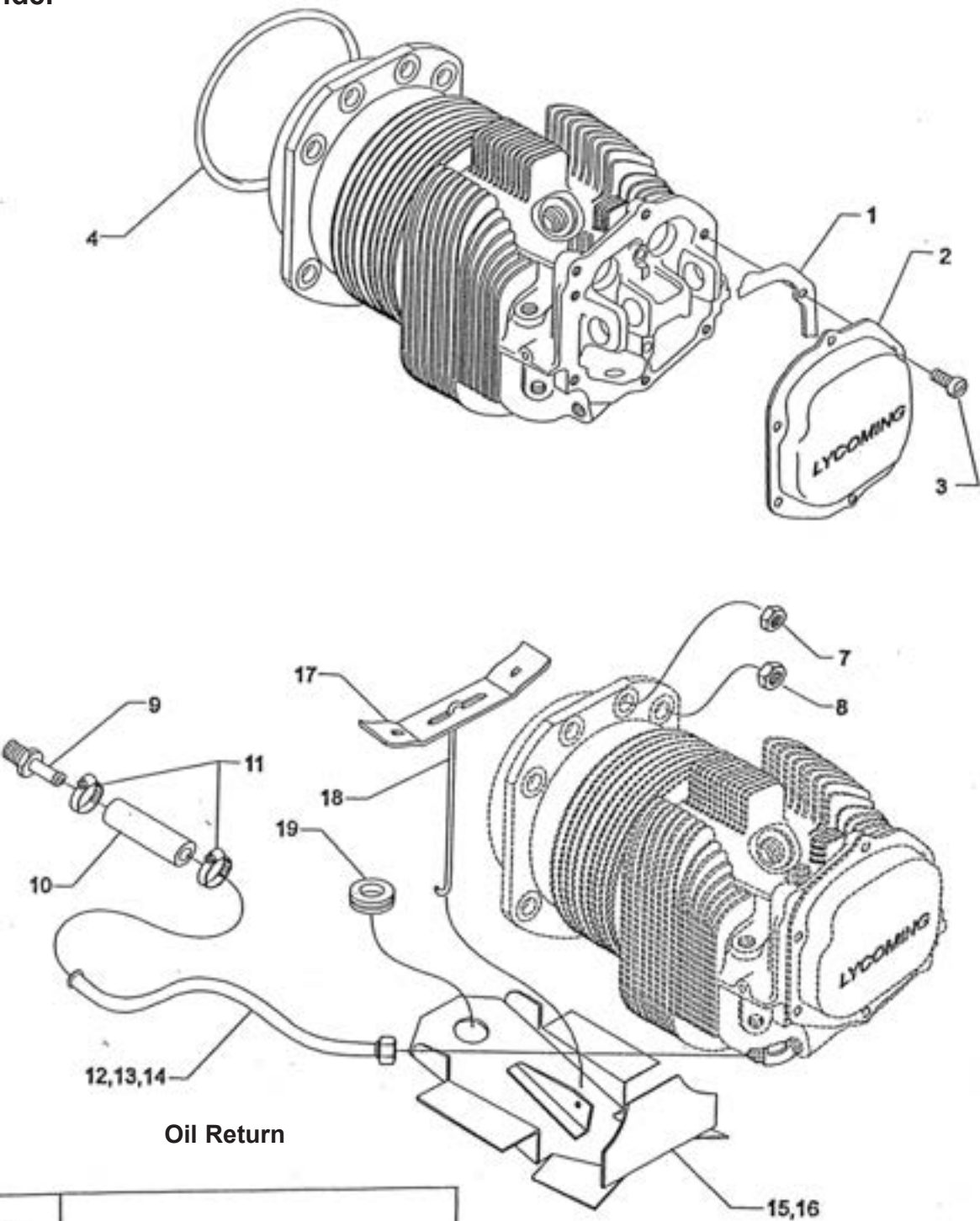
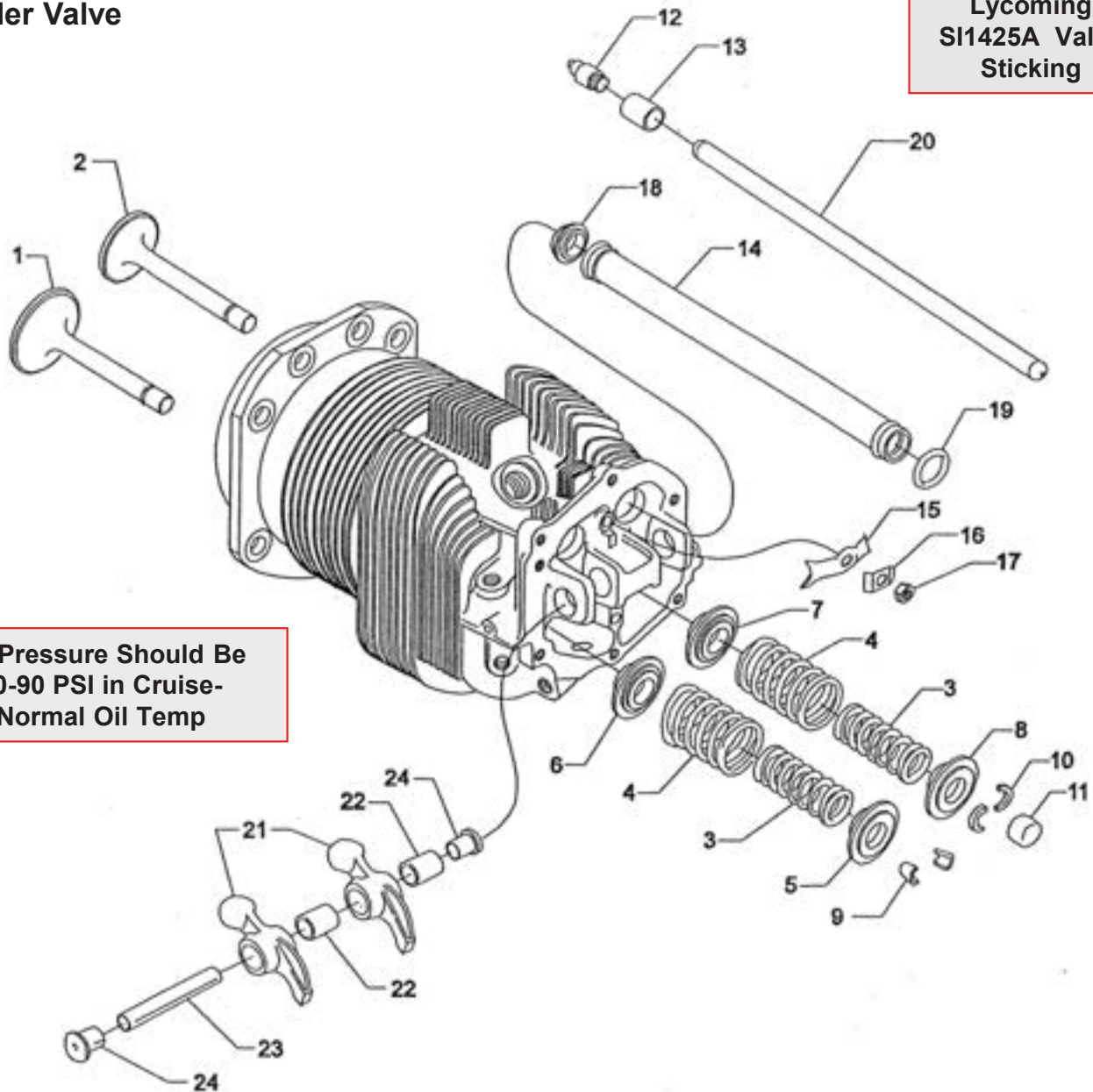


FIG REF.	DESCRIPTION
1	GASKET, Rocker box cover
2	COVER, Rocker box
3	SCREW, 1/4-20 x 5/8 long, pan. head
4	RING, Oil seal, 3/32 dia. section x 4-27/32 I.D.
5	SPACER, 33/64 I.D. x 7/8 O.D. x 1/8 thick
7	NUT, 3/8-24 plain
8	NUT, 1/2-20 plain
9	NIPPLE, Straight, 3/8 I.D. hose

10	HOSE, 3/8 I.D. x 2-1/2 long
11	CLAMP, Hose
12	TUBE ASSY., Cyl. head oil drain, cyl. no. 1
13	TUBE ASSY., Cyl. head oil drain, cyl. no. 2
14	TUBE ASSY., Cyl. head oil drain, cyls. no. 3,4,5,6
15	BAFFLE ASSY., Intercylinder
16	BAFFLE ASSY., Intercylinder
17	RETAINER, Intercylinder baffle
18	HOOK, Intercylinder baffle
19	GROMMET

Cylinder Valve Train

Lycoming
SI1425A Valve
Sticking



Oil Pressure Should Be
80-90 PSI in Cruise-
Normal Oil Temp

FIG REF.	DESCRIPTION
1	VALVE, Intake
2	VALVE, Exhaust (rotator type)
3	SPRING, Valve, inner
4	SPRING, Valve, outer
5	SEAT, Valve spring, upper intake
6	SEAT, Valve spring, lower intake
7	SEAT, Valve spring, lower exhaust
8	SEAT, Valve spring, upper exhaust (rotator type)
9	KEY, Valve intake
10	KEY, Valve exhaust
11	CAP, Valve stem, exhaust (rotator type)
12	PLUNGER ASSY., Hydraulic tappet

13	SOCKET, Hydraulic tappet
14	SHROUD TUBE ASSY., Push rod
15	SPRING, Shroud tube
16	LOCKPLATE, Shroud tube
17	NUT, 1/4-20 plain
18	SEAL, Shroud tube
19	SEAL, Shroud tube
20	ROD ASSEMBLY, Push (A total of 12 required)
21	ROCKER ASSEMBLY, Valve
22	BUSHING, Valve rocker
23	SHAFT, Valve rocker
24	THRUST BUTTON, Rocker shaft

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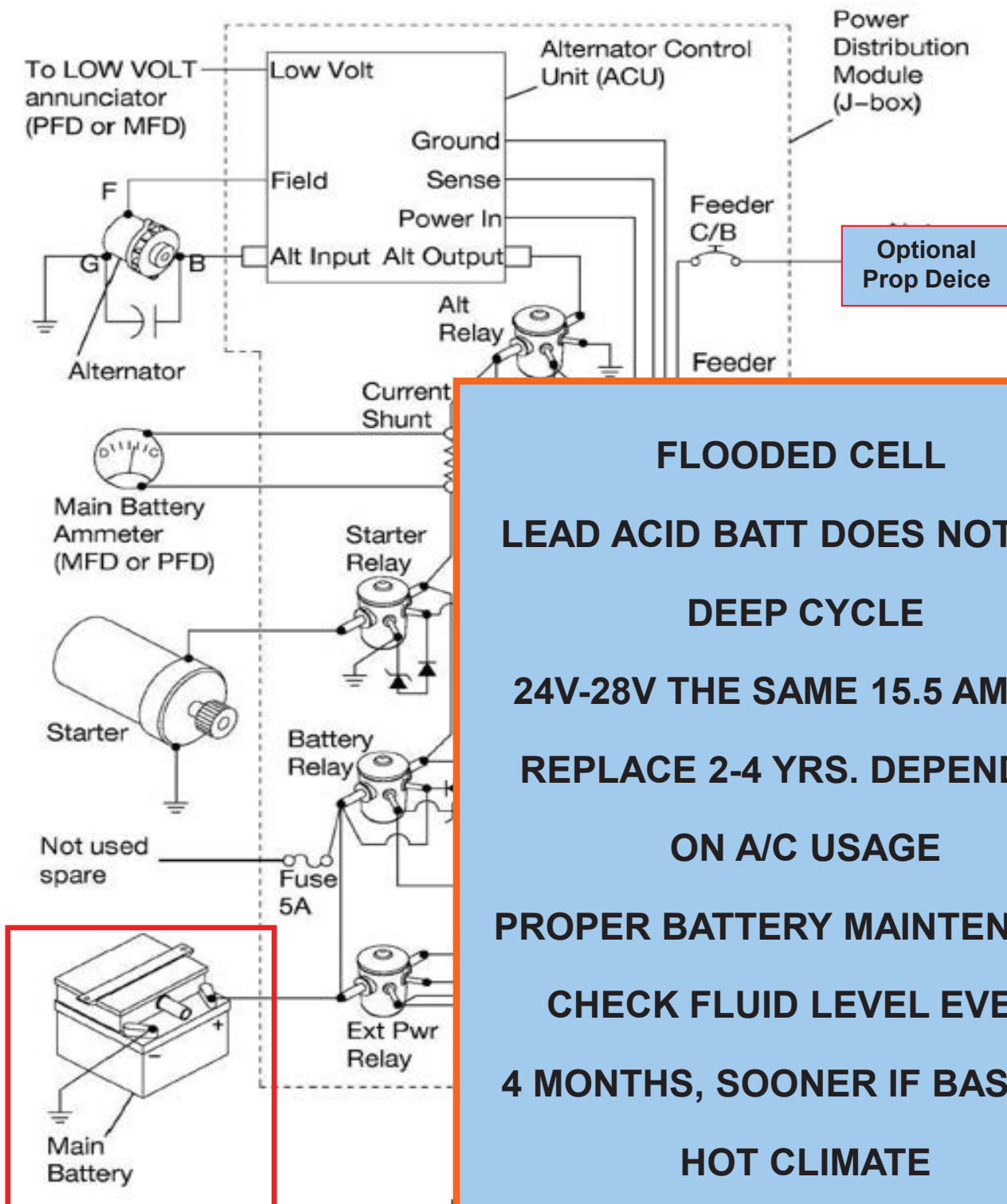


182S, 182T, T182T Skylane

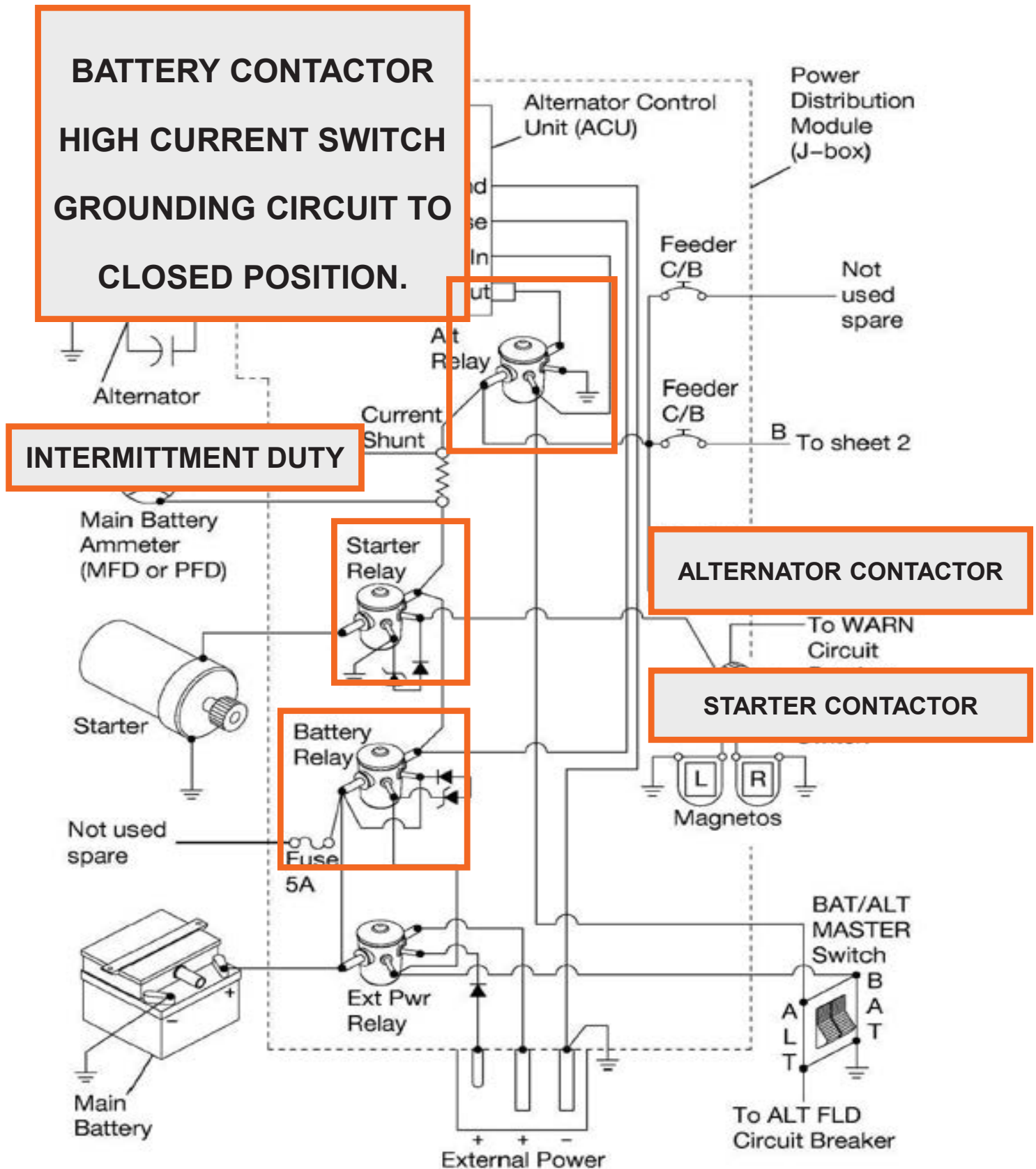
Electrical Systems

Section Seven

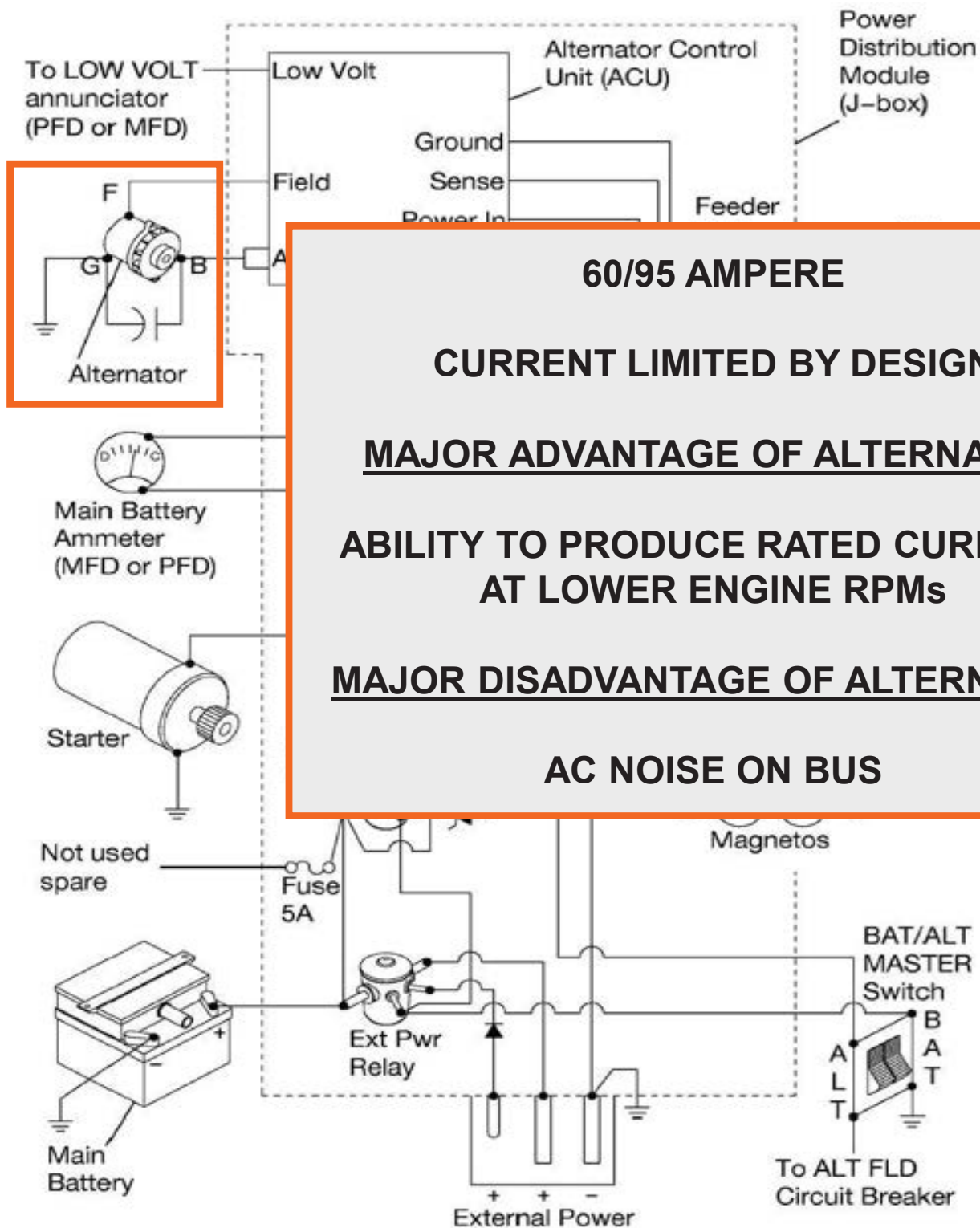
Electrical Schematic



Electrical Schematic

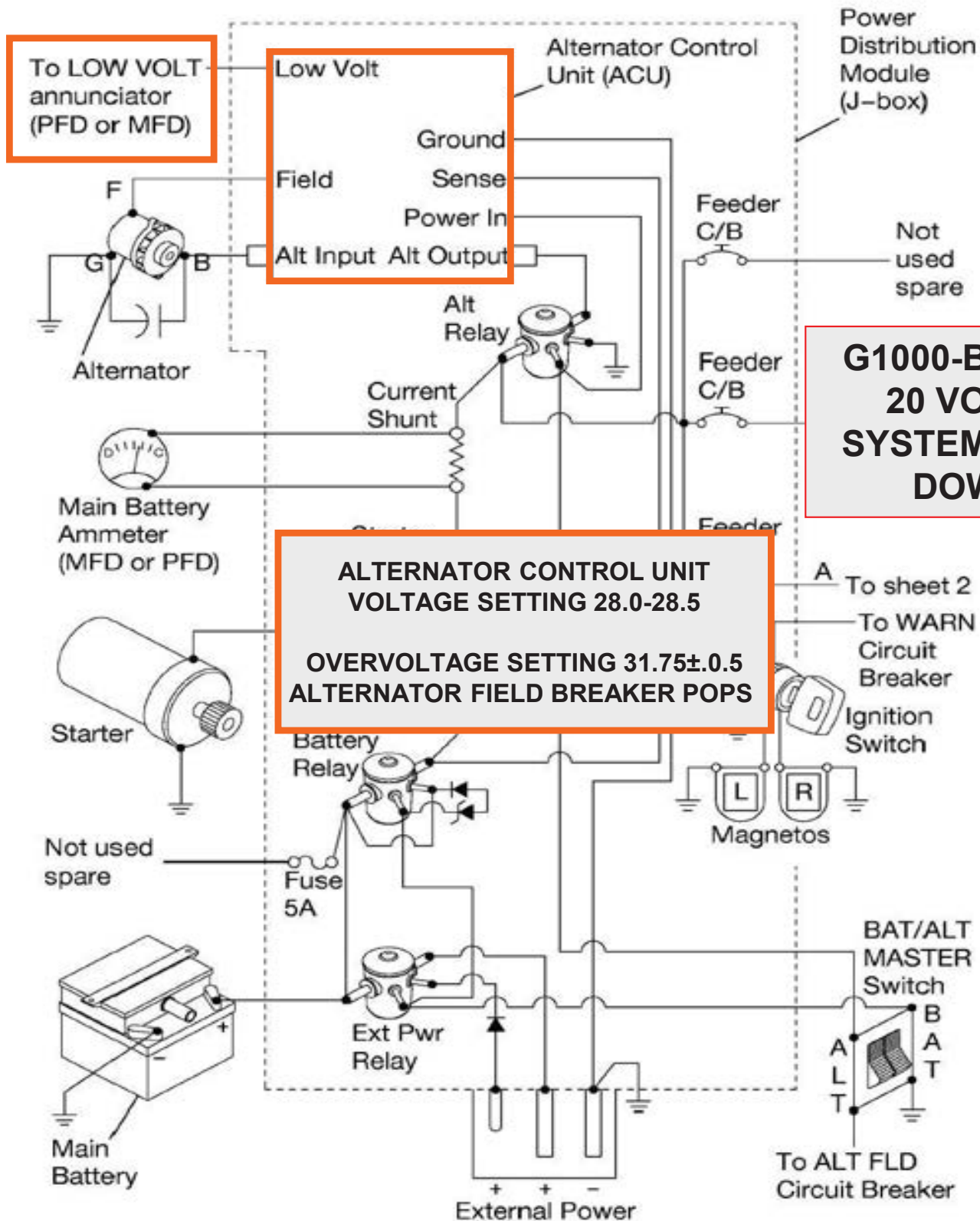


Electrical Schematic

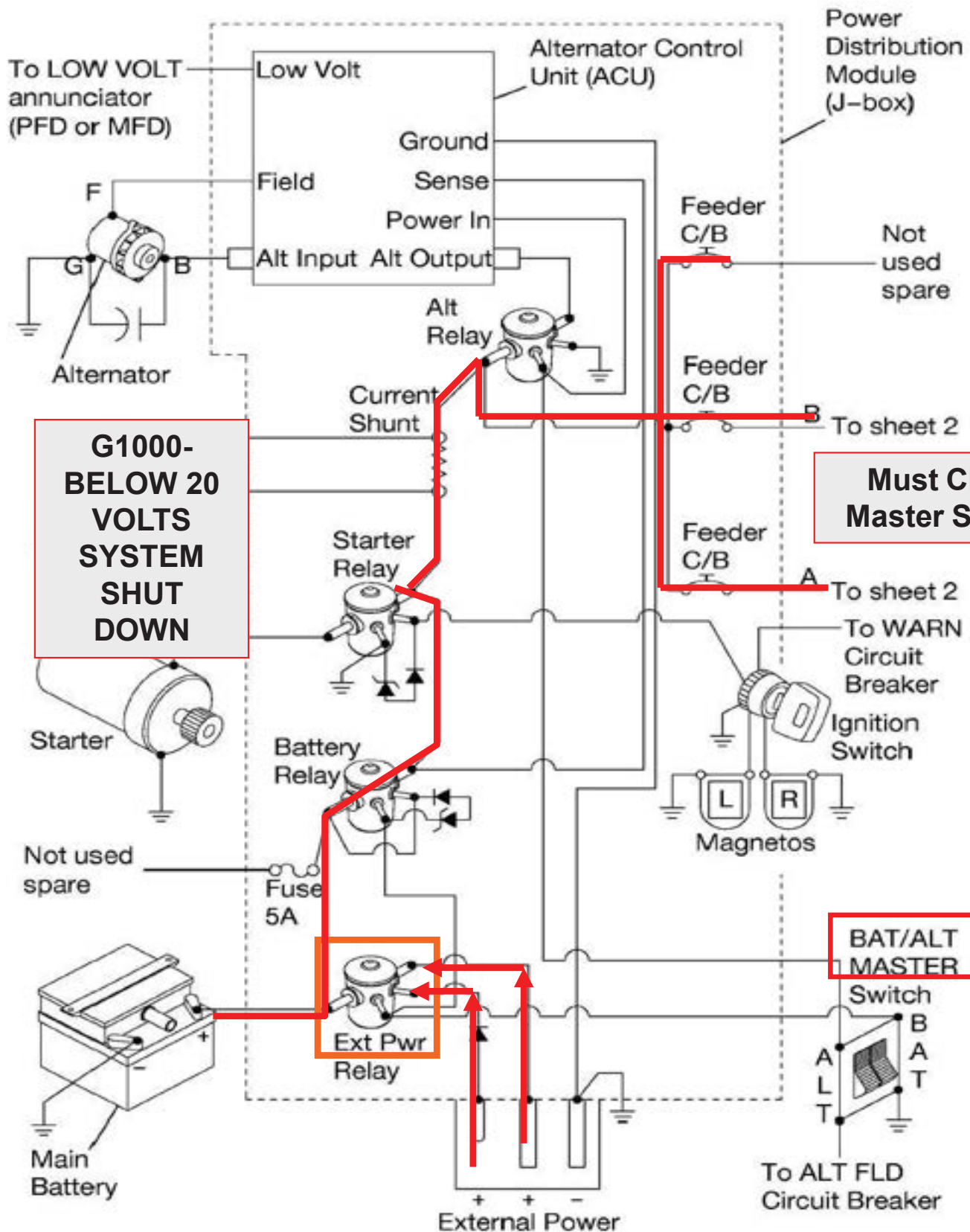


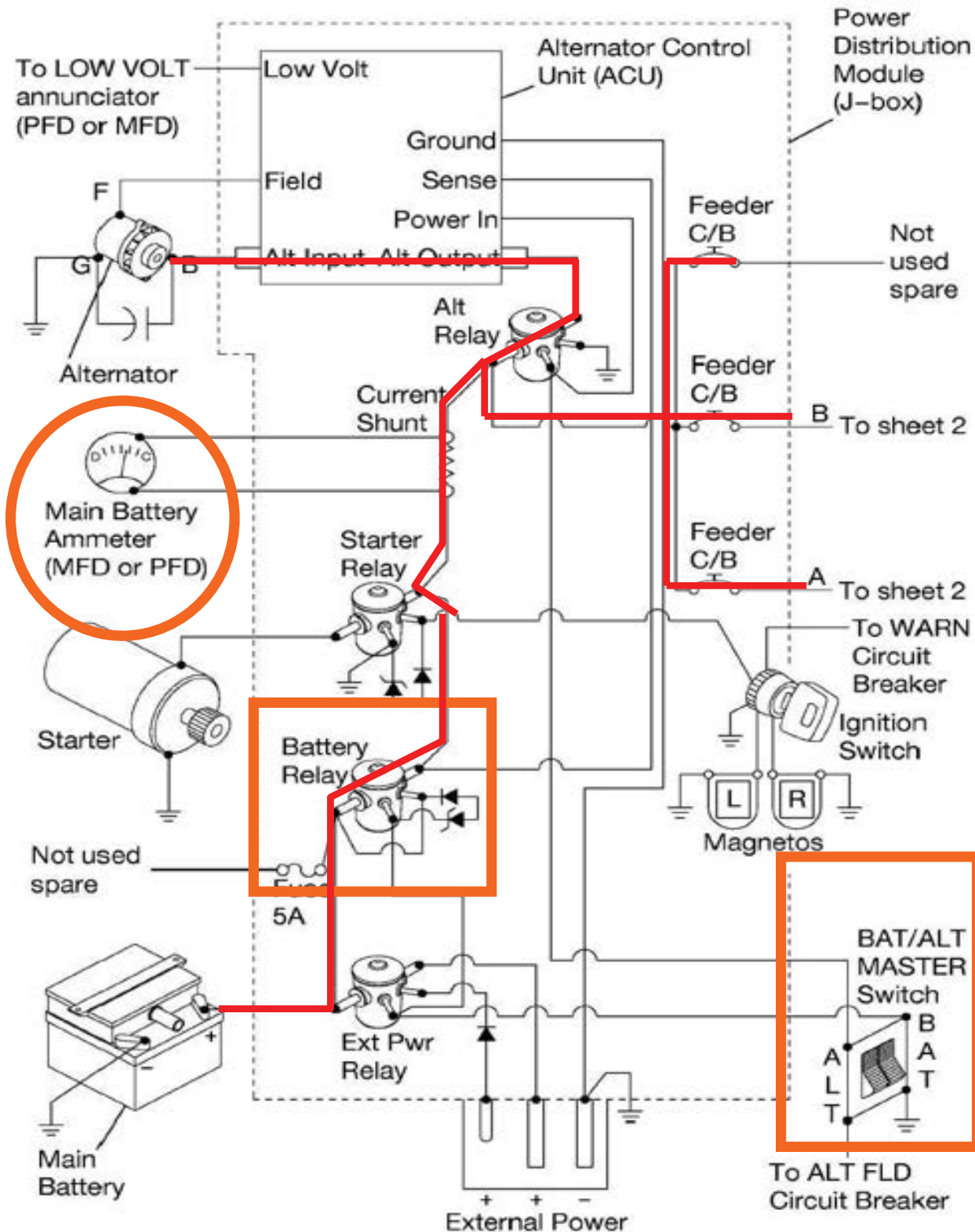
Electrical Schematic

**WARNING ON
24.5
VOLTS**

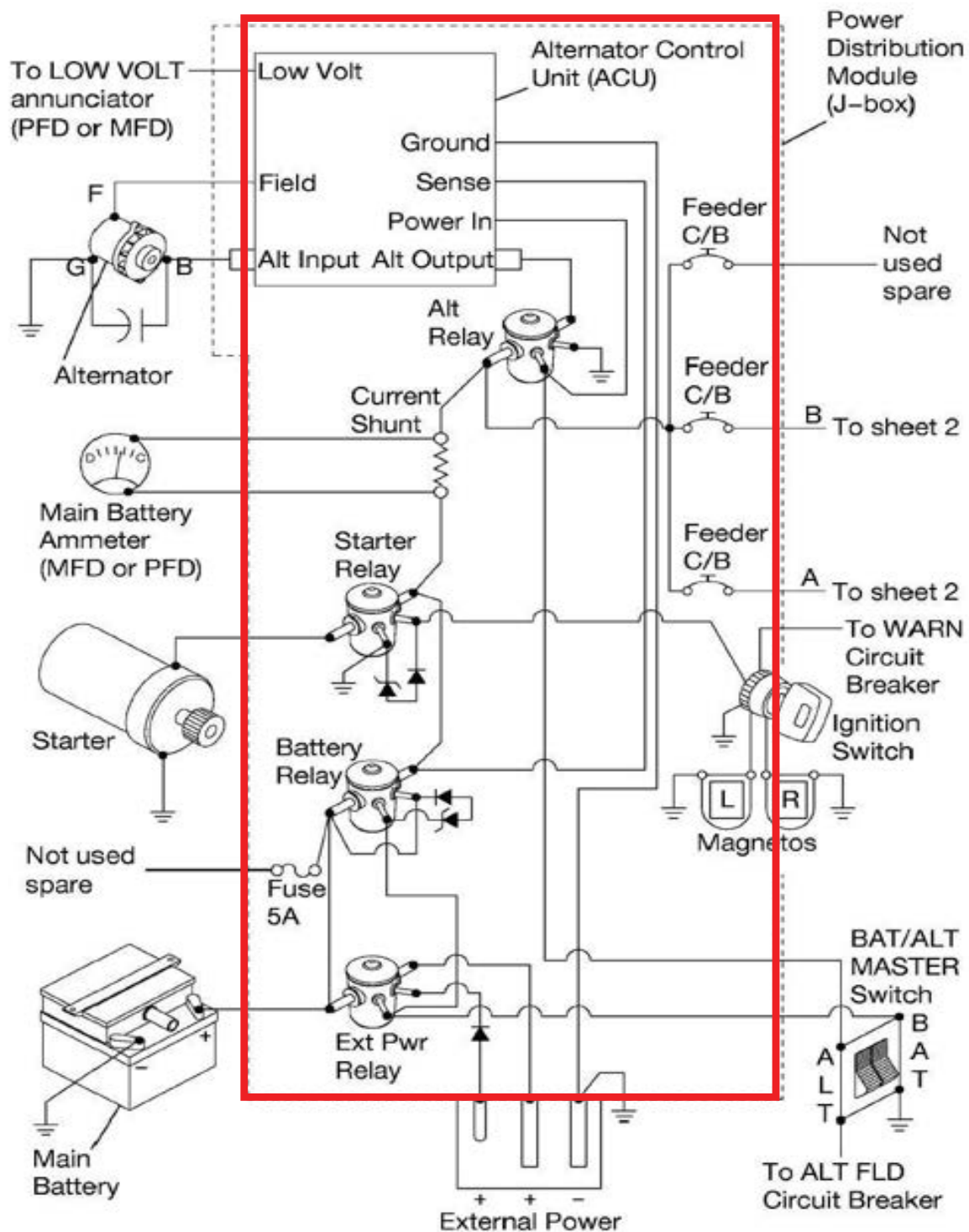


APU GPU Ground Service Contactor



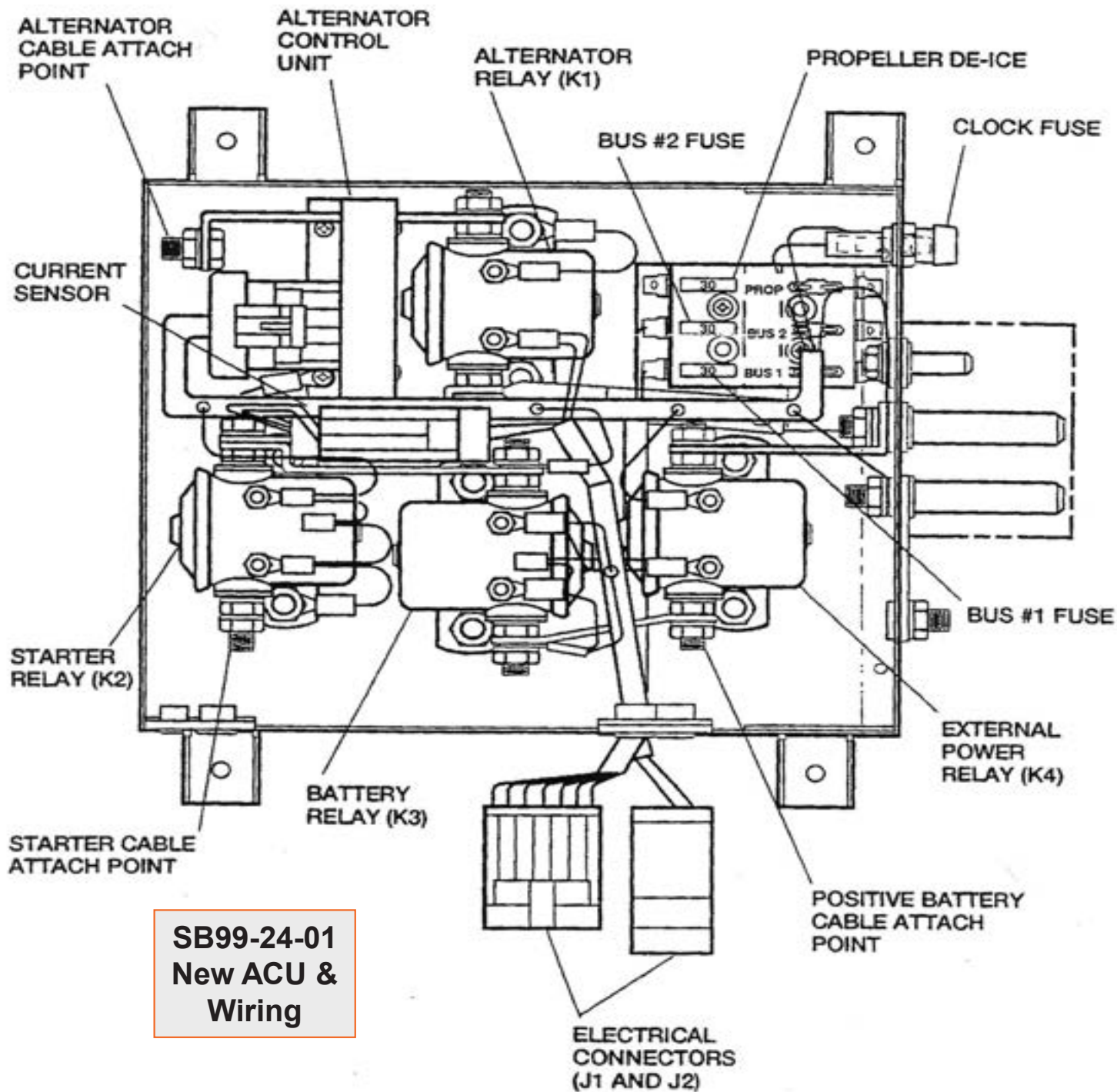


Power Junction Box J-BOX



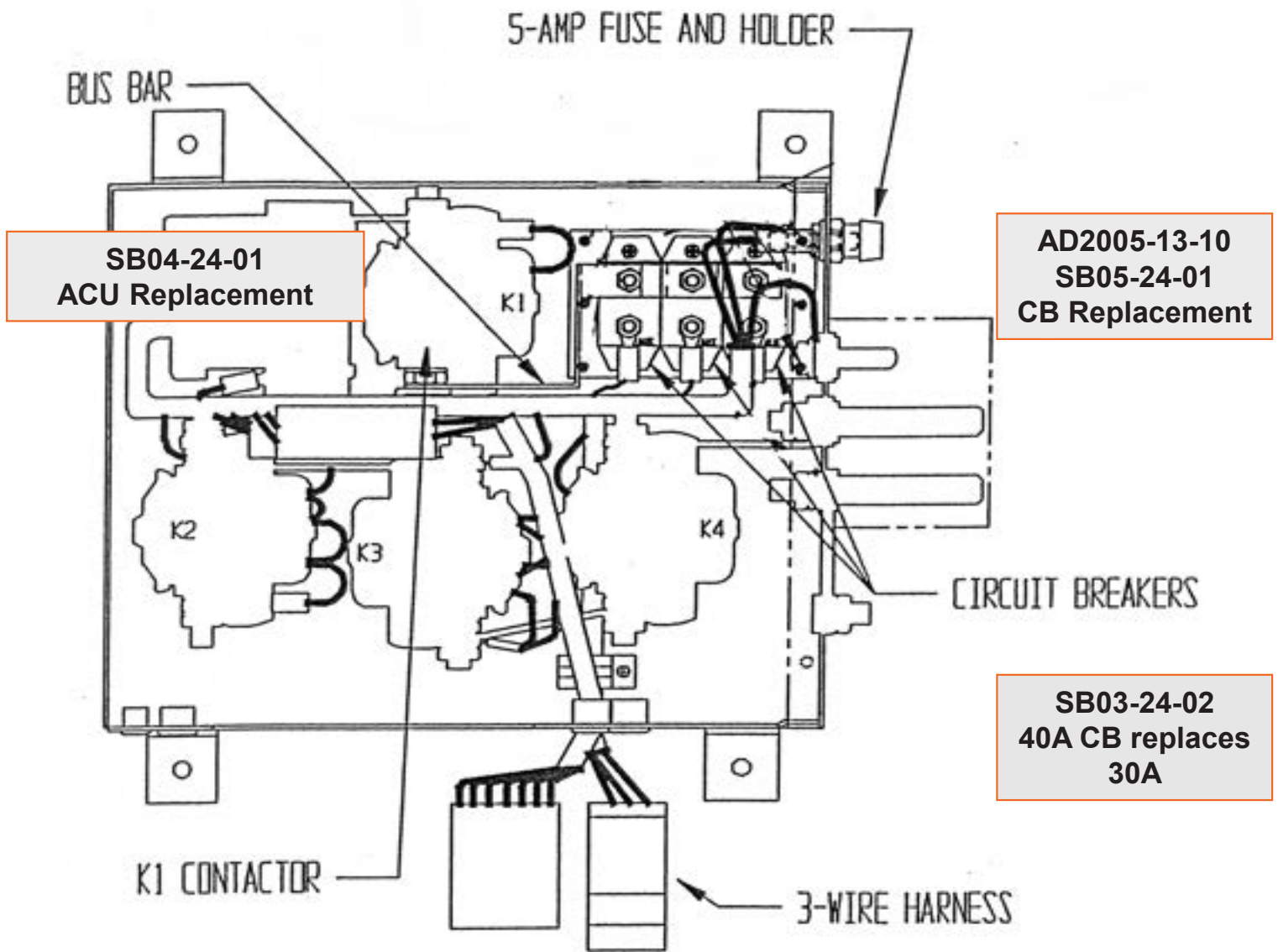
182S Power Junction
Box Installation S/N
18280001 thru
18280675

SB00-24-01
Circuit Protection



SB99-24-01
**New ACU &
Wiring**

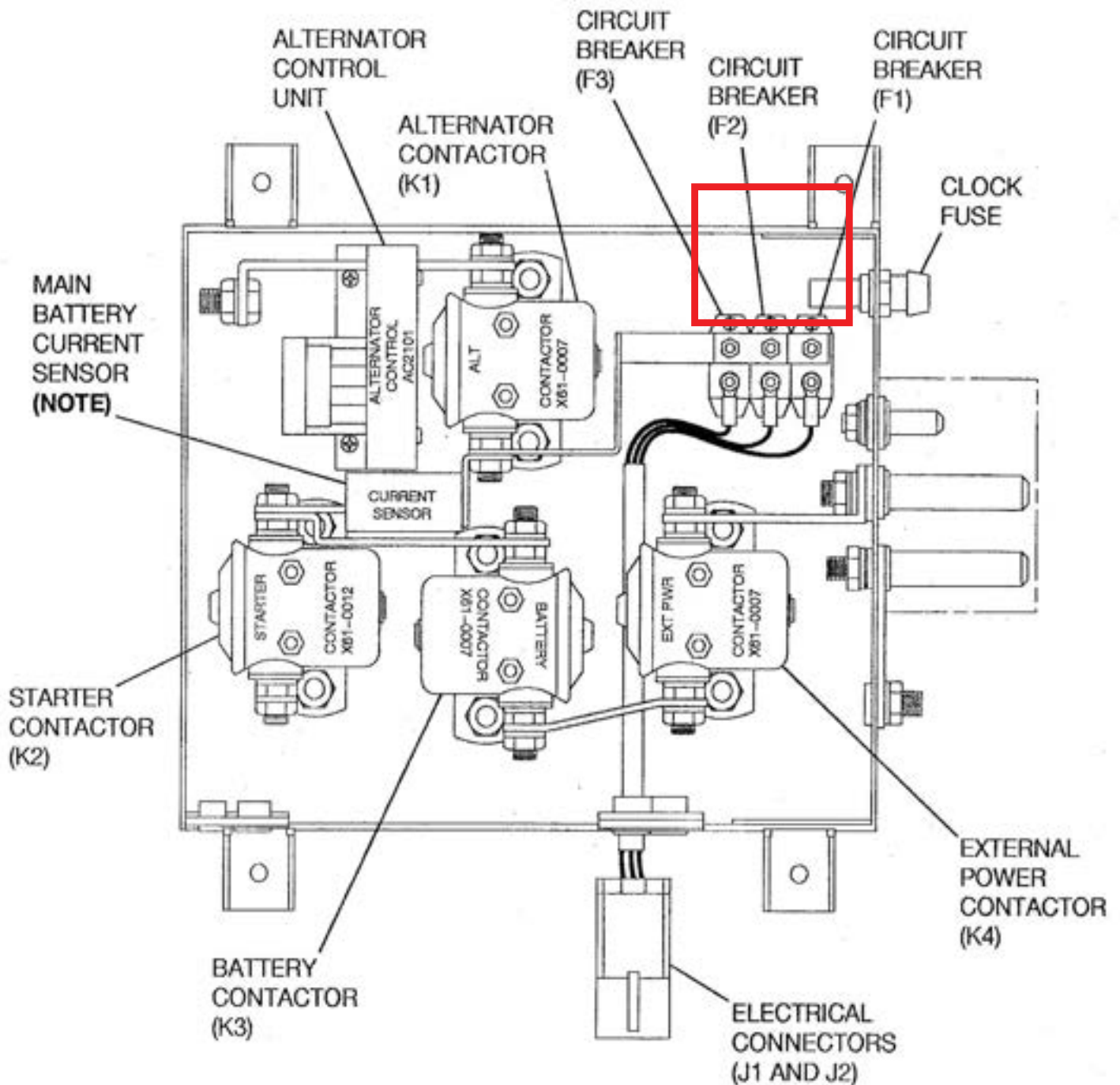
**182S Power Junction
Box Starting with S/N
18280676**



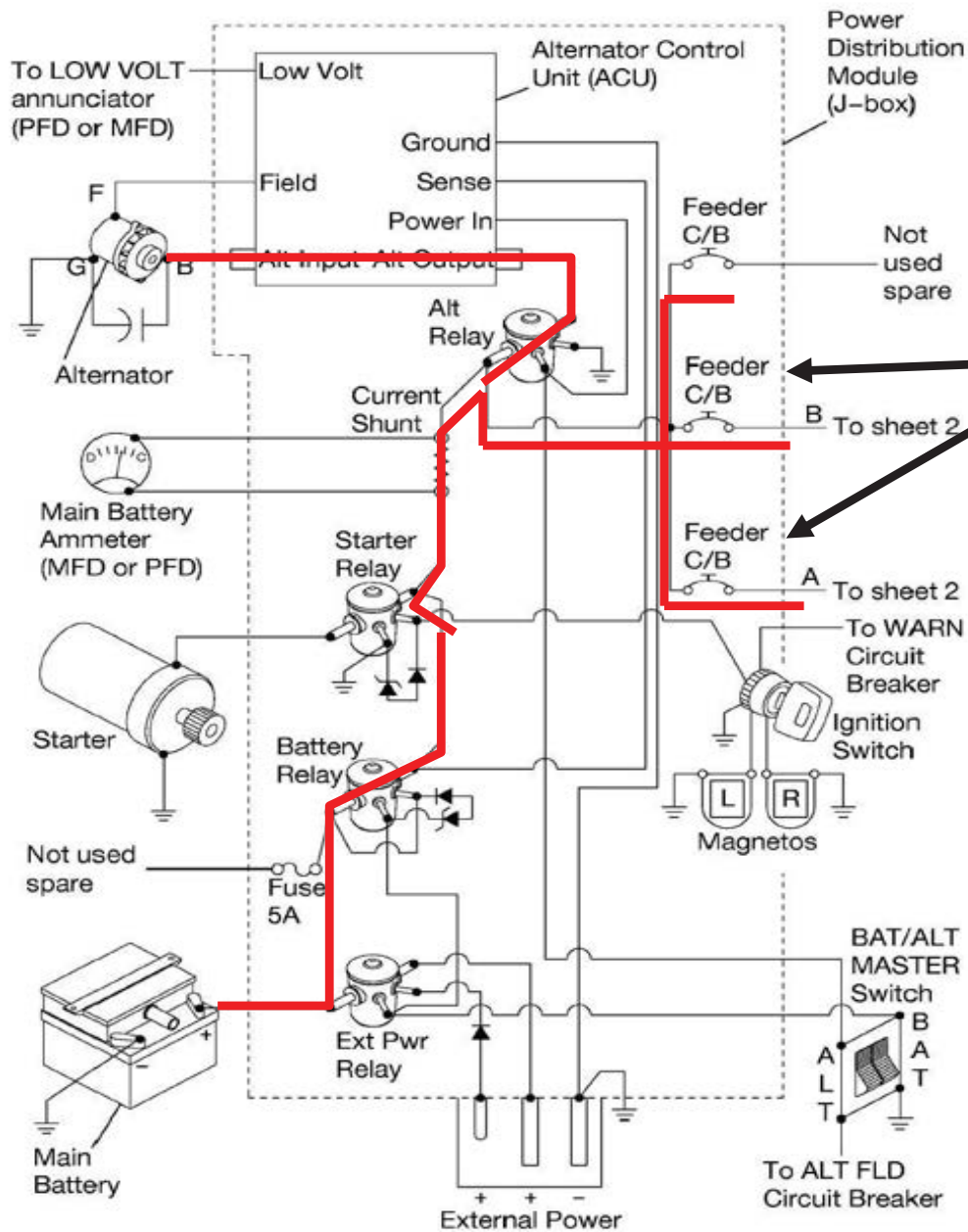
182T Power Junction
Box

AD2005-13-10
SB05-24-01
CB
Replacement

**PUSH TO
RESET**



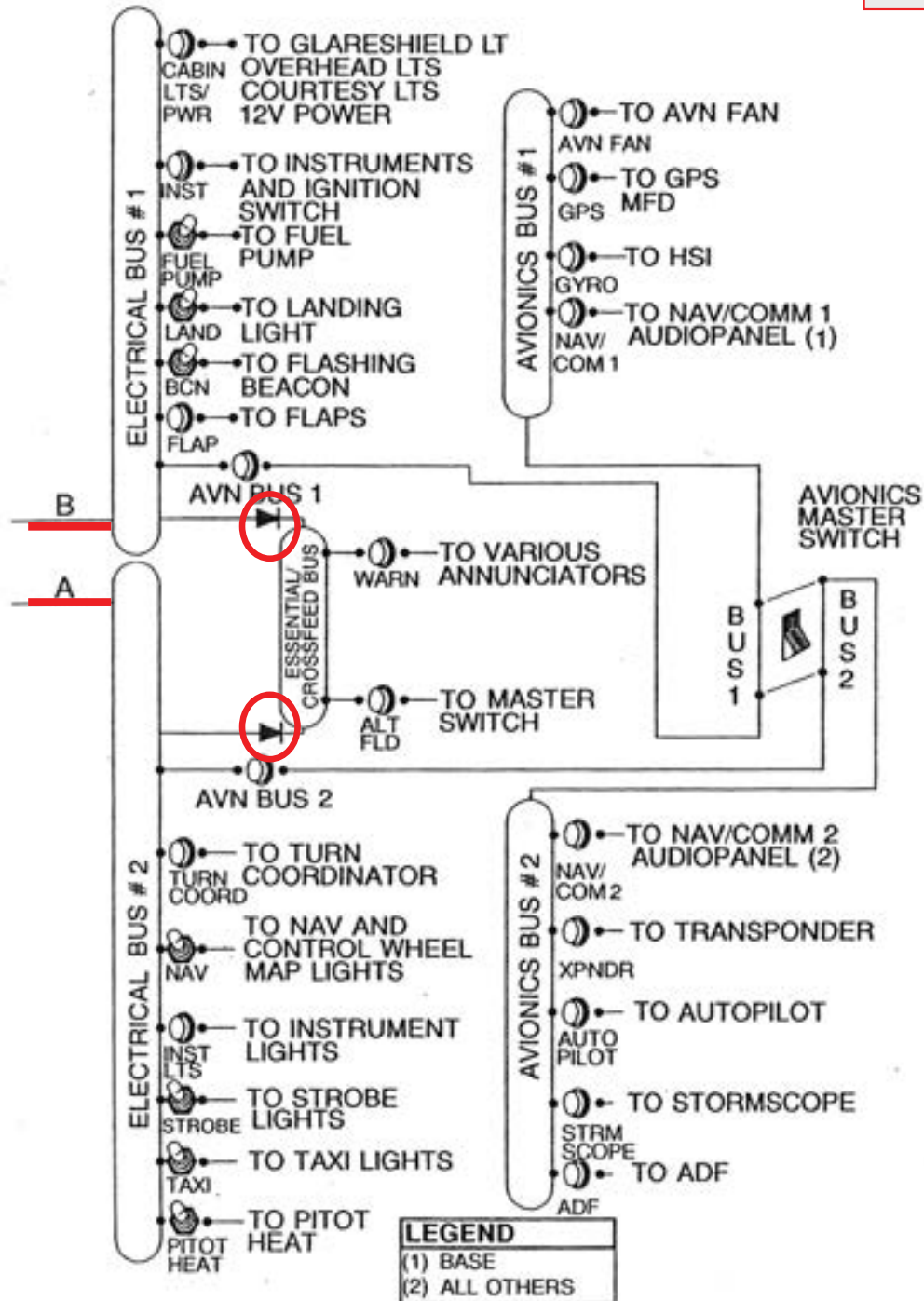
Electrical Schematic



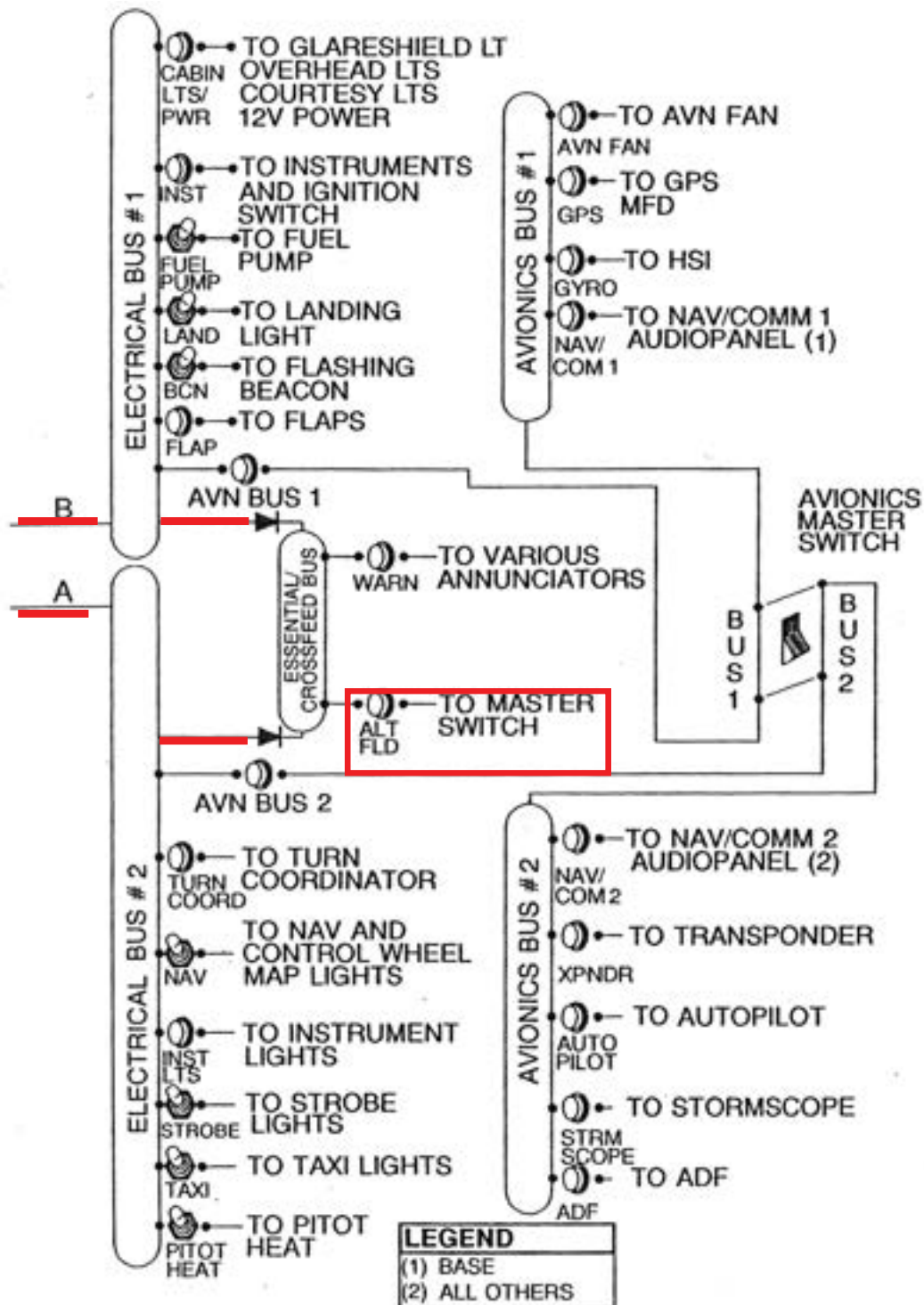
**PUSH TO
RESET**

182S, Electrical Schematic

Only Allows Flow
In One Direction
With Arrow

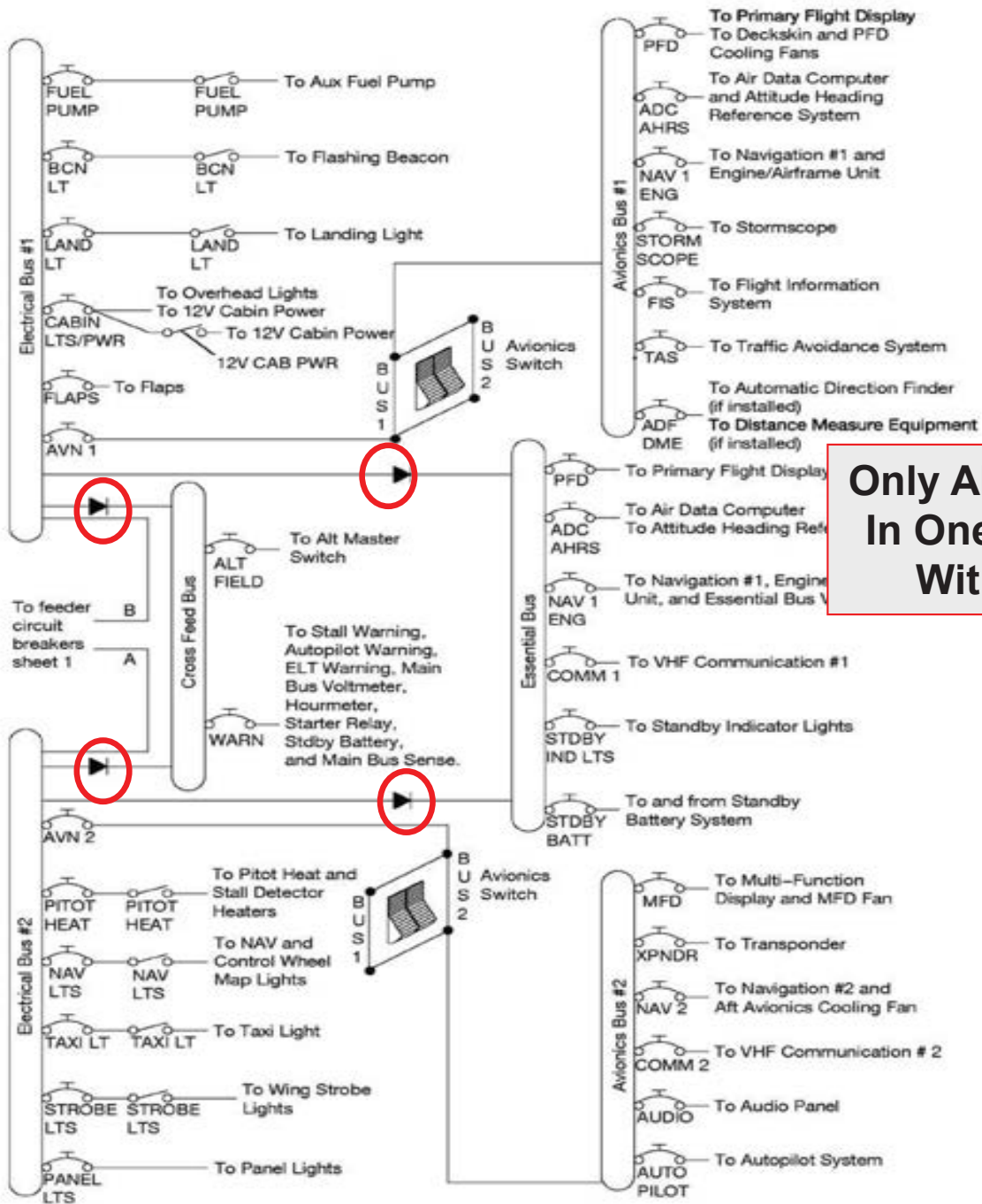


182S, Electrical Schematic



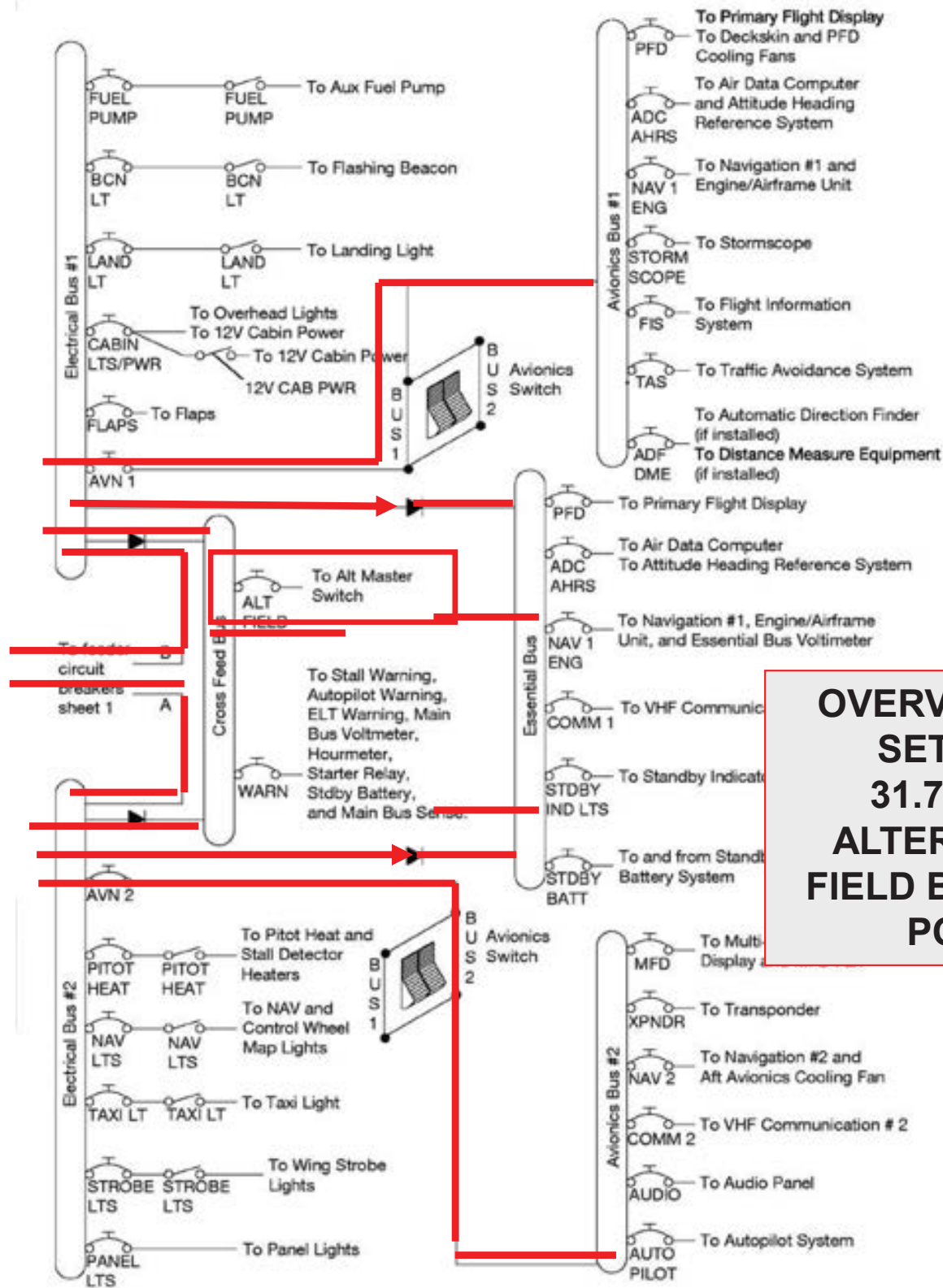
**OVERVOLT
AGE
SETTING
31.75±0.5
ALTERNAT
OR FIELD
BREAKER
POPS**

G1000-182T Electrical Schematic



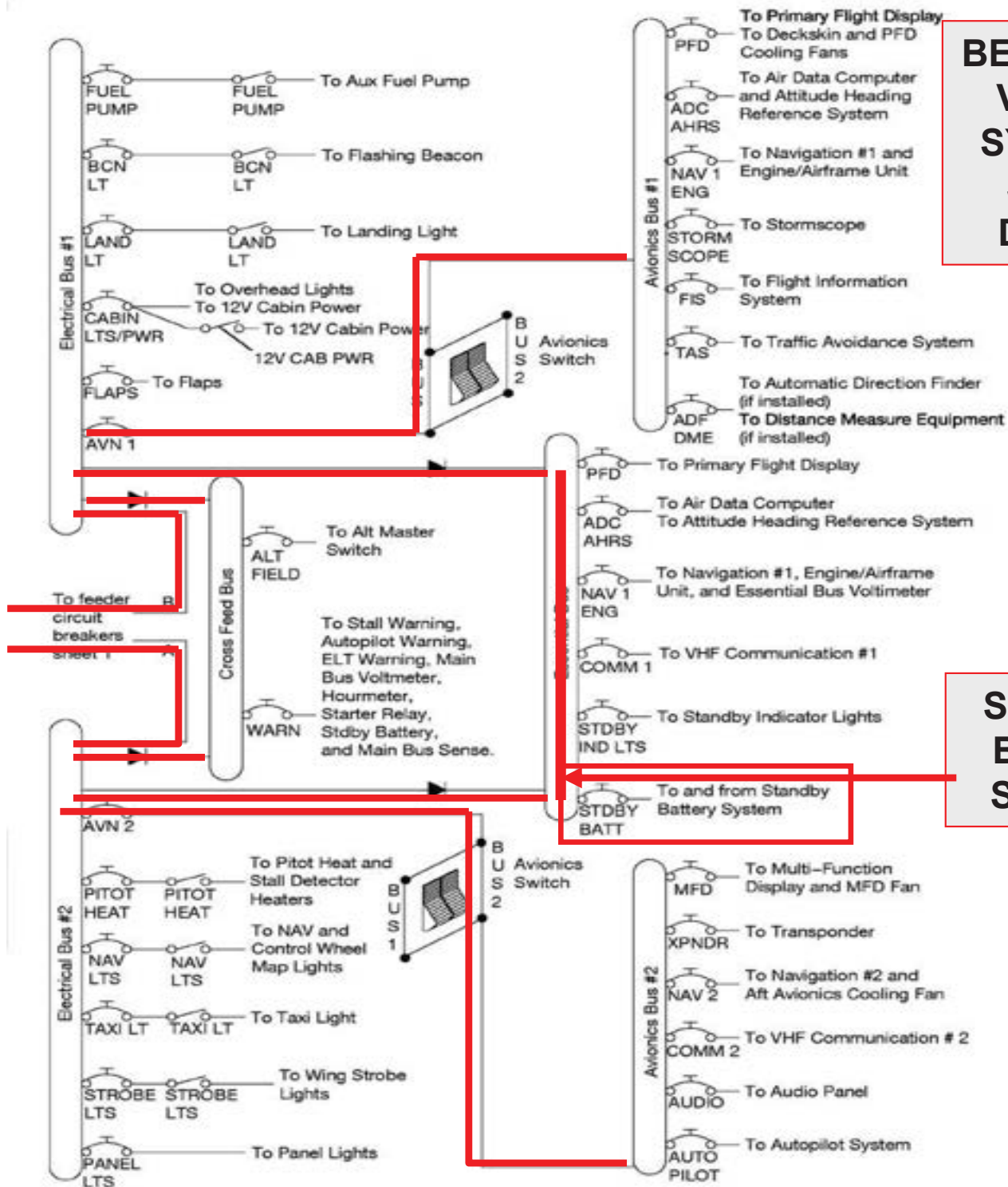
**Only Allows Flow
In One Direction
With Arrow**

G1000-182T Electrical Schematic



**OVERVOLTAGE
SETTING
31.75±0.5
ALTERNATOR
FIELD BREAKER
POPS**

G1000-182T Electrical Schematic



BELOW 20 VOLTS SYSTEM SHUT DOWN

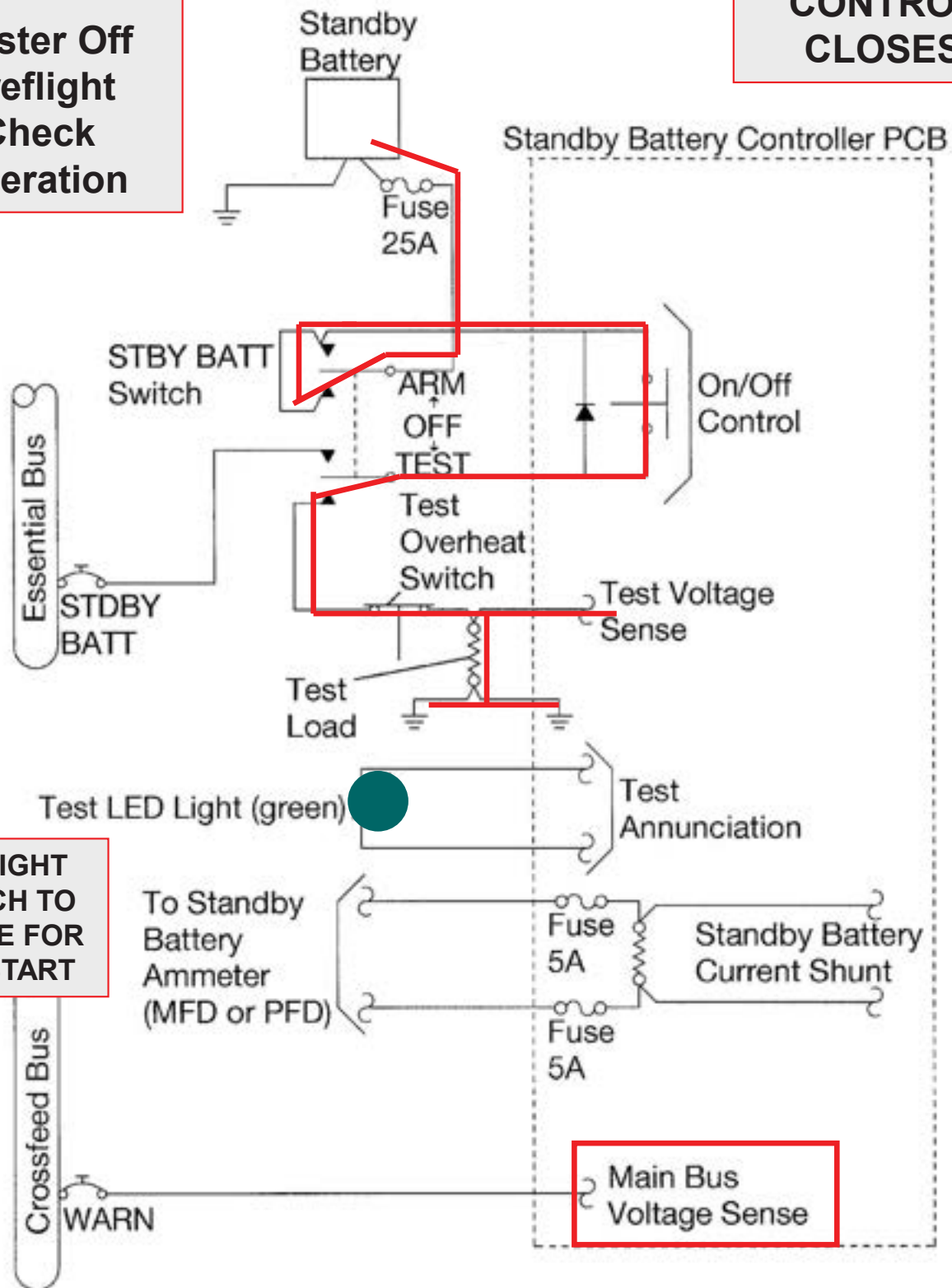
Standby Battery System

G1000- Standby Battery System

Test Mode

**Master Off
Preflight
Check
Operation**

**LESS THAN
ABOUT 20
VOLTS
CONTROL
CLOSES**

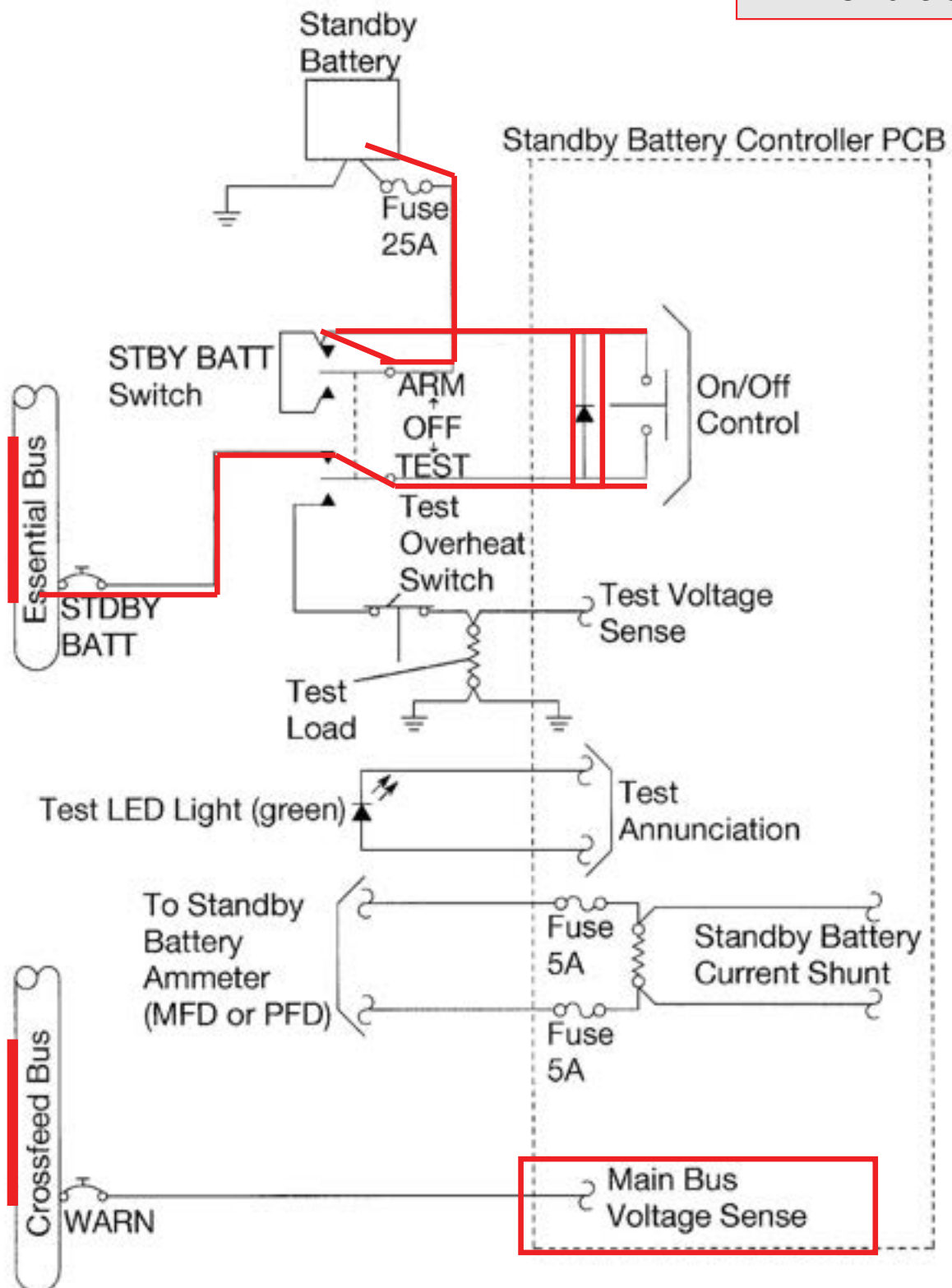


**GREEN LIGHT
ON SWITCH TO
ARM MODE FOR
ENGINE START**

G1000-Standby Battery System

**STANDBY BATTERY
BEING CHARGED BY
ALTERNATOR SYSTEM**

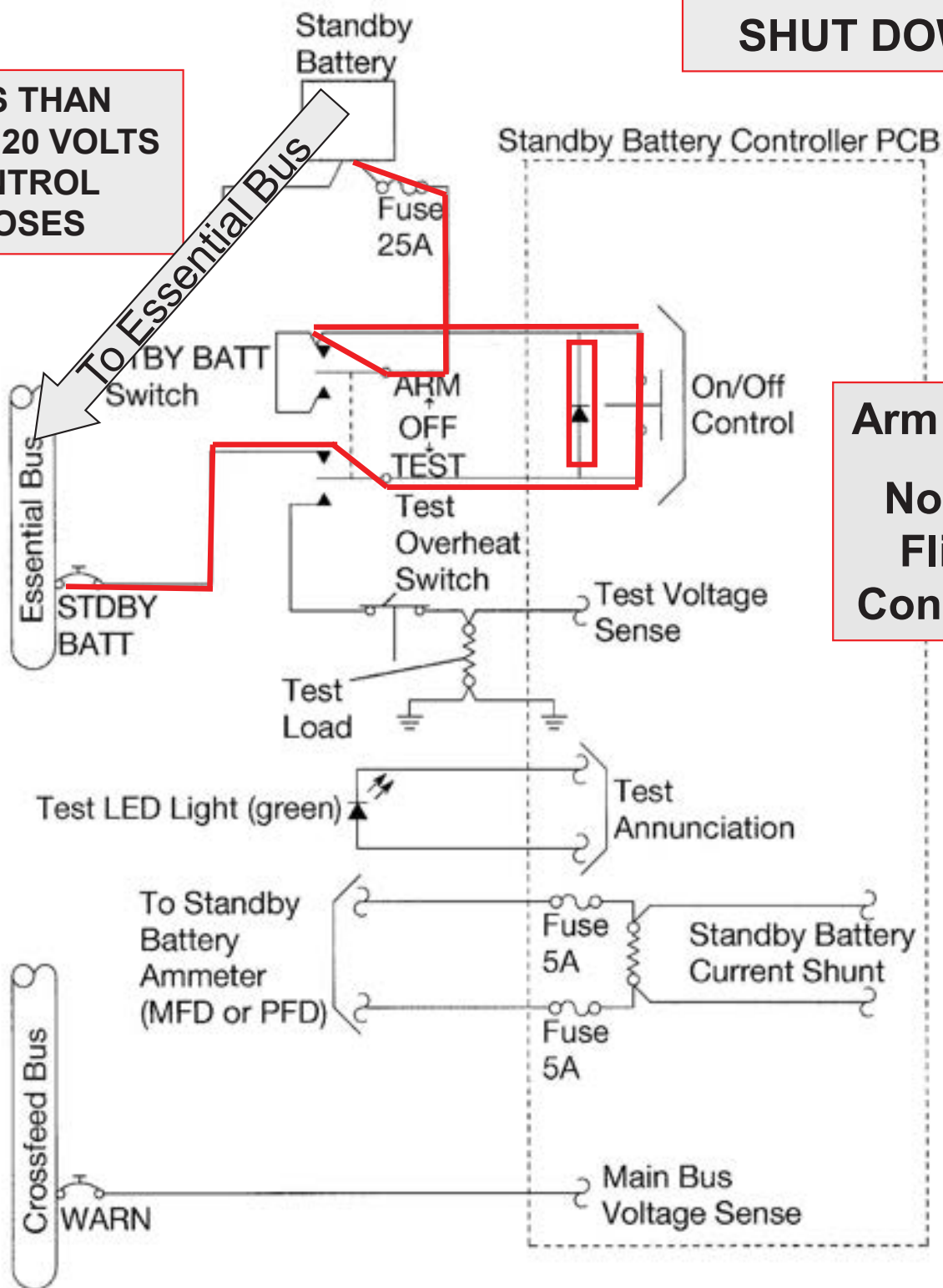
**Arm Mode
Normal Flight
Condition**



G1000-Standby Battery Circuit

**BELOW 20
VOLTS SYSTEM
SHUT DOWN**

**LESS THAN
ABOUT 20 VOLTS
CONTROL
CLOSES**



**Arm Mode
Normal
Flight
Condition**

**SB98-24-01 new alternator
incorporating a new rotor designed
to enhance alternator reliability.**

**SB03-24-01 Alternator Replacement
due to excessive brush spring pressure,
mfgd 5/2000 thru 12/2002.**

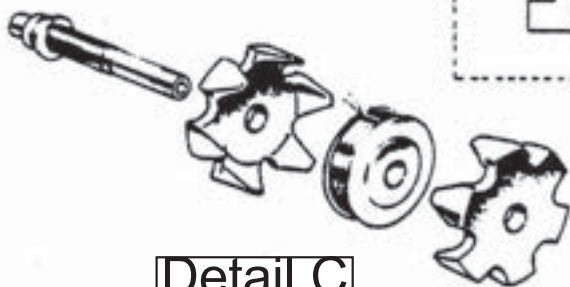
**SB09-24-03 Alternator
Ring Terminal
Inspection/replacement**

Alternator Component Internal Relationship

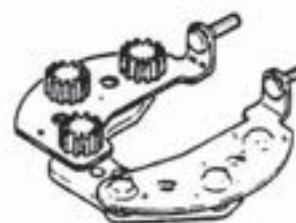
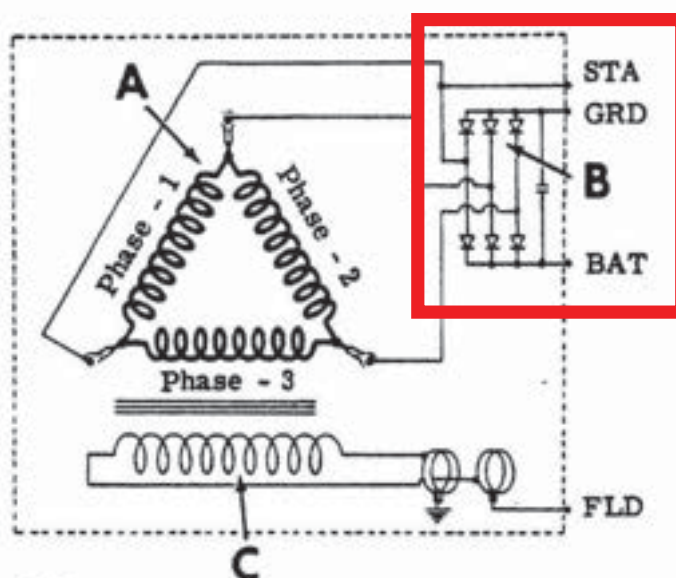
Detail A
Stator



Phase-1
Phase-2
Phase-3

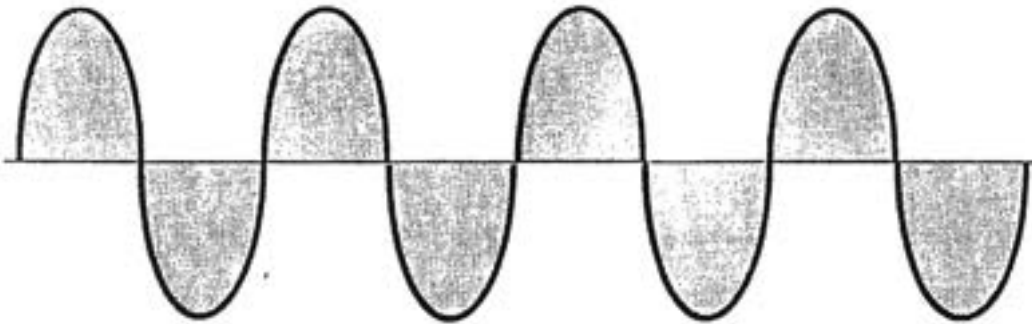


Detail C
Rotor

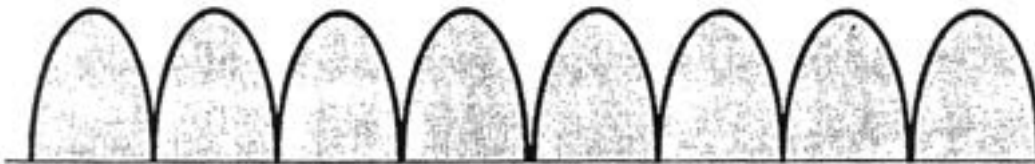


Detail B
Diodes

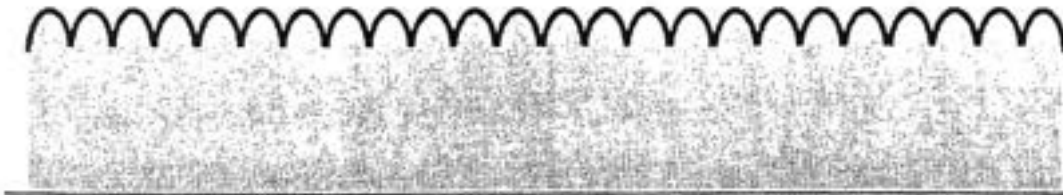
**Alternator
Output**



One Winding



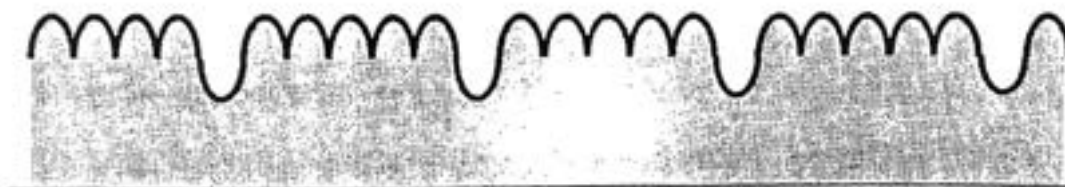
**One Winding
Rectified**



**Three Windings,
Combined
Output**

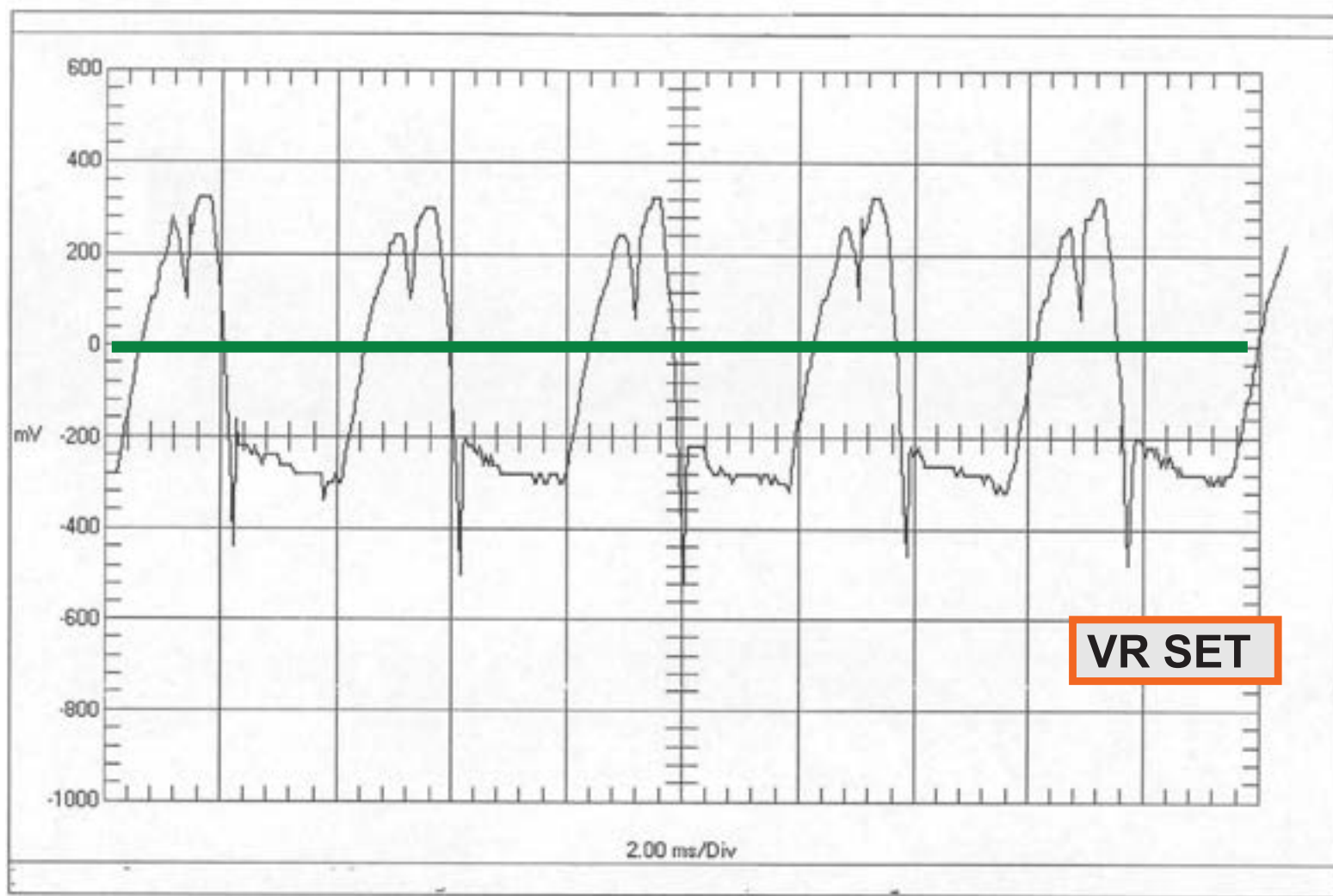


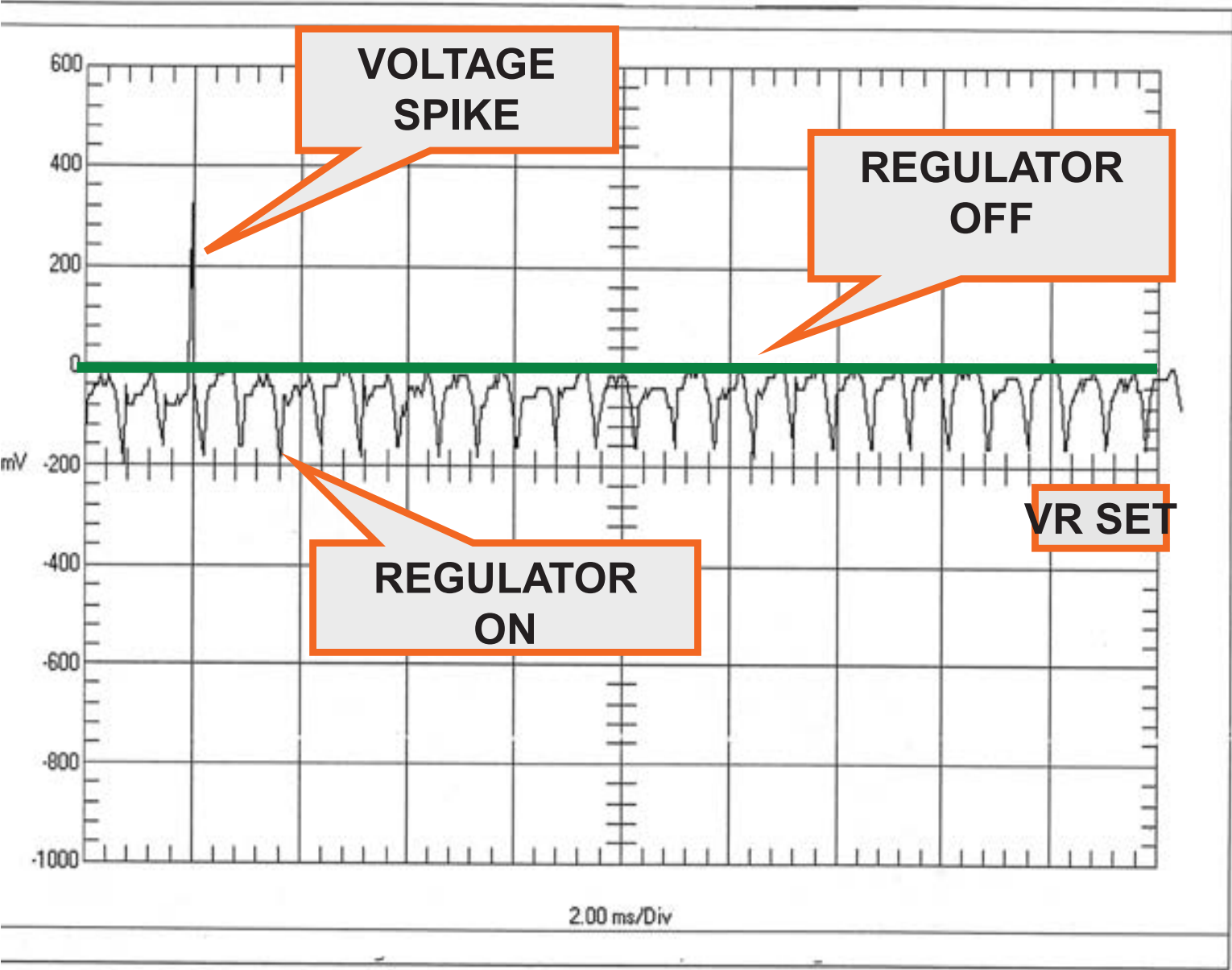
**One Winding,
Open Diode**



**Combined
Output,
Shorted Diode**

Alternator with Bad Diode





182S, 182T, T182T
Electrical Load
Analysis -NOT G1000

Component	Draw at 24.0 VDC (In Amps)	Draw at 28.0 VDC (In Amps)
Master Switch ON	1.5	1.6
Master & Avionics ON	3.4	3.8
#1 Comm w/GS(Receive mode)	0.5	0.5
#1 Comm w/GS(Transmit mode)	2.4	2.4
#2 Comm w/o GS(Receive mode)	0.5	0.5
#2 Comm w/o GS(Transmit mode)	2.4	2.4
ADF Receiver	0.5	0.5
Annunciator (engine off)	0.1	0.1
Autopilot (1-Axis)	1.5	1.5
Autopilot (2-Axis)	2.5	2.5
Electric Elevator Trim	1.2	1.2
Beacon (50% duty cycle)	1.2	1.3
Courtesy Lights(left, right, aft cabin)	1.7	1.8
Flap Motor	1.1	1.2
Fuel Pump	2.1	2.1
Glareshield Light	0.9	0.9
GPS	1.0	1.0
Landing Light	8.0	8.8
Nav & Map Light	2.7	2.9
Panel Lights	1.0	1.1
Pedestal Light	0.1	0.1
Pitot Heat	5.3	6.2
Radio Lights	0.5	0.6
Left & Right Strokes (Peak Values)	3.8	3.8
Taxi Light	8.0	8.8
Transponder	1.0	1.2

Component	Draw at 24.0 VDC (Amperes)	Draw at 28.0 VDC (Amperes)
Landing Light (4596 Lamp)	7.65	8.93
Landing Light (4591 Lamp)	3.06	3.57
Landing Light (35 Watt HID)	1.65	1.41
Taxi Light (4587 Lamp)	7.65	8.93
Taxi Light (4626 Lamp)	4.59	5.36
Taxi Light (35 Watt HID)	1.65	1.41
Navigation Lights	2.65	3.1
Wing Anti-collision Lights (average value) (Qty. 2)	1.98	1.7
Beacon Light (peak value)	1.07	1.25
Under Wing Courtesy Lights (Qty. 2)	0.98	1.14
Pilot Overhead Light (1864 Lamp)	0.14	0.16
Pilot Overhead Light (LED Lamp)	0.02	0.02
Copilot Overhead Light (1864 Lamp)	0.14	0.16
Copilot Overhead Light (LED Lamp)	0.02	0.02
Passenger Overhead Light (1864 Lamp)	0.14	0.16
Passenger Overhead Light (LED Lamp)	0.02	0.02
Map Light	0.08	0.09
Instrument Light (2 and 3 inch round) (Each)	0.02	0.02
Oxygen Control/Gauge Light	0.02	0.02
Pedestal Lights (Qty. 2)	0.08	0.10
Flap Motor	2.06	2.4
Fuel Pump	2.74	3.2
Pitot Heat	3.33	3.89
Stall Warning Heat	1.46	1.7
Stall Warning Horn	0.4	0.35
Prop Heat	13.3	15.5
12V Cabin Power Converter (Peak 10A out)	6.33	5.42

Component	Draw at 24.0 VDC (Amperes)	Draw at 28.0 VDC (Amperes)
Hourmeter	0.01	0.02
Battery Relay Coil	0.29	0.33
Start Relay Coil	0.85	N/A
Alternator Relay Coil	0.29	0.33
Alternator Field and ACU Power (Maximum)	1.63	1.9
ACU Bus Sense	0.02	0.02
Start Motor	100	N/A
Autopilot Computer (KAP 140)	0.58	0.5
Pitch Servo & Clutch	0.58	0.5
Pitch Trim Servo & Clutch	0.58	0.5
Roll Servo & Clutch	0.53	0.45
Turn Coordinator	0.27	0.33
Stormscope (WX-500)	0.93	0.8
ADF Receiver (KR 87)	0.6	0.52

Component	Draw at 24 VDC (Amperes)	Draw at 28 VDC (Amperes)
Circuit Breaker Panel Light (LED)	0.06	0.07
Switch Panel Light (LED)	0.07	0.08
Avionics Panel Lights (MFD, PFD, A/P)	0.17	0.2
Throttle/Flap Panel Light (LED)	0.07	0.08
Standby Battery Main Volt Sense	0.001	0.001
Standby Battery Controller	0.007	0.008
Standby Battery Test	2	N/A
Main Bus Voltage Sense	0.001	0.001
Essential Bus Voltage Sense	0.001	0.001
Deck Skin Fan	0.28	0.33
PFD Fan	0.08	0.09
MFD Fan	0.08	0.09
#1 Comm (GIA 63) (Receive)	0.22	0.19
#1 Comm (GIA 63) (Transmit) (VSWR 3)	4.96	4.16
#2 Comm (GIA 63) (Receive)	0.22	0.19
#2 Comm (GIA 63) (Transmit) (VSWR 3)	4.96	4.16
#1 Nav (GIA 63)	0.94	0.8
#2 Nav (GIA 63)	0.94	0.8
PFD (GDU 1040)	1.46	1.25
MFD (GDU 1040)	1.46	1.25
AHRS (GRS 77)	0.29	0.25
Air Data Computer (GDC 74)	0.25	0.21
Engine/Airframe Unit (GEA 71)	0.2	0.17
Transponder (GTX 33)	1.17	1
Audio Panel (GMA 1347)	1.58	1.36
FIS (GDL 69A)	0.42	0.36
TAS (KTA 870)	1.34	1.15

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182S, 182T,T182T Skylane Propeller

Section Eight

Dynamic Balancing of Propeller

Cessna Pilots Association - Santa Maria, CA

Printed: Mon Aug 06 16:20:24 2007

---- MICROBASE BALANCE HISTORY REPORT ----

DATE: 06/08/2007 13:16:52

OPER: Michael Wilson

A/C: N2284X fwd
Cmp: McCauley

Mdl: Cessna 337
Mdl:

S/N: 0184
S/N:

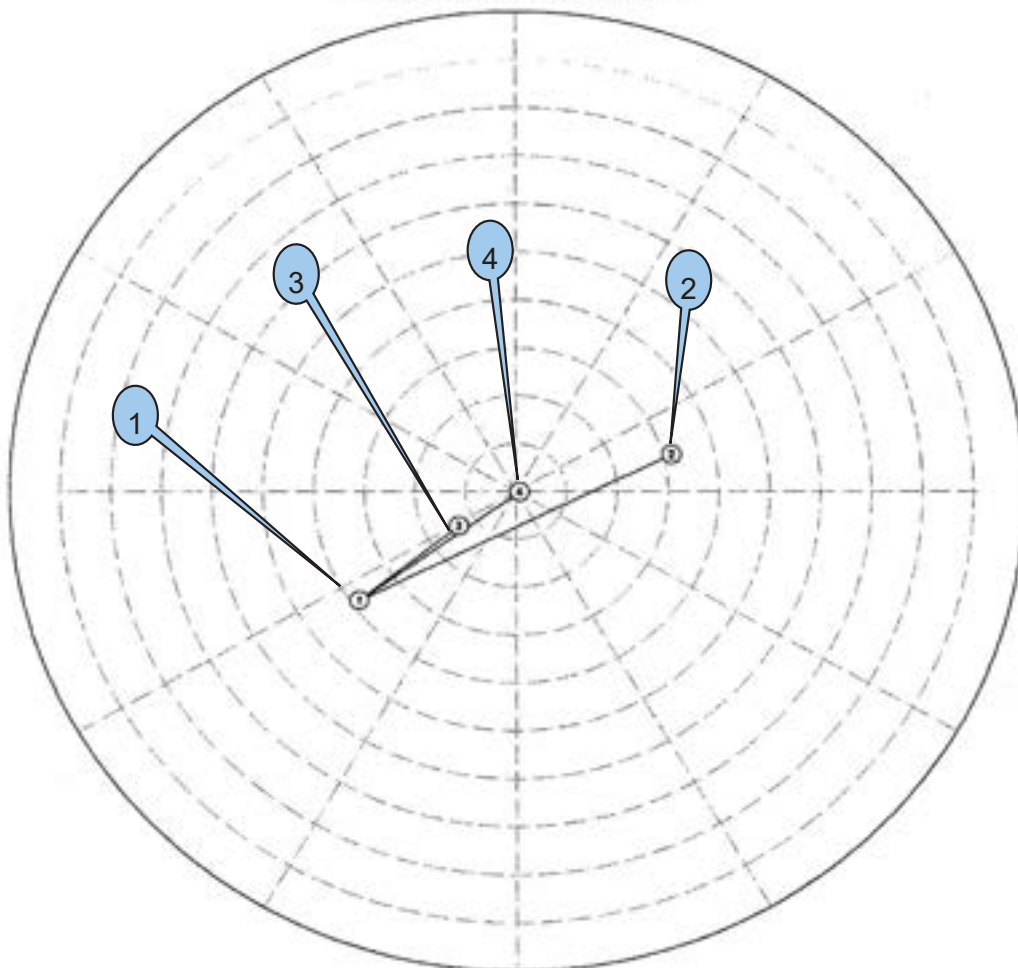
Misc:
Misc:

Hrs: 1234.3
Hrs: 0.0

Group: PROP Task: PROP1

RUN	TYPE	RPM	VIB	LEVEL	PHASE	WT1	LOC1	WT2	LOC2	SENS	TACH
1	L	2008.2	0.384	IN/S	233.9	30.60	215.0	0.00	0.0	80.0	90.0
2	LR	1993.9	0.317	IN/S	75.9	17.00	225.0	0.00	0.0	44.5	81.2
3	LR	1999.2	0.135	IN/S	237.7	25.90	225.0	0.00	0.0	68.0	83.1
4	L	2046.0	0.007	IN/S	103.0	0.50	356.7	0.00	0.0	66.6	80.2

--- POLAR PLOT - 1.0 IN/S FS ---



--- OPERATOR COMMENTS ---

Performed Dynamic Balance of Front Prop and engine in accordance with McCauley Service Letter 1989-4D Dated July 20, 2001. Dynamic track of prop check ok. Tach check ok.

N2284X.FT.HST 06/08/2007 12:46:54

Printed By MicroBase Professional (2.01.1250) - Collected By MicroVib II (1.33.92.75) - SN:1053 - Cal:04/13/2007

Vibration Levels

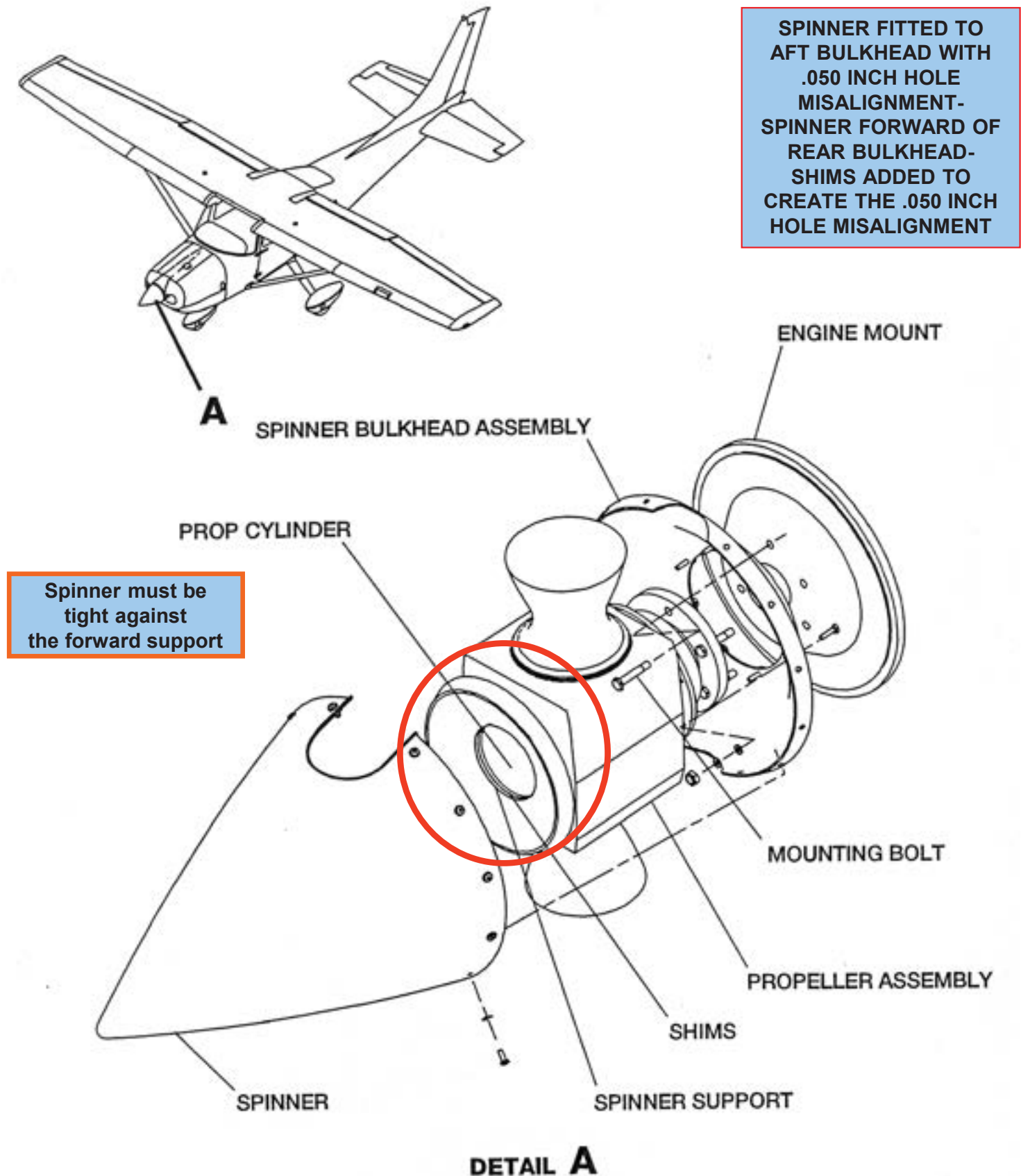
0.4 IPS to 0.8 IPS ROUGH

0.2 IPS to 0.4 IPS MODERATELY ROUGH

0.1 IPS to 0.2 IPS FAIR

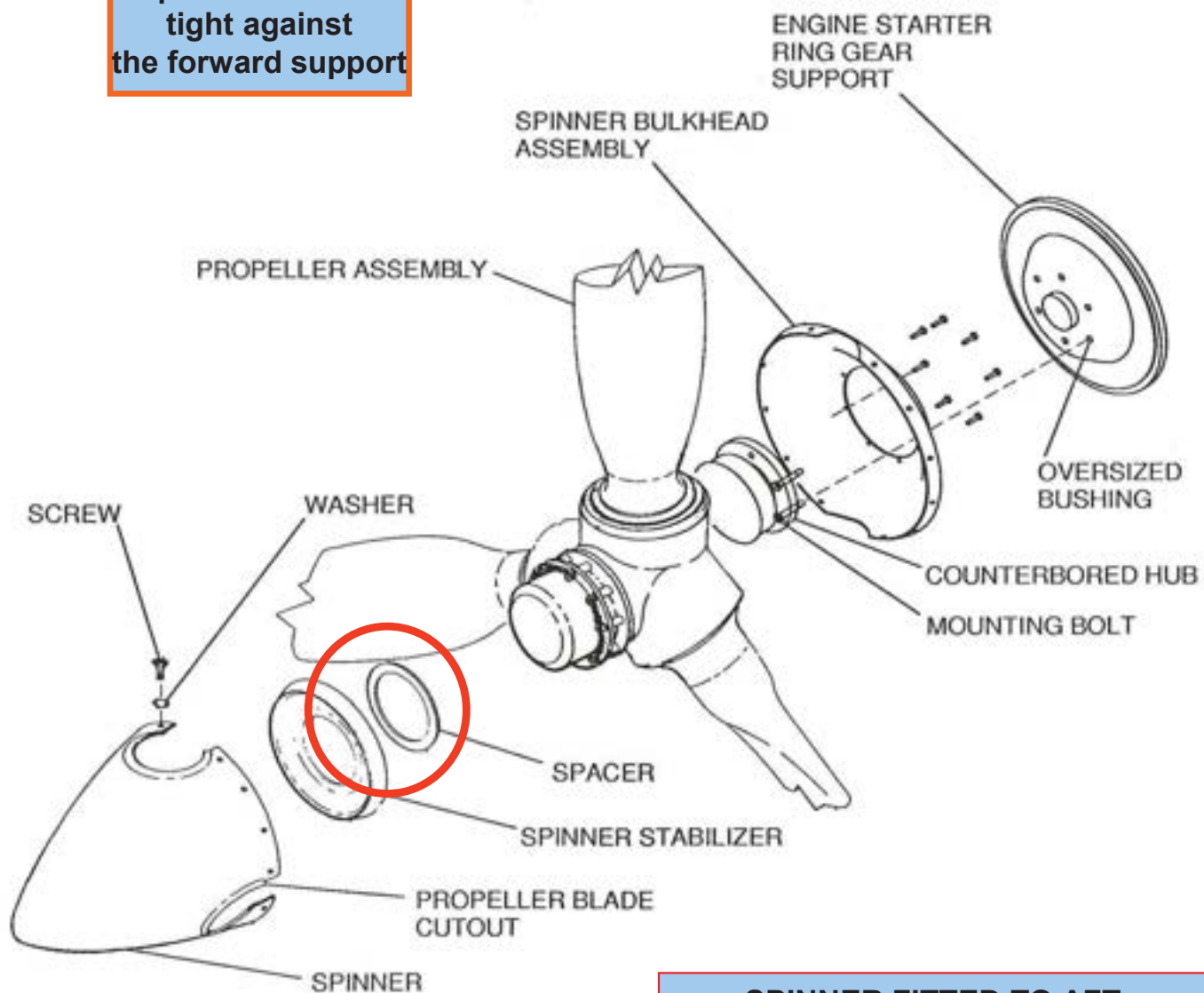
0.1 IPS and Below SMOOTH

Two-Blade Propeller and Spinner Installation



182S, 182T, T182T Three- Blade Propeller Installation

**Spinner must be
tight against
the forward support**



**SPINNER FITTED TO AFT
BULKHEAD WITH .050 INCH
HOLE MISALIGNMENT- SPINNER
FORWARD OF REAR BULKHEAD-
SHIMS ADDED TO CREATE THE
.050 INCH HOLE MISALIGNMENT**

Field Inspection and Repair of Propeller Blades

Customer Information Letter November 25, 1991

To: FAA Approved Propeller Repair Stations,
Aircraft Manufacturers and Owners/Operators

Subject: Field Inspection and Repair of Propeller
Blades

Models Affected: All Propeller Models

This Service Letter is being written to help clarify what type of damage needs repaired and how the repair should be accomplished on McCauley aluminum propeller blades, when found during inspection. (Example: Pre-Flight, 100 hr and annual inspection)

The only repairs that a pilot or mechanic need to be concerned with are sharp "stress riser" type of damage. This type of damage is caused by stones or other small objects striking the propeller blade as it is rotating. Erosion caused by sand, dirt, water, etc. not creating sharp "stress riser" type damage DOES NOT NEED repaired in the field.

The use of a "rasp file" is not recommended for field repairs. Rasp type files will remove more metal than necessary and may cause premature rejection of the blade at time of overhaul.

Special attention should be given to De-Ice boots during visual inspection. If boot damage has occurred, it may have penetrated the boot heating element and damaged the blade. If there is any indication of this, the boot must be removed and blade inspected.

CAUTION

Do not assume De-Ice boot is not damaged if heating normally.

Small object damage is normally found on the lead edge and face side of the propeller blade. Those propellers capable of reversing will have damage occur on the camber side at the outboard blade stations only. To better clarify how repairs should be accomplished we are supplying the following recom-

mendation.

First: It is very important that sharp "stress riser" type damage be completely repaired. When filing of the damage is complete it may require dye check be performed to verify that the "stress riser" has been completely removed.

Second: As important as it is to remove the damage completely, it is just as important that the repair go no further after the "stress riser" is gone. Unnecessary repairs will cause premature replacement of blades at overhaul.

Lead Edge Repair Procedure:

Remove metal at damaged area starting back from, and working toward the edge in such a way that the contour remains substantially the same. File strokes must run from blade shank to blade tip. Avoid abrupt changes in contour and blunt edges. The length of the blended area shall be equal to 10 times the depth of the nick (see figure on page 3). Use a suitable fine cut file and coarse grain emery cloth to remove pitting, then smoothly finish surface with fine grain emery cloth, crocus cloth, or 600 grit paper.

Face and Camber Repair Procedure:

Remove metal at damaged area using a hand held rotary grinder with 120 or less grit bob, or by hand using coarse grain emery cloth. Use of a file in this area is not recommended.

CAUTION:

Care must be taken to control a hand held grinder.

Grind with light pressure in a circular motion until damage is totally removed. The diameter of the repair shall be equal to 20 times the depth of the damage (see figure on page 3). Smoothly finish surface with fine grain emery cloth, crocus cloth, or 600 grit paper.

Prepare repaired area for touch up paint by wiping with a Keton dampened cloth. Apply, as required, polyurethane enamel paint per manufactures instructions to blend with original finish.

Turbine propellers should be re-checked for dynamic balance.

SNL93-9

Blade Repair

TRAILING
EDGE

RECOMMENDED BLADE REPAIR

DRESSING PROP
IS A&P
FUNCTION!!

LEADING
EDGE

EDGE
REPAIR
TYPICAL

RADIUS = $10d$
TYPICAL
CENTER AT
DEEPEST POINT(S)
(SURFACE REPAIR)

d = DEPTH OF REPAIR
 $5d$ = $5 \times$ DEPTH OF REPAIR
 $10d$ = $10 \times$ DEPTH OF REPAIR
FOR EDGE REPAIR ONLY:
 d = DEPTH OF NICK + 0.031 INCH (0.8 mm)
FOR SURFACE REPAIR ONLY:
 d = DEPTH OF NICK + 0.002 INCH (0.05 mm)

CAMBER SIDE

FACE OF
BLADE
PAINTED
FLAT
BLACK

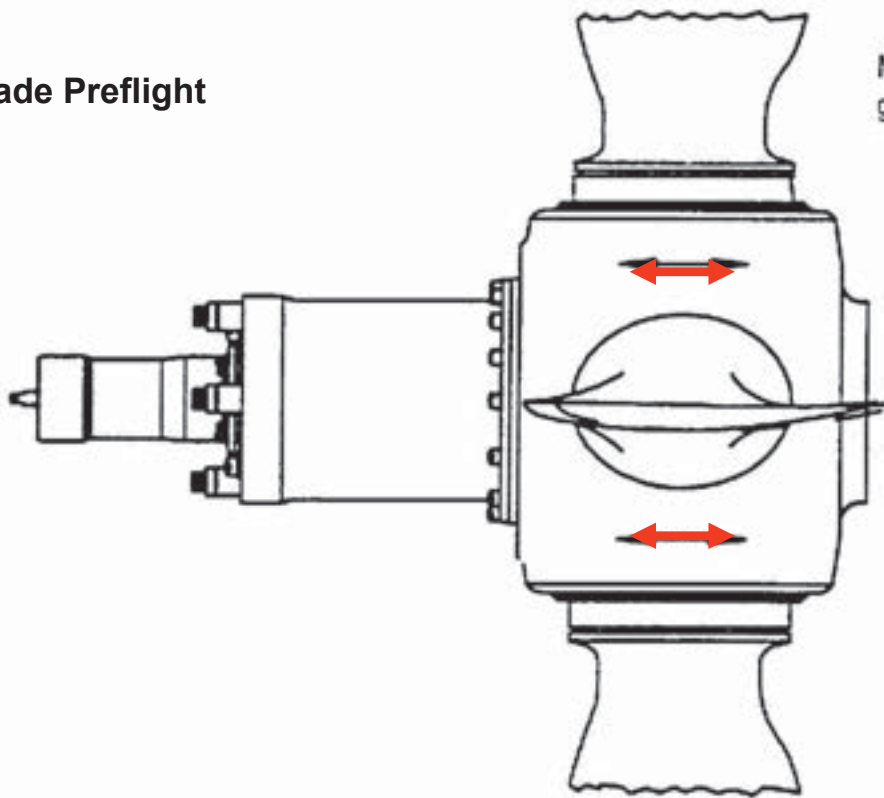
SURFACE
REPAIR
TYPICAL

$10d$

d

$10d$

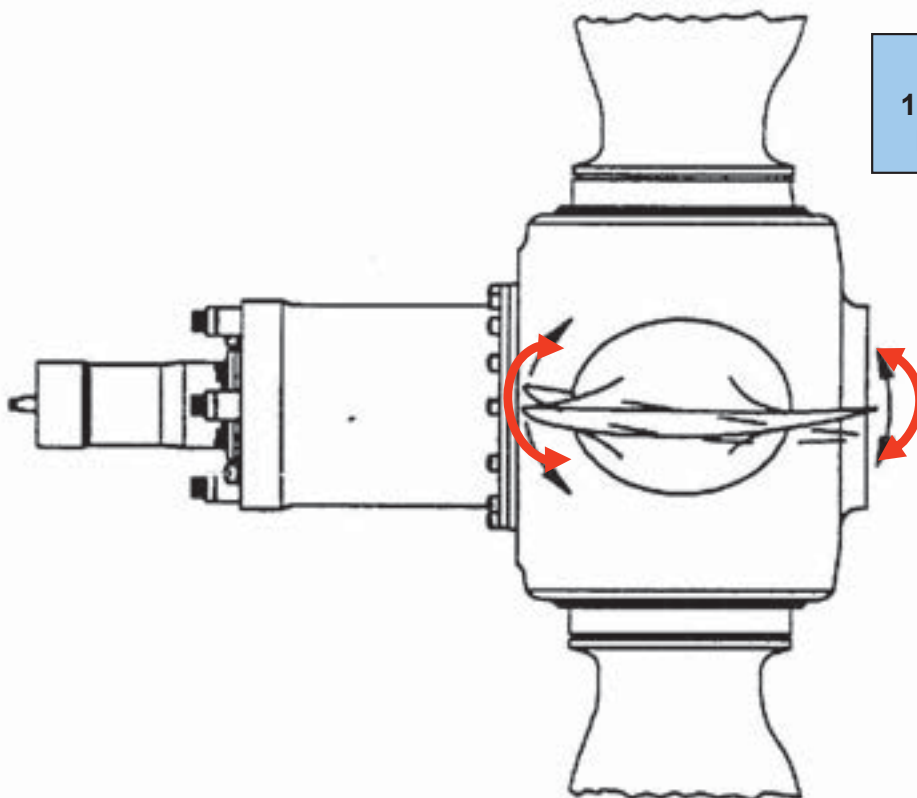
Blade Preflight



Movement shown is greatly exaggerated

**BLADE TRACKING
1/8 INCH MAX**

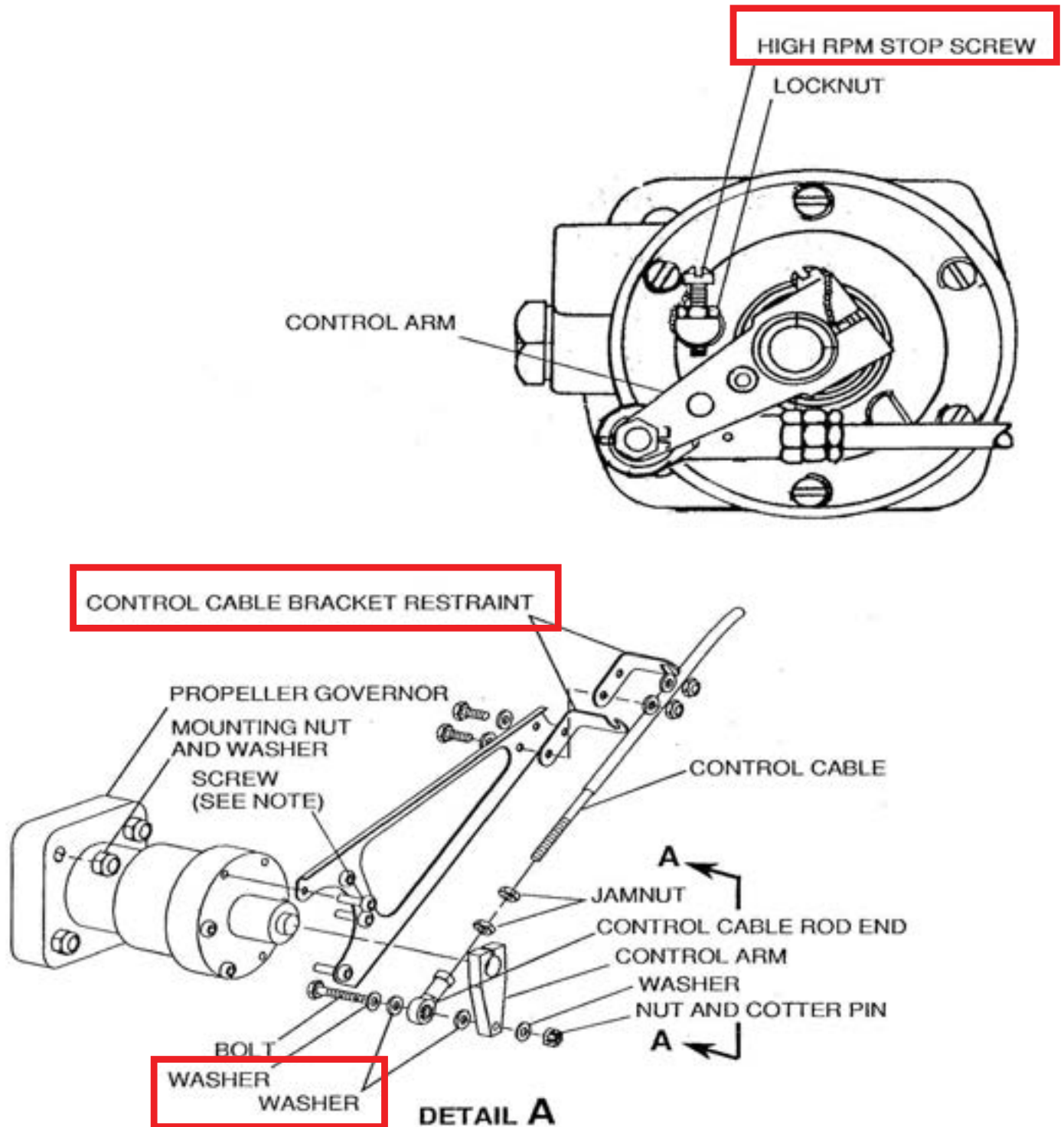
BLADE SHAKE- FOR AND AFT MOVEMENT



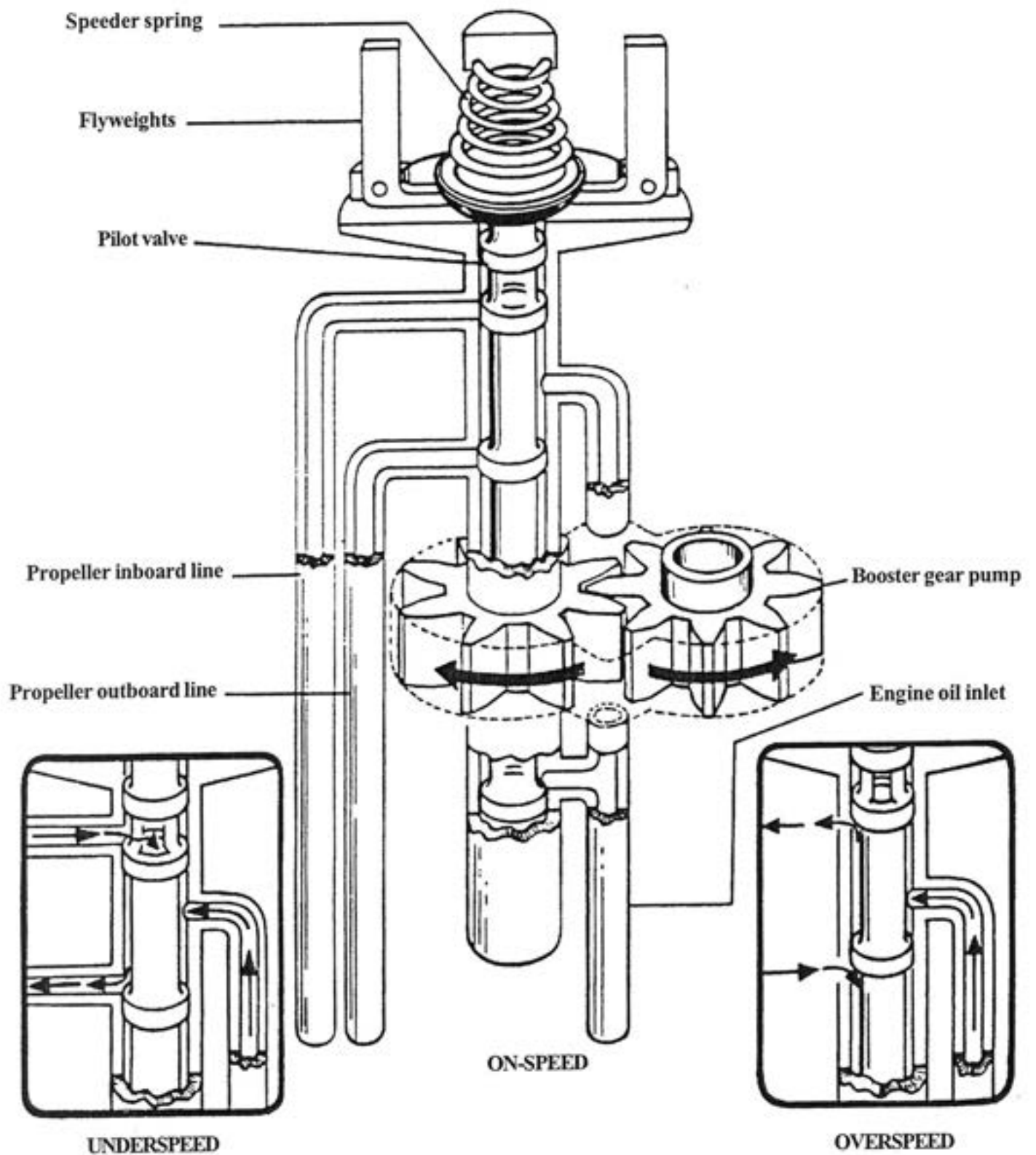
**BLADE TWIST
1 DEGREE MAX DIFF
BETWEEN BLADES**

BLADE TWIST- ROTATING MOVEMENT

Propeller Governor Control Installation

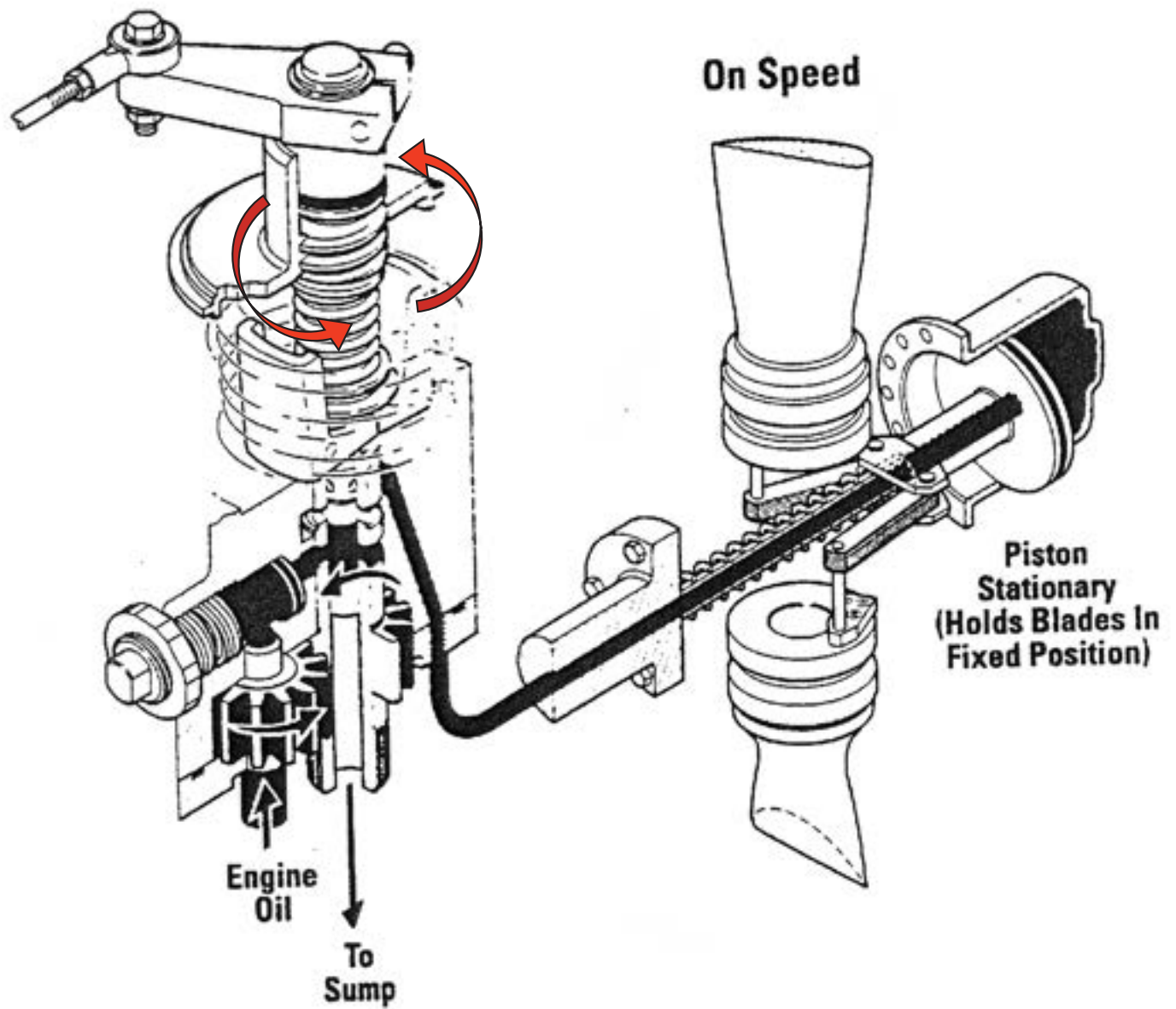


Propeller Governor



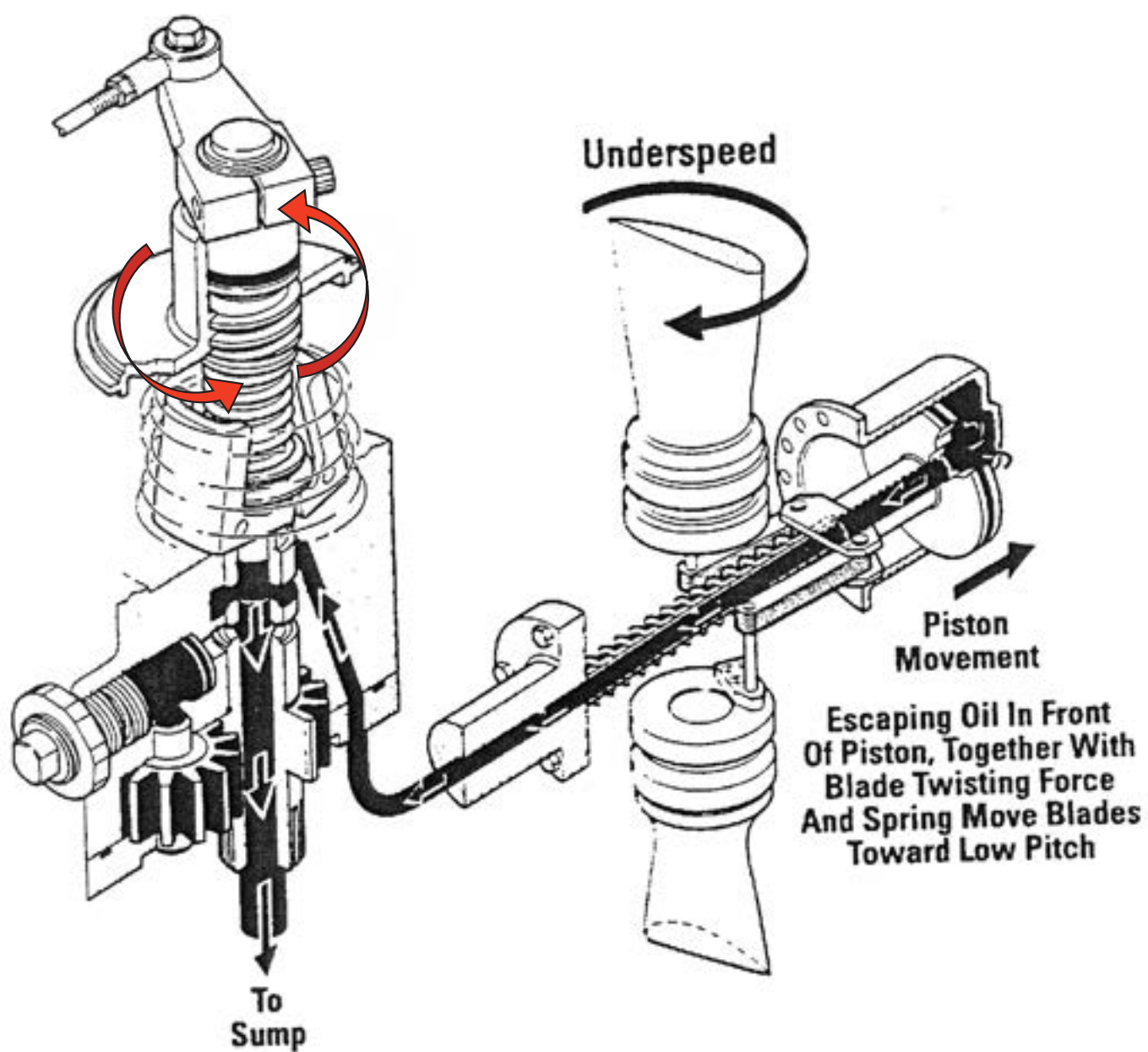
Flyweight Force and Speeder Spring Force are Equal

2007/05/01 01:45:00/0000000000

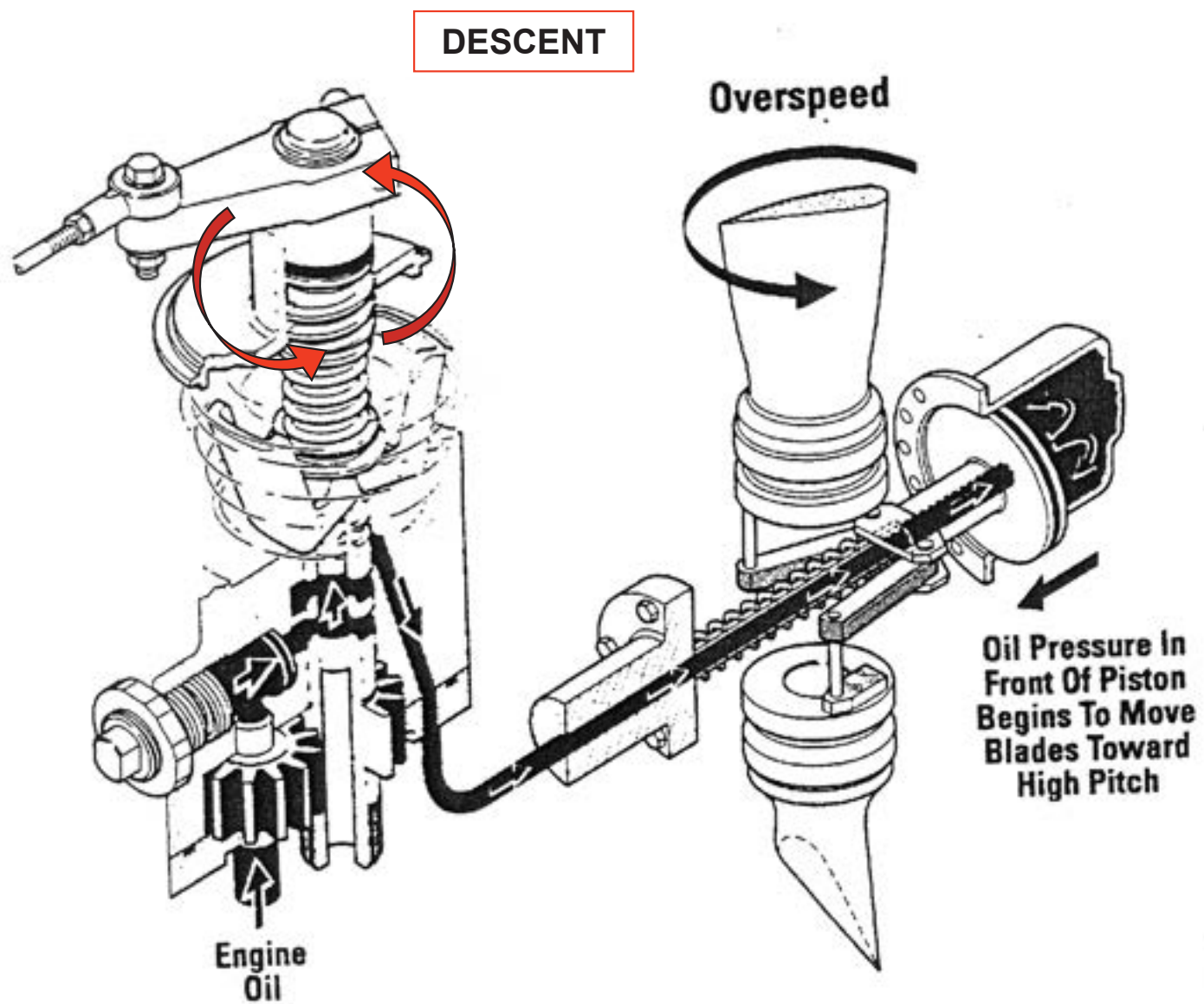


Flyweight Force less Than
Speeder Spring Force

CLIMB



Flyweight Force Greater Than Speeder Spring Force





**182S, 182T, T182T
Skylane**

Powerplant Management

Section Nine

POWERPLANT MANAGEMENT

- AVOID STARTS**
- LEAN AGGRESSIVELY**
- THERMAL CYCLES**
- HIGH M/P & LOW RPM**

POWERPLANT MANAGEMENT

AVOID STARTS

**COLD STARTS- LYC SI 1505 BELOW 10°F, CPA SAYS
ANYTIME TEMPS ARE BELOW 40° F**

**PRE-HEAT SYSTEMS, TANIS, REIFF, E-Z-HEAT, 100-WATT
LIGHT BULBS TECH NOTE 032**

**DO NOT KEEP PRE-HEATER PLUGGED IN ALL THE TIME IF
TEMPERATURE SWINGS FROM FREEZING TO ABOVE FREEZING**

DO NOT PULL PROP THRU IF NOT FLYING

**DO NOT RUN ENGINE FOR 20 MINUTES AND NOT FLY THE
AIRPLANE**

**ENGINE PRESERVATIVE OIL, AEROSHELL 2F AND PHILLIPS
CORROSION PREVENTIVE OIL**

POWERPLANT MANAGEMENT

LEAN AGGRESSIVELY

Lycoming Service Instruction SI1094D

NO LEAN ABOVE 75%

75% LEAN TO 50 DEGREES RICH OF PEAK

**65% LEAN TO PEAK REGARDLESS OF
ALTITUDE**

**MAX CHT 400°F- STOP BEFORE 500°F RED
LINE**

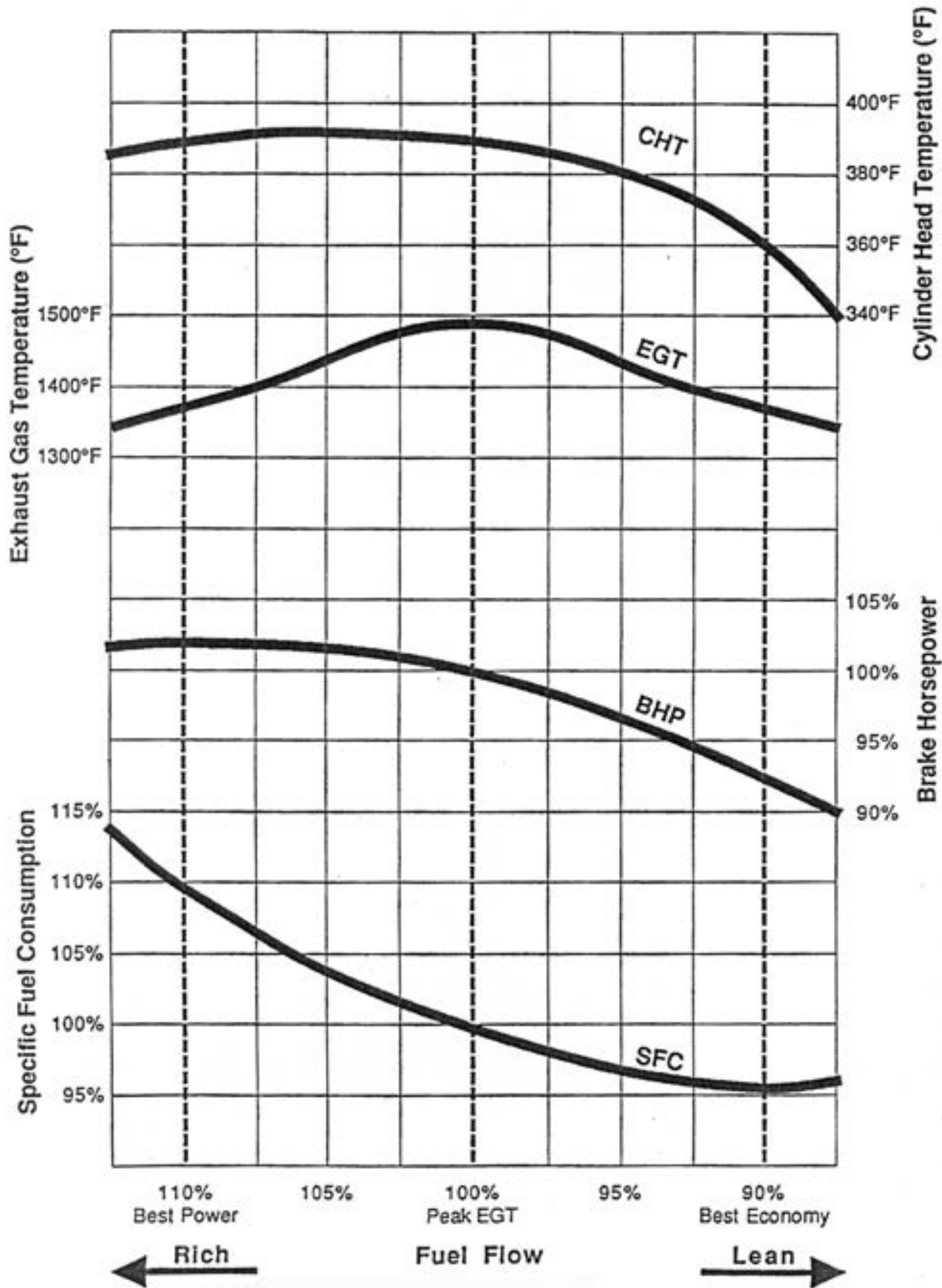
CHTS 350°F TO 380°F IN CRUISE

OT 180°F IN CRUISE

LEAN FOR ALL GROUND TAXI OPERATIONS

ENGINE MONITORS

Mixture Ratio Curves



POWERPLANT MANAGEMENT

THERMAL CYCLES

MINIMIZE HEAT UP AND COOL DOWN

NO PART THROTTLE TAKEOFFS

REDUCE POWER-- 2 INCHES 2 MINUTES

USE COWL FLAPS TO CONTROL CHTS

POWERPLANT MANAGEMENT

HIGH MP/LOW RPM

**ANY POWER SETTING IN THE
PERFORMANCE CHARTS IS AN
APPROVED POWER SETTING**

**ACCURACY OF TACHOMETER AND
MANIFOLD PRESSURE GAUGE**

POWERPLANT MANAGEMENT

HIGH MP/LOW RPM

ANY POWER SETTING IN THE PERFORMANCE CHARTS IS
AN APPROVED POWER SETTING

ACCURACY OF TACHOMETER AND MANIFOLD PRESSURE
GAUGE

WHY OPERATE THE ENGINE OVERSQUARE?

BECAUSE THE ENGINE LIKES IT!!!!!!

182S Cruise Performance

SECTION 5 PERFORMANCE

CESSNA
MODEL 182S

CRUISE PERFORMANCE PRESSURE ALTITUDE 6000 FEET

CONDITIONS:

3100 Pounds
Recommended Lean Mixture
Cowl Flaps Closed

RPM	MP	20°C BELOW STANDARD TEMP -17°C			STANDARD TEMPERATURE 3°C			20°C ABOVE STANDARD TEMP 23°C		
		% BHP	KTAS	GPH	% BHP	KTAS	GPH	% BHP	KTAS	GPH
<u>2400</u>	23	79	135	13.2	76	136	12.7	73	137	12.3
	22	74	132	12.4	71	133	12.0	69	133	11.6
	<u>21</u>	69	129	11.7	67	128	11.3	64	129	10.9
	20	64	124	10.9	62	125	10.6	60	125	10.3
	19	60	120	10.3	57	120	10.0	55	120	9.7
<u>2300</u>	23	76	133	12.7	73	134	12.2	70	135	11.9
	22	71	130	12.0	68	130	11.6	66	131	11.2
	<u>21</u>	66	126	11.3	64	127	10.9	62	127	10.6
	20	62	122	10.6	60	122	10.3	58	123	10.0
	19	57	118	10.0	55	118	9.7	53	118	9.4
<u>2200</u>	23	73	131	12.2	70	132	11.8	68	132	11.4
	<u>22</u>	68	128	11.5	66	128	11.2	64	129	10.8
	21	64	124	10.9	62	124	10.6	60	124	10.3
	20	60	120	10.3	57	120	10.0	56	120	9.7
	19	55	116	9.7	53	116	9.4	52	115	9.1
<u>2100</u>	<u>23</u>	69	129	11.6	66	128	11.3	64	129	10.9
	22	65	125	11.0	62	125	10.7	60	125	10.4
	21	61	121	10.4	59	121	10.1	57	121	9.9
	20	57	117	9.9	55	117	9.6	53	117	9.3
	19	53	113	9.3	51	113	9.0	49	112	8.8
2000	23	65	125	11.1	63	126	10.8	61	126	10.5
	22	62	122	10.5	59	122	10.2	57	122	10.0
	21	58	118	10.0	56	118	9.7	54	118	9.4
	20	54	114	9.5	52	114	9.2	50	113	8.9
	19	50	110	8.9	48	109	8.7	47	108	8.4

Cruise Performance

182T Cruise Performance

CESSNA
MODEL 182T

SECTION 5
PERFORMANCE

CRUISE PERFORMANCE PRESSURE ALTITUDE 6000 FEET

CONDITIONS:

3100 Pounds
Recommended Lean Mixture
Cowl Flaps Closed

- NOTE: 1. Maximum cruise power is 80% MCP. Those powers above that value in the table are for interpolation purposes only.
2. For best economy, operate at peak EGT.

RPM	MP	20°C BELOW STANDARD TEMP -17°C			STANDARD TEMPERATURE 3°C			20°C ABOVE STANDARD TEMP 23°C		
		% BHP	KTAS	GPH	% BHP	KTAS	GPH	% BHP	KTAS	GPH
2400	23	82	142	14.2	79	143	13.6	76	144	13.2
	22	77	138	13.3	74	139	12.8	72	139	12.4
	21	72	135	12.5	69	135	12.1	67	135	11.7
	20	67	130	11.7	65	130	11.4	62	131	11.1
	19	62	126	11.0	60	126	10.7	58	125	10.4
2300	23	79	140	13.6	76	141	13.1	73	141	12.7
	22	74	136	12.8	71	137	12.4	69	137	12.0
	21	69	132	12.1	67	133	11.7	64	133	11.4
	20	65	128	11.4	62	128	11.0	60	128	10.7
	19	60	124	10.7	58	123	10.4	56	123	10.1
2200	23	76	137	13.1	73	138	12.6	70	138	12.3
	22	71	134	12.4	69	134	12.0	66	135	11.6
	21	67	130	11.7	64	130	11.3	62	130	11.0
	20	62	126	11.0	60	126	10.7	58	125	10.4
	19	58	121	10.4	56	121	10.1	54	120	9.9
2100	23	72	135	12.5	69	135	12.1	67	135	11.7
	22	68	131	11.8	65	131	11.5	63	131	11.1
	21	63	127	11.2	61	127	10.9	59	127	10.6
	20	59	123	10.6	57	122	10.3	55	122	10.0
	19	55	118	10.0	53	118	9.8	51	117	9.5
2000	23	68	131	11.9	66	132	11.5	63	132	11.2
	22	64	127	11.3	62	128	11.0	60	128	10.7
	21	60	124	10.7	58	123	10.4	56	123	10.2
	20	56	119	10.2	54	119	9.9	52	118	9.7
	19	52	115	9.6	50	114	9.4	48	113	9.1

Cruise Performance

T182T Cruise Performance

CESSNA
MODEL T182T

SECTION 5
PERFORMANCE

CRUISE PERFORMANCE PRESSURE ALTITUDE 12,000 FEET

CONDITIONS:
3100 Pounds
Recommended Lean Mixture
Cowl Flaps Closed

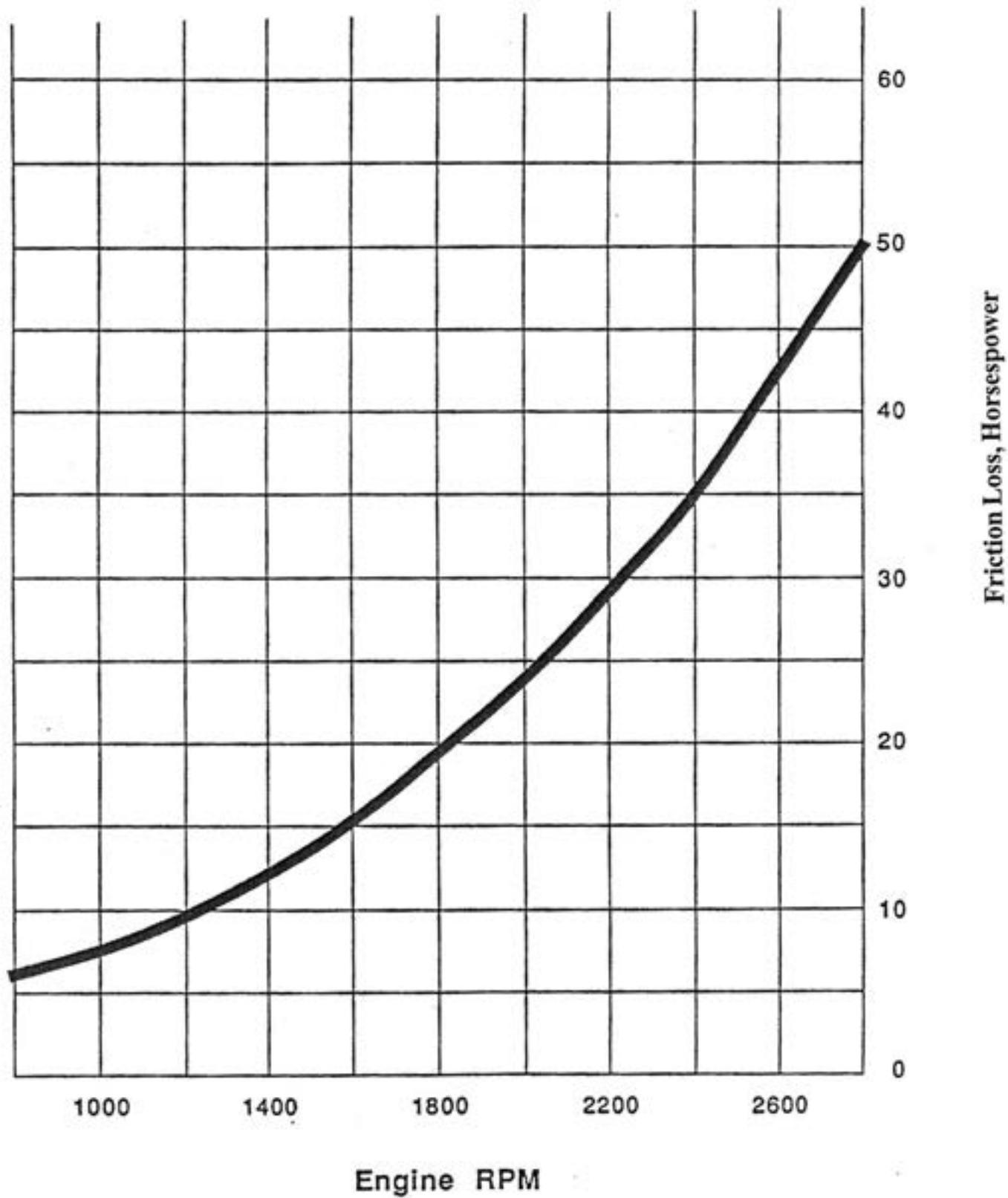
Note:

1. For best economy, operate at peak T.I.T
2. Power settings not approved for cruising are indicated by dashes.

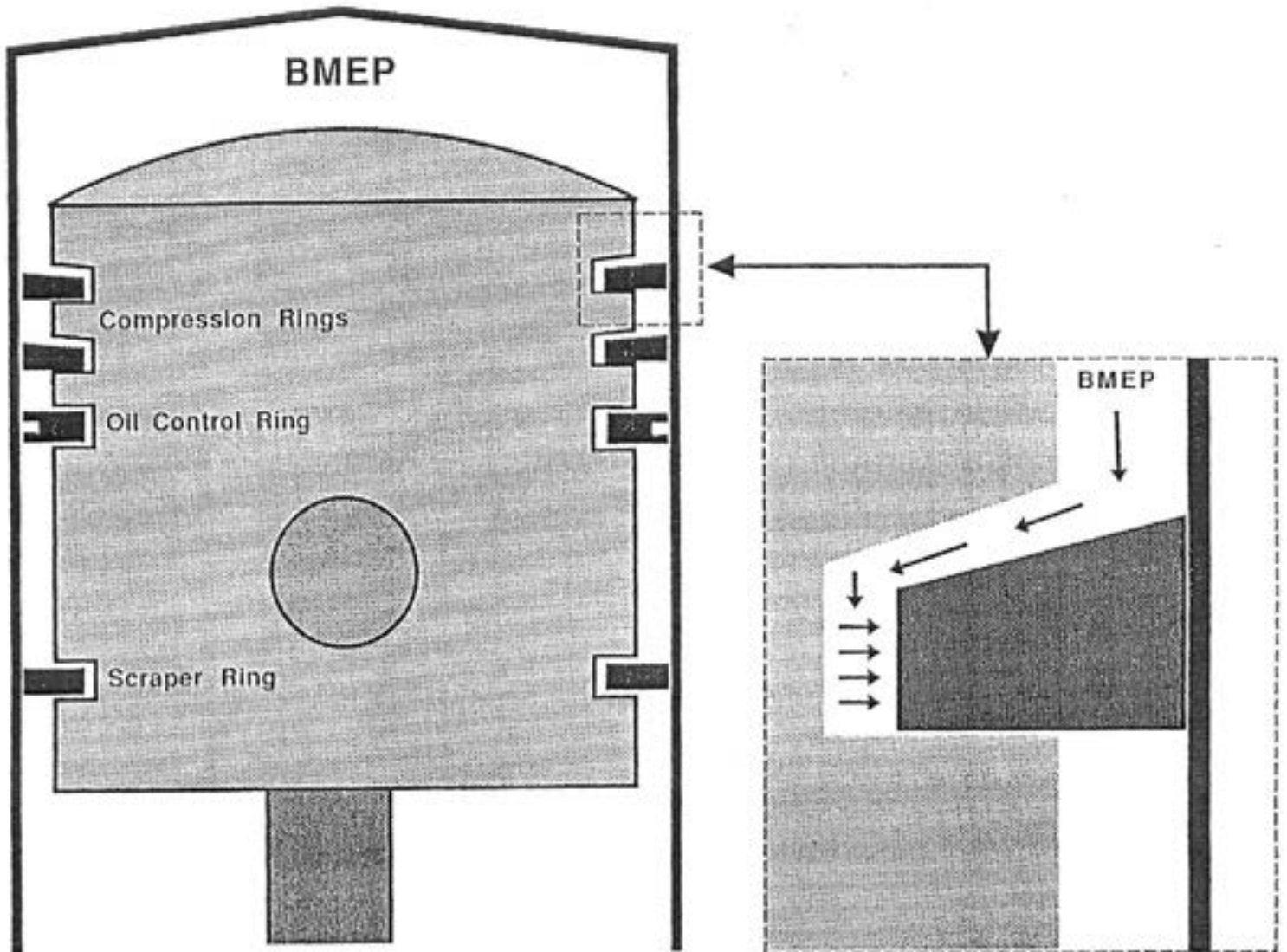
RPM	MP	20°C BELOW STANDARD TEMP -29°C			STANDARD TEMPERATURE -9°C			20°C ABOVE STANDARD TEMP 11°C		
		% BHP	KTAS	GPH	% BHP	KTAS	GPH	% BHP	KTAS	GPH
2400	28	---	---	---	87	158	17.8	81	156	16.2
	26	85	153	17.3	80	152	15.9	75	151	14.6
	24	79	148	15.7	75	148	14.5	70	146	13.5
	22	73	143	14.0	69	142	13.1	65	140	12.3
	20	64	135	12.2	61	134	11.6	57	131	11.0
2300	28	---	---	---	85	156	16.4	80	155	15.2
	26	83	151	16.0	78	151	14.9	74	149	13.8
	24	77	146	14.6	73	145	13.6	68	144	12.7
	22	70	140	13.1	66	139	12.3	62	138	11.6
	20	62	133	11.6	59	131	11.0	55	128	10.5
2200	28	88	155	16.3	83	155	15.3	78	153	14.2
	26	81	150	14.8	76	149	13.9	72	147	13.1
	24	74	144	13.6	70	143	12.8	66	142	12.0
	22	67	138	12.3	64	137	11.6	60	134	11.0
	20	60	130	11.1	57	128	10.5	53	125	10.0
2100	18	54	122	10.1	50	119	9.6	47	115	9.1
	28	84	152	15.2	79	151	14.2	74	150	13.3
	26	77	146	13.8	73	145	13.0	68	144	12.2
	24	71	141	12.6	67	140	11.9	63	138	11.3
	22	64	134	11.5	60	133	10.9	57	130	10.4
2000	20	57	127	10.4	54	124	9.9	51	121	9.5
	18	50	118	9.5	48	114	9.0	45	110	8.6
	28	79	148	14.1	75	147	13.3	70	146	12.5
	26	73	143	12.9	69	142	12.2	65	140	11.5
	24	67	137	11.9	63	136	11.3	59	133	10.6
2000	22	60	131	10.9	57	129	10.3	54	126	9.8
	20	54	122	9.9	51	120	9.4	48	116	9.0
	18	47	113	8.9	45	109	8.5	42	104	8.1

Cruise Performance

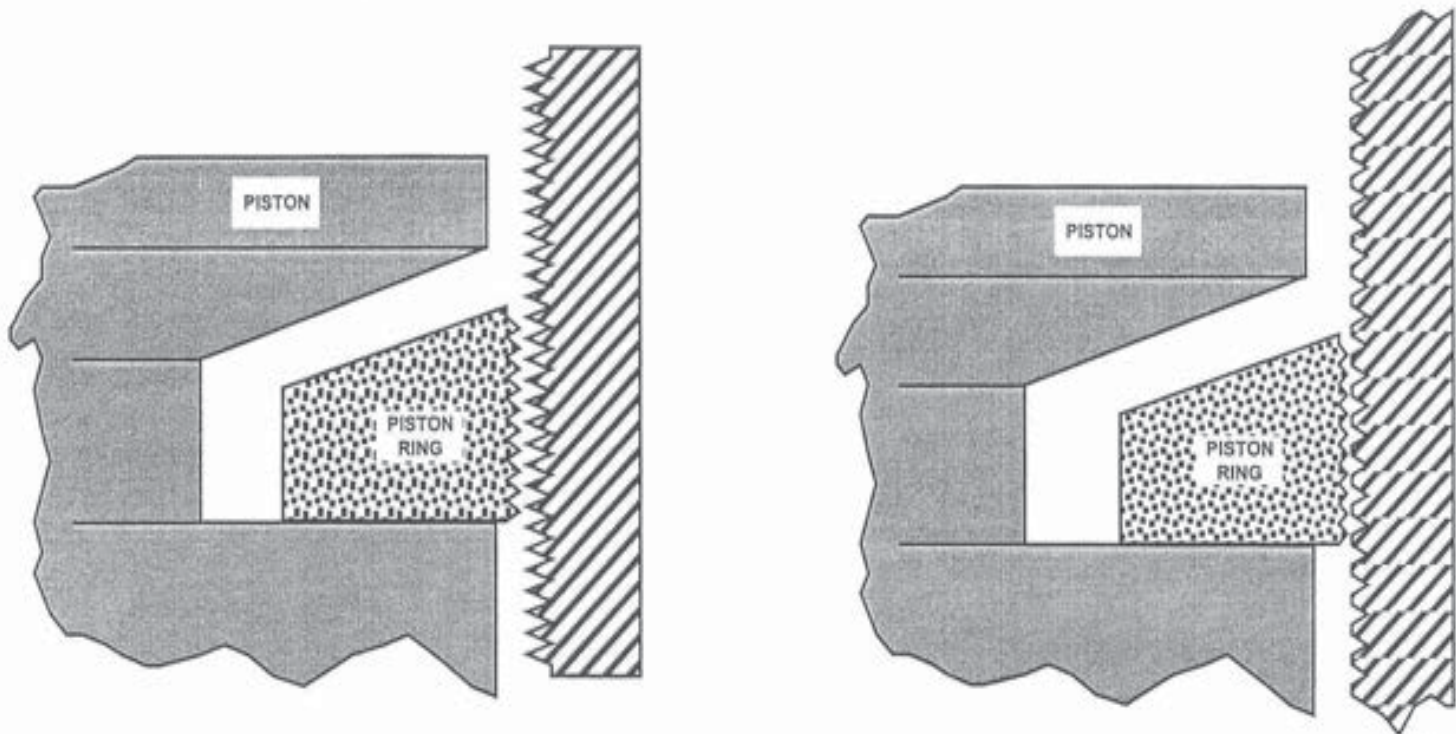
Friction Horsepower Loss



Brake Mean Effective Pressure



Ring Seating



Ring Seating

And The Most Important

FLY FREQUENTLY!

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CESSNA *PILOTS* ASSOCIATION



Paul New

Tactical Data Analysis

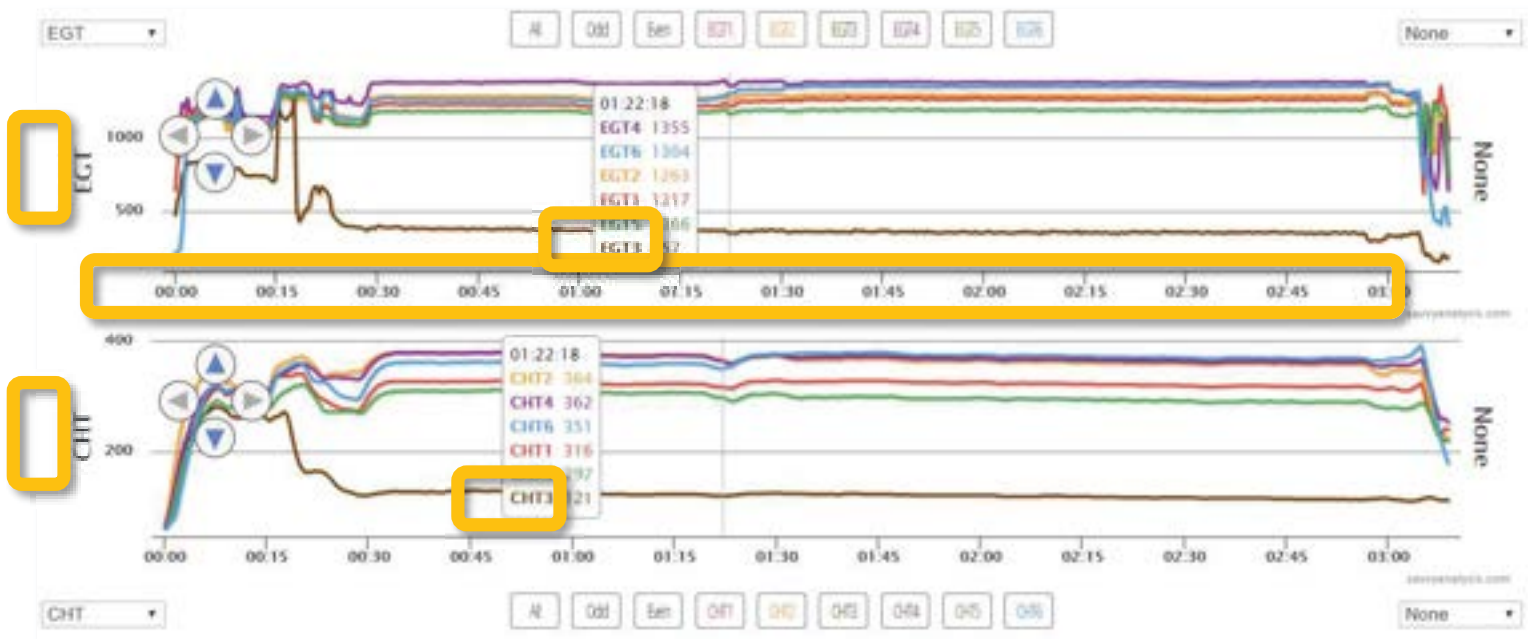
Identifying a problem before it
identifies you

Section Ten

Cause and Effect



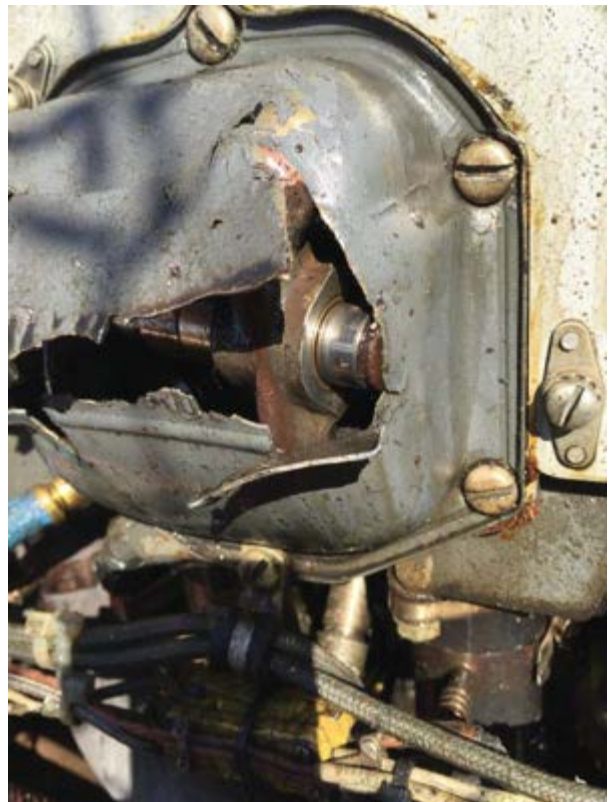
A True 182T Story



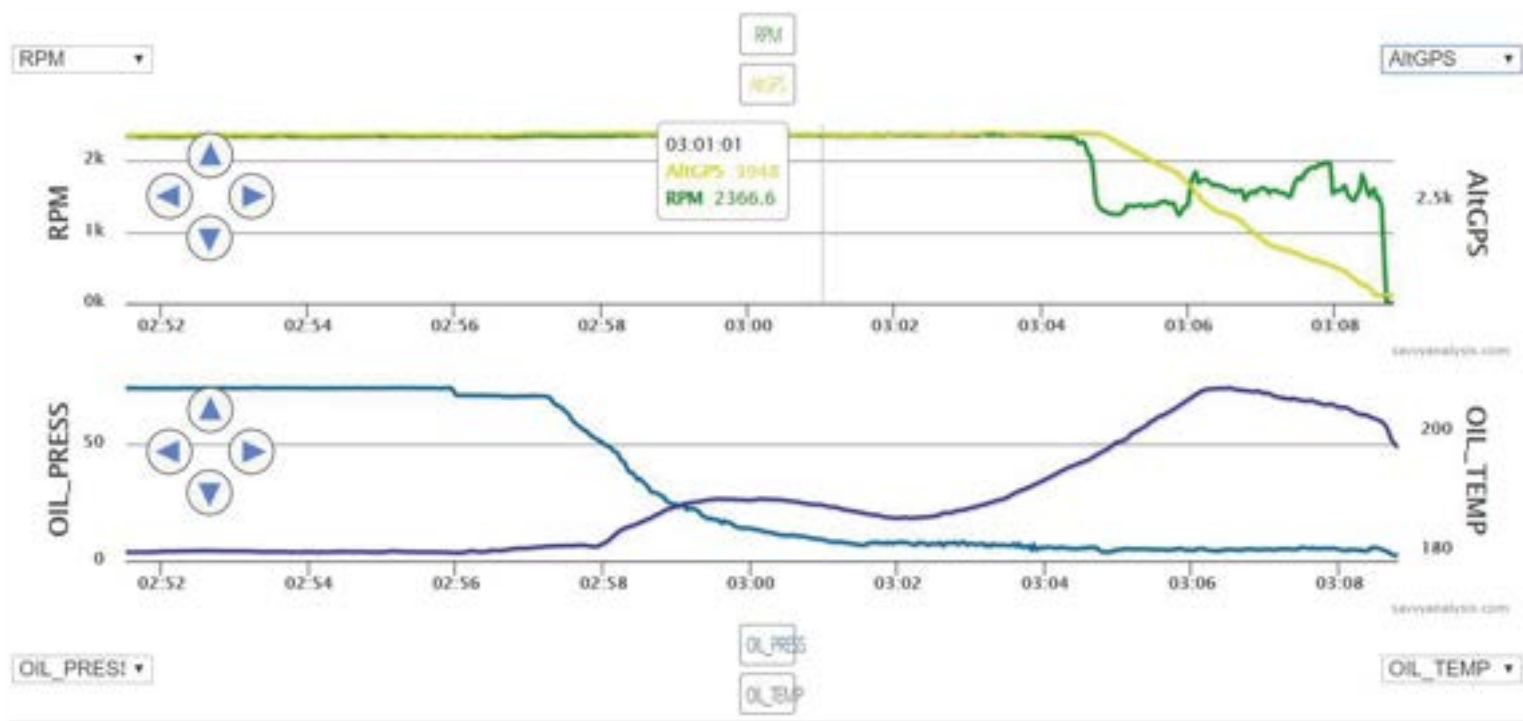
Catastrophic cast aluminum failure



An Inside Job







Using Data in Real Time

- How/where to view and analyze data
- What's normal – establish baselines
- Understand what the various engine parameters are
- Distinguish indication issues from true failures
- Find correlations between indications

Data Acquisition



Data Acquisition



Data Acquisition



Savvy Analysis Free	www.savvyanalysis.com	free
Savvy Analysis Pro	www.savvyanalysis.com	\$129
Cirrus Reports	www.cirrusreports.com	free
EGTrends \$99	www.egttrends.com	
EZ Trends	www.jpainstruments.com	free

Whether you own, rent or borrow the airplane you fly,
in-flight problem solving is your job.

Flowchart For Problem Resolution



Know Your Limitations



Max RPM? _____

Max MAP? _____

Max FF

TIT max and normals

CHT Max

Oil Temp Red line

Know Your Baselines



EGT at take off
TIT normals in flight
CHT in climb & cruise
Oil pressure at 180 degrees
Buss voltages

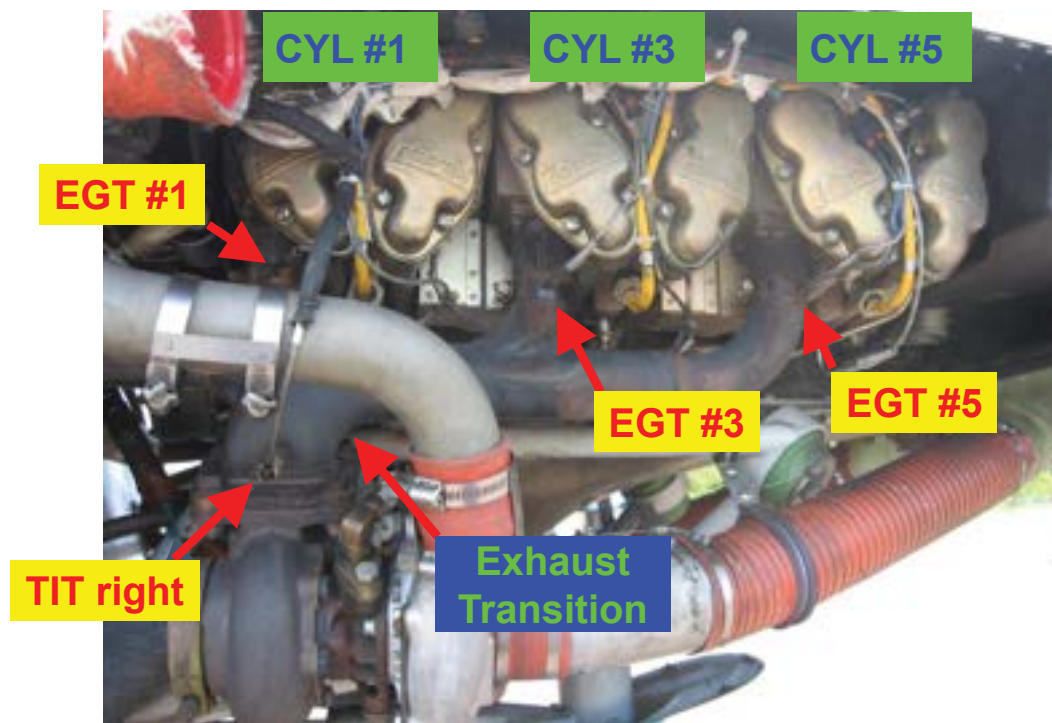




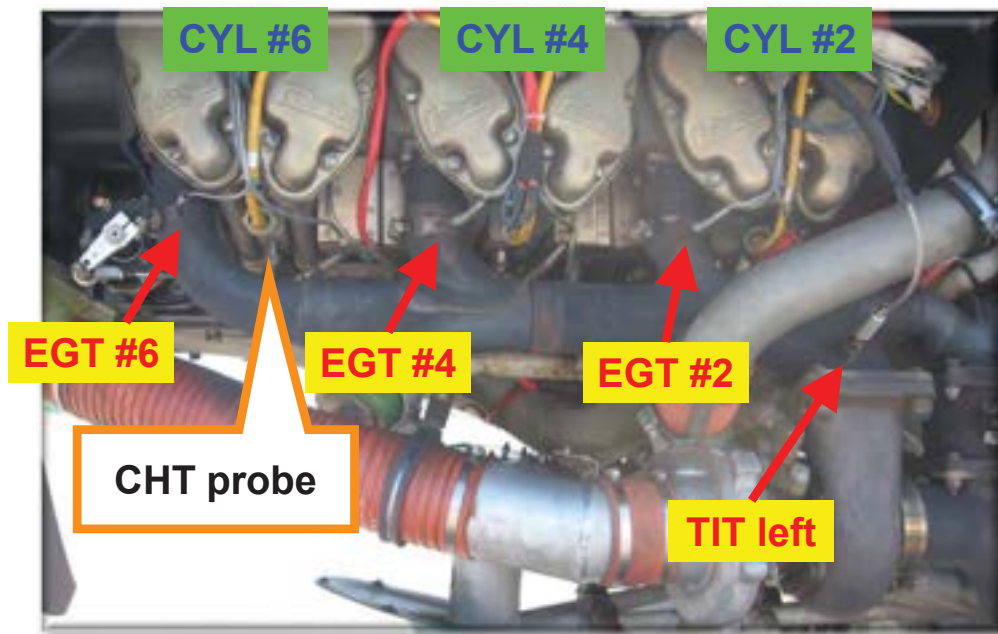
Tires - just to make a point



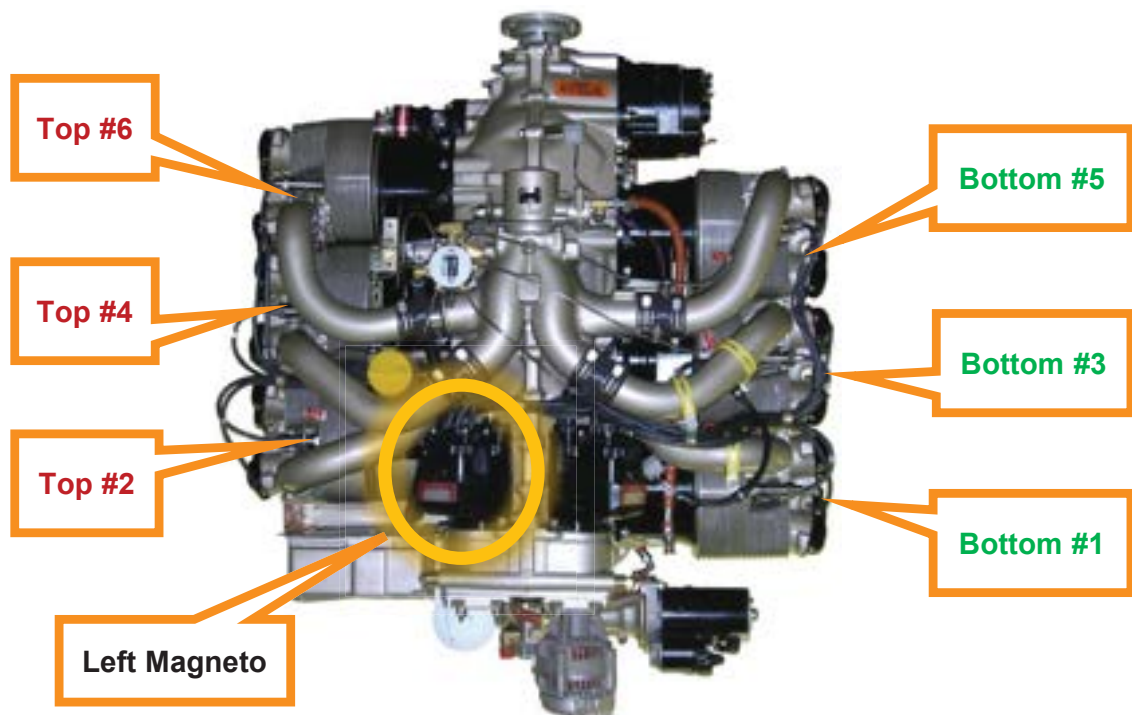
Cylinder Arrangement - right side



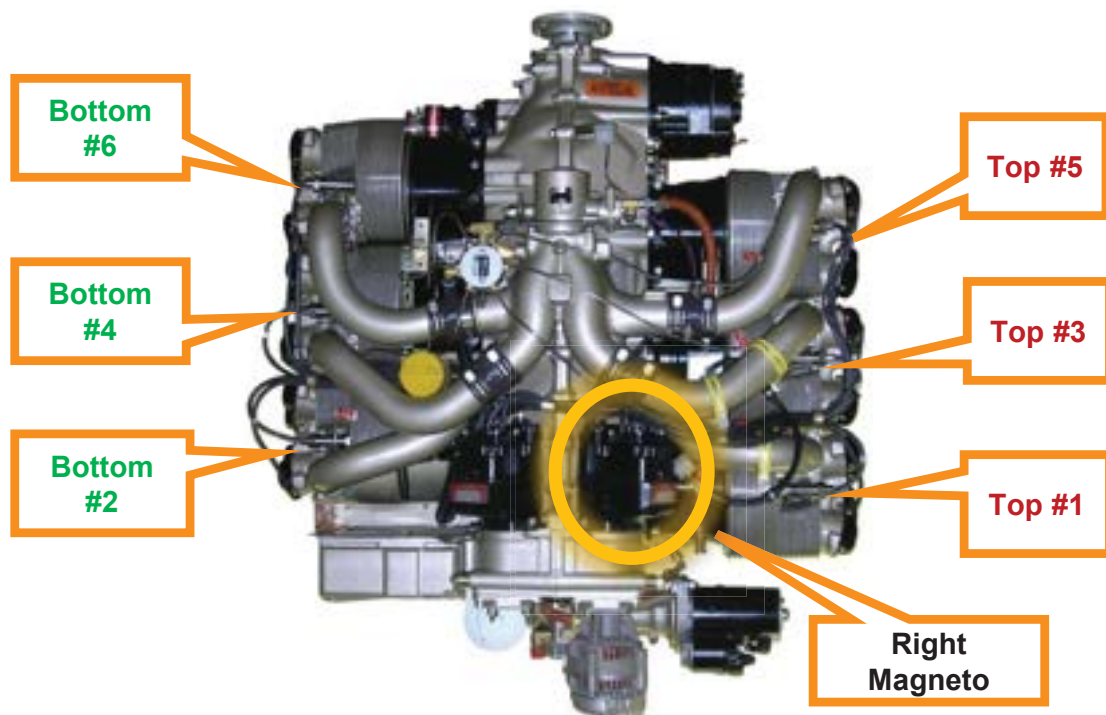
Cylinder Arrangement - left side



Ignition Configuration



Ignition Configuration



Magneto Impulse Coupling



SUNDAY SERMON

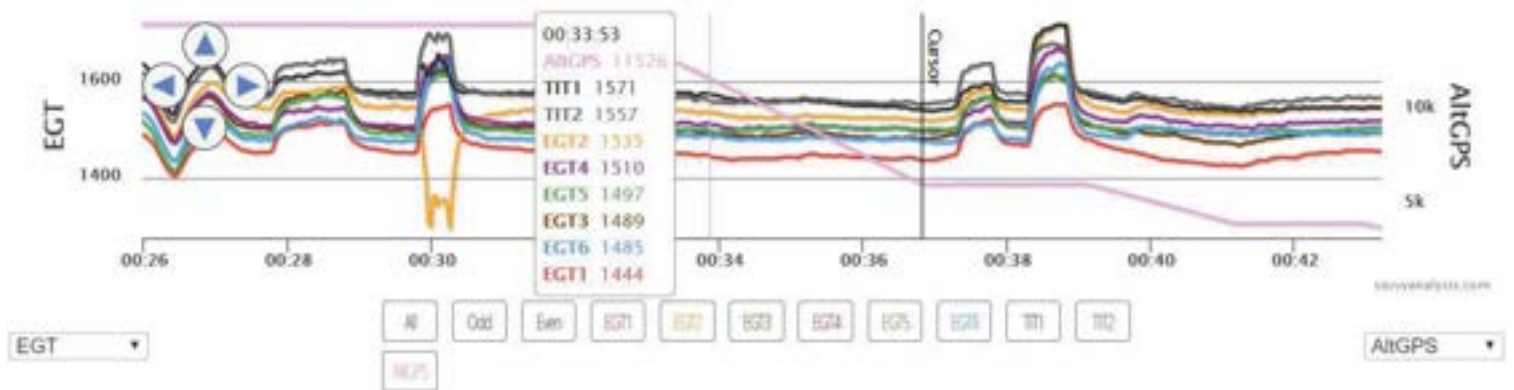
NEVER
turn the
propeller
in it's
operating
direction.

Ignition System

- System Ops Check
- RPM drop
- EGT rise on one spark plug

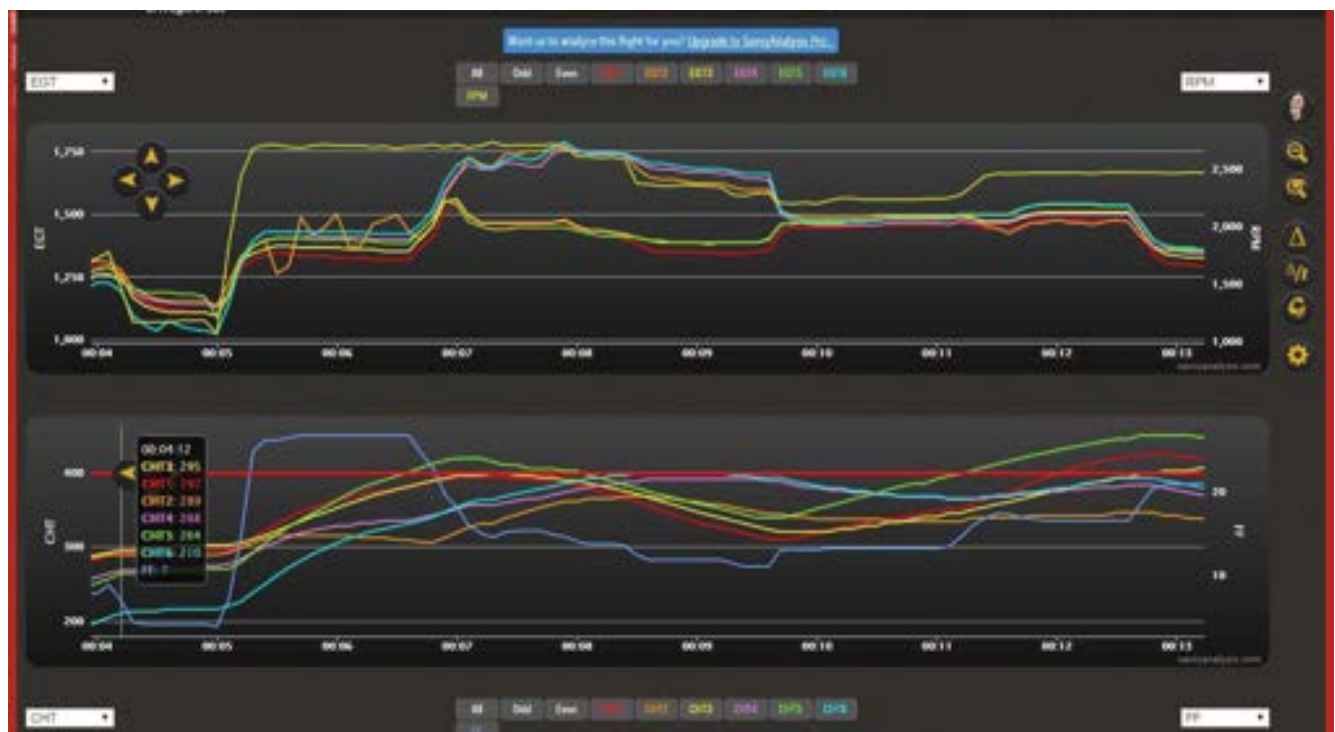


Ignition System

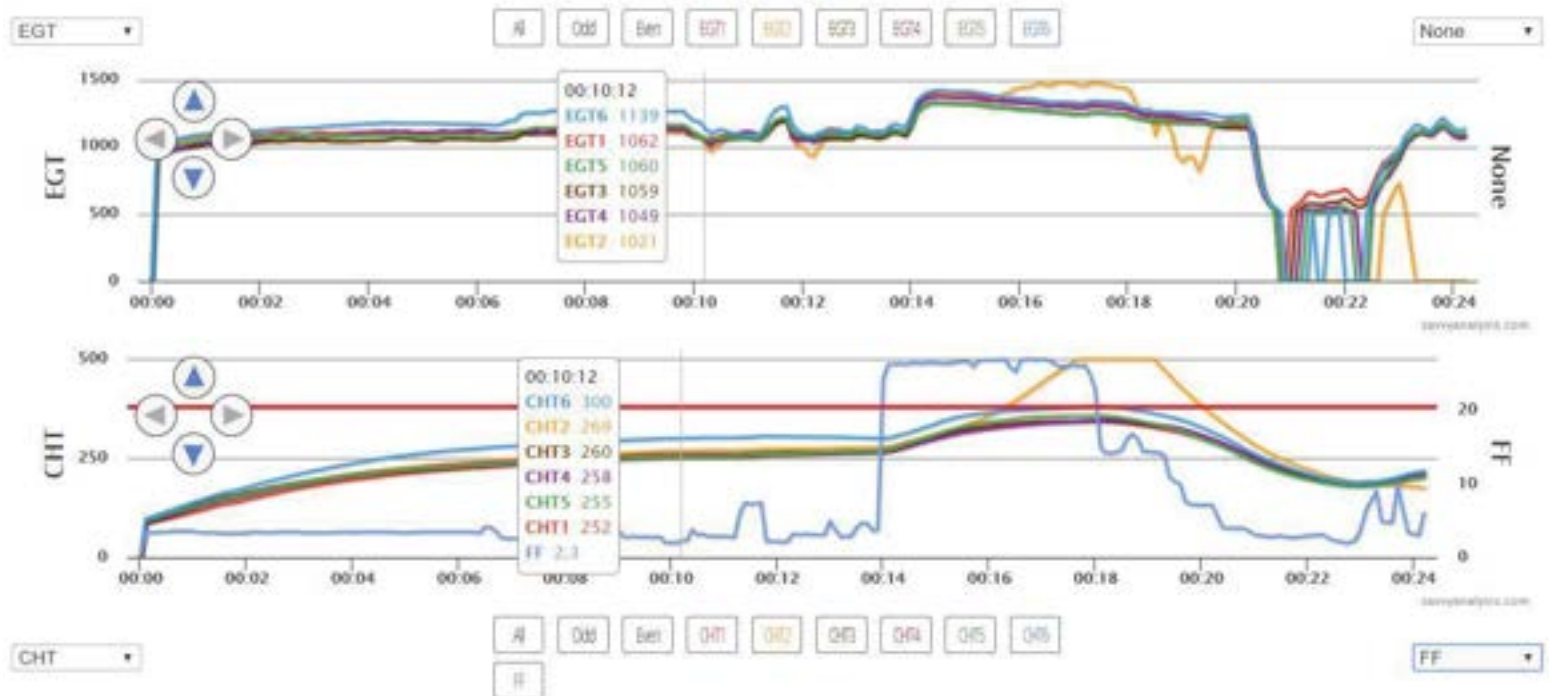




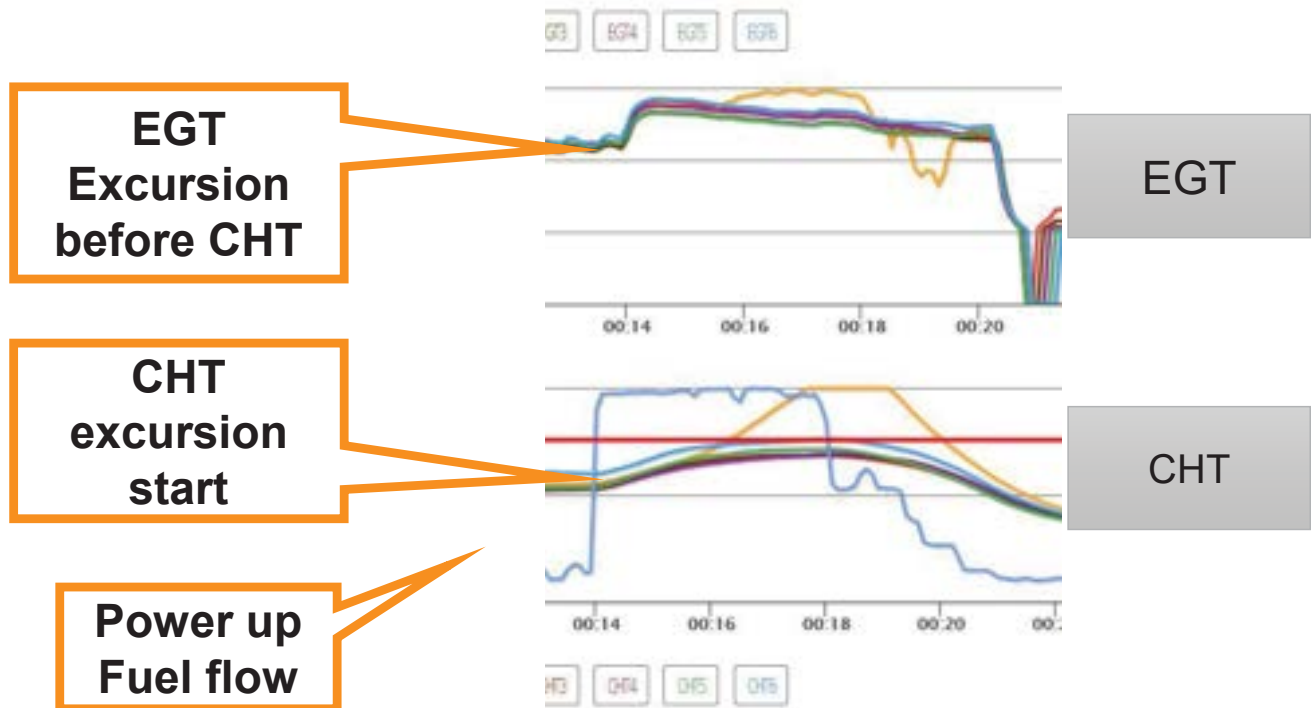
Pre-ignition - broken ceramic and more.



Destructive Detonation sample



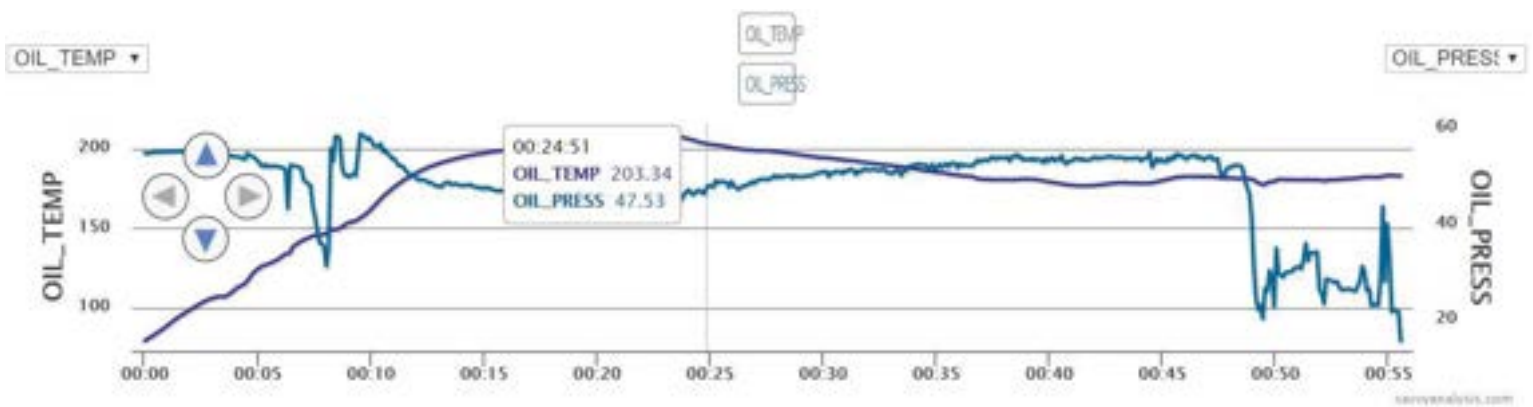
Destructive Detonation sample



Oil Pressure vs Oil Temp

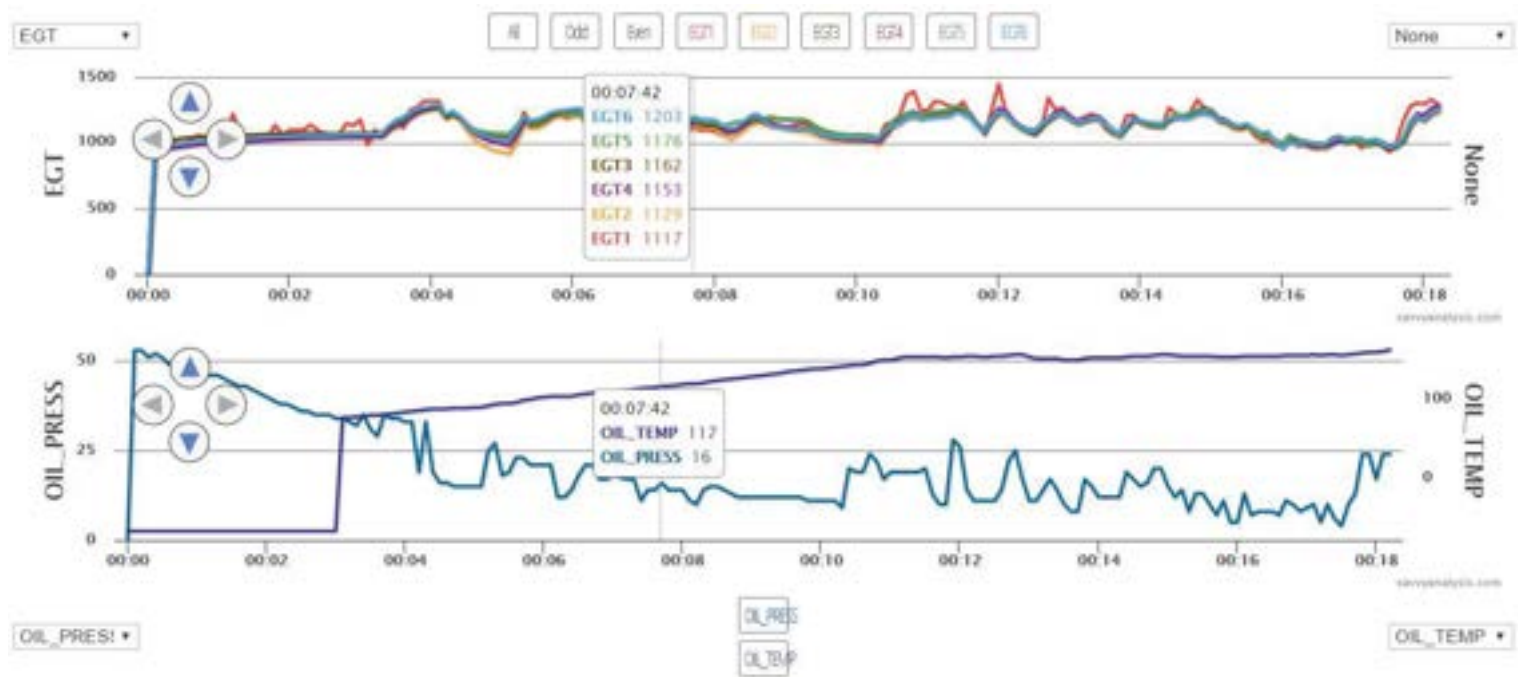


Oil Pressure vs Oil Temp



Typical oil pressure at 180 degrees F should be 55 p.s.i.

Oil Pressure



Fuel Flow

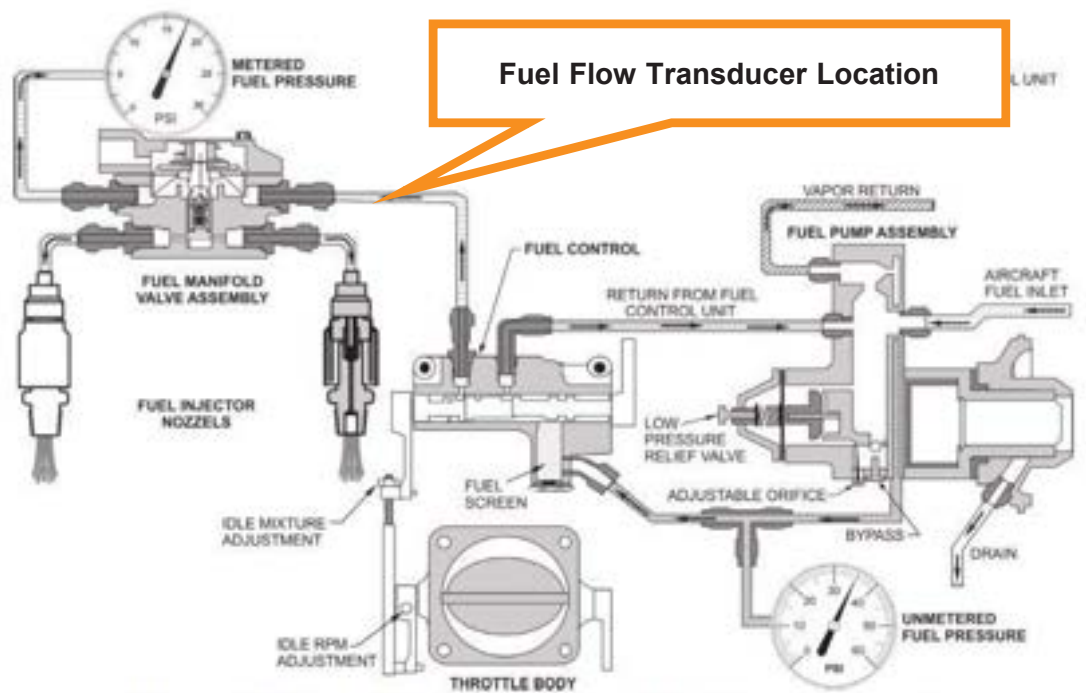
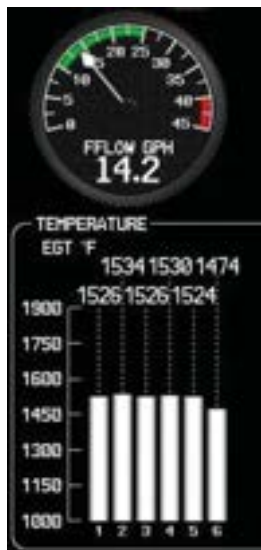
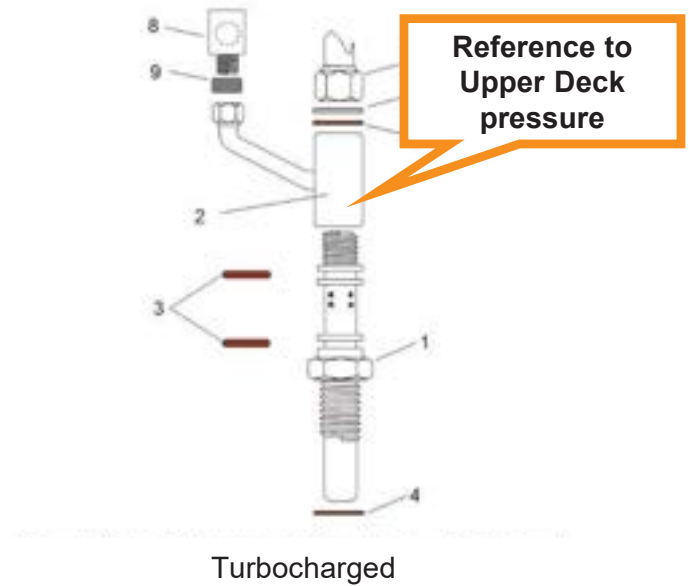
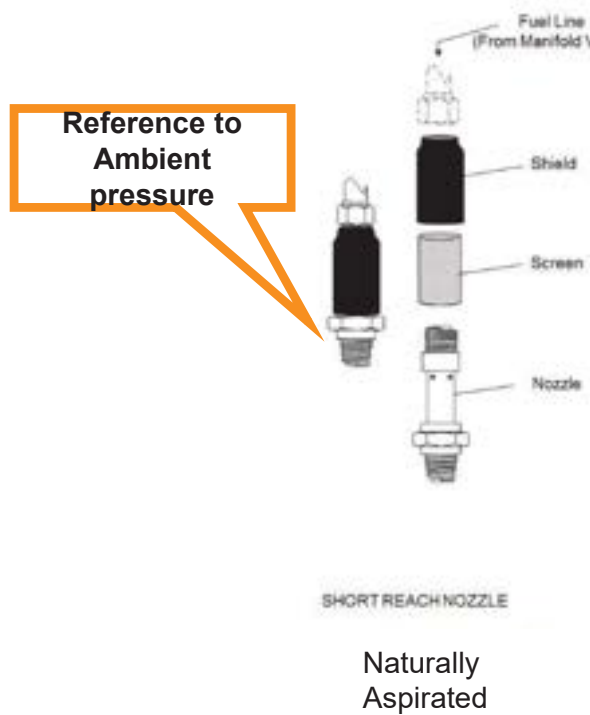


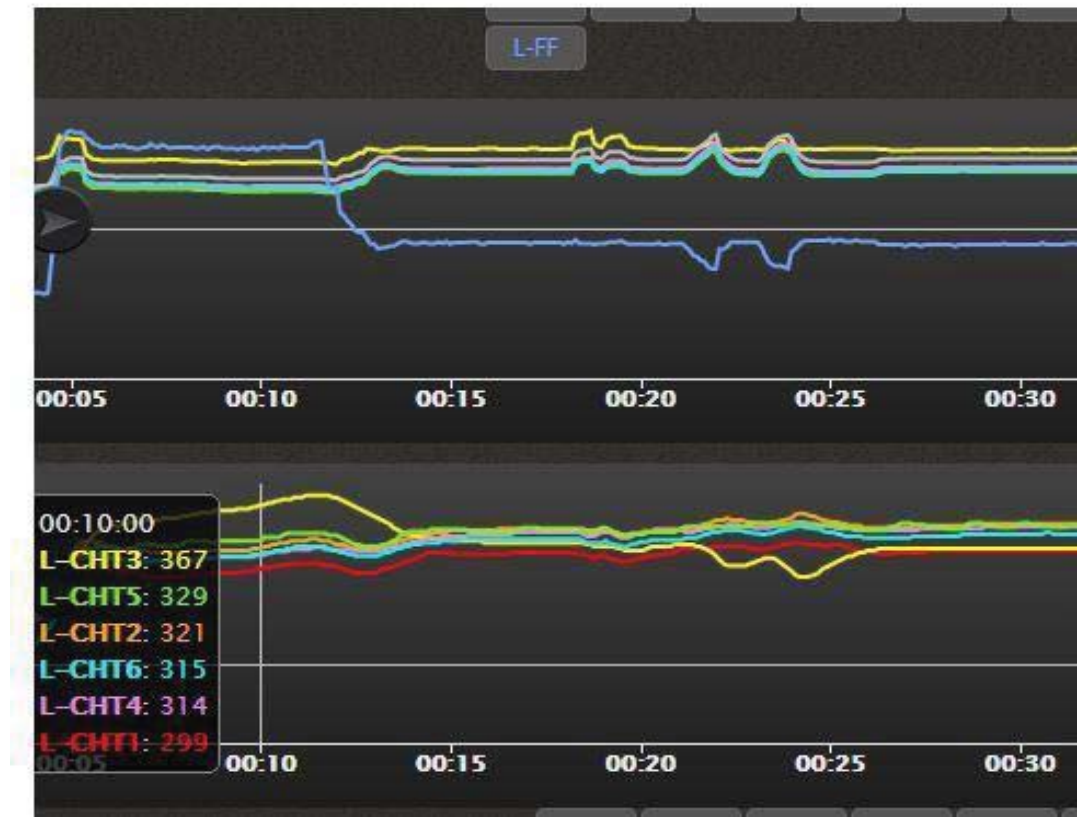
Figure 6-3. Typical Naturally Aspirated Fuel System Schematic (with Fuel Control Unit)

Fuel Nozzles - dirt simple



High CHT

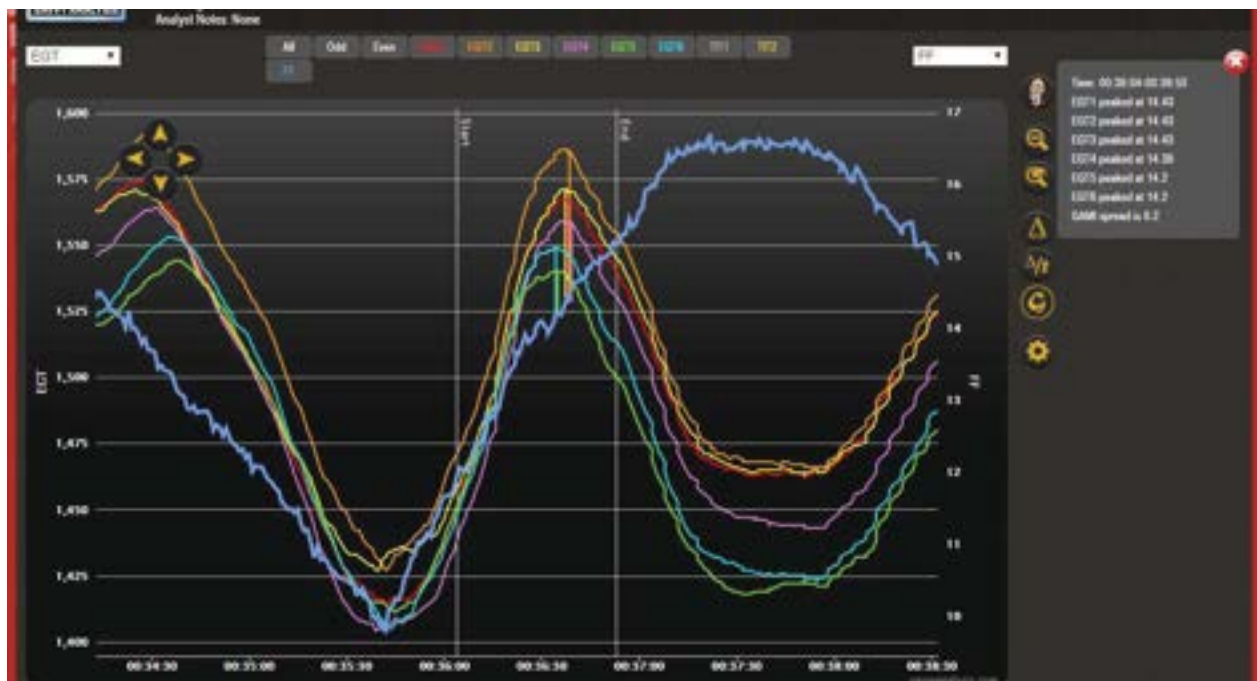
Take off #3 CHT is high but goes low in cruise. Note the EGT during the two extra leaning events. CHT is a good indicator of power.



Lean Test

- www.gami.com for full procedure
- Exposes fuel injector imbalance and condition (should be used to determine maintenance action)
- Can help identify induction leaks
- Establishes base line for certain maintenance events (injector cleaning)

Lean Test - Detail



Lean Test

Up close view of
Fuel Flow on
each cylinder
when it peaked.
Your results may
vary. :)



SUNDAY SERMON

**Don't
clean the
fuel injector
nozzles
unless the
data
supports it.
Minimize MIF**

Induction Leak Test

Cylinder	Rank (Hi to Lo)	29 inches/EGT Temp	22 inches/EGT Temp	New Rank (Hi to Lo)	Temp Difference
5	1	1615	1571	3	-44
3	2	1612	1552	5	-60
1	3	1605	1576	2	-29
2	4	1583	1570	4	-13
6	5	1577	1590	1	13
	6	1556	1547	6	-9

NOTE: Test Conducted at 4,500 FT

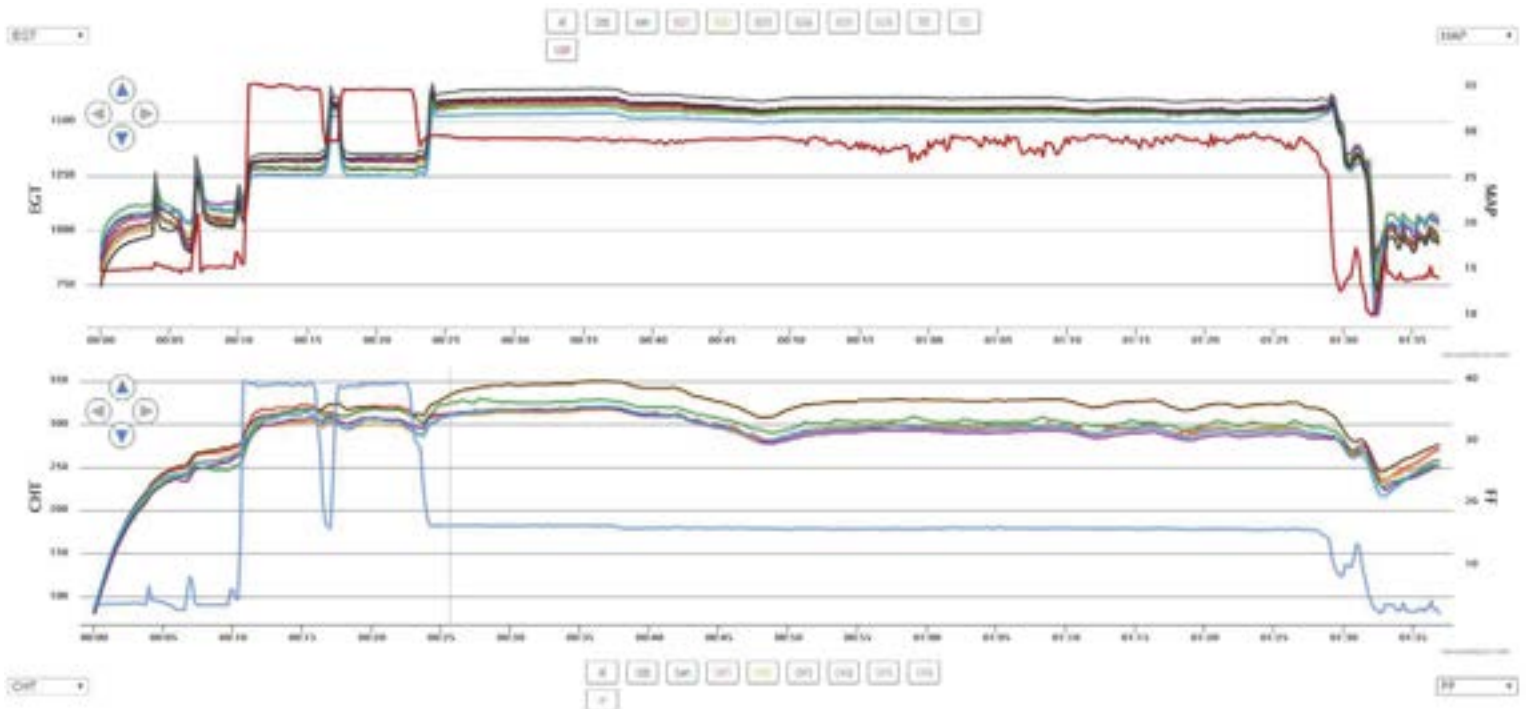
Amps vs Volts



Battery

**Alternator
Exposed to the
Elements**

Troubleshooting Exercise #1



Troubleshooting Exercise #2



Putting It Together

- Know your Baselines
- Watch for Baselines in all flight situations
- React to Changes based on actual data.
- Corroborate data to confirm actual issue vs just indication anomaly
- Save all flight data for possible review
- Results: Safer flights, reduced stress and confident decision making.

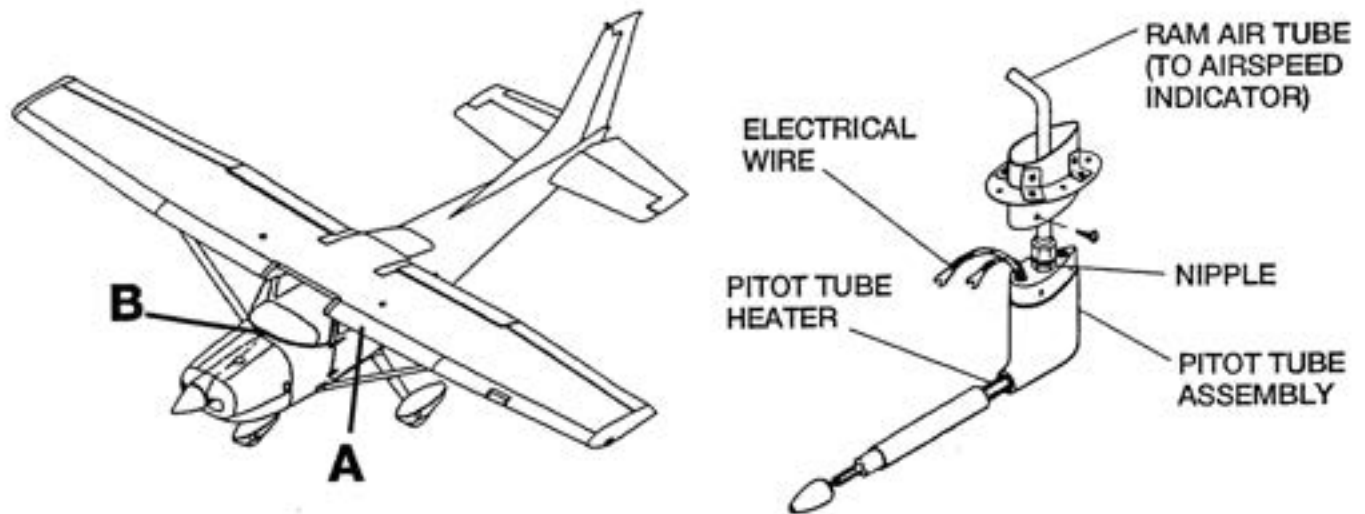


182S, 182T, T182T Skylane

Utilities

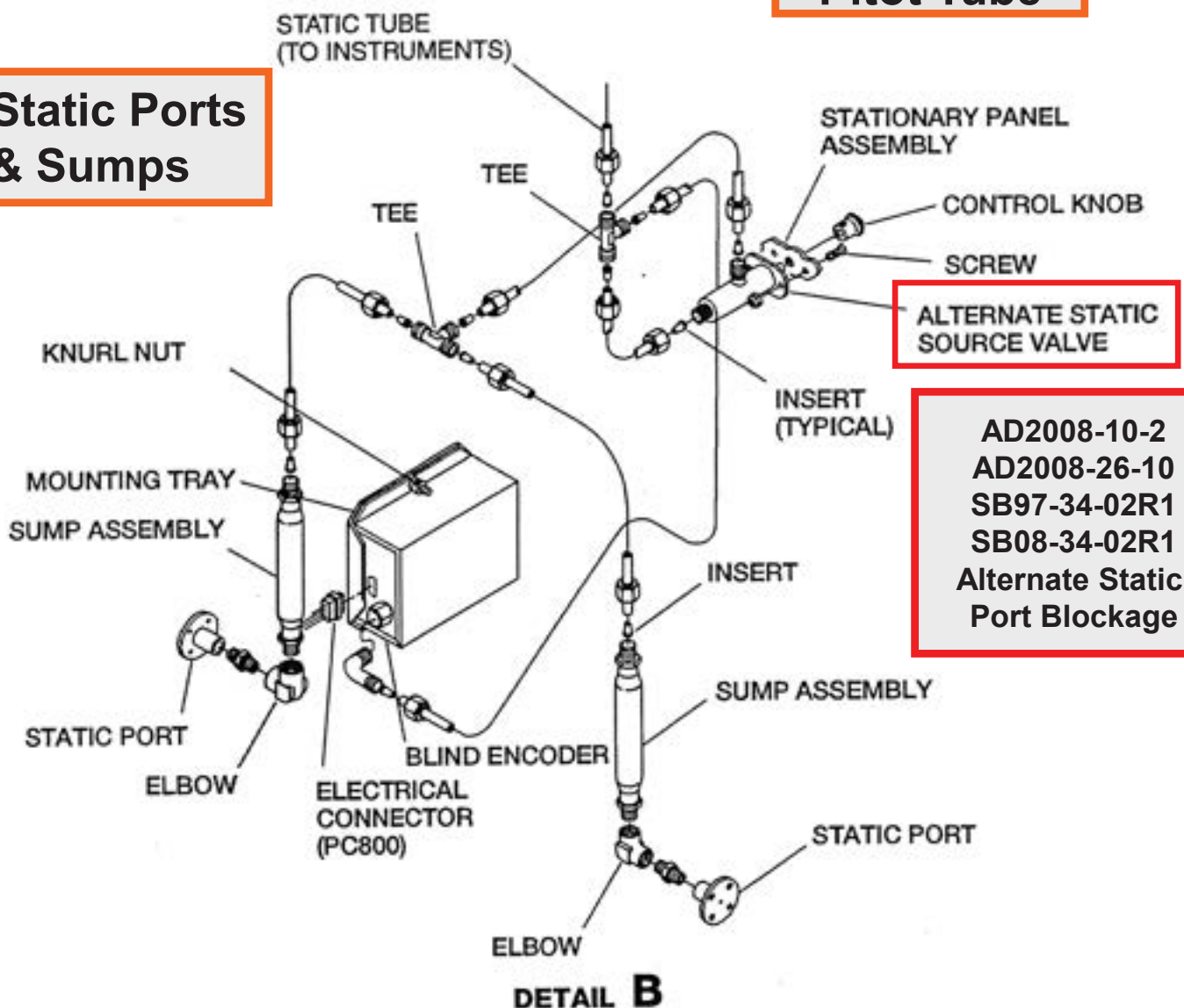
Section Eleven

Pitot and Static Systems Installation



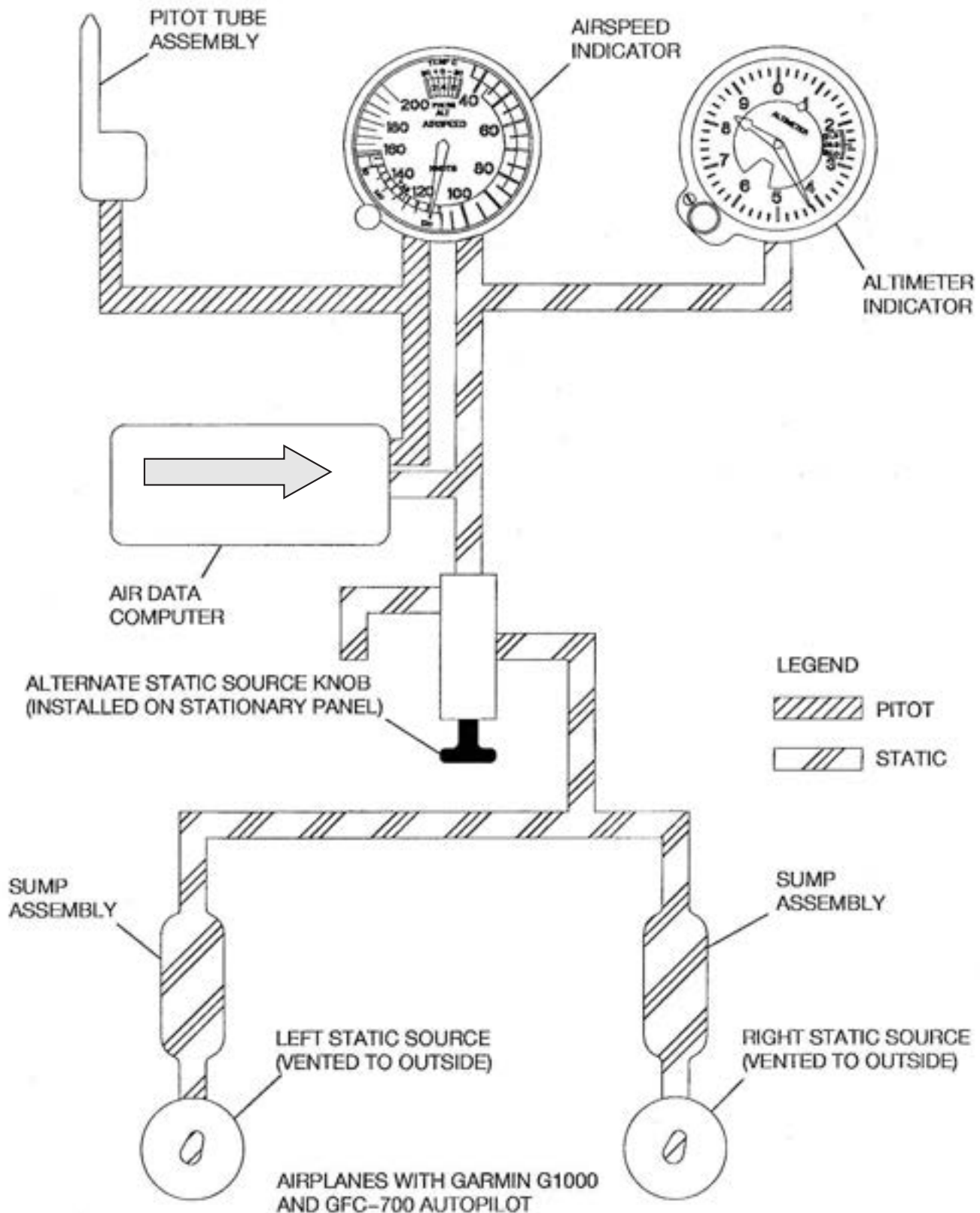
Pitot Tube

Static Ports & Sumps

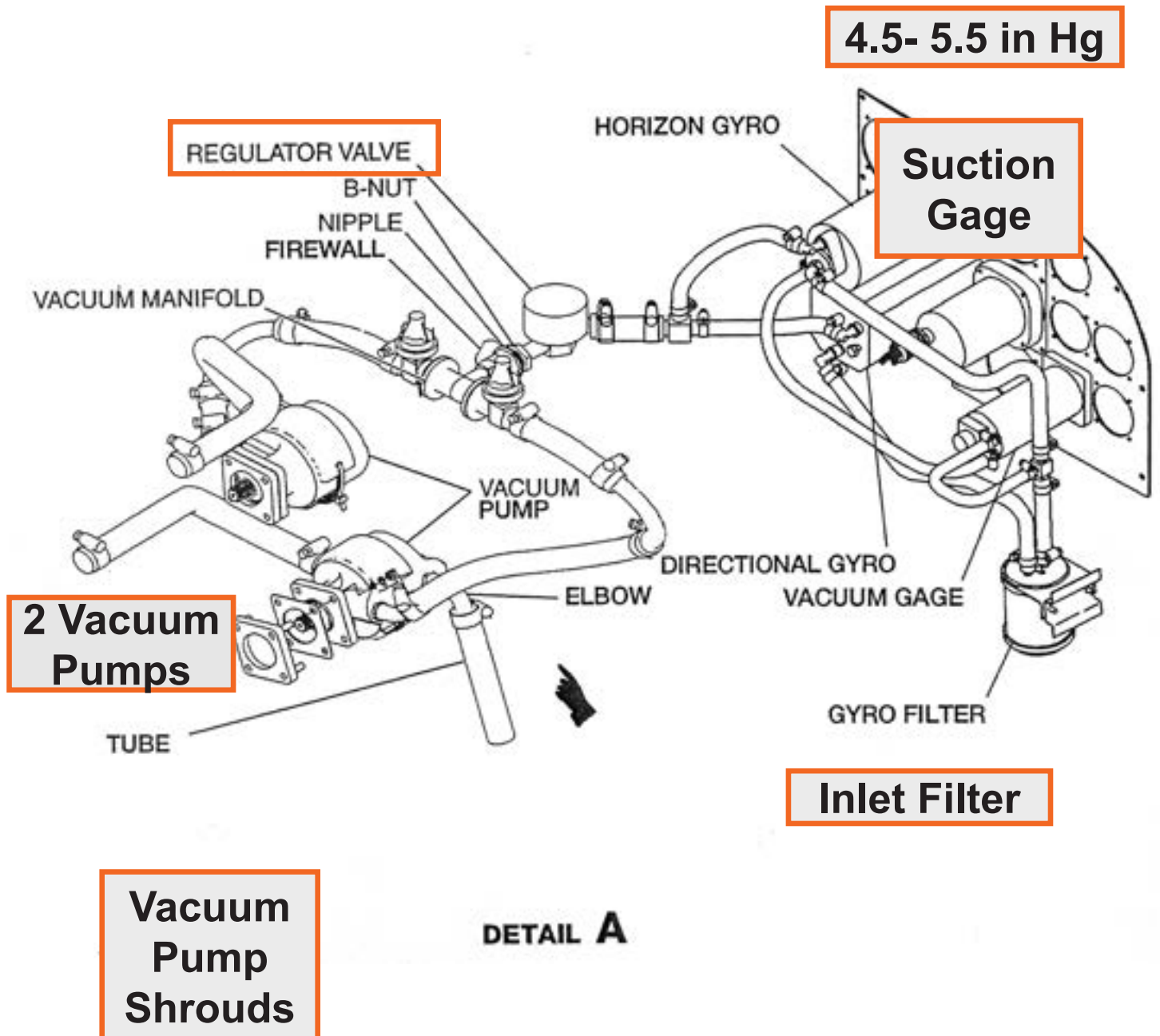


AD2008-10-2
AD2008-26-10
SB97-34-02R1
SB08-34-02R1
Alternate Static
Port Blockage

Pitot and Static Installation G1000 Installation



182S, 182T Vacuum System
NOT G1000

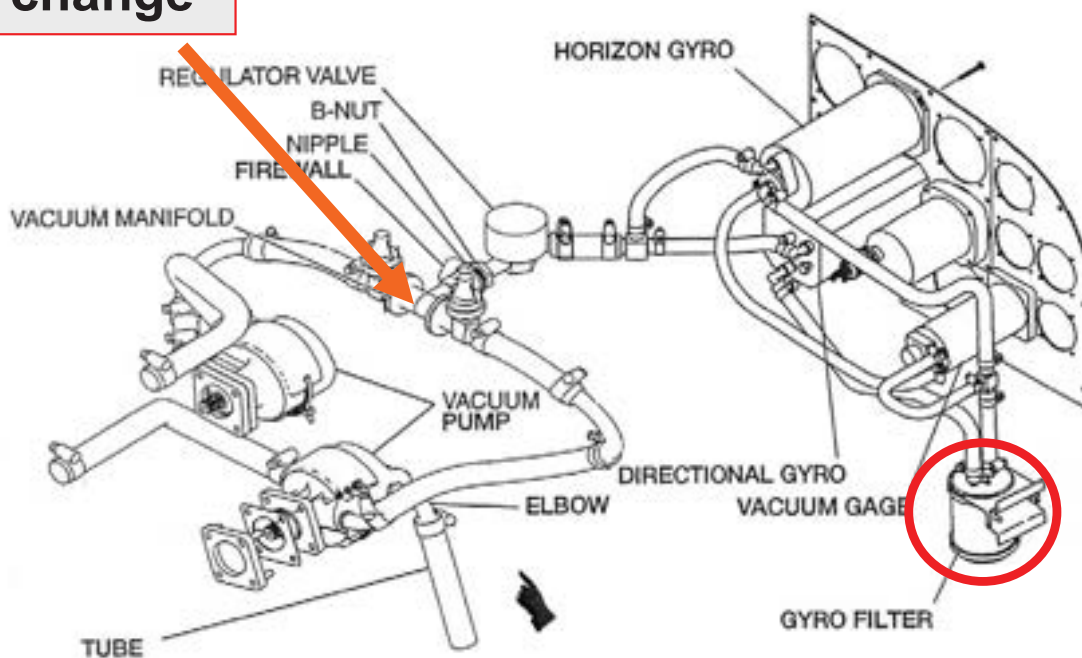


182S, 182T Vacuum
System NOT G1000

**Replace
Regulator
Filter Every
100 hours or
Annual
Inspections
B3-5-1 Filter
Part Number**

**SB02-37-04
10 yr change**

**Cessna SE82-8
Vacuum System
Maintenance**



DETAIL A

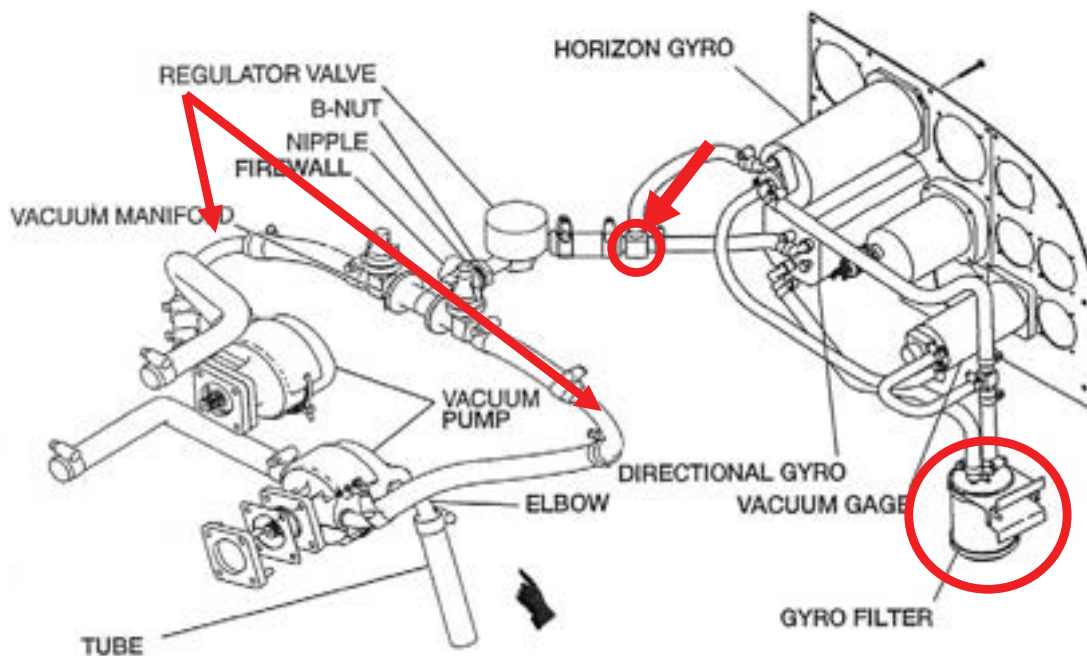
**Replace Every
500 hours**

**Check
Date
Code
Replace
Hoses
Every 10
Years**

182S, 182T Vacuum
System NOT G1000

SB99-37-01
Aluminum Elbows,
To avoid collapsing of hoses on 182S

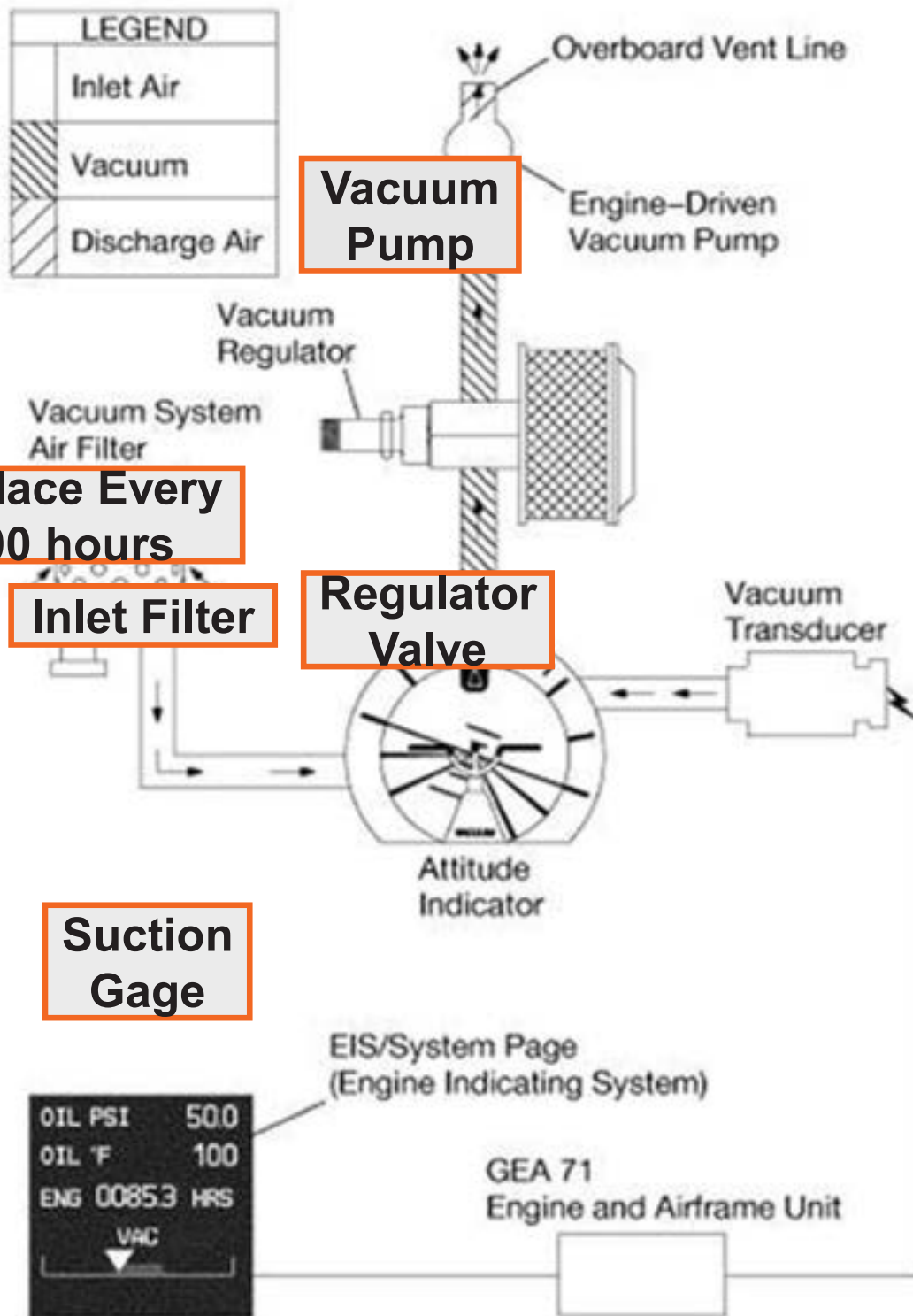
SB02-37-01 182T, T182T
SB02-37-03 182S
Reducer Fitting inspection
and replacement



DETAIL A

SB00-37-01 Only 182S Mandatory
Filter Replacement due to bad
batch of D9-18-1 inlet filters.

**Replace Regulator Filter Every
100 hours or
Annual Inspections
B3-5-1 Filter Part Number**

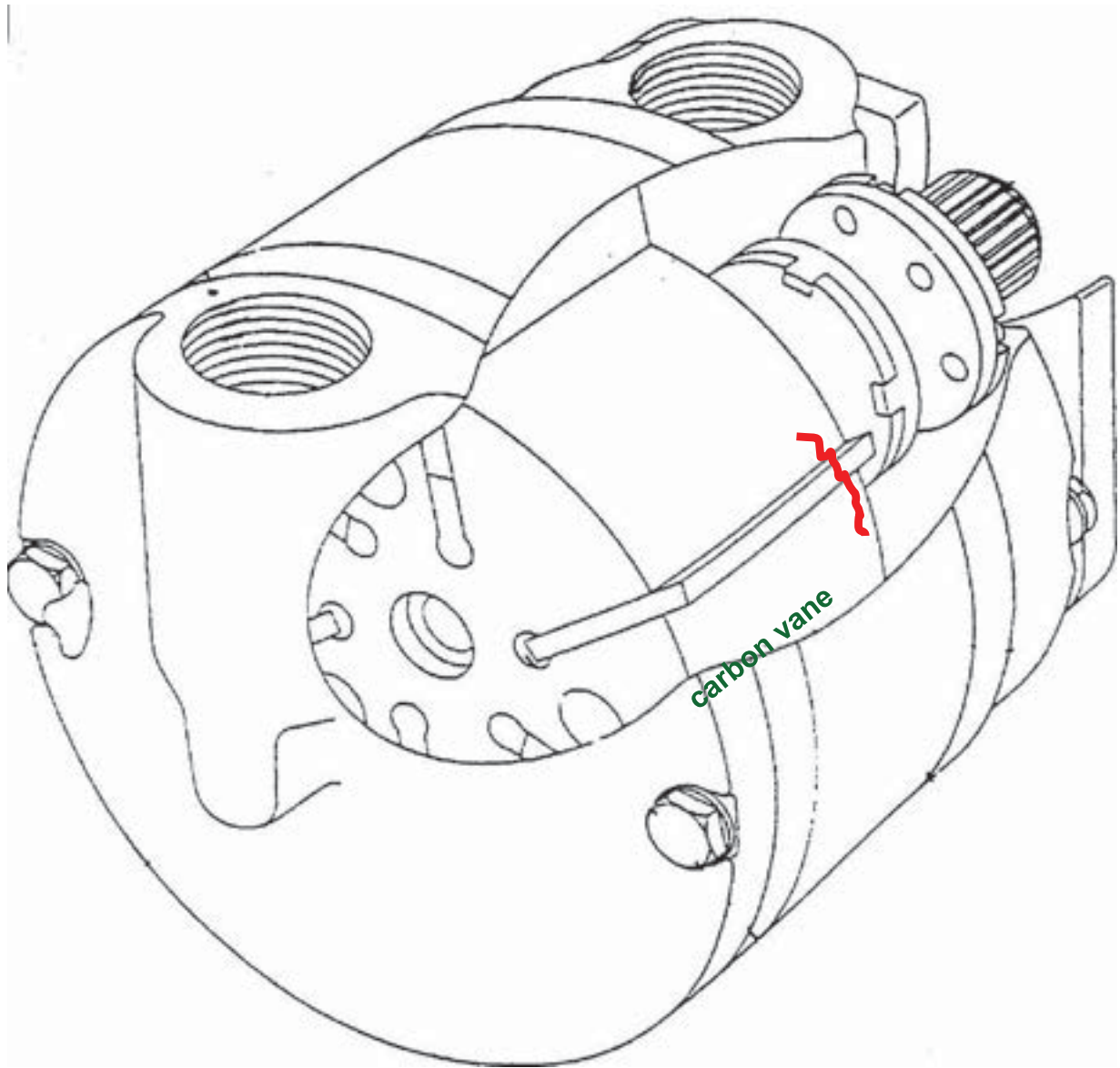


**Green
Line**

**4.5 to
5.5
inches**

**Min 4.5
at 1200
RPM**

Dry Air Vacuum Pump



**Myth of Moving the
Propeller Backwards . . .**



Service Newsletter

June 5, 2000

SNL00-8

TITLE

VACUUM PUMP GASKET INSTALLATION

TO

Cessna Distributors, Service Stations, Cessna Pilot Centers and applicable Owners of record.

MODELS AFFECTED

All Cessna model 172R, 172S, 182S, 206H and T206H series airplanes.

DISCUSSION

Reports have been received of the vacuum pump gaskets leaking when a cork gasket is installed in place of the Cessna recommended S3346-1 gasket. A cork gasket is supplied by Parker Hannifin Corporation, Airborne Division under their PMA approval with new pumps or 350 coupling kits.

The applicable Cessna Maintenance Manuals and Illustrated Parts Catalogs specify installation of a S3346-1 gasket. It is also important that specified torque values of 70 +/- 10 inch/lbs. be utilized. Tighten nuts evenly and progressively in a criss cross pattern.

To assist in achieving the proper torque values when torquing the vacuum pump nuts, a torque wrench adapter tool can be fabricated as shown in Figure 1.

It is recommended that if a vacuum pump or 350 coupling kit has been installed since the airplane was delivered from Cessna that steps are taken to ensure that the Cessna recommended S3346-1 gasket was properly installed.

NOTE: The information contained in this Cessna Service Newsletter shall be considered an amendment to the Cessna Manufacturer's Maintenance Manual.

MATERIAL

The following is available from Cessna Parts Distribution through an appropriate Cessna Service Station for the suggested list price shown.

Part Number	Description	Qty/Airplane	Price
S3346-1	Gasket	2 (If required)	\$ 1.24 (PS) ea.

ALL PRICES SUBJECT TO CHANGE WITHOUT NOTICE

Page 1 of 2

To obtain satisfactory results, procedures specified in this publication must be accomplished in accordance with accepted methods and prevailing government regulations. The Cessna Aircraft Company cannot be responsible for the quality of work performed in accomplishing the requirements of this publication.

The Cessna Aircraft Company, Product Support, P.O. Box 1700, Wichita, Kansas 67277, U.S.A. (316) 517-5300 Facsimile (316) 542-6000

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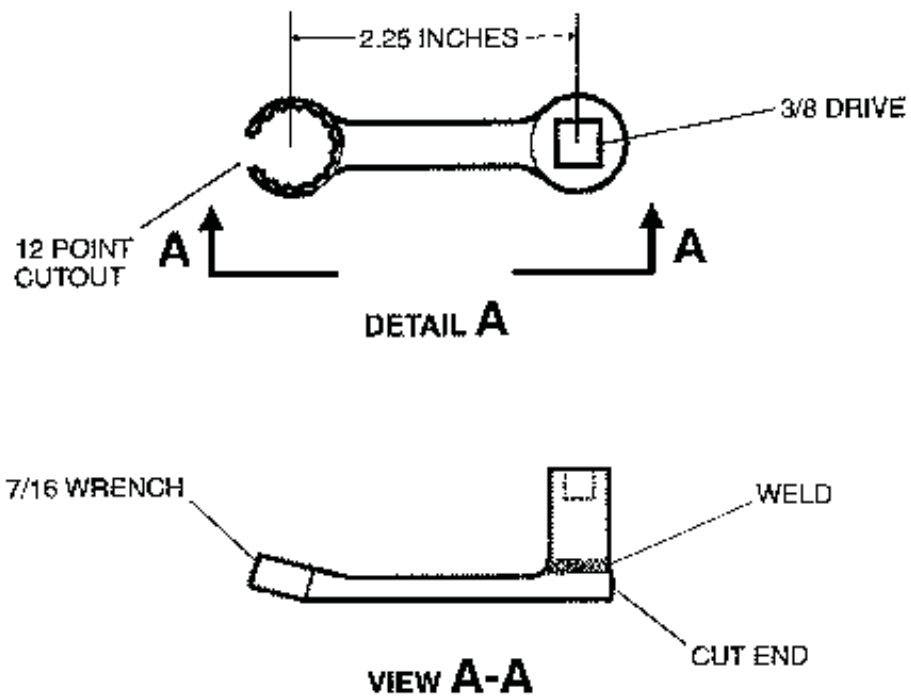
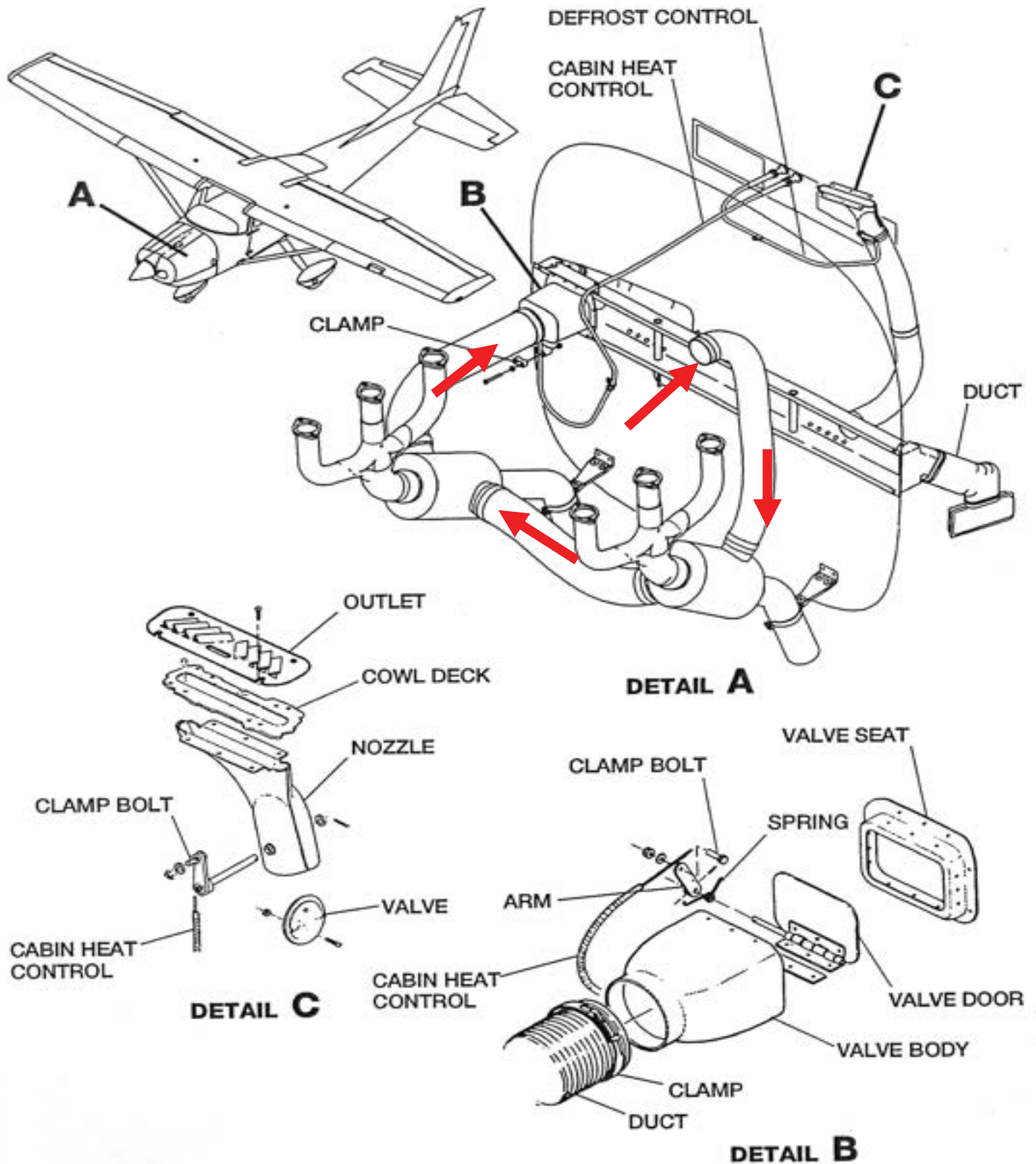


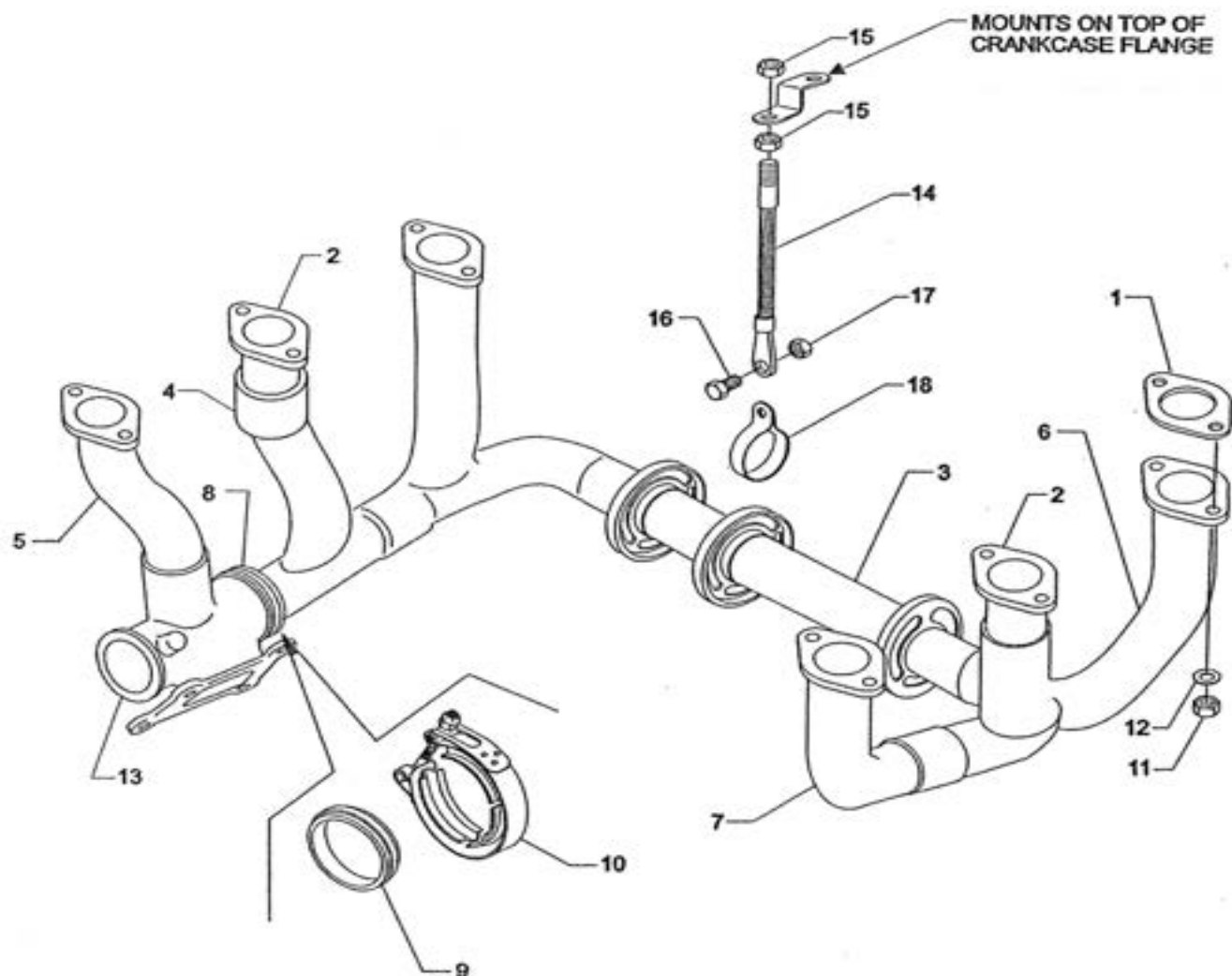
Figure 1. Vacuum Pump Torque Wrench Adapter

* * * * *

Airflow Path

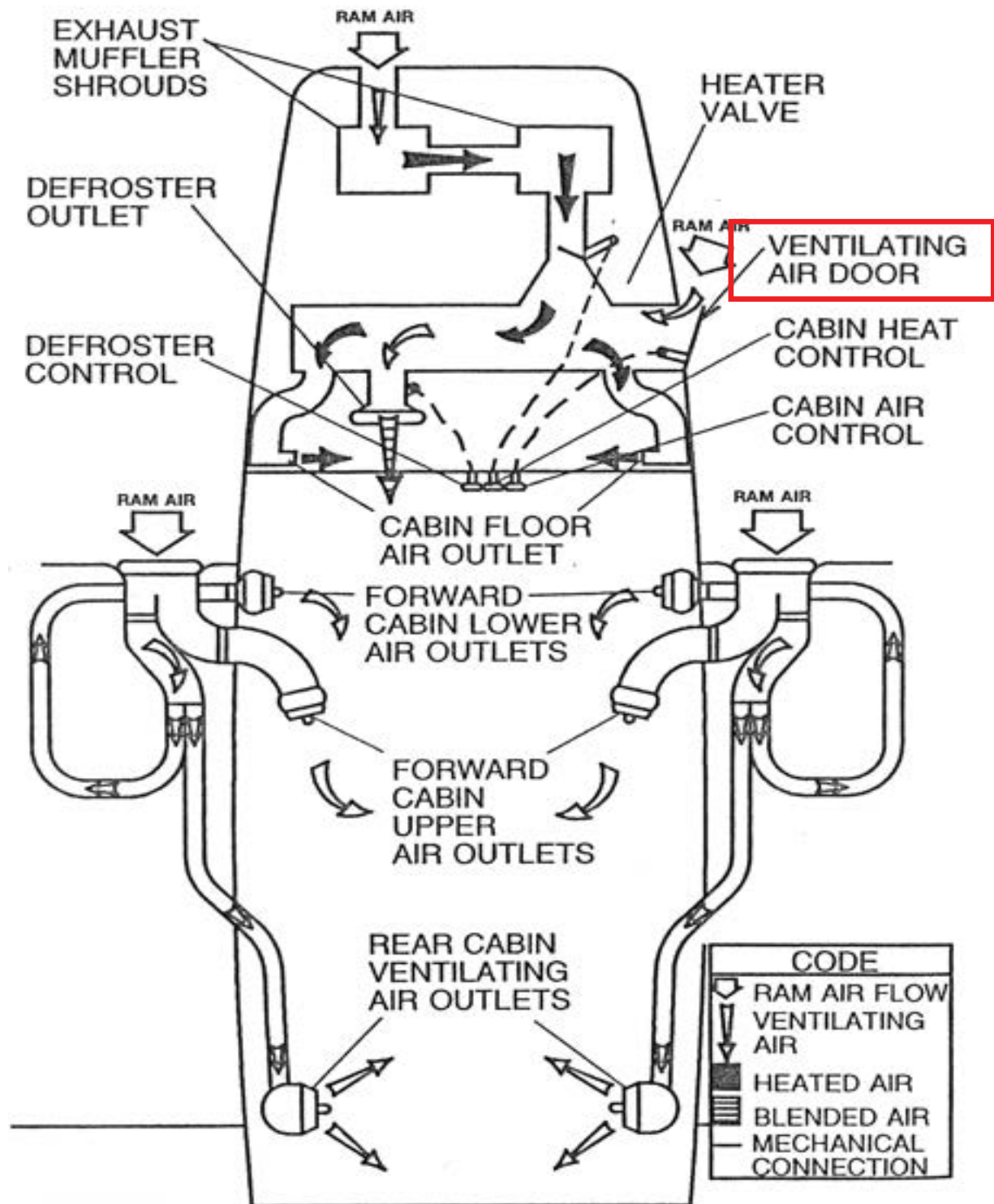


T182T Exhaust Pipes & Transition Assembly

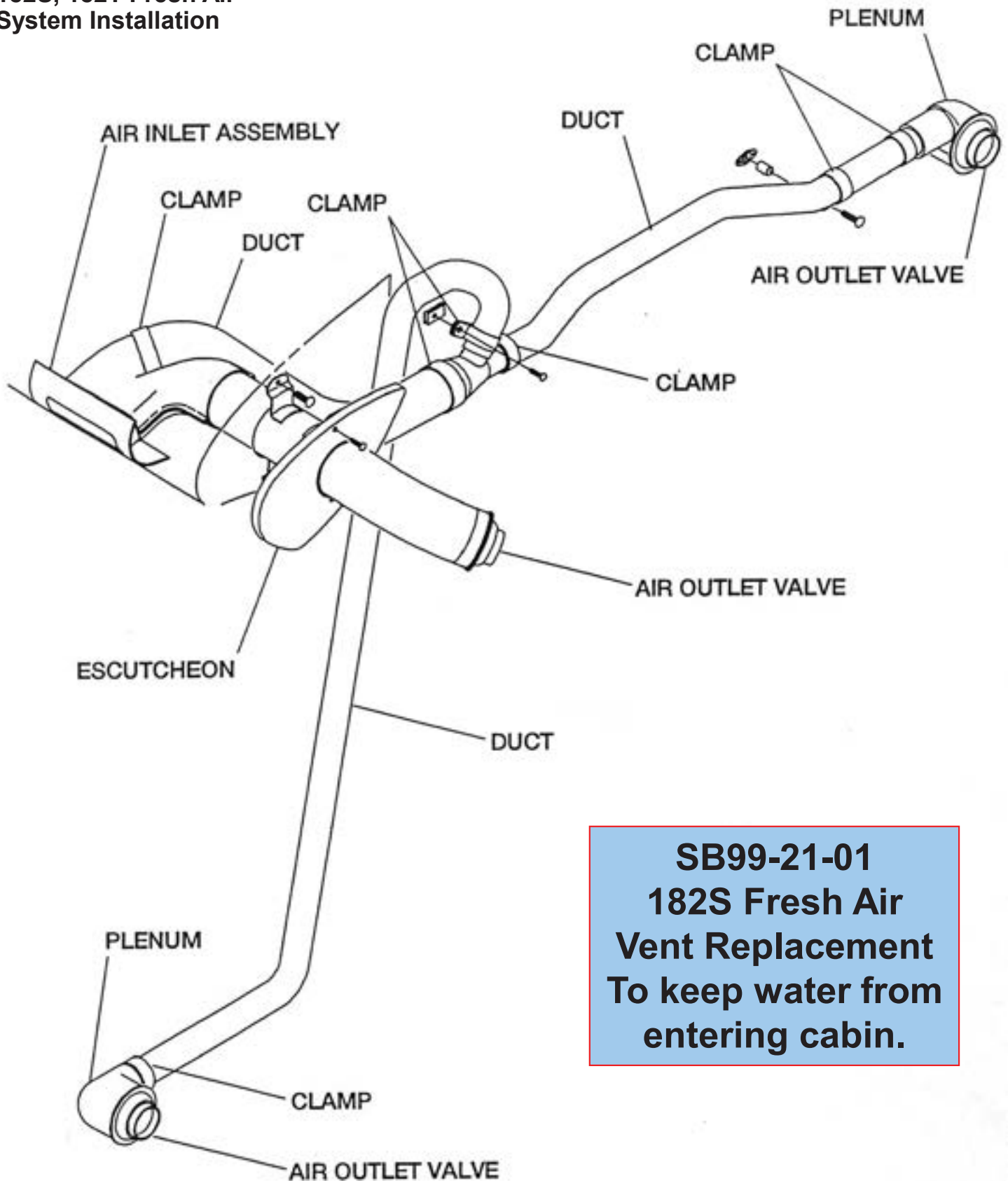


1	GASKET, Exhaust flange
2	ADAPTER, Exhaust pipe (cyl. nos. 3 & 4)
3	PIPE, Exhaust, cylinder no. 2
4	PIPE, Exhaust, cylinder no. 4
5	PIPE, Exhaust, cylinder no. 6
6	PIPE, Exhaust, cylinder nos. 1 & 3
7	PIPE, Exhaust, cylinder no. 5
8	FLANGE, Exhaust transition (slip joint)
9	GASKET, V-band coupling, 2.00 tube
10	COUPLING, V-band
11	LOCKNUT, 5/16-18 hex
12	WASHER, 5/16 plain
13	TRANSITION, Exhaust
14	CABLE, Exhaust manifold retaining
15	NUT, 1/4-20 plain
16	BOLT, 1/4-20 x 3/4 long, hex. hd.
17	NUT, 1/4-20 self-locking
18	CLAMP, Exhaust pipe

182S 182T Cabin Heating, Ventilation & Defrost Systems



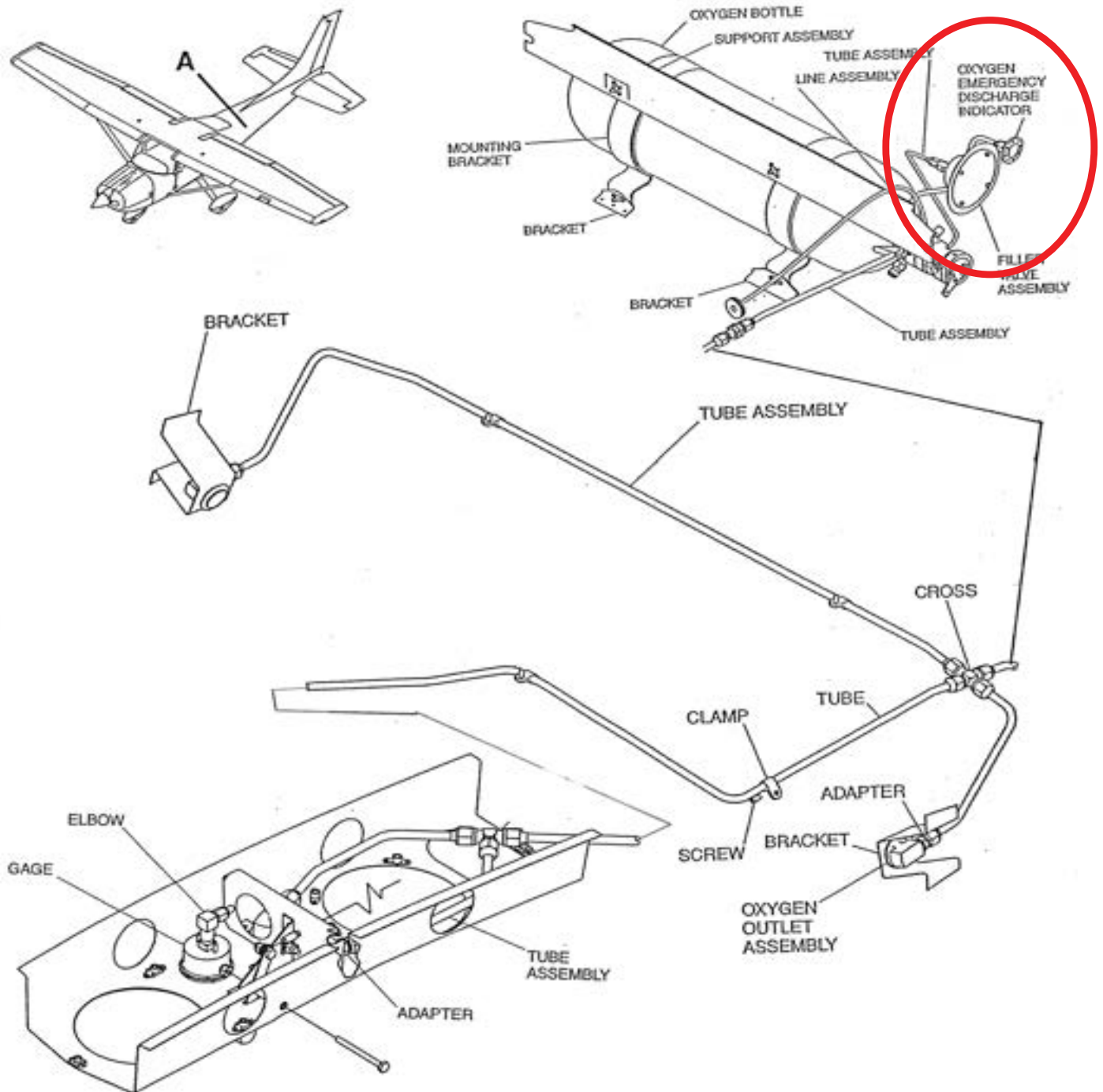
**182S, 182T Fresh Air
System Installation**



SB99-21-01
182S Fresh Air
Vent Replacement
To keep water from
entering cabin.

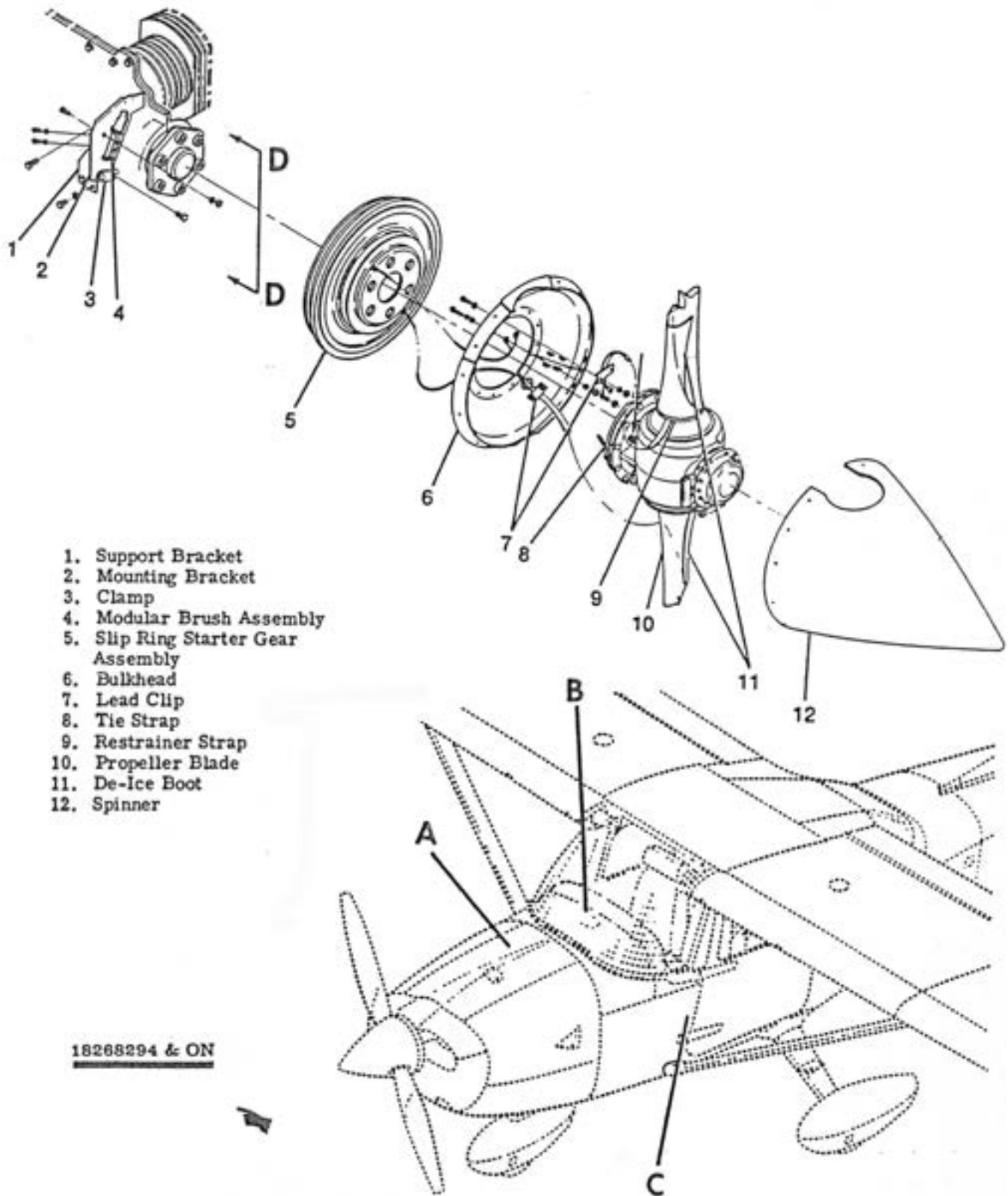
DETAIL B
RIGHT SIDE SHOWN
LEFT SIDE OPPOSITE

CPA Tech Note# 013 O2 Bottle specs & testing



**T182T Bottles Now SP8162- 5 Year
Test Cycle 15 Year Replacement**

T182 Goodrich 2-Bladed Propeller De-Ice System





CPA Tech Notes Vendor List

Tech Notes Available to CPA Members

Numbered Tech Notes

- 001 Nose Wheel Shimmy
- 002 Owner Performed Maintenance and Excerpts from FAR Part 43
- 003 Uneven Fuel Feed
- 004 Excessive Oil Discharge "Blaylock Drawings"
- 005 Seat Latching System Inspection and AD
- 006 Good & Bad News About Landing Lights
- 007 TBO & Beyond
- 008 Six "Tools" That Tell Engine Health
- 009 Items Most Overlooked During Inspection
- 010 Hot Starts
- 011 Vapor Lock Problems in 210 Series from '64 thru '81 Model Years
- 012 Troubleshooting the Turbo-System
- 013 Inspecting & Retiring Oxygen Bottles
- 014 Rigging — The Key To Speed
- 015 Door Locks A-Batch
- 016 337 Skymaster Fuel System
- 017 The Traveling Tool Kit
- 018 Compass Swinging
- 019 Tips on Tip Tanks (Twins)
- 020 Cessna 150/152 Engine Upgrades
- 021 What is Wrong With Lycoming's O-320-H2AD (172N) Engine?
- 022 Alignment Procedures for 182 Main Landing Gear
- 023 Voltmeter or Ammeter? Maybe a Smart Volt Meter
- 024 Single Engine Cessnas & Their Jack Pads
- 025 Stabilator Maintenance for Cardinals & RGs
- 026 Landing Gear Retraction System on Twins
- 027 Twin Cessna Electromechanical Gear Retraction System
- 028 Nose Gear Spring Guide 172RG, R/TR182, 210, 337 Landing Gear
- 029 Strobe Lights for Single Engine Cessnas
- 030 Child Seats
- 031 Obtaining Manuals for Cessna Aircraft
- 032 Preheaters
- 033 Installing Spin-On Oil Filter Kits on Lycoming Engines
- 034 Determining Operating Costs
- 035 Proper Engine Break-In Procedures
- 036 Windshield Installation
- 037 A Guide to Changing Cessna Fuel Bladders
- 038 When Metal Let Us Down
- 039 Published Service Ceiling
- 040 Mandatory Service Bulletins: Are They Really Mandatory?
- 041 AD 96-09-10 (Oil Pump Gears) Clarification
- 042 Products to Clean Aircraft
- 043 Starting Sequence For Split Master/Alternator Switch Models
- 044 Putting Compressions In Context Revisited
- 045 Converting Air Conditioning System
- 046 Aircraft Engine Cylinder Color Code Identifier
- 047 Replacing Missing Data Plates
- 048 Single Engine 95 AMP Alternator Installation Tips
- 049 Avionics Master Switch

- 050 Alternator & Voltage Regulator
- 051 Owner-Produced Aircraft Parts
- 052 Landing Gear Hydraulic Hose Information
- 053 Finding Placards
- 054 Brakes on Retractable Singles
- 055 Heat Exchanger (Knisley)
- 056 Koroseal Lacing
- 057 Vacuum Pump Cork Gaskets
- 058 Strut Gut Job
- 059 Trim Tab Actuator Rebuild
- 060 Dealing with Damage to Wing Lift Struts
- 061 Repairing Brake Cylinder Assemblies
- 062 Turbocharger Check Valves
- 063 The TR182 Throttle and Waste Gate Control Assembly
- 064 Contactors - Critical But Often Neglected

- 172-T01 Powerflow Exhaust System In 172L
- 172-T02 172 Engine Upgrade
- 172-T03 172 High Oil Temperatures
- 180-T01 Engine Upgrade
- 182-T01 Lower Cowl Inspection on The 182
- 182-T02 Engine Upgrade
- 206-T01 Engine Upgrade
- 210-T01 Replacing Hydraulic Power Pack
- 210-T02 Smoking Rivets Can Be Detrimental to Your 210
- 337-T01 The Pressurized Skymaster
- 337-T02 Landing Gear Electro Hydraulic Powerpack
- 337-T04 Skymaster Alternator Drive Couplings

Model Histories

- | | |
|------------------|---------------------|
| 150/152 History | 185 History |
| 172 History | 205/206/207 History |
| R172K History | 210 History |
| 172RG History | P210 History |
| 175 History | 310 History |
| 177 History | 320 History |
| 180 History | 340 History |
| 182 History | 337 History |
| R/TR 182 History | |

Sources For...

- S-01 Powered Tow Bars
- S-02 AD Notes
- S-03 Fairings and Wing Tips
- S-04 Carburetor Temperature Gauges
- S-05 Shoulder Harnesses
- S-06 Cockpit Organizers
- S-07 Preheaters
- S-08 Standby & Dual Vacuum Kits
- S-09 STOL Kits & Vortex Generators
- S-10 Floats, Skis and Tundra Tires

Other Available Tech Notes

- Recommended Paint Shops
- Salvage Yard List

182R and Earlier

VENDOR CALL OUTS IN PRESENTATION

Cessna Propeller Aircraft Customer Support
316/517-5800

Pre-1976 Parts/Service Manuals
McCurtain Technologies
877/603-3578
www.mccurtaintg.com

Window Latches
Starter Adapters
NIAGARA AIR PARTS
800/565-4268
www.niagaraairparts.com

Oil Coolers
PACIFIC OIL COOLER
800/866-7335
www.oilcoolers.com

Oil Filter Adapter
F&M ENTERPRISES
888/317-5222
www.fm-enterprises.com

Airbox Repair and Reinforcement
DYNAMIC PROPELLER
509-546-0430
Engine Heat Shields

OREGON AIRCRAFT DESIGN
503/267-1486
www.oregonaircraftdesign.com

For Replacement Flap Indicator
VISUAL INSTRUMENTS
503/472-3350
www.visualinstruments.com

Flap Motor and Transmission Repair
Commercial Aircraft Products
316/942-7987

Flap Roller Kits,
Cowl Flap Cables
Rudder Pedal Repair
MCFARLANE AVIATION, INC.
800/544-8594
www.mcfarlaneaviation.com

Fuel Gauge Repair
INSTRUMENT REBUILD
360/683-6245

Stewart Warner Gauge Repair
AIRPARTS OF LOCKHAVEN
800/443-3117

Wet Wing Sealants
SEALPAK
316/942-6211
www.sealpackcoinc.com

Voltage Regulators
ZEFTRONICS
800/362-8985
www.zeftronics.com

Monarch Fuel Caps
HARTWIG FUEL CELLS
800/843-8033 or 204/668-3234
www.hartwig-fuelcell.com

Air Oil Separators
AIRWOLF FILTER CORP.
800/326-1534 or
440/632-5136
www.airwolf.com

Air Oil Separator
M-20 TURBOS, INC.
800/421-1316 or 561/995-9800
www.m-20turbos.com

Vents
SOROS
940/668-8470
www.ventube.com

Vents
Precise Flow
SPORTY'S
800/776-7897
www.sportys.com



Thank you for attending and remember
this is an FAA Approved Course

We hope you have enjoyed and learned
more about your 182